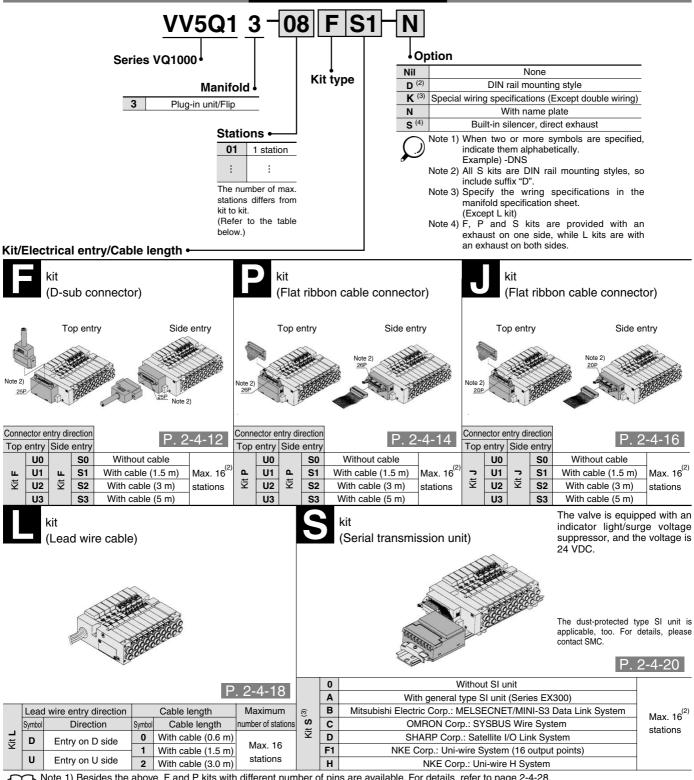
Series VQ1000 **Body Ported**

Plug-in Unit: Flip Type

How to Order Manifold

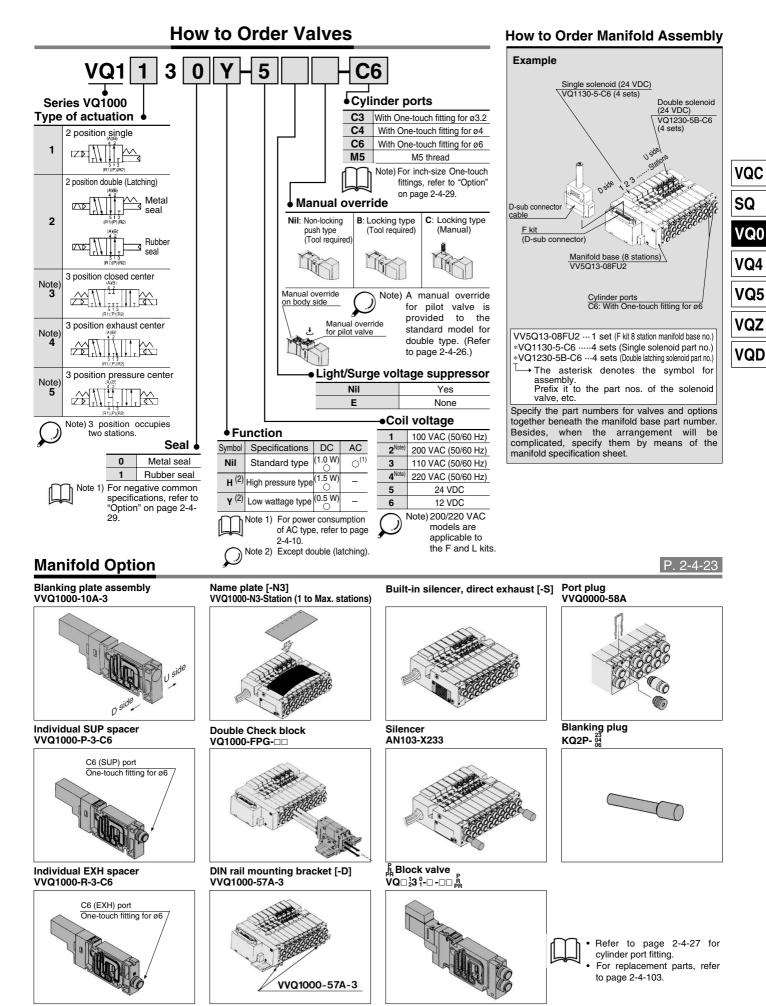


Note 1) Besides the above, F and P kits with different number of pins are available. For details, refer to page 2-4-28.

Note 2) For details, refer to page 2-4-29.

