



Operation Manual

Solenoid Valve

PRODUCT NAME

VT315 Series

MODEL/ Series

SMC Corporation

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Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “Caution,” “Warning” or “Danger.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations.

*1) ISO 4414: Pneumatic fluid power -- General rules relating to systems
ISO 4413: Hydraulic fluid power -- General rules relating to systems
IEC 60204-1: Safety of machinery -- Electrical equipment of machines (Part 1: General requirements)
ISO 10218-1992: Manipulating industrial robots -Safety.
etc.



Caution

Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.



Warning

Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.



Danger

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results.

The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product.

This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly.

The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.

1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.

2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.

3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.

2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.

3. An application which could have negative effects on people, property, or animals requiring special safety analysis.

4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.



Safety Instructions

Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.

If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/Compliance Requirements

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements”.

Read and accept them before using the product.

Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered.*2)

Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.

2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.

This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.

3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

***2) Vacuum pads are excluded from this 1 year warranty.**

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.

2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulation of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.



VT315 Series

Precautions for Solenoid Valve 1

Be sure to read before handling.

Design / Selection

Warning

1. Confirm the specifications

Products represented in this manual are designed only for use in compressed air systems (including vacuum).

Do not operate at pressures or temperatures, etc., beyond the range of specifications, as this can cause damage or malfunction. (Refer to the specifications.)

Please contact SMC when using a fluid other than compressed air (including vacuum).

We do not guarantee against any damage if the product is used outside of the specification range.

2. Actuator drive

When an actuator, such as a cylinder, is to be driven using a valve, take appropriate measures (cover installation or approach prohibition) to prevent potential danger caused by actuator operation.

3. Intermediate stopping

It is difficult to make a piston stop at the required position accurately due to the compressibility of air.

Furthermore, since valves and cylinders are not guaranteed for zero air leakage, it may not be possible to hold a stopped position for an extended period of time.

Please contact SMC if it is necessary to hold a stopped position for an extended period of time.

4. Effect of back pressure when using a manifold

Use caution when valves are used on a manifold, because an actuator may malfunction due to back-pressure.

For single acting cylinder, take appropriate measures to prevent malfunction by using it with an individual exhaust manifold.

5. Holding pressure (including vacuum)

Since the valves are subject to air leakage, they cannot be used for applications such as holding pressure (including vacuum) in a pressure vessel.

6. Not suitable for use as an emergency shutoff valve, etc.

VT315 series are not designed for safety applications such as an emergency shutoff valve. If the valves are used for the mentioned applications, additional safety measures should be adopted.

7. Release of residual pressure

For maintenance purposes install a system for releasing residual pressure.

Especially, ensure that the residual pressure between the valve and the cylinder is released.

8. Operation in a vacuum condition

When a valve is used for switching a vacuum, take measures to install a suction filter or similar to prevent external dust or other foreign matter from entering inside the valve. In addition, at the time of vacuum adsorption, be sure to vacuum at all times. Failure to do so may result in foreign matter sticking to the adsorption pad, or air leakage causing the workpiece to drop.

9. Regarding a vacuum switch valve and a vacuum release valve

If a non-vacuum valve is installed in the middle of piping system having a vacuum, the vacuum condition will not be maintained. Use a valve designed for use under vacuum condition.

10. Ventilation

Provide ventilation when using a valve in a confined area, such as in a closed control panel. For example, install a ventilation opening, etc. in order to prevent pressure from increasing inside of the confined area and to release the heat generated by the valve.

11. Extended periods of continuous energization

· If a valve will be continuously energized for an extended period of time, the temperature of the valve will increase due to the heat generated by the coil. This will likely adversely affect the performance of the solenoid valve and any nearby peripheral equipment. Therefore, when it is continuously energized or the energized period per day is longer than the de-energized period use continuous duty type.

Also, please contact SMC because depending on the application, there may be additional valves not mentioned above that may be used (especially in DC specification).

In addition, it is possible to shorten the energized time by making a valve with an N.O. (normally open) specification.

