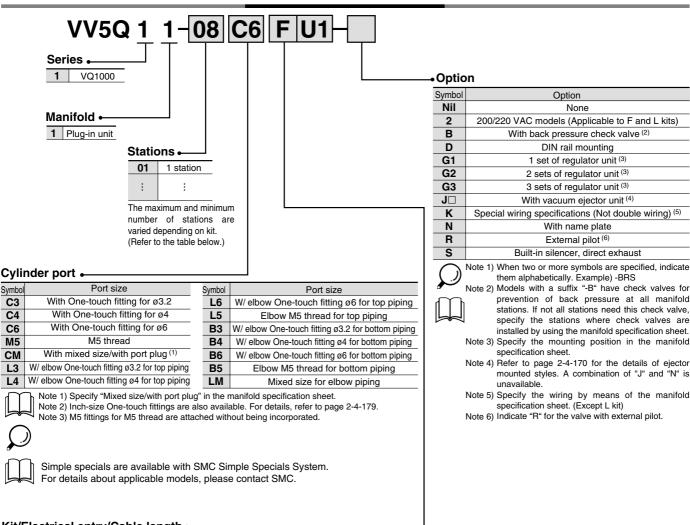
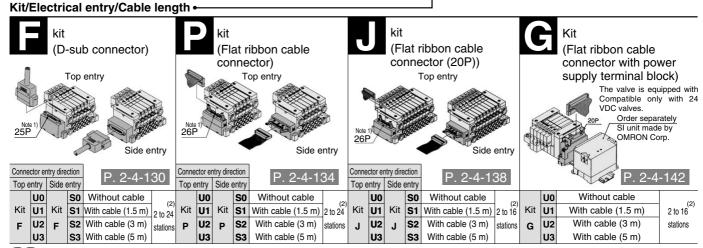
Series VQ1000 Base Mounted Plug-in Unit

How to Order Manifold





Note 1) Besides the above, F and P kits with different number of pins are available. Refer to page 2-4-177 for details. Note 2) For details, refer to page 2-4-178.

SQ

VQ0

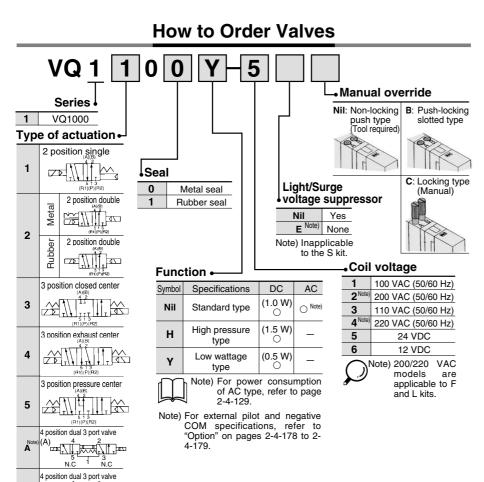
VQ4

VQ5

VQZ

VQD

Plug-in Unit Series VQ1000

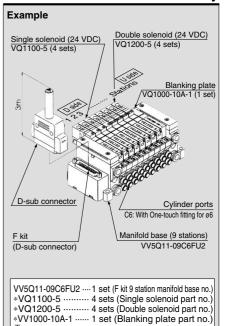


Note) Rubber seal type only

(B) A THE STATE OF N_{.O}

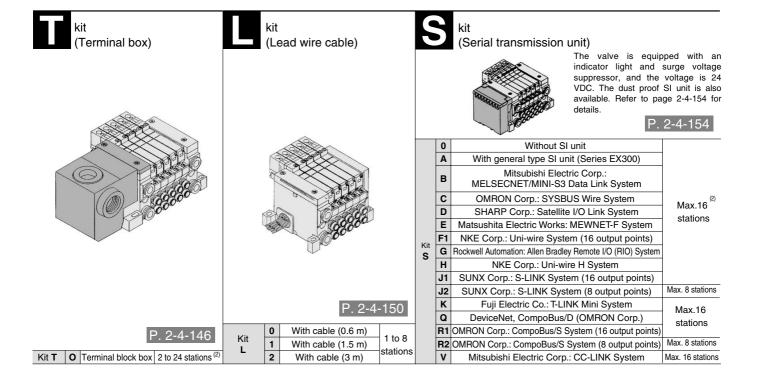
N.O position dual 3 port valve

How to Order Manifold Assembly



The asterisk denotes the symbol for assembly. Prefix it to the part nos, of the solenoid valve, etc.

Specify the part numbers for valves and options together beneath the manifold base part number. Besides, when the arrangement will be complicated, specify them by means of the manifold specification sheet.

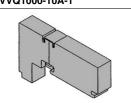


Series VQ1000

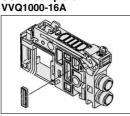
Manifold Option

Double check block

Blanking plate assembly VVQ1000-10A-1



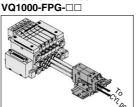
Individual SUP spacer VVQ1000-P-1-C6



SUP block plate

EXH block base assembly VVQ1000-19A-

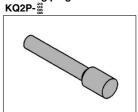






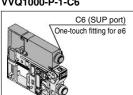
Silencer (For EXH port) AN200-KM8/AN203-KM8



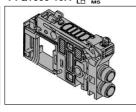


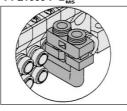
Blanking plug

Blanking plate with connector VVQ1000-1C□-□



Individual EXH spacer VVQ1000-R-1-C6

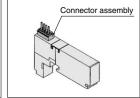




Back pressure check valve assembly [-B] DIN rail mounting bracket [-D] VVQ1000-18A VVQ1000-57A



Regulator unit VVQ1000-AR-1

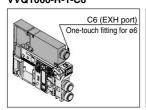


• For cylinder port fittings part no., refer to page 2-4-

For replacement parts, refer to page 2-4-227.



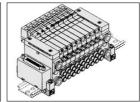
175.

