#### 3 Port Solenoid Valve **Direct Operated Poppet Type**

# Series VT317

**Rubber Seal** 



VV061

V100

**S070** 

VQD

**VKF** 

VK

VS

#### Compact yet provides a large flow capacity

Dimensions (W x H x D)-----45 x 89.5 x 45 (Grommet)

C: 2.6 dm<sup>3</sup>/(s·bar) (Passage  $2 \rightarrow 3$ )

#### Suitable for use in vacuum applications

-101.2 kPa

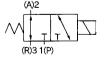
(For vacuum specifications: VT/VO317V)

#### A single valve with 6 valve functions

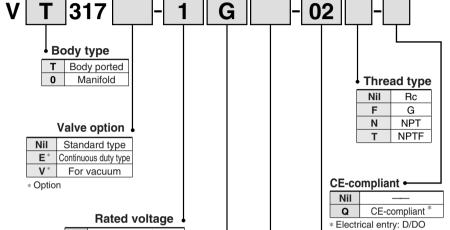
(Universal porting type) Selective porting can provide 6 valve functions, such as N.C. valve, N.O. valve, Divider valve, Selector valve etc.



#### JIS Symbol



## **How to Order**



#### Rated voltage 100 VAC 50/so Hz

- 1	100 VAC, 960 FIZ
2	200 VAC,50/60 Hz
3 *	110 VAC,50/60 Hz
4 *	220 VAC,50/60 Hz
5	24 VDC
6 *	12 VDC
7 *	240 VAC,50/60 Hz
9 *	Other

\* Option

#### **Electrical entry**

G	Grommet, 300 mm lead wire
Н	Grommet, 600 mm lead wire
С	Conduit
Т	Conduit terminal
D	DIN terminal

Light/Surge voltage suppressor

Electrical entry Symbol	G	н	С	Т	D						
Nil	_	_	_		_						
S	Note)	Note)	Note)	•							
Z	_	_	_	•	•						

only

Port size

02

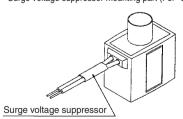
Without port

(For manifold)

1/4 (8A)

S: With surge voltage suppressor Note) Refer to the figure below. Z: With light/surge voltage suppressor \* As to the case of rated voltage [Others (9)], please contact SMC.

Surge voltage suppressor mounting part (For "G")



#### Manifold

Model	Applicable manifold type	Accessory
VO317(-Q)	Common or individual exhaust	O-ring (P10, 4 pcs.) Note) Bolts (M4 x 0.7 x 20, 2 pcs.)

Note) It is not applied to "Continuous duty type". Refer to the accessories on page 1612.



#### **Standard Specifications**

Type of actuation			Direct operated type 2 position single solenoid			
Fluid			Air			
Operating pressure range			0 to 0.9 MPa			
Ambient and fluid temperat	ure		-10 to 50°C (No freezing. Refer to page 5.)			
Response time (1)			30 ms or less (at the pressure of 0.5 MPa)			
Max. operating frequency			10 Hz			
Lubrication			Not required (Use turbine oil Class 1 ISO VG32, if lubricated.)			
Manual override			Non-locking push type			
Mounting orientation			Unrestricted			
Shock/Vibration resistance	Shock/Vibration resistance (2)		150/50 m/s <sup>2</sup>			
Enclosure	Enclosure		Dustproof			
			Grommet, Conduit,			
Electrical entry			Conduit terminal, DIN terminal			
Cail rated valtage (A)	AC (50	)/60 Hz)	100, 200, 110 *, 220 *, 240 *			
Coil rated voltage (V)	DC		24, 12 *			
Allowable voltage fluctuation			-15 to +10% of rated voltage			
A	AC	Inrush	19 VA (50 Hz), 16 VA (60 Hz)			
Apparent power (3)	AC	Holding	11 VA (50 Hz), 7 VA (60 Hz)			
Power consumption (3)		C	Without indicator light: 6 W, With indicator light: 6.3 W			
Light/Surge voltage suppressor	-	AC	Varistor, Neon bulb			
(Not applicable for grommet type)		С	Varistor, LED (Neon bulb for 100 V or more)			