· For applications such as mounting a valve on a control panel, incorporate measure to limit the heat radiation so that it is within the operating temperature range. For example, the temperature will be high when a 3 station manifold or larger.

12. Do not disassemble the product or make any modifications, including additional machining.

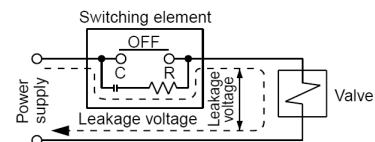
It may cause human injury and/or an accident.

Caution

1. Leakage voltage

Take note that the leakage voltage will increase when a resistor is used in parallel with switching element or a C-R circuit (surge voltage suppressor) is used for protecting a switching device because of the passing leakage voltage through the C-R circuit.

The suppressor residual leakage voltage should be as follows.



DC coil 5% or less of rated voltage

AC coil 15% or less of rated voltage

2. Solenoid valve drive for AC with solid state output (SSR, TRIAC output, etc.)

1) Current leakage

When using a snubber circuit (C-R element) for surge protection of the output, a very small amount of electrical current will continue to flow even during the OFF state. This results in the valve not returning. In the a situation where the tolerance is exceeded, as in the above case, take measures to install a bleeder resistor.



VT315 Series

Precautions for Solenoid Valve 2

Be sure to read before handling.

Design / Selection

⚠ Caution

2) Minimum allowable load amount (Min. load current)

When the consumption current of a valve is less than the output's minimum allowable load volume or the margin is small, the output may not switch normally. Please contact SMC.

3. Surge voltage suppressor

If a surge protection circuit contains nonstandard diodes, such as Zener diodes or varistor, a residual voltage that is in proportion to the protective circuit and the rated voltage will remain. Therefore, take into consideration the surge voltage protection of the controller. In the case of diodes, the residual voltage is approximately 1 V.

4. Surge voltage intrusion

With non-polar type solenoid valves, at times of sudden interruption of the loading power supply, such as emergency shutdown, surge voltage intrusion may be generated from loading equipment with a large capacity (power consumption), and the solenoid valve in a de-energized state may switch over (see Figure 1).

When installing a breaker circuit for the loading power supply, consider using a solenoid valve with polarity (with polarity protection diode), or install a surge absorption diode between the loading equipment COM line and the output equipment COM line (see Figure 2).

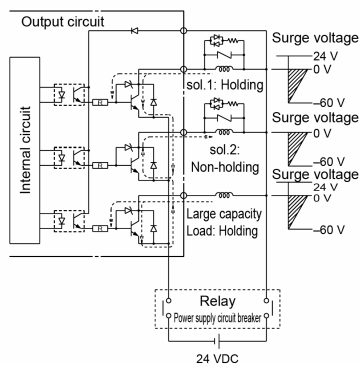


Figure 1. Surge intrusion circuit example (NPN outlet example)

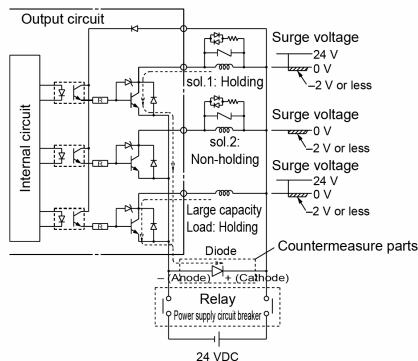


Figure 2. Surge intrusion circuit example (NPN outlet example)

5. Operation in a low temperature condition

It is possible to operate a valve in extreme temperature, as low as -5°C (For VT315 series). Take appropriate measures to avoid freezing of drainage, moisture etc. in low temperature.

6. Mounting orientation

Mounting orientation is free.

Mounting

⚠ Warning

1. Operation manual

Install the products and operate them only after reading the operation manual carefully and understanding its contents. Also, keep the manual where it can be referred to as necessary.

2. Ensure sufficient space for maintenance activities.

When installing the products, allow access for maintenance.

3. Tighten threads with the proper tightening torque.

When installing the products, follow the listed torque specifications.