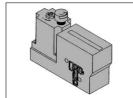


With vacuum ejector unit [-J□]

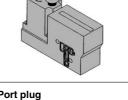


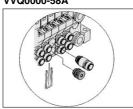
Name plate [-N] Built-in silencer, VVQ1000-NC -Station (1 to Max. stations) direct exhaust [-S]

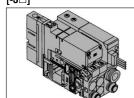




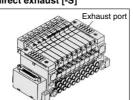
Port plug VVQ0000-58A







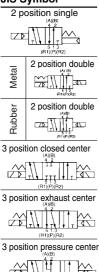




2-4-122

Plug-in Unit Series VQ1000/2000

JIS Symbol



Standard Specifications

	Opermentione						
	Valve construction		Metal seal	Rubber seal			
	Fluid		Air/Inert gas	Air/Inert gas			
	Maximum operating	g pressure	0.7 MPa (High pres	sure type: 0.8 MPa)			
ons		Single	0.1 MPa	0.15 MPa			
icati	Minimum	Double	0.1 MPa	0.1 MPa			
)ecif	operating pressure	3 position	0.1 MPa	0.2 MPa			
Valve specifications	Ambient and fluid t	emperature	-10 to	50°C ⁽¹⁾			
\al _\	Lubrication		Not	required			
	Manual override		Push type/Locking type (Tool required, Manual type) Option				
	Impact/Vibration re	sistance (2)	150	/30 m/s ²			
	Enclosure		Dust-protected, Dust tight/Low jetproof type (IP65) (5)				
	Coil rated voltage		12 , 24 VDC, 100, 110, 200, 220 VAC (50/60 Hz)				
	Allowable voltage f	luctuation	±10% of rated voltage				
	Coil insulation type	1	Class B or equivalent				
ē		24 VDC	1 W DC (42 mA), 1.5 W DC	(63 mA) ⁽³⁾ , 0.5 W DC (21 mA) ⁽⁴⁾			
Solenoid		12 VDC	1 W DC (83 mA), 1.5 W DC ((125 mA) ⁽³⁾ , 0.5 W DC (42 mA) ⁽⁴⁾			
So	Power	100 VAC	Inrush 1.2 VA (12 mA), Holding 1.2 VA (12 mA)			
	consumption (Current)	110 VAC	Inrush 1.3 VA (12 mA), Holding 1.3 VA (12 mA)				
		200 VAC	Inrush 2.4 VA (12 mA), Holding 2.4 VA (12 m				
		220 VAC	Inrush 2.6 VA (12 mA), Holding 2.6 VA (12 mA				

Note 1) Use dry air to prevent condensation when operating at low temperatures.

Note 2) Impact resistance ··· No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-

energized states every once for each condition. (Values at the initial period)

Vibration resistance ··· No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at

the right angles to the main valve and armature. (Values at the initial period)

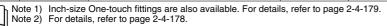
Note 3) Value for high voltage type (1.5 W)

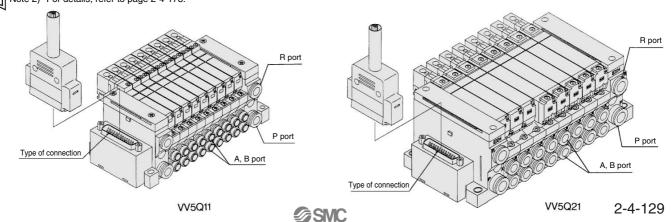
Note 4) Value for low voltage type (0.5 W)

Note 5) Dusttight/Low jetproof type (IP65) is available on T, L, S and M kits of VQ2000.

Manifold Specifications

	Dia Opcom		_					
				rting specificatio	ns	(2)		5 station
Series	Base model	Type of connection	Dowt location	Port	size (1)	Applicable stations	Applicable solenoid valve	weight
			Port location	1(P), 3(R)	4(A), 2(B)	Stations	Solellold valve	(g)
		■ F kit–D-sub connector						
		■ P kit–Flat ribbon cable connector		00 (0)	()	F, P, T kits		
		■ J kit-Flat ribbon cable connector (20P)		C8 (ø8) Option Built-in silencer,	C3 (ø3.2) C4(ø4) C6 (ø6)	2 to 24 stations		628
VQ1000	VV5Q11-□□□	■ G kit-Flat ribbon cable connector with terminal block	Side			J, G, S kit 2 to 16 stations	VQ1□01	(Single) 759 (Double, 3 position)
		■ T kit–Terminal box		direct exhaust	M5 (M5 thread)	/ L kit \		
		■ L kit–Lead wire cable		,	(1 to 8 stations		
		■ S kit–Serial transmission unit						
		■ F kit–D-sub connector				/ F, P kits		
		■ P kit-Flat ribbon cable connector		C10 (ø10)		2 to 24 stations		
		■ J kit-Flat ribbon cable connector (20P)		` ′	C4 (ø4)	(J, G, S kit)	\ <u>'</u>	1051
VQ2000	VV5Q21-□□□	■ G kit-Flat ribbon cable connector with terminal block	Side	Option Built-in	C6 (ø6)	2 to 16 stations	VQ2□00	(Single)
* Q2000	110021-000	■ T kit–Terminal box	Side	silencer,	C8 (ø8)	L kit 1 to 8 stations	VQ2□01	1144 (Double, 3 position)
		■ L kit-Lead wire cable		\direct exhaust /	33 (30)	1		
		■ S kit-Serial transmission unit				T kit 2 to 20 stations	s)	
		■ M kit-Multi-connector				(2 to 20 stations)		





VQC

SQ

VQ0 VQ4

VQ5

VQZ

VQD

VQ1000/2000 Kit (Terminal block box kit)

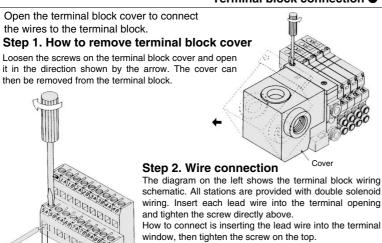
IP65 compliant

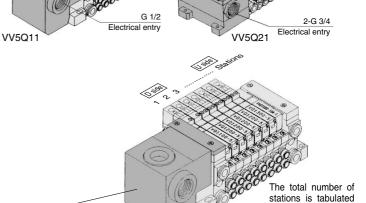
- This kit has a small terminal box inside a junction box. The electrical entry port {VQ1000: G 1/2, VQ2000: G 3/4} permits connection of conduit fittings.
- Maximum stations are 24.
- Enclosure: Dusttight/Low jetproof type (IP65) compliant (Series

Manifold Specifications

	Р	orting spe				
Series	Port		Port size	Applicable stations		
	location	1(P), 3(R)	4(A), 2(B)			
VQ1000	Side	C8	C3, C4, C6, M5	Max. 24 stations		
VQ2000	Side	C10	C4, C6, C8	Max. 20 stations		

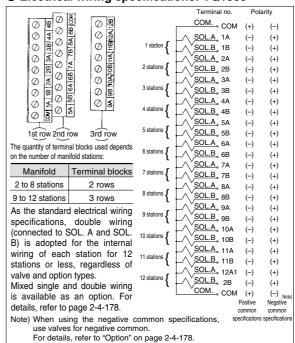
Terminal block connection ●





● Electrical wiring specifications: VQ1000

starting from station one on the D side.



Hook groove (a) on shaft (b) and close the cover.

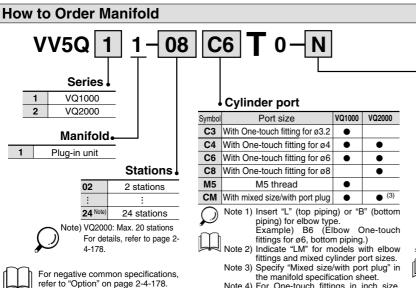
For negative common specifications. refer to "Option" on page 2-4-178.