Note 3) Please consult with SMC for the following serial transmission kits: Matsushita Electric Works, Ltd.; Rockwell Automation, Inc.; SUNX Corporation; Fuji Electric Co., Ltd.; OMRON Corporation.

Plug-in Unit: Flip Type Series VQ1000



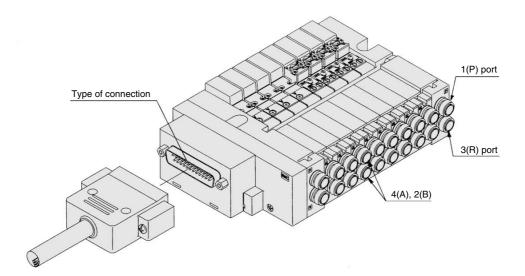
SMC

Plug-in Unit: Flip Type Series VQ1000

Manifold Specifications

			Por	ting specification	ons	Applicable (2)		5 station
Series	Base model	Type of connection	Port	One-touch fitting/Port size (1)		Applicable stations	Applicable solenoid valve	weight
			location	1(P), 3(R)	4(A), 2(B)	Stations	Solonola valve	(g)
VQ1000	VV5Q13-□□□	■ F kit—D-sub connector ■ P kit—Flat ribbon cable connector ■ J kit— Flat ribbon cable connector (20P) ■ L kit—Lead wire cable ■ S kit—Serial transmission unit	Side	C6 (Ø6) Option Built-in silencer, Direct exhaust	C3 (ø3.2) C4 (ø4) C6 (ø6) M5 (M5 thread)	1 to 16 stations	VQ1□30 VQ1□31	424

Note 1) Inch-size One-touch fittings are also available. For details, refer to page 2-4-29. Note 2) For details, refer to page 2-4-29.



VQC

SQ

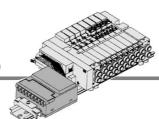
VQ0

VQ4

VQ5

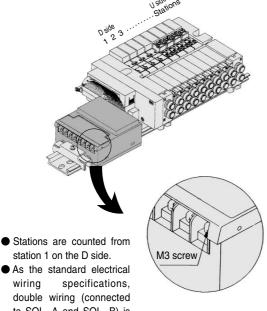
VQZ

VQD



- The serial transmission system reduces wiring work, while minimizing wiring and saving space.
- The system comes in an type SA (generic for small scale systems) for equipment with a small number of I/O points, or 32 points max., type SB (applicable to Mitsubishi Electric models) for controlling 512 I/O points max., type SC (applicable to OMRON models), and type SD (applicable to SHARP models; 504 points max.).
- 16 stations max. (Specify a model with 9 to 16 stations by using the manifold specification sheet.)

	Po				
Series	Port	Po	ort size	Applicable stations	
	location	1(P), 3(R)	4(A), 2(B)		
VQ1000	Side	C6	C3, C4, C6, M5	Max. 16 stations	



to SOL. A and SOL. B) is

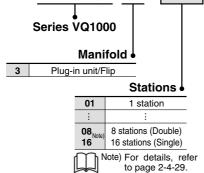
adopted for the internal wiring of each station for 8 stations or less, regardless of valve and option types. Mixed single and double wiring is available as an option. For details, refer to page 2-4-29.

Item	Specifications				
External power supply	24 VDC±10%				
Current consumption (Internal unit)	SA, SB, SD, SFI, SH: 0.1 A/SC: 0.3 A				

	Type SA With general type SI unit (Series EX300)	Type SB Mitsubishi Electric Corporation MELSECNET/MINI-S3 Data Link System
nal block (LED)	ACOPESS NO. IN SUN. IL THO ACOPESS NO. IN SUN. IL THO ACOPESS NO. ACOPES NO. ACOPESS NO. ACOPESS NO. ACOPESS NO. ACOPESS NO. ACOPES NO. ACOPESS NO. ACOPESS NO. ACOPESS NO. ACOPESS NO. ACOPES NO. ACOPESS NO. ACOPES NO.	POWER RIAN SO RO ERR STATION MO OV (SDA) (SDB) (SG) (RDA) (RDB) (FG)
Name of terminal block (LED)	LED Description TRD Lighting during data reception RUN/ERR Blinking when received data is normal; Lighting when data reception	LED Description POWER Lighting when power is turned ON RUN Lighting when data transmission with the master station is normal RD Lighting during data reception SD Lighting during data error occurs. Lighting when reception data error occurs. Light ums off when the error is corrected.
Note	T unit Can be connected with PLC I/O card for serial transmission. EX300-TMB1For models of Mitsubishi Electric Corporation EX300-TTA1For models of OMRON Corporation EX300-TFU1For models of Fuji Electric Co., Ltd. EX300-T001For general models * Up to 32 points per unit. No. of output points, 16 points	Master station: PLC made by Mitsubishi Electric Corporation Series MELSEC-A AJ71PT32-S3, AJ71T32-S3 A1SJ71PT32-S3 *Max. 64 stations, connected to remote I/O stations (Max. 512 points). No. of output points, 16 points. No. of sta. occupied, 2 stations

 \ast For details on specifications and handling, refer to the separate technical instruction manual.