4. If air leakage increases or equipment does not operate properly, stop operation.

Check mounting conditions when air and power supplies are connected. Initial function and leakage tests should be performed after installation.

5. Painting and coating

Warnings or specifications printed or affixed to the product should not be erased, removed or covered up.

Please consult with SMC before applying paint to resinous parts, as this may have an adverse effect due to the solvent in the paint.

Piping

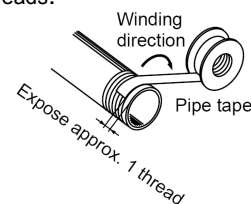
⚠ Caution

1. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil and other debris from inside the pipe.

2. Wrapping of pipe tape

When screwing piping or fittings into ports, ensure that chips from the pipe threads or sealing material do not enter the piping. Also, if pipe tape is used, leave 1 thread ridge exposed at the end of the threads.



3. Connection of fittings

When screwing fittings into valves, tighten as follows.

Tightening Torque for Piping

Connection thread	Proper tightening torque (N·m)
Rc1/8	7 to 9
Rc1/4	12 to 14

Follow the procedure of the manufacturer when fittings other than SMC is used.

4. Piping to products

When piping to a product, refer to the instruction manual to avoid mistakes regarding the supply port, etc.



VT315 Series

Precautions for Solenoid Valve 3

Be sure to read before handling.

Wiring

Caution

1. Polarity

When connecting power to a solenoid valve with a DC specification and equipped with a surge voltage suppressor, check for polarity.

If polarity connection is wrong, the valve does not operate.

2. Applied voltage

When electric power is connected to a solenoid valve, be careful to apply the proper voltage. Improper voltage may cause malfunction or coil damage.

3. Check the connections.

Check if the connections are correct after completing all wiring.

Lubrication

Warning

Lubrication

1) The valve has been lubricated for life by the manufacturer and does not require lubrication while in service.

2) If a lubricant is used in the system, use class 1 turbine oil (no additive), ISO VG32.

Once a lubricant is used in the system, lubrication must be continued because the original lubricant applied during manufacturing will be washed away.

If turbine oil is used, refer to the Material Safety Data Sheet (MSDS) of the oil.

Air Supply

Warning

1. Type of fluids

Please consult with SMC when using the product in applications other than compressed air.

2. When there is a large amount of drainage.

Compressed air containing a large amount of drainage can cause malfunction of pneumatic equipment. An air dryer or water separator should be installed upstream from filters.

3. Drain flushing

If condensation in the drain bowl is not emptied on a regular basis, the bowl will overflow and allow the condensation to enter the compressed air lines. It causes malfunction of pneumatic equipment.

If the drain bowl is difficult to check and remove, installation of a drain bowl with an auto drain option is recommended.

For compressed air quality, refer to SMC's Best Pneumatics catalog.

4. Use clean air.

Do not use compressed air that contains chemicals, synthetic oils including organic solvents, salt or corrosive gases, etc., as it can cause damage or malfunction.

Caution

1. When extremely dry air is used as the fluid, degradation of the lubrication properties inside the equipment may occur, resulting in reduced reliability (or reduced service life) of the equipment. Please consult with SMC.

2. Install an air filter.

Install an air filter upstream near the valve. Select an air filter with a filtration size of 5 μm or smaller.

3. Take measures to ensure air quality, such as by installing an aftercooler, air dryer, or water separator.

Compressed air that contains a large amount of drainage can cause malfunction of pneumatic equipment such as valves. Therefore, take appropriate measures to ensure air quality, such as by providing an aftercooler, air dryer, or water separator.

4. If excessive carbon powder is seen, install a mist separator on the upstream side of the valve.

If excessive carbon dust is generated by the compressor, it may adhere to the inside of a valve and cause it to malfunction.

For compressed air quality, refer to SMC's Best Pneumatics catalog.

Operating Environment

Warning

1. Do not use in an atmosphere having corrosive gases, chemicals, sea water, water, water steam, or where there is direct contact with any of these .