\* Option

Note 1) Based on dynamic performance test, JIS B 8374-1981. (Coil temperature: 20°C, at rated voltage, without surge suppressor)

Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and

de-energized states every once for each condition. (Values at the initial period)
Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 1000 Hz. Test
was performed at both energized and de-energized states in the axial
direction and at the right angles to the main valve and armature. (Values at
the initial period)

Note 3) At rated voltage

#### Flow Characteristics/Mass

					F	low char	acteristics						Mana
Valve model	1 -	→ 2 (P –	→ A)	$2 \rightarrow 3 (A \rightarrow R)$ $3 \rightarrow 2 (R \rightarrow A)$		→ A)	2 → 1 (A → P)			Mass			
	C [dm3/(s-bar)]	b	Cv	C [dm <sup>3</sup> /(s·bar)]	b	Cv	C [dm <sup>3</sup> /(s-bar)]	b	Cv	C [dm3/(s-bar)]	b	Cv	Grommet
VT317													1
VT317V (Vacuum spec. type)	2.4	0.26	0.62	2.6	0.34	0.67	2.8	0.25	0.67	2.5	0.37	0.66	0.29kg
VT317E (Continuous duty type)													

Note) Values for a single valve unit. It differs in the manifold case. Refer to manifold specifications on page 1612.

#### **Option**

#### Continuous duty type: VT317E

Exclusive use of VT317E is recommended for continuous duty with long time loading.

#### **⚠** Caution

- This model is for continuous duty, not for high cycle rates. But even in low cycle rates, if energizing the valve more than once a day, please consult with SMC.
- **2.** Energizing solenoid should be done at least once in 30 days.

#### Vacuum spec. type: VT317V

This vacuum model has less air leakage than the standard model under low pressure. It is recommended for vacuum application.

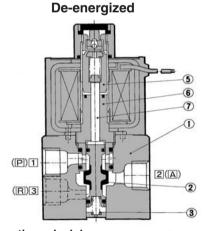
#### 

 Since this valve has slight air leakage, it can not be used for vacuum holding (including positive pressure holding) in the pressure container.

Specifications different from standard are as follows.

Operating pressure range | -101.2 kPa to 0.1 MPa

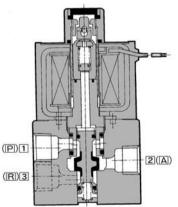
#### Construction



#### Operation principles <De-energized>

Spool valve ② is pushed upward by the return spring ③, port P is closed, and port A and port R are opened.

#### **Energized**



#### <Energized>

When an electric current is applied to the molded coil 4), the armature 5 is attracted to the core 6, and through the push rod 7, it pushes down the spool valve 2. Then, port P and port A are connected. At this time, there will be gaps between the armature 5 and the core 6, but the armature will be magnetically attracted to the core 6.

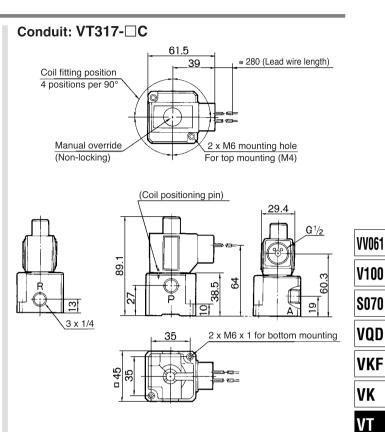
#### **Component Parts**

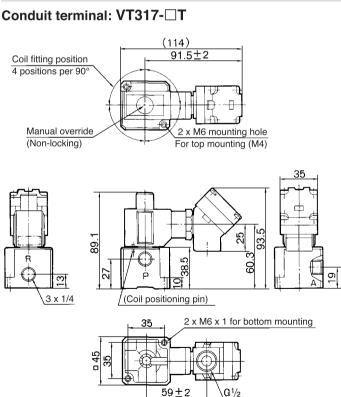
1	No.	Description	Material	Note				
	1	Body	Aluminum die-casted	Color: Platinum silver				
	2	Spool valve	Aluminum, NBR					