How to Order Manifold



08

Model 0 Without SI unit Α With general type SI unit (Series EX300) В Mitsubishi Electric Corp.: MELSECNET/MINI-S3 Data Link System С OMRON Corp.: SYSBUS Wire System D SHARP Corp.: Satellite I/O Link System F1 NKE Corp.: Uni-wire System (16 output points) Н NKE Corp.: Uni-wire H System Note) Please consult with SMC for the following serial

transmission kits: Matsushita Electric Works, Ltd.; Rockwell Automation, Inc.; SUNX Corporation, Fuji Electric Co., Ltd.; OMRON Corporation.

* The dust-protected type SI unit is applicable, too. For details, please contact SMC.

Option

D (2)	2
K (3)	Special wiring specifications (Except double wiring
N	With name plate
S	Built-in silencer, direct exhaust (U side only)

Note 1) When two or more symbols are specified, indicate alphabetically.
Example) -DNS
Note 2) S kits are DIN rail mounting styles,

so include suffix D.

Note 3) Specify the wiring specifications on the manifold specification sheet.

VQC

SQ

VQ0

VQ4

VQ5

VQZ

VQD

SI unit output and coil numbering

<Wiring example 1> Double wiring (Standard)

SI unit output no. 0 1 2 3 4 5 **6** (Locked by double solenoid valve.) В В Α SOL. location Double m A side B side Dou 3 position \overline{S} Stations 2 3

The places of asterisk are not used.

3 position uses two stations for wiring. The A side solenoid of 3 position valve is connected to A at the station with the smaller number in the above figure.

<Wiring example 2>

Single/Double Mixed Wiring (Option)
Mixed wiring is available as an option.
Use the manifold specification sheet to specify.

SI unit output no. -----0 1 2 3 4 (Locked by double solenoid valve.) Α В ABAB ABAB SOL. location Double unit A side B side Doon Sin 3 position \bar{s} Stations 2 5 1 3 4

Type SC Type SD **OMRON Corporation SHARP Corporation** SYSBUS Wire System Satellite I/O Link System Name of terminal block (LED) □ ¤ TRI LED Description LED Lights when transmission is normal **POWER** ON when power supply is ON RUN Lights when power is ON and slave stations are operating normally and PLC is in operation mode RUN T/R Blinks during data transmission/reception Lights when slave station switch setting ON when transmission is abnormal FRROR is abnormal, communication is abnormal. PLC stopped and defective slave unit R.SET ON for master unit control input · Master station unit: Master station unit: SHARP's PLC OMBON PLC New Satellite Series W SYSMAC C(CV) series Types C500-RM201 and C200H-RM201 ZW-31LM Note New Satellite Series JW * 32 units max., transmission terminal JW-23LM, JW-31LM connection (512 points max.) Max. 31 units, I/O slave stations connected

(504 points max.)

No. of output points, 16 points

How to Order Valves Cylinder port Series VQ1000 With One-touch fitting for ø3.2 Type of actuation C4 With One-touch fitting for ø4 2 position single With One-touch fitting for ø6 2 position double (Latching) M5 M5 thread 3 Note 3 position closed center inch-size Note) For One-touch 3 position exhaust center fittings, refer to "Option" on 5 Note) 3 position pressure center page 2-4-29. Note) 3 position types need Manual override two stations Non-locking push type (Tool required) Seal В Locking type (Tool required) Metal seal 0 С Locking type (Manual) 1 Rubber seal Note) A manual override for pilot valve is provided to the standard **Function** model for double type. DC Specifications Symbol Coil voltage (1.0 W)Nil Standard type 5 24 VDC/With indicator light/surge voltage suppressor H^{Note)} (1.5 W) High pressure type

(0.5 W)

How to Order Manifold Assembly

Specify the part numbers for valves and options together beneath the manifold base part number.

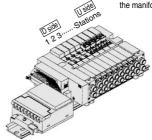
<Example>

Serial transmission kit

VV5Q13-08SA-D···1 set — Manifold base part no. *VQ1230-5-C6······4 sets — Valve part no. (Stations 1 to 4)

*VQ1230-5B-C6...4 sets — Valve part no. (Stations 5 to 8)

Prefix the asterisk to the part nos. of the solenoid valve, etc. Write sequentially from the 1st station on the D side. When part nos. written collectively are complicated, specify by using the manifold specification sheet.