2. Do not use in an environment where flammable gas or explosive gas exists. Usage may cause a fire or explosion. The products do not have an explosion proof construction.

3. Do not use in a place subject to heavy vibration and/or shock.

4. The valve should not be exposed to prolonged sunlight. Use a protective cover.

5. Remove any sources of excessive heat.

6. If it is used in an environment where there is possible contact with oil, weld spatter, etc., exercise preventive measures.

7. When the solenoid valve is mounted in a control panel or its energized for a long time, make sure ambient temperatures is within the specification of the valve.



VT315 Series

Precautions for Solenoid Valve 4

Be sure to read before handling.

Maintenance

Warning

1. Perform maintenance inspection according to the procedures indicated in the operation manual.

If handled improperly, malfunction and damage of machinery or equipment may occur.

2. Removal of equipment, and supply/exhaust of compressed air

When components are removed, first confirm that measures are in place to prevent workpieces from dropping, run-away equipment, etc. Then, cut off the supply pressure and electric power, and exhaust all compressed air from the system using the residual pressure release function.

When the equipment is operated after remounting or replacement, first confirm that measures are in place to prevent lurching of actuators, etc. Then, confirm that the equipment is operating normally.

3. Low frequency operation

Valves should be operated at least once every 30 days to prevent malfunction. (Use caution regarding the air supply.)

4. Manual override operation

When the manual override is operated, connected equipment will be actuated.

Operate after safety is confirmed.

Caution

1. Drain flushing

Remove drainage from the air filters regularly.

2. Lubrication

Once lubrication has been started, it must be continued.

Use class 1 turbine oil (with no additive), ISO VG32 because if other lubricant oil is used, it may cause malfunction. Please contact SMC for suggested class 2 turbine oil (with no additive), ISO VG32.



VT315 Series Specific Product Precautions 1

Be sure to read this before handling.

Caution

How to wire DIN terminal

1. Disassembly

- 1) After loosening the screw (1), then if the cover (4) is pulled in the direction of the thread, the connector will be removed from the solenoid valve body.
- 2) Pull the screw (1), and then remove the gasket (2a) or (2b).
- 3) On the bottom part of the terminal block (3), there is a notch (indication of an arrow) (3a). If a small flat head screwdriver is inserted between the opening at the bottom, the terminal block (3) will be removed from the cover (4). (Refer to the figure below.)
- 4) Remove the cable gland (5), washer (6) and rubber seal (7).

2. Wiring

- 1) Pass the cable ground (5), washer (6) and rubber seal (7) in that order through the cable (8), and then insert into the housing (4).
- 2) Dimensions of the cable (8) are as noted below. Strip the sheath and crimp the crimped terminal (9) to the edges.
- 3) Remove the screw with washer (3e) from the bracket (3e). (Loosen for the Y-type terminal.) As shown in the below figure, mount the crimped terminal (9), and then tighten the screw (3e).

Note) Tighten to a specified torque of $0.5 \text{ N} \cdot \text{m} \pm 15\%$.

Note: a It is possible to use a bare wire. In that case, loosen the screw with washer (3e) and place the wire into the bracket (3d), and then tighten it.

b The maximum size for the round terminal (9) is 1.25 mm^2 to 3.5 and for the Y terminal is 1.25 mm^2 to 4 .

c Cable (8) diameter: $\phi 6$ to 12 mm

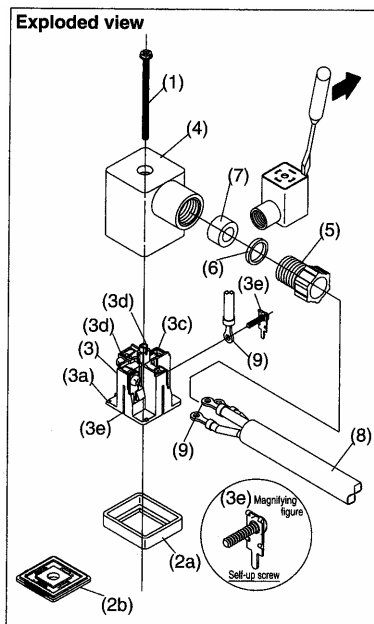
Note) When using the cable of $\phi 9$ to 12 mm , remove the inside parts of the rubber seal (7) before using.