Step 3. How to replace

terminal block cover

Then tighten the screws.

2.5



Option

Symbol	Option	VQ1000	VQ2000	Note
Nil	None	•	•	
В	With back pressure check valve	•	•	(2)
D	DIN rail mounting style	•	•	
G1	1 set of regulator unit			
G2	2 2 sets of regulator unit			(3)
G3	3 sets of regulator unit			
J□	With vacuum ejector unit	•		(4)
K	Special wiring specifications (Not double wiring)	•	•	(5)
N	With name plate	•	•	
R	External pilot	•	•	(6)
S	Built-in silencer, direct exhaust	•	•	
W	Enclosure: Dusttight/Low jetproof type (IP65)		•	

Note 1) When two or more symbols are specified, indicate them

alphabetically. Example) -BRS
Note 2) Models with a suffix "-B" have check valves for prevention of Note 2) Models with a suffix "-B" have check valves for prevention of back pressure at all manifold stations. If not all stations need this check valve, specify the stations where check valves are installed by using the manifold specification sheet.

Note 3) Specify the mounting position in the manifold specification sheet.

Note 4) Refer to page 2-4-170 for the details of ejector mounted styles. A combination of "I" and "N" is unavailable.

styles. A combination of "J" and "N" is unavailable.

Note 5) Specify the wiring specifications in the manifold specification sheet.

Note 6) Indicate "R" for the valve with external pilot.

Note 4) For One-touch fittings in inch size, refer to "Option" on page 2-4-179.

SQ

VQ0

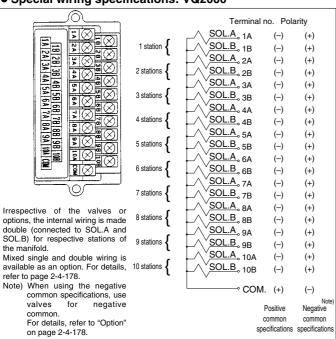
VQ4

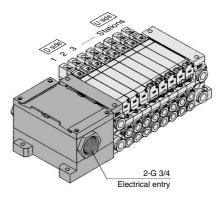
VQ5

VQZ

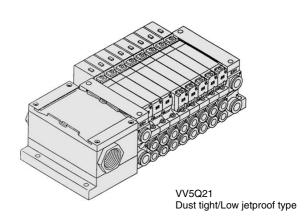
VQD

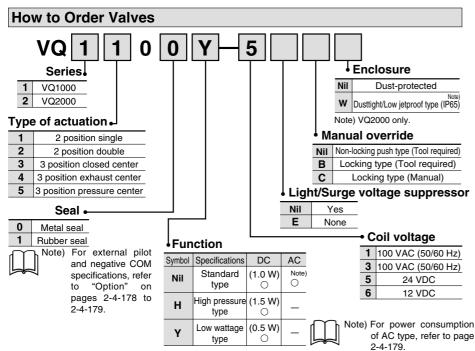
• Special wiring specifications: VQ2000





The total number of stations is tabulated starting from station one on the D side.





How to Order Manifold Assembly

Specify the part numbers for valves and options together beneath the manifold base part number.

<Example>

Terminal block box kit

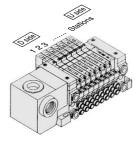
VV5Q11-08C6T0 ··· 1 set–Manifold base no. *VQ1100-5 ········· 2 sets–Valve part no. (Stations 1 to 2) *VQ1200-5 ······· 4 sets–Valve part no. (Stations 3 to 6)

*VQ1300-5 1 set–Valve part no. (Station 7)

*VVQ1000-10A-1 ... 1 set–Blanking plate part no. (Station 8)

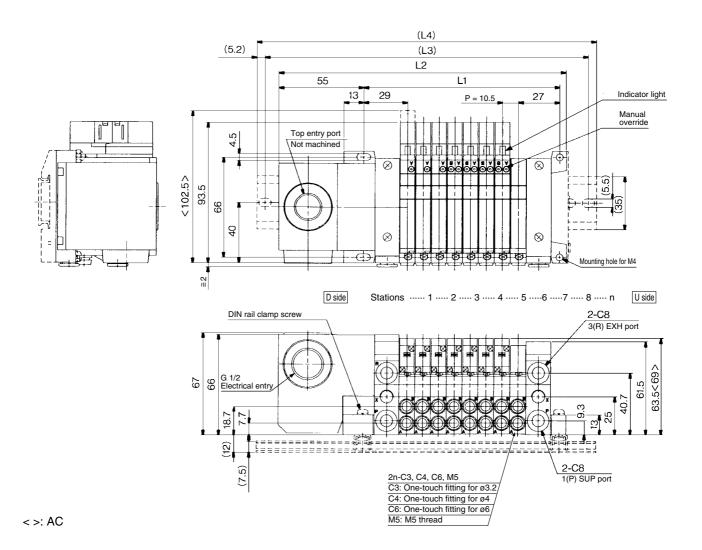
Prefix the asterisk to the part nos. of the solenoid valve,

Write sequentially from the 1st station on the D side. When part nos. written collectively are -complicated, specify by using the manifold specification sheet.



VQ1000

The broken lines and dimensions in parentheses indicate DIN rail mounting style [-D].



Dimensions

Formula L1 = 10.5n + 45.5, L2 = 10.5n + 105 n: Station (Maximum 24 stations)

L	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	66.5	77	87.5	98	108.5	119	129.5	140	150.5	161	171.5	182	192.5	203	213.5	224	234.5	245	255.5	266	276.5	287	297.5
L2	126	136.5	147	157.5	168	178.5	189	199.5	210	220.5	231	241.5	252	262.5	273	283.5	294	304.5	315	325.5	336	346.5	357
(L3)	150	162.5	175	187.5	187.5	200	212.5	225	237.5	250	262.5	262.5	275	287.5	300	312.5	325	325	337.5	350	362.5	375	387.5
(L4)	160.5	173	185.5	198	198	210.5	223	235.5	248	260.5	273	273	285.5	298	310.5	323	335.5	335.5	348	360.5	373	385.5	398

Vacuum ejector unit style: Formula L1 = 10.5n + 29.7 + (Number of ejector units x 26.7) L2 = 10.5n + 88.8 + (Number of ejector units x 26.7)L4 is L2 plus about 30.



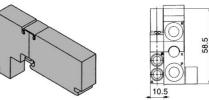
Series VQ1000

Manifold Option Parts for VQ1000

Blanking plate assembly VVQ1000-10A-1

JIS Symbol

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.