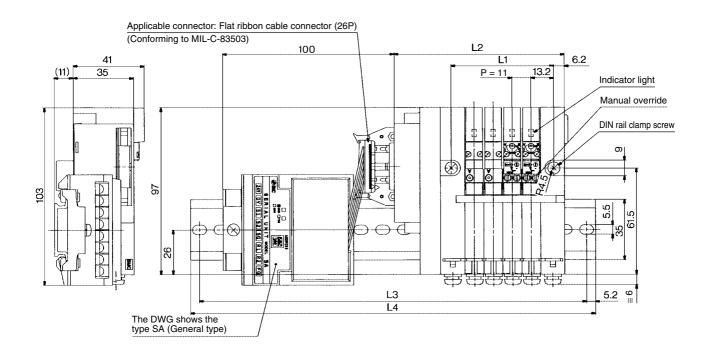
Note) Except double (latching)

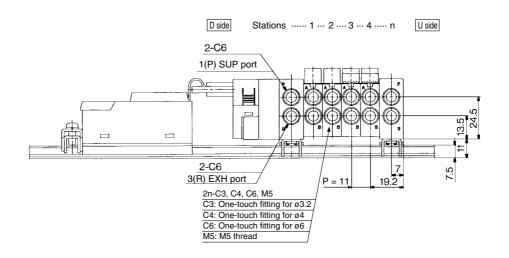
Low wattage type

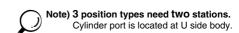
Y^{Note)}

. No. of output points, 16 points







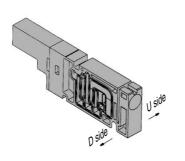


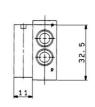
Dimer	Dimensions Formula L1 = 11n + 15.5, L2 = 11n + 55 n: Station (Maximum 16 stations										stations)					
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	26.5	37.5	48.5	59.5	70.5	81.5	92.5	103.5	114.5	125.5	136.5	147.5	158.5	169.5	180.5	191.5
L2	66	77	88	99	110	121	132	143	154	165	176	187	198	209	220	231
L3	187.5	200	212.5	225	237.5	250	262.5	275	275	287.5	300	312.5	325	337.5	350	362.5
L4	198	210.5	223	235.5	248	260.5	273	285.5	285.5	298	310.5	323	335.5	348	360.5	373

Manifold Option Parts

Blanking plate assembly VVQ1000-10A-3

It is used when a blanking plate is mounted to a manifold in advance for possible valve mounting, etc.





VQC

SQ

VQ0

VQ4

VQ5

VQZ

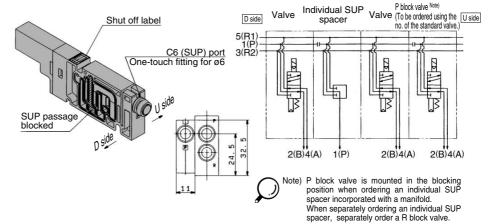
VQD

Individual SUP spacer VVQ1000-P-3-C6

When the same manifold is to be used for different pressures, individual SUP spacers are used as SUP ports for different pressures. (One station space is occupied.)

Since the SUP passage on the spacer's D side is blocked in advance, it is mounted on the D side the valves U side. (Refer to the application example.)

- * Specify the spacer mounting position and SUP block plate mounting position on the manifold specification sheet.
- * Electric wiring is connected to the position of the manifold station where the individual SUP spacter is mounted.

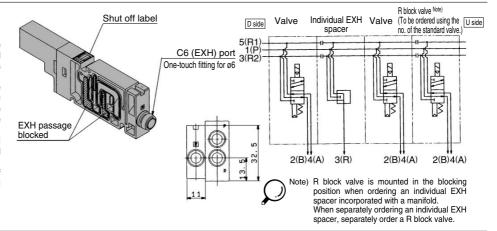


Individual EXH spacer VVQ1000-R-3-C6

When valve exhaust affects other stations due to the circuit configuration, this spacer is used for individual valve exhaust. (1 station space is occupied.)

Since the EXH passage on the spacer's D side is blocked in advance, it is mounted on the D side of the valve for individual supply while blocking the valves U side. (Refer to the application example.)

- * Specify the spacer mounting position and EXH block plate mounting position on the manifold specification sheet.
- * Electric wiring is connected to the position of the manifold station where the individual EXH spacer is mounted.