3. Assembly

- 1) Put back the terminal box (3) to the housing (4). (Push it down until it clicks.)
- 2) Insert the rubber seal (7) and washer (6) in this order into the cable entry on the housing (4), then tighten the cable gland (5) securely.
- 3) Insert the gasket (2a) or (2b) between the bottom of the terminal box (3) and plug and tighten from the top of the housing (4) with the screw (1).

Note) Tighten to a specified torque of $0.5 \text{ N} \cdot \text{m} \pm 15\%$.

Note) The orientation of the connector can be changed freely when the housing (4) and terminal box (3) are mounted.



Electric connection

For wiring to DIN terminal, connect the positive (+) with the terminal no. 1 and the negative (-) to the terminal no. 2 of the connector when the rated voltage is DC type.

Connector for DIN Terminal

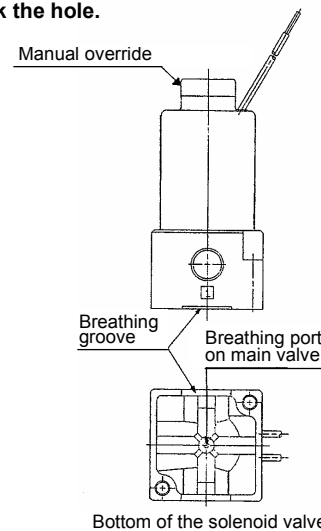
Description	Part no.
DIN connector	GDM2B

Breathing port

Caution

1. The bottom of the solenoid valve has a breathing hole for the main valve. Take proper measures to prevent this hole from being blocked as this may lead to malfunction.

***Ordinarily, when the solenoid valve is mounted on a metal surface, it can breathe through the breathing hole, via the breathing groove. However, in particular, if the surface to be mounted is made of the rubber, the rubber could deform and block the hole.**



2. Make sure that dust and/or other foreign matters should not enter the solenoid valve from the unused port such as the exhaust port. Also, since there is the breathing port for the armature on the manual override, do not allow accumulation of dust and/or other foreign matters to block the breathing port.
3. Do not touch the solenoid valve, as it may cause burns since the coil heated during energizing makes the solenoid valve surface hot.

Lead wire color (grommet, conduit terminal)

Voltage	Color
100 VAC	Blue
200 VAC	Red
DC (With surge voltage suppressor)	Red (+), Black (-)
Other	Gray

*The DC type without the surge voltage suppressor does not have polarity.



VT315 Series Specific Product Precautions 2

Be sure to read this before handling.

Semi-standard

1. Continuous duty type

Exclusive use of VT317E is recommended for continuous energizing for an extended period of time.

⚠ Caution

- 1) This model is for continuous energizing for an extended period of time, not for high operating frequency. But even at low operating frequency, if energizing the solenoid valve more than once a day, consult with SMC.
- 2) Energizing the solenoid valve should be done at least once in 30 days.

Apparent power		Holding: 18VA(50Hz)
Coil rated voltage (V)	AC (50/60Hz)	100, 110, 200, 220
	DC	12, 24, 48, 100

2. For vacuum

Operating pressure range	-101.2kPa to 0.1MPa
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The vacuum model has less air leakage than the standard model under low pressure. It is recommended for vacuum application.

⚠ Caution

Since the solenoid valve is subject to air leakage, it cannot be used for applications such as holding pressure (including vacuum) in a pressure vessel.