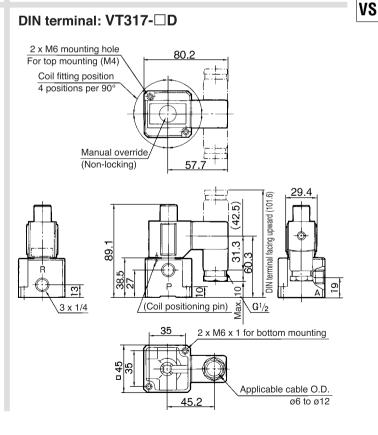


#### **Dimensions**

# Coil fitting position 4 positions per 90° a 300 Note) (Lead wire length) Annual override (Non-locking) (Coil positioning pin) 2 x M6 mounting hole For top mounting (M4) 2 x M6 x 1 for bottom mounting Note) There is also "VT317-□H" (Lead wire length: 600 mm).



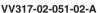




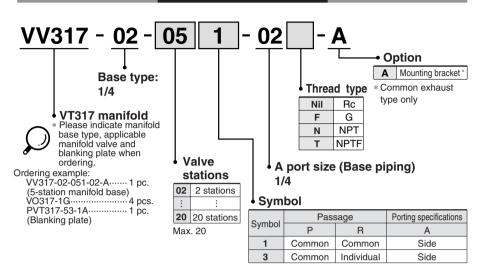
#### Series VT317

### **Manifold Specifications**

VT317 manifold is B mount style and available both as a common exhaust and individual exhaust model.







**How to Order Manifold** 

# VV317-02-053-02 Individual exhaust

#### **Manifold Specifications**

Manifold type	B mount
Max. number of stations	20 stations (1)
Applicable solenoid valve	VO317□-□□(-Q) <sup>(3)</sup>
Exhaust port	Port location (Direction)/Port size

Exhau	ust port	Port location (Direction)/Port size						
Symbol	Type	Type P A						
1	Common (2)	Base (Side) 1/4 (3/8)	Base (Side)	Base (Side) 1/4 (3/8)				
3	Individual	Base (Side)	Base (Side)	Base (Side)				

Note 1) For more than 3 stations, supply air both sides of P port. The common exhaust type should exhaust from both of the R port.

Note 2) In the case of common exhaust type, R and P ports size can be Rc 3/8 by using a mounting adaptor.

Note 3) Can also be applied to Series VVT320 manifold.

#### **Accessory for Applicable Solenoid**

	Description	Part no.	Qty	Note
	O-ring	P10	4	Standard type vacuum specifications type
		P10F	4	Continuous duty type
	Hexagon socket head screw	Max. 0.7 x 20	2	

#### **Option**

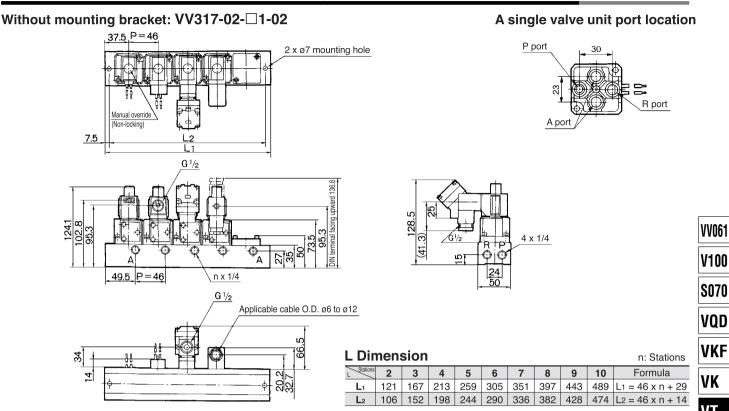
Description	Part no.
Blanking plate (With screw, O-ring)	PVT317-53-1A
Manuation I and I at (Matthews	DXT010-37-4
Mounting bracket (With screw)	(For common exhaust)