Individual SUP spacer VVQ1000-P-1-C6

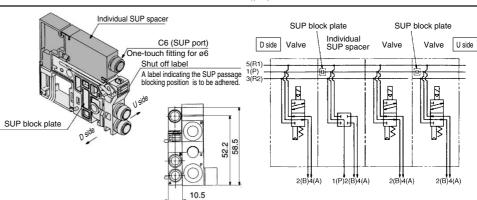
When the same manifold is to be used for different pressures, individual SUP spacers are used as SUP ports for different pressures. (One station space is occupied.)

Block both sides of the station, for which the supply pressure from the individual SUP spacer is used, with SUP block plates. (Refer to the application ex.)

* Specify the spacer mounting position and SUP block plate position on the manifold specification SUP block plate sheet.

The block plate are used in two places for one set. (Two SUP block plates for blocking SUP station are attached to the individual SUP spacer.)

Electric wiring is connected to the position of the manifold station where the individual SUP spacer is mounted.



Individual EXH spacer VVQ1000-R-1-C6

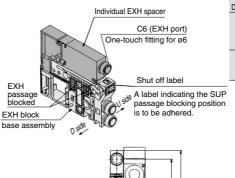
When valve exhaust affects other stations due to the circuit configuration, this spacer is used for individual valve exhaust. (One station space is occupied.) Block both sides of the individual valve EXH station. (See example)

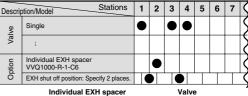
- * Specify the mounting position, as well as the EXH block base or EXH block plate position on the manifold specification sheet. The block plate are used in two places for one set. (Two EXH block plates for blocking EXH station are attached to the individual EXH spacer.)

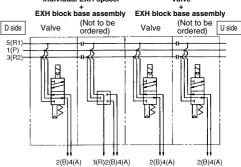
 * An EXH block base assembly is used in the
- * An EXH block base assembly is used in the blocking position when ordering an EXH spacer incorporated with a manifold no. However, do not order an EXH block base assembly because it is attached to the spacer.

When separately ordering an individual EXH spacer, separately order an EXH block base assembly because it is not attached to the spacer.

 Electric wiring is connected to the position of the manifold station where the individual EXH spacer is mounted.







SUP block plate VVQ1000-16A

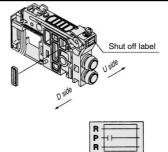
When different pressures, high and low, are supplied to one manifold, a SUP block plate is inserted between the stations under different pressures.

* Specify the number of stations on the manifold specification sheet.

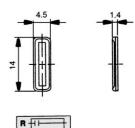
<Shut off label>

When using block plates for SUP passage, indication label for confirmation of the blocking position from outside is attached. (One label of each)

 When ordering a block plate incorporated with the manifold no., a block indication label is attached to the manifold



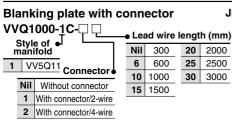
10.5



SUP passage block

52.2

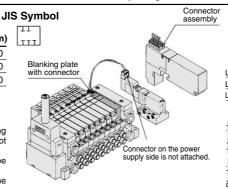
SUP/EXH passage blocked

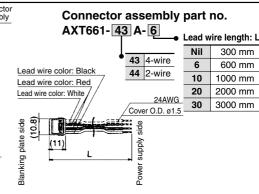


Blanking plate with a connector for individually outputting electricity to drive a single valve or equipment that are not on the manifold base.

* When "N" is suffixed to the nameplate, the plate will be different from a standard shape.

Note) Electric current should be 1A or less. (Including the mounted valves.)





SQ

VQ0

VQ4

VQ5

VQZ

VQD

Plug-in Unit Series VQ1000

EXH block base assembly VVQ1000-19A-₽ (C3, C4, C6, M5)

Manifold block assembly **Electrical entry**

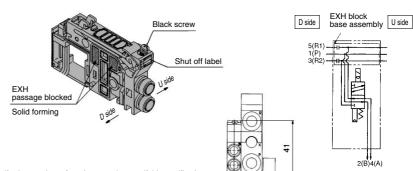
	•					
F1	For F kit (2 to 12 stations)/Double wiring					
F2	For F kit (13 to 24 stations)/Double wiring					
F3	For F kit (2 to 24 stations)/Single wiring					
P1	For P, G, T, S kit (2 to 12 stations)/Double wiring					
P2	For P, G, T, S kit (13 to 24 stations)/Double wiring					
P3	For P, G, T, S kit (2 to 24 stations)/Single wiring					
L0 *	L0 kit)					
L1 *	L1 kit * 1 to 8 stations					
L2 *	L2 kit					

The manifold block assembly is used between stations for which exhaust is desired to be divided when valve exhaust affects other stations due to the circuit configuration. The EXH passage on the D-side is blocked in the EXH block base assembly. It is also used in combination with an individual EXH spacer for individual exhaust.

<Blocking indication label>

When blocking the EXH passage with an EXH block base assembly, indication label for confirmation of the blocking position from outside is attached. (One label for each)

When ordering a EXH block base incorporated with the manifold no., a block indication label is attached to the manifold.



Specify the number of stations on the manifold specification sheet

When ordering by using the manifold specification form, specify the EXH block base assembly no. by adding suffix "*" below the manifold no.





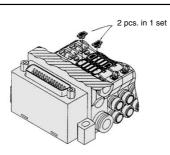
SUP/EXH passage blocked

EXH passage blocked

Back pressure check valve assembly [-B] VVQ1000-18A

It prevents cylinder malfunction caused by other valve exhaust. Insert it into R (EXH) port on the manifold side of a valve which is affected. It is effective when a single action cylinder is used or an exhaust center type solenoid valve is used.

Note) When a check valve for back pressure prevention is desired, and is to be installed only in certain manifold stations, write clearly the part no. and specify the number of stations by using the manifold specification





(Precautions)

- 1. The back pressure check valve assembly is assembly parts with a check valve structure. However, as slight air leakage is allowed for the back pressure, take care the exhaust air will not be throttled at the exhaust port.
- 2. When a back pressure check valve is mounted, the effective area of the valve will decrease, by about 20%.

Name plate [-N] VVQ1000-NC N-Station (1 to Max. stations)

It is a transparent resin plate for placing a label that indicates solenoid valve function, etc.

Insert it into the groove on the side of the end plate and bend it as shown in the figure.

* When the blanking plate with connector is mounted, it automatically will be "VVQ1000-NC-n" with an option symbol [-N]

N: Standard NC: For mounting blanking plate with connector



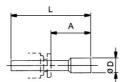
When ordering assemblies incorporated with a manifold, add suffix "-N" to the manifold no.



Blanking plug (For One-touch fittings) KQ2P-

It is inserted into an unused cylinder port and SUP/EXH ports. Purchasing order is available in units of 10 pieces



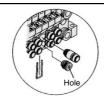


Dimensions

Applicable fittings size ød	Model	Α	L	D
3.2	KQ2P-23	16	31.5	3.2
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8
8	KQ2P-08	20.5	39	10

Port plug VVQ0000-58A

The plug is used to block the cylinder port when using a 4 port





- When ordering a plug incorporated with a manifold, indicate "CM" for the port size in the manifold no., as well as, the mounting position and number of stations and cylinder port mounting positions, A and B, on the manifold specification sheet
- Lightly screw an M3 screw in the port plug hole and pull it for removal.