Light/Surge voltage suppressor

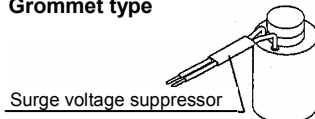
Surge Voltage Suppressor

	AC	DC
Grommet (GS)		
Conduit (CS)		
Conduit terminal (TS)		

Circuit for Indicator Light

	AC	DC
DIN terminal with indicator light (DL)		
Conduit terminal with indicator light (TL)		

Grommet type



Surge voltage suppressor

Manual override with lock

- 1) Using a flat blade screwdriver, press the manual override button that is located in the head portion of the solenoid valve in order to directly push the spool valve downward, thus causing the solenoid valve to switch.
- 2) With the button remaining pressed down, turn it approximately 90° clockwise or counterclockwise to maintain the manual override locked state.
- 3) To revert to the original state, keep the button pressed down and turn it approximately 90° clockwise.

Manifold specifications

Manifold

- 1) For more than 6 stations, supply air to both sides of P port. The common exhaust type should exhaust from both of the R port.
- 2) The mounting bracket can change the P and R port (only P port for the individual exhaust type) to 3/8". The common exhaust type needs a specific base.

Accessory for manifold applicable solenoid Valve

Description	Part no.	Qty
O-ring	P8	4
Screw	DXT010-66-2	2

Option

Description	Part no.	Note
Mounting bracket	DXT010-37-4	Common exhaust type
	DXT010-37-3	Individual exhaust type
Blanking plate (with O-ring and screws)	DXT010-36-2A	Common exhaust type
		Individual exhaust type

Mounting

⚠ Warning

When the solenoid valves are mounted on the manifold base, the mounting orientation is decided. If it is mounted in the wrong direction, connected equipment may malfunction. Mount it by referring to how to switch over from N.C. to N.O. .

⚠ Caution

The solenoid valves are assembled as N.C. valves at the time of shipment.

By removing the two mounting screws from the desired valves, and rotating each valve body 180° and reassembling it on the manifold base, it is possible to reassemble an N.C. valve as an N.O. valve. (When doing so, make sure that the gasket is attached to the mounting surface of the valve.) Properly tighten the screws.

The tightening torque of the mounting screws is 3 N·m.

How to switch over from N.C. to N.O.

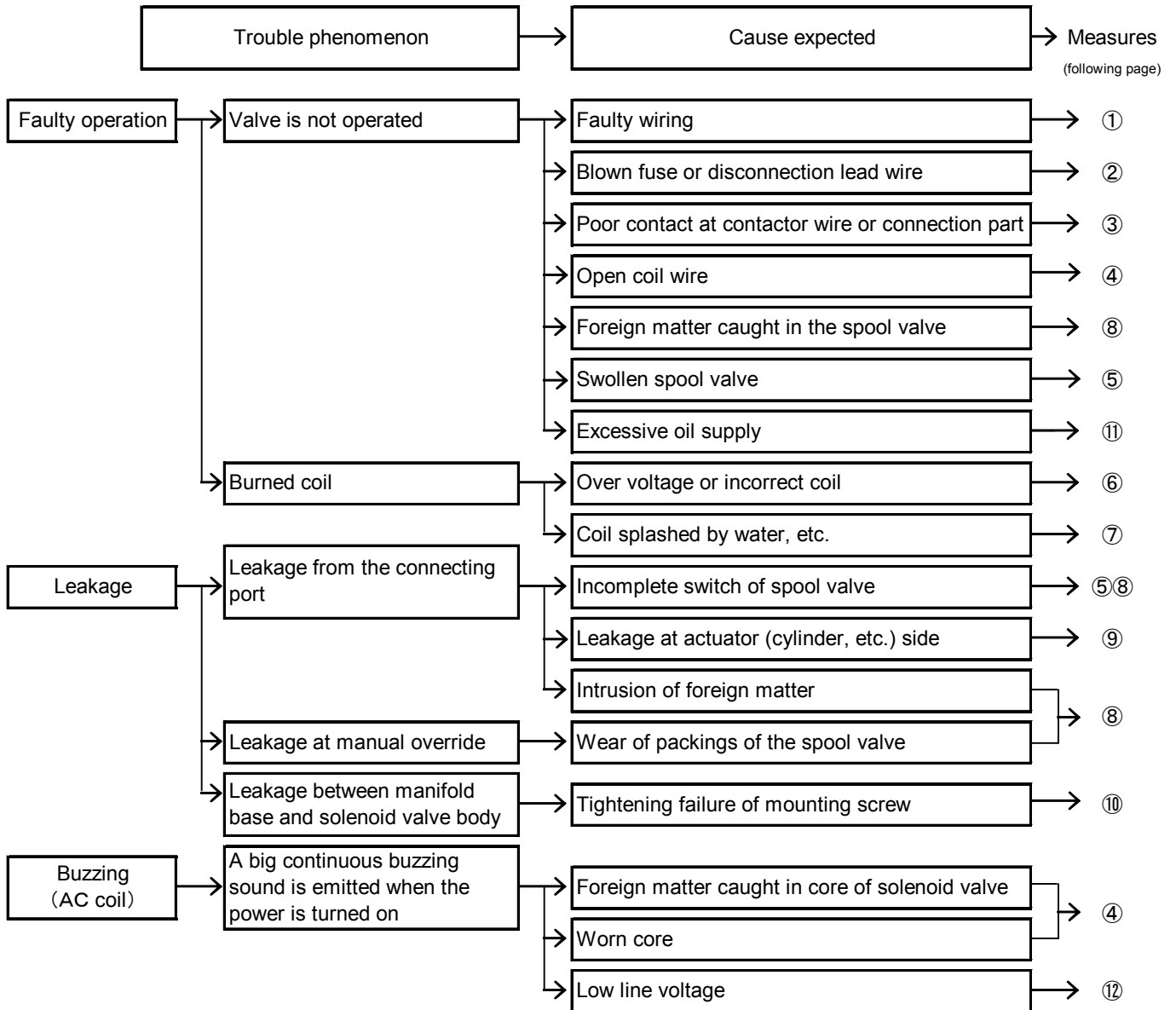
Universal porting permits convertibility N.C./N.O. by a simple 180° rotation.