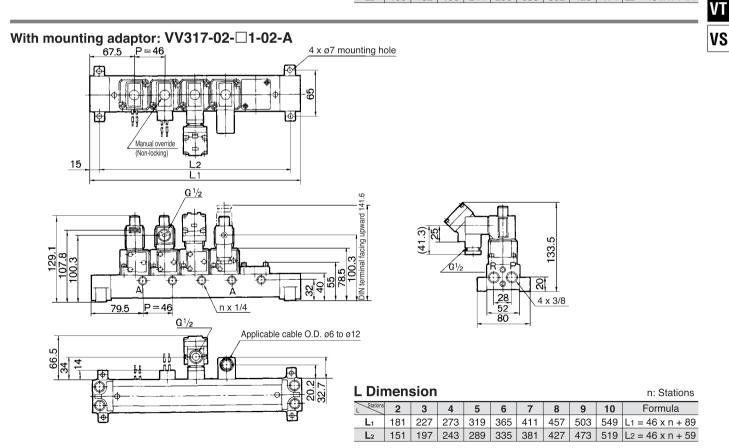
#### Flow Characteristics/Mass

	Flow characteristics										Mass		
Valve model	1 –	→ 2 (P →	A)	$2 \rightarrow 3 \text{ (A} \rightarrow \text{R)}$		$3 \rightarrow 2 (R \rightarrow A)$			$2 \rightarrow 1 (A \rightarrow P)$			Mass	
	C [dm3/(s·bar)]	b	Cv	C [dm3/(s·bar)]	b	Cv	C [dm3/(s-bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	Grommet
VO317													
VO317V (Vacuum spec. type)	2.0	0.11	0.47	2.2	0.12	0.49	2.0	0.14	0.45	2.1	0.14	0.48	0.32kg
VO317E (Continuous duty type)													



#### Dimensions: Common Exhaust (Interchangeable with VVT320 for mounting)

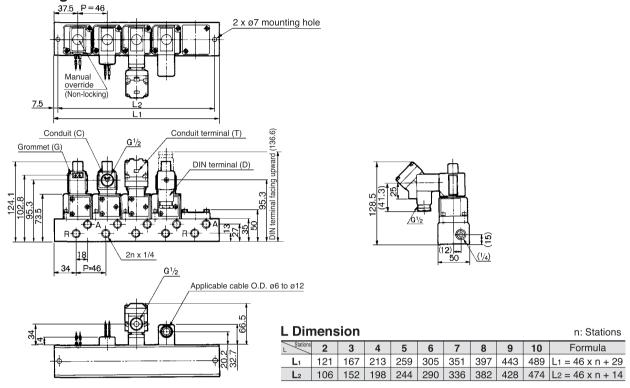




#### Series VT317

#### **Dimensions: Individual Exhaust**

#### Without mounting bracket/VV317-02-□3-02



#### 

Be sure to read before handling. Refer to front matters 58 and 59 for Safety Instructions and pages 3 to 7 for 3/4/5 Port Solenoid Valve Precautions.

#### **Mounting**

#### 

 When mounting valves on the manifold base, the mounting orientation is decided. If it is mounted in the wrong direction, connected equipment may malfunction. Mount it by referring to how to switch over from N.C. to N.O. specifications.

#### **⚠** Caution

- Each valve is fixed to the manifold base with two M4 mounting screws. Tighten the screws evenly when re-mounting. Tightening torque of the mounting screw (M4): 1.4 N·m
- 2. For mounting, tighten M4 or equivalent screws evenly into the mounting holes of the manifold base.