Elbow fitting assembly VVQ1000-F-L (C3, C4, C6, M5)

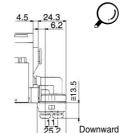
It is used for piping that extends upward or downward from the

When installing it in part of the manifold stations, specify the assembly no. and the mounting position and number of stations by means of the manifold specification sheet.

* When mounting elbow fittings assembly on the edge of manifold station and a silencer on EXH port, select a silencer, AN203-KM8.

Silencer (AN200-KB8) is interfered with fittings





When ordering assemblies incorporated with a manifold, indicate "L□" or "B□" for the manifold port size. (When installed in all stations.)



Upward



Series VQ1000

Manifold Option Parts for VQ1000

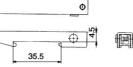
DIN rail mounting bracket VVQ1000-57A

It is used for mounting a manifold on a DIN rail. The DIN rail mounted bracket is fixed to the manifold end plate. (The specification is the same as that for the option "-D".)

1 set of DIN rail mounting bracket is used for 1 manifold (2 DIN rail mounting brackets).



When ordering assemblies incorporated with a manifold, add suffix "D" to the manifold no.



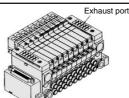
Mounting screws are attached

Built-in silencer, Direct exhaust [-S]

This is a type with an exhaust port a top the manifold end plate. The built-in silencer exhibits an excellent noise suppression effect. (Silencing effect: 30 dB)



Note) A large quantity of drainage generated in the air source results in exhaust of air together with drainage. For maintenance, refer to page 2-4-176.



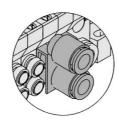
* When ordering assemblies incorporated with a manifold, add suffix "S" to the manifold no.

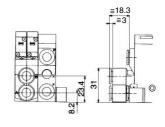
2 stations matching fitting assembly VVQ1000-52A-C8

For driving a cylinder with a large bore, valves for two stations are operated to double the flow rate. This assembly for the cylinder port is used in that case. The assembly is equipped with One-touch fittings for a $\emptyset 8$ bore.

- * The bore for the manifold no. is "CM".

 Clearly indicate the 2 station matching fitting assembly
- Clearly indicate the 2 station matching fitting assembly no., and specify the number of stations and positions by means of the manifold specifications.
- In 2 station matching fitting assembly, a special clip which is combined in one-piece of 2 stations is attached as a holding clip.



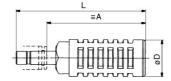


Silencer (For EXH port)

This silencer is to be inserted into the EXH port (One-touch fittings) of the common exhaust type

 When mounting elbow fittings assembly (VVQ1000-F-L□) on the edge of manifold station, select a silencer, AN203-KM8.

Silencer (AN200-KM8) is interfered with fittings.



Dimensions

Series	Applicable fittings size ød	Model	Α	L	D	Effective area (mm²)	Noise reduction (dB)
VQ1000	8	AN200-KM8	59	78	22	20	30
VQ1000	0	AN203-KM8	32	51	16	14	25 *

Regulator unit VVQ1000-AR-1

The regulator controls the SUP air pressure in a manifold. Supply air from D side SUP port is regulated. SUP port on U side is plugged.

Specifications

Maximum operating pressure	0.8 MPa
Set pressure range	0.05 to 0.7 MPa
Ambient and fluid temp.	5 to 50°C
Fluid	Air
Cracking pressure	0.02 MPa
Structure	Relieving type

Structure

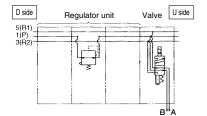
Pressure gauge
G27-10-01

Pressure control screw

Number of

SUP port on U side is plugged

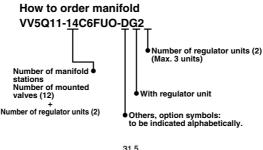
C8 (SUP) port
One-touch fitting for ø8

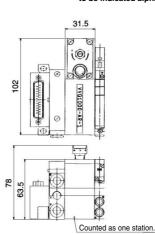


• How to Order

Indicate an option symbol "-G"* for the manifold no. and be sure to specify the mounting position and number of stations by means of the manifold specification form. One unit is counted as one station and occupies a space for three stations, therefore, pay attention to the manifold size.

The regulator valve unit, to which no wire is connected, valves can be mounted up to the standard max. number of stations of each kit.





Pressure characteristics Conditions (Initial setting) Inlet pressure 0.7 MPa Outlet pressure 0.2 MPa

Outlet pressure 0.7 MPa

Outlet pressure 0.7 MPa

Initial setting value

Outlet pressure 0.7 MPa

⚠ Caution

Pressure setting

Check the supply pressure and then turn the pressure control screw to set the secondary pressure. Turning the screw clockwise will increase the secondary pressure while turning it counterclockwise decrease the pressure. (Set the pressure by turning the screw in the increase direction.)

• Installation

Since some level of the actuator's operational frequency may lead to a sharp pressure change, pay attention to the pressure gauge durability.

SQ

VQ0

VQ4

VQ5

'QZ

'QD

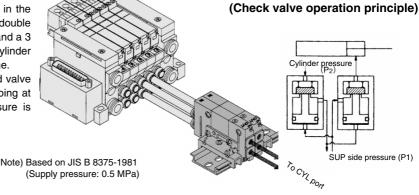


It is used on the outlet side piping to keep the cylinder in the intermediate position for a long time. Combining the double check block with a built-in pilot type double check valve and a 3 position exhaust center solenoid valve will enable the cylinder to stop in the middle or maintain its position for a long time.

The combination with a 2 position single/double solenoid valve will permit this block to be used for preventing the dropping at the cylinder stroke end when the SUP residual pressure is released.

Specifications

Max. operating pressure	0.8 MPa
Min. operating pressure	0.15 MPa
Ambient and fluid temp.	−5 to 50°C
Flow characteristics: C	0.60 dm³/(s·bar)
Max. operating frequency	180 CPM



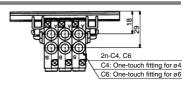
VVQ1000-FPG-02 1 set VQ1000-FPG-C6M5-D 2 pcs.