Mounting conditions for N.C. and N.O. are shown in the figure below.

Exhaust port type	Valve	
	N.C.	N.O.
Common exhaust		
Individual exhaust		

TROUBLE SHOOTING

Should any trouble be found during operation, trace the source of the trouble in the following order and take corrective action.



Remedy

No.	Remedy
①	Re-wire correctly.
②	Replace part.
③	Replace part or re-wire positively.
④	Replace valve.
⑤	<ul style="list-style-type: none"> ·If wrong oil is used, completely air blow to remove oil, and replace valve. After valve is replaced, use turbine oil class 1 (ISO VG32). ·When a large quantity of drain is given and cannot carry out drain omission surely, install either an auto-drain or a dryer. The valve should be replaced.
⑥	Check voltage. Replace valve.
⑦	Protect the valve so that water does not splash the coil. Replace valve.
⑧	In case of intrusion of foreign matter, to remove foreign matter by air blow of piping and then replace valve.
⑨	Repair or replace actuators.
⑩	After stopping air and re-tighten the bolts.
⑪	Reduce the supply oil to the amount at which the oil does not splash from the exhaust port (R port).
⑫	Regulate voltage so that the voltage at the time of the operation becomes specifications range.

If no improvement is achieved in spite of the above countermeasure, inside of the valve may have some abnormality. In this case, stop using the valve immediately.

If any of followings are carried out, inside of the valve may have some failure. In this case, stop using the valve immediately.

1. Voltage out of rated voltage has been used.
2. Oil other than the specified one has been lubricated.
3. Lubrication has been stopped intermediately, or lubrication was suspended temporary.
4. Water splashed directly.
5. Strong impact was given.
6. Alien substance such as drain and particle got into. Drain or garbage invaded a valve.
7. Prohibited way of using the valve which is written at "Precautions" section in this operation manual

In addition, in the case of trouble, please send it back to the supplier for repair or replacement.

Revision history	
A Renewal	NU
B Safety Instructions	Po

1st printing: 1988.4

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Note: Specifications are subject to change without prior notice and any obligation on the part of the manufacturer.
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