#### Changing from N.C. to N.O.

#### ▲ Caution

Universal porting permits convertibility N.C./N.O. by a simple 180 degree rotation. Mounting conditions for N.C. and N.O. is indicated as below figure.

Exhaust port type Valve	N.C.	N.O.
Common exhaust		
Individual exhaust	R	RO A O



\* Changing from N.C. to N.O.

This product is delivered as N.C. valve. If N.O. valve is needed, remove mounting screws of the required valve and turn the valve at 180° degrees. (Make sure that there are O-rings fixed on 4 positions of the valve surface.) Then, tighten the mounting screws to fix the valve to the manifold base.

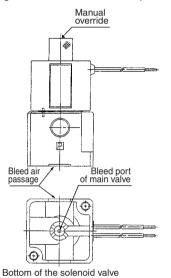


# Series VT317 Specific Product Precautions

Be sure to read before handling. Refer to Front matters 58 and 59 for Safety Instructions and pages 3 to 7 for 3/4/5 Port Solenoid Valve Precautions.

#### 

- A bleed port for the main valve is located at the bottom of the solenoid valve. Since blocking it causes malfunction, do not block it.
- \* Ordinarily, when the solenoid valve is mounted on a metal surface, it can breathe through the breather hole, via the breather groove. However, in particular, if the surface to be mounted is made of the rubber, the rubber could deform and block the hole.
- 2. Make sure that dust and/or other foreign materials should not enter the valve from the unused port (e.g. exhaust port). Also, since there is a bleed port for the armature in the manual override, do not allow accumulation of dust and/or other foreign materials to block bleed port.



#### **How to Calculate the Flow Rate**

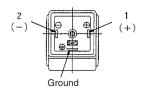
For obtaining the flow rate, refer to front matters 44 to 47.

#### Lead Wire Color (Grommet)

Voltage	Color	
100 VAC	Blue	
200 VAC	Red	
DC	Red (+), Black (-)	
Other	Gray	

#### **Electrical Connection**

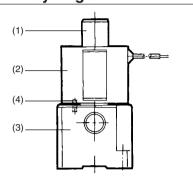
DIN terminal is connected inside as in the figure below. Connect to the corresponding power supply.



#### **⚠** Caution

#### **Change of Electrical Entry Angle**

- Series VT317 can change electrical entry angle. (4 positions)
- 2. How to change: Loosen the nut (1), remove the coil (2) from the body assembly (3), place the positioning pin (4) at the required place, put back the coil (2) to its place, and tighten sufficiently with lock nut (1).



VV061

V100

**S070** 

VQD

VKF

VK

VS

**Light/Surge Voltage Suppressor** 

		Grommet (G) Conduit (C)	Conduit terminal (T) DIN terminal (D)	
Surge voltage suppressor (S)	AC	Varistor Z S	Varistor Z \$\\ \bar{8}	
	DC	Diode T T		
Light/Surge voltage suppressor (Z)	AC		Varistor Z	
	DC None	48 VDC or less 100 VDC Neon bulb Varistor Z  Varistor Z  Varistor Z		



Protection circuit for light/surge voltage suppressor is not the polarity type.



#### **How to Use DIN Terminal**

1. Disassembly

- 1) After loosening the thread (1), then if the cover (4) is pulled in the direction of the thread, the connector will be removed from the body of equipment (solenoid, etc.).
- 2) Pull out the screw (1), then remove the
- gasket (2a) or (2b).

  3) On the bottom part of the terminal block (3), there's a cut-off part (indication of an arrow) (3a). If a small flat head screwdriver is inserted between the opening in the bottom, terminal block (3) will be removed from the cover (4).
- (Refer to graph at right.)
  4) Remove the cable gland (5) and plain washer (6) and rubber seal (7).