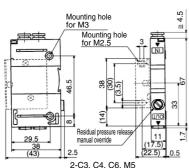
Dimensions

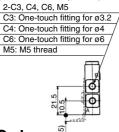
Single unit C4: One-touch fitting for ø4

C6: One-touch fitting for ø6

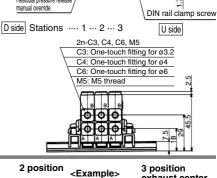








Dim	Dimensions Formula L1 = 11n + 20 n: Stat									ion (M	laximu	ım 24)
L n	1	2	3	4	5	6	7	8	9	10	11	12
L1	31	42	53	64	75	86	97	108	119	130	141	152
L2	50	62.5	75	87.5	100	112.5	125	125	137.5	150	162.5	175
L3	60.5	73	85.5	98	110.5	123	135.5	135.5	148	160.5	173	185.5
_ n	13	14	15	16	17	18	19	20	21	22	23	24
L1	163	174	185	196	207	218	229	240	251	262	273	284
L2	187.5	187.5	200	212.5	225	237.5	250	250	262.5	275	287.5	300
L3	198	198	210.5	223	235.5	248	260.5	260.5	273	285.5	298	310.5



000

How to Order

VQ1000-FPG- C4 M5 **OUT side port size** IN side port size .

C4 With One-touch fitting for ø4 C6 With One-touch fitting for ø6

VVQ1000-FPG- 06

Double check block

M5 M5 thread C3 One-touch fitting for ø3.2 C4 One-touch fitting for ø4 C6 One-touch fitting for ø6

16 stations

16

Option Nil None F With bracket DIN rail mounting D style (For manifold)

Ν Name plate Note) When two or more symbols are specified, indicate them alphabetically. Example) -DN

⚠ Caution

 Air leakage from the pipe between the valve and cylinder or from the fittings will prevent the cylinder from stopping for a long time. Check the leakage using neutral household detergent, such

as dish washing soap. Also check the cylinder's tube gasket, piston packing and rod packing for air leakage. Since One-touch fittings allow slight air leakage, screw piping (with M5 thread) is recommended when stopping

- the cylinder in the middle for a long time. Combining double check block with 3 position closed center or pressure center solenoid valve will not work.
- M5 fitting assembly is attached, not incorporated into the double check block. After screwing in the M5 fittings, mount the assembly on the double check block. {Tightening torque: 0.8 to 1.2 N·m}
- If the exhaust of the double check block is throttled too much, the cylinder may not operate properly and may
- Set the cylinder load so that the cylinder pressure will be within two times that of the supply pressure.

Stations 1 station

<Example>

Manifold

VVQ1000-FPG-06--6 types of manifold

*VQ1000-FPG-C4M5-D, 3 sets Double Check block *VQ1000-FPG-C6M5-D, 3 sets

Bracket Assembly

Part no.	Tightening torque
VQ1000-FPG-FB	0.22 to 0.25 N·m



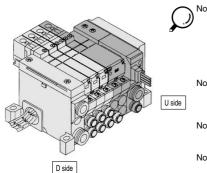
exhaust center

Intermediate

Series VQ1000/2000

Manifold Option/Vacuum Ejector Unit: VQ1000

A vacuum ejector unit can be mounted on the manifold base for a solenoid valve. Instead of mounting the valve and vacuum ejector unit separately, this option reduces piping, wiring and creates additional space savings.



Note 1) SUP and EXH ports on the vacuum ejector unit manifold base are arranged on D side alone. The end plate on the U side is the same as that used in the L kit.

Note 2) Individual piping is provided for the supply and exhaust ports of the vacuum ejector unit.

Note 3) The manifold with an vacuum ejector unit type is mounted from the U side.

Note 4) One vacuum ejector unit corresponds to one station.

* Specify the position of stations on the manifold specification sheet.

Specifications

Unit no.	VVQ1000-J A	VVQ1000-J□-□□□-B			
Nozzle diameter (mm)	0.7	1.0			
Max. suction flow rate N (//min)	11	20			
Max. vacuum pressure	-630 mmHg				
Max. operating pressure	0.8	MPa			
Standard supply pressure	0.5	MPa			
Operating temperature	5 to	50°C			

Maximum Number of Ejector Units

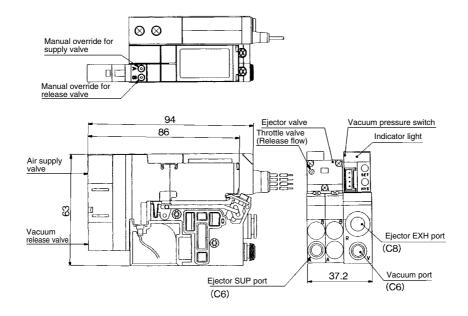
(Max. number of ejector units is subject to the number of valve stations.)

Max. number of	Max. number of mounted valves						
ejector units	F, P, T kit	S, G, J kit	L kit				
1	11(20)	7(14)	7				
2	10(16)	6(12)	6				
3	9(12)	5(10)	5				
4	8(8)	4(8)	_				
5	5 4(4)		_				

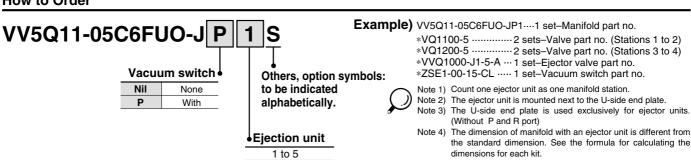


Note) The max. number of mounted valves applies to double wiring. Parenthesized numbers apply to single wiring. Please contact SMC for conditions other than the above or mixed wiring.

Dimensions



How to Order



SQ

VQ0

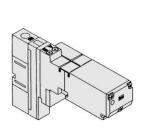
VQ4

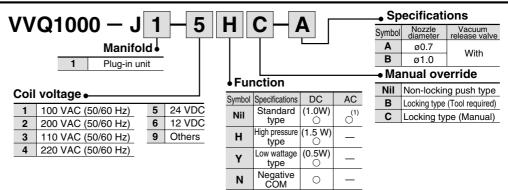
VQ5

VQZ

VQD

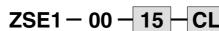
How to Order Vacuum Ejector Valves

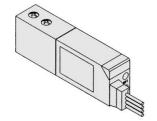




Note 1) For power consumption of AC type, refer to page 2-4-129. Note 2) When two or more symbols are specified, indicate them alphabetically.

How to Order Vacuum Pressure Switches





Switch/Voltage (Solid state: 12 to 24 VDC)

14	NPN/1 setting, 3 revolution adjustment
15	NPN/1 setting, 200° adjustment
16	NPN/2 setting, 3 revolution adjustment
17	NPN/2 setting, 200° adjustment
18	NPN/1 setting, 3 revolution adjustment, analog
19	NPN/1 setting, 200° adjustment, analog

Wiring specifications

Nil	Grommet type, Lead wire length 0.6 m
L	Grommet type, Lead wire length 3 m
С	Connector type, Lead wire length 0.6 m
CL	Connector type, Lead wire length 3 m
CN	Without connector Note)

Note) When ordering the switch with 5 m lead wire length, order separately the switch without connector and the connector. (Refer to below.) Besides, as for details, refer to the Vacuum Equipment catalog.