2. Wiring

- 1) Pass them through the cable (8) in the order of cable ground (5), washer (6), rubber seal (7), and then insert into the housing (4).
- Dimensions of the cable (8) are as shown in the right figure. Skin the cable and crimp the crimped terminal (9) to the edges.
- 3) Remove the screw with washer (3e) from the bracket (3e). (Loosen in thé case of Y-shape type terminal.) As shown in the right figure, mount a crimped terminal (9), and then again tighten the screw (3e).

Note) Tighten within the tightening torque of 0.5 N·m ±15%.

Note: a It is possible to wire even in the state of bare wire. In that case, loosen the screw with washer (3e) and place a lead wire into the bracket (3d), and then tighten it once again.

b The maximum size for the round terminal (9) is 1.25 mm<sup>2</sup>—3.5 and for the Y terminal is 1.25 mm<sup>2</sup>—4.

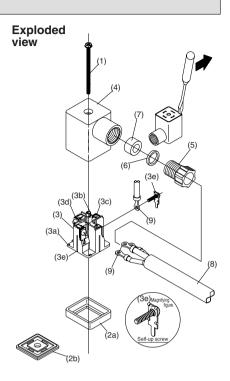
c Cable (8) external: ø6 to ø12 Note) For the one with the external external dimension ranged between ø9 to ø12 remove the inside parts of the rubber seal (7) before using.

3. Assembly

- Terminal box (3) connected with housing (4) should be reinstated. (Push it down until you hear the click 1) Terminal sound.)
- 2) Putting rubber seal (7), plain washer (6), in this order into the cable introducing slit on the housing (4), then further tighten the cable gland (5) securely.
- 3) By inserting gasket (2a) or (2b) between the bottom part of the terminal box (3) and a plug on an equipment, screw in (1) on top of the housing (4) and tighten it.

Note) Tighten within the tightening torque of 0.5 N·m ±20%.

Note: The orientation of a connector can be changed arbitrarily, depending on the combination of a housing (4) and a terminal box (3).



#### Comparison between the Product Model No. and the Coil Part No.

Product model no.	Coil no.	Coil assembly with terminal part no.
VT/O317□-*G(-02)	PVT317-001GB-**	
VT/O317□-*GS(-02)	PVT317-*G	
VT/O317□-*H(-02)	PVT317-001GB-**L06	_
VT/O317□-*HS(-02)	PVT317-*G-06	
VT/O317□-*C(-02)	PVT317-001CB-**	
VT/O317□-*CS(-02)	PVT317-*C	
VT/O317□-*T(-02)		PVT317-001TBT-**
VT/O317□-*TS(-02)	_	PVT317-001TBTS-**
VT/O317□-*TZ(-02)		PVT317-001TBTZ-**
VT/O317□-*D(-02)	PVT317-001DB-**	PVT317-001DBT-**
VT/O317□-*DS(-02)	PVT317-001DB-**	PVT317-001DBTS-**
VT/O317□-*DZ(-02)	PVT317-001DB-**	PVT317-001DBTZ-**



- Note 1) \* mark in the product model numbers denotes the rated voltage.
- Note 2)  $\square$  mark denotes the valve option.
- Note 3) \* mark and \*\* mark are for coil part number and coil assembly with terminal the rated voltage.

Example 1) In the case of \*\* VT317-001GB-05

Example 2) In the case of \* PVT317-5G

Note 4) In the case of CE-compliant products (-Q), coils are not shipped together.

#### **⚠** Caution

When the rated voltage is AC and if it is assembled with the coil for DC, response may be delayed and occur malfunction. Also, for DC valves, when the coil for AC is assembled, it occurs malfunction. For AC valves, assemble the coil for AC, and for DC valves, assemble the coil for DC.

#### Connector for DIN Terminal

Rated voltage	Without light/surge voltage suppressor (D)	With surge voltage suppressor (DS)	Light/Surge voltage suppressor (DZ)
100 VAC		GDM2A-S1	GDM2A-Z1
200 VAC	GDM2A	GDM2A-S2	GDM2A-Z2
24 VDC		GDM2A-S5	GDM2A-Z5

For other rated voltages, please consult with SMC.