How to order connectors

• Without lead wire (Connector 1 pc., Socket 4 pcs.) ····· ZS-20-A

 With lead wire ZS-20-5A-50

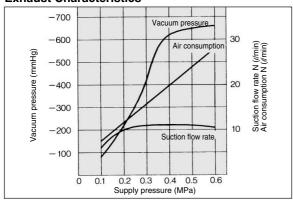
Lead wire length

Nil	0.6 m
30	3 m
50	5 m

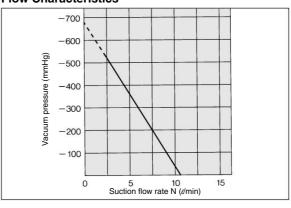
(The flow characteristics are for the supply pressure of 0.5 MPa.)

Flow/Exhaust Characteristics of Ejector Unit

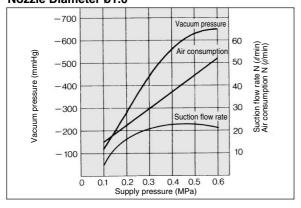
Nozzle Diameter ø0.7 **Exhaust Characteristics**



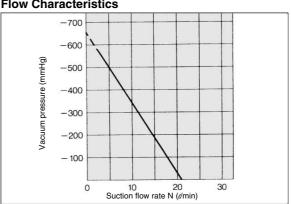
Flow Characteristics



Nozzle Diameter ø1.0



Flow Characteristics



SQ

VQ0

VQ4

VQ5

VQZ

VQD

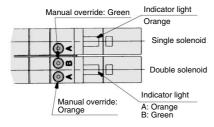
⚠ Precautions 1

Be sure to read before handling. For Safety Instructions and Solenoid Valve Precautions, refer to page 2-9-2.

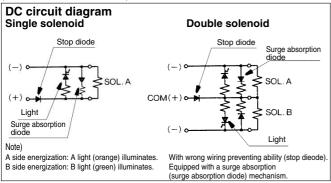
Light/Surge Voltage Suppressor

⚠ Caution

The lighting positions are concentrated on one side for both single solenoid type and double solenoid type. In the double solenoid type, A side and B side energization are indicated by two colors which match the colors of the manual overrides.



(DWG shows a VQ1000 case.)



Manual Override

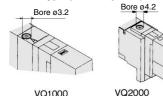
⚠ Warning

Without an electric signal for the solenoid valve the manual override is used for switching the main valve.

Push type is standard. (Tool required)

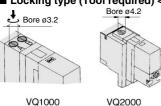
Option: Locking type (Tool required/Manual)

■ Push type (Tool required)



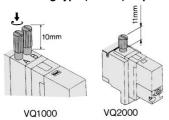
Push down on the manual override button with a small screwdriver until it stops. Release the screwdriver and the manual override will return.

■ Locking type (Tool required) <Option>



Push down on the manual override button with a small screwdriver or with your fingers until it stops. Turn clockwise by 90° to lock it. Turn it counterclockwise to release it.

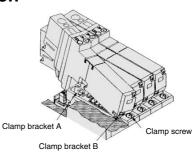
■ Locking type (Manual) <Option>



Push down on the manual override button with a small screwdriver or with your fingers until it stops. Turn clockwise by 90° to lock it. Turn it counterclockwise to release it.

How to Mount/Remove Solenoid Valve

⚠ Caution



Removing

- 1. Loosen the clamp screw until it turns freely. (The screw is captive.)
- 2. Lift the coil side of the valve body while pressing down slightly on the screw head and remove it from the clamp bracket B. When the screw head cannot be pressed easily, gently press the area near the manual override of the valve.

Mounting

- Press down on the clamp screw. → Clamp bracket A opens. Diagonally insert the hook on the valve end plate side into clamp B.
- 2. Press the valve body downward. (When the screw is released, it will be locked by clamp bracket A.)
- 3. Tighten the clamp screw. (Proper tightening torque: VQ1000, 0.25 to 0.35 N·m; VQ2000, 0.5 to 0.7 N·m.)

⚠ Caution

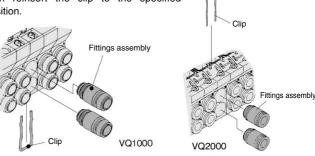
Dust on the sealing surface of the gasket or solenoid valve can cause air leakage.

Replacement of Cylinder Port Fittings

The cylinder port fittings are a cassette for easy replacement.

The fittings are blocked by a clip inserted from the top of manifold. Remove the clip with a screwdriver to remove fittings.

For replacement, insert the fitting assembly until it strikes against the inside wall and then reinsert the clip to the specified position.



Annlinghla tuhing O.D.	Fitting assembly part no.					
Applicable tubing O.D.	VQ1000	VQ2000				
Applicable tubing ø3.2	VVQ1000-50A-C3	_				
Applicable tubing ø4	VVQ1000-50A-C4	VVQ1000-51A-C4				
Applicable tubing ø6	VVQ1000-50A-C6	VVQ1000-51A-C6				
Applicable tubing ø8	_	VVQ1000-51A-C8				
M5	VVQ1000-50A-M5	_				

* Refer to "Option" on pages 2-4-172 to 2-4-173 for other types of fittings.

⚠ Caution

- Use caution that O-rings must be free from scratches and dust. Otherwise, air leakage may result.
- After screwing in the fittings, mount the M5 fitting assembly on the manifold base. {Tightening torque: 0.8 to 1.2 N·m}
- 3. Purchasing order is available in units of 10 pieces.

Do not apply excessive torque when turning the locking type manual override

⚠ Precautions 2

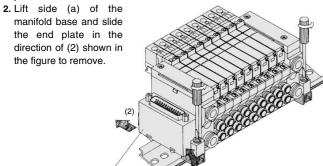
Be sure to read before handling. For Safety Instructions and Solenoid Valve Precautions, refer to page 2-9-2.

Mounting/Removing from the DIN Rail

⚠ Caution

Removing

1. Loosen the clamp screw on side (a) of the end plate on both sides.



Mounting

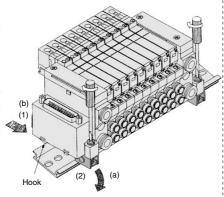
 Hook side (b) of the manifold base on the DIN rail.

End plate

2. Press down side (a) and mount the end plate on the DIN rail.

Tighten the clamp screw on side (a) of the end plate.

The proper tightening torque for screws is 0.4 to 0.6 N·m.



Enclosure IP65

Wires, cables, connectors, etc. used for models conforming to IP65 should also have enclosures equivalent to or of stricter than IP65.

Built-in Silencer Replacement Element

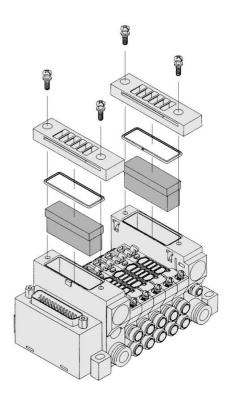
A silencer element is incorporated in the end plate on both sides of the A dirty and choked element may reduce cylinder speed or cause malfunction. Clean or replace the dirty element.

Element Part No.

Typo	Element part no.				
Туре	VQ1000	VQ2000			
Built-in silencer, direct exhaust	VVQ1000-82A-1	VVQ2000-82A-1			

* The minimum order quantity is 10 pcs.

Remove the cover from the top of the end plate and remove the old element with a screwdriver, etc.



How to Calculate the Flow Rate

For obtaining the flow rate, refer to pages 2-1-8 to 2-1-11.

Series VQ1000/2000

Option

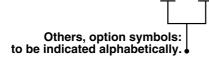
Special Wiring Specifications

In the internal wiring of F kit, P kit, J kit, G kit, T kit and S kit, double wiring (connected to SOL. A and SOL. B) is adopted for each station regardless of the valve and option types. Mixed single and double wiring is available as an option.

1. How to Order

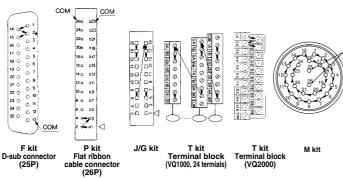
Indicate an option symbol "-K", for the manifold no. and be sure to specify the mounting position and number of stations of the single and double wiring by means of the manifold specification sheet.

Example) VV5Q11-08C6FU1-D K S



2. Wiring specifications

With the A side solenoid of the 1st station as no.1 (meaning, to be connected to no.1 terminal), without making any terminals vacant.



3. Max. number of stations

The maximum number of stations depends upon the number of solenoids. Assuming one for a single and two for a double, determine the number of stations so that the total number is not more than the max. number given in the following table.

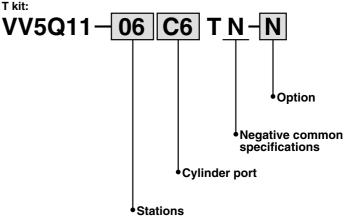
Kit		(D-sub lector)	P kit (Flat ribbon cable connector)			J kit (Flat ribbon cable connector)		G kit (Flat ribbon cable with terminal block)					
Туре	F _S □ 25P	F _S A 15P	P _S □ 26P	PSC 20P	P S B 16P	P _S ^U A 10P						J ^U □ 20P	G
Max. points	24	14	24	18	14	8		16	16				
Kit	T kit (Terminal block)						(Se	S kit erial transmission)	M kit (Circular connector)				
Туре	00100 ter	2 rows minal b		termin		ks	S□		M□				
Max.	l	10	20	0 24				16	24				

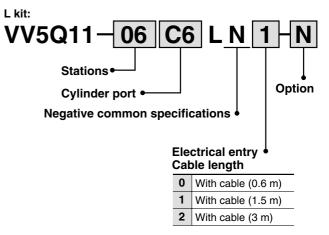
Negative Common Specifications

Specify the valve model no. as shown below for negative COM specification. The manifold no. shown below is for the T and L kits. For other kits the standard manifold can be used. For negative COM S or G kit, please contact SMC.



How to order negative COM manifold





External Pilot Specifications

When the supply air pressure is lower than the required minimum operating pressure (0.1 to 0.2 MPa) for the solenoid valve (or when the valve is used for vacuum), specify an external pilot model. Order a manifold or valve by suffixing the external pilot specification, "R".

The X-port of the manifold base is equipped with One-touch fittings for external pilot.

VQ1000: C4 (One-touch fitting for Ø4) VQ2000: C6 (One-touch fitting for Ø6)

How to order manifold

VV5Q11-08C6FU1-R S

Others, option symbols: to be indicated alphabetically.

How to order valves

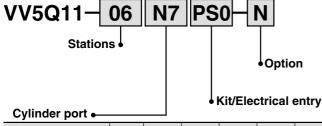


Note 1) When low wattage type is also desired, specify as "RY". Note 2) In this valve pilot exhaust is connected to the EA passage of the

Note 2) In this valve pilot exhaust is connected to the EA passage of the manifold. Therefore, it is not possible to supply air from EXH port, nor vacuum from ports other than SUP port.

Inch-size One-touch Fittings

The valve with inch-size One-touch fittings is shown below.



Syr	mbol	N1	N3	N7	N9	M5T	NM
Applicable tub	Applicable tubing O.D. (Inch)		ø5/32"	ø1/4"	ø5/16"	10-32UNF (M5 thread)	Mixed
4(A), 2(B) VQ1	VQ1000	•	•	•	_	•	•
port	VQ2000	_	•	•	•		•

Note) When inch-size fittings are selected for the cylinder port, use inch size fittings for both P and R port.

1(P), 3(R) port size VQ1000 ø5/16" (N9) VQ2000 ø3/8" (N11) VQC

SQ

VQ0

VQ4

VQ5

VQZ

VQD

Series VQ1000/2000

Option

DIN Rail Mounting

Each manifold can be mounted on a DIN rail. Order it by indicating a DIN rail mounting option symbol, "-D". In this case, a DIN rail which is approx. 30 mm longer than the manifold with the specified number of stations is attached.

● When DIN rail is unnecessary

(DIN rail mounting brackets only are attached.)

Indicate the option symbol, -DO, for the manifold no.

Example)

VV5Q11-08C6FU1-D0S

Others, option symbols: to be indicated alphabetically.

When using DIN rail longer than the manifold with specified number of stations

Clearly indicate the necessary number of stations next to the option symbol "-D" for the manifold no.

Example)

VV5Q11-08C6FU1-D09S

DIN rail for 9 stations

Others, option symbols: to be indicated alphabetically.

When changing the manifold style into a DIN rail mounting style.

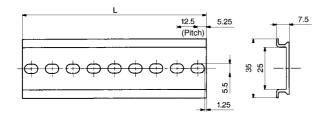
Order brackets for mounting a DIN rail. (Refer to "Option" on pages 2-4-168 and 2-4-173.)

No. VVQ1000-57A (For VQ1000) VVQ2000-57A (For VQ2000) 2 pcs. per one set.

When ordering DIN rail only

DIN rail no.: AXT100-DR-□

As for \square , specify the number from the DIN rail table. For L dimension, refer to the dimensions of each kit.



Dimension

L Dimension L = 12.5 x n + 10									+ 10.5	
No.	1	2	3	4	5	6	7	8	9	10
L dimension	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5
No.	11	12	13	14	15	16	17	18	19	20
L dimension	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5
No.	21	22	23	24	25	26	27	28	29	30
L dimension	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5
No.	31	32	33	34	35	36	37	38	39	40
L dimension	398	410.5	423	435.5	448	460.5	473	485.5	498	510.5