PR Block valve VQ1230-□-□---

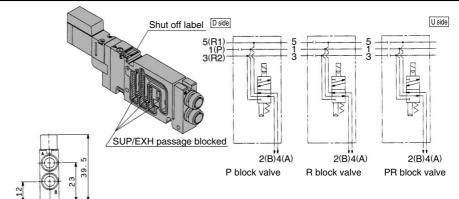
For a flip plug-in unit, block plate is built in the valve for blocking SUP and EXH passages. Since the no. is classified by the passage to be blocked, specify it by attaching the option no. to the valve no. The block valve is constructed so that D sides of SUP and EXH passages are blocked

* Specify the number of stations on the manifold specification sheet.

<Shut off label>

When using block plates for SUP, EXH passage, indication label for confirmation of the blocking positionfrom outside is attached. (One label for each)

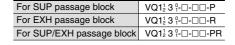
 When ordering a block plate incorporated with the manifold no., a block indication label is attached to the manifold.







passage blocked



passage blocked

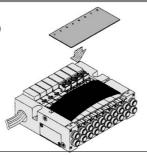
Series VQ1000

Manifold Option Parts

Name plate [-N3] VVQ1000-N3-Station (1 to Max. stations)

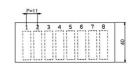
It is a transparent resin plate for placing a label that indicates solenoid valve function, etc.

Insert it into the groove on the side of the end plate and bend it as shown in the figure.





* When ordering assemblies incorporated with a manifold, add suffix N to the manifold no.

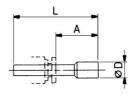


Blanking plug KQ2P- 04 Plug

It is inserted into an unused cylinder port and SUP/EXH ports.

Purchasing order is available in units of 10 pieces.





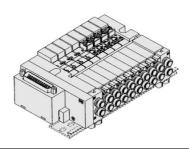
Dimensions

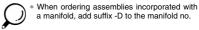
Applicable fittings size ød	Model	Α	L	D
3.2	KQ2P-23	16	31.5	5
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8

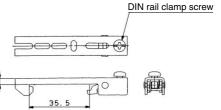
DIN rail mounting bracket VVQ1000-57A-3

It is used for mounting a manifold on a DIN rail. The DIN rail mounted bracket is fixed to the manifold end. (The specification is the same as that for the option "-D".)

1 set of DIN rail mounting bracket is used for 1 manifold (2 DIN rail mounting brackets).







Built-in silencer, Direct exhaust [-S]

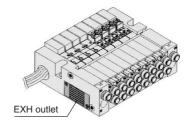
This is an exhaust port on top of the manifold end plate. The built-in silencer exhibits an excellent noise suppression effect.

F, P and S kits are provided with single exhaust on U side.

Note) A large quantity of drainage generated in the air.



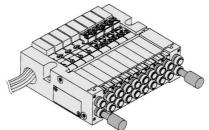
• For maintenance, refer to page 2-4-27.

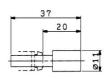


* When ordering assemblies incorporated with a manifold, add suffix -S to the manifold no.

Silencer AN103-X233

This is inserted into the centralized type EXH port (One-touch fitting).





Dimensions

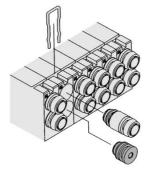
Series	Applicable fittings size ød	Model	A	L	D	Effective area (mm²)	Noise reduction (dB)	
VQ1000	6	AN103-X233	20	37	11	7	25	

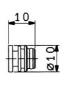
Port plug VVQ0000-58A

The plug is used to block the cylinder port when using a 4 port valve as a 3 port valve.

When ordering it incorporated with a manifold, suffix A or B, the symbol of the plug port, to the valve no.

Example) **VQ1130-5L-C6-A L A** port, Plug





Double check block (Separated type) VQ1000-FPG-□□

It is used on the outlet side piping to keep the cylinder in the intermediate position for a long time. Combining the double check block with a built-in pilot type double check valve and a 3 position exhaust center solenoid valve will enable the cylinder to stop in the middle or maintain its position for a long time. The combination with a two position single/double solenoid valve will permit this block to be used for preventing the dropping at the cylinder stroke end when the SUP residual pressure is released.

Specifications

Max. operating pressure	0.8 MPa
Min. operating pressure	0.15 MPa
Ambient and fluid temperature	−5 to 50° C
Flow characteristics: C	0.60 dm3/(s·bar)
Max. operating frequency	180 CPM



Note) Based on JIS B 8375-1981 (Supply pressure: 0.5 MPa)

(Check valve operation principle) Cylinder pressure SUP side pressure (P1) VVQ1000-FPG-02 1 set *VQ1000-FPG-C6M5-D 2 sets TO CYL POR

VQC

SQ

VQ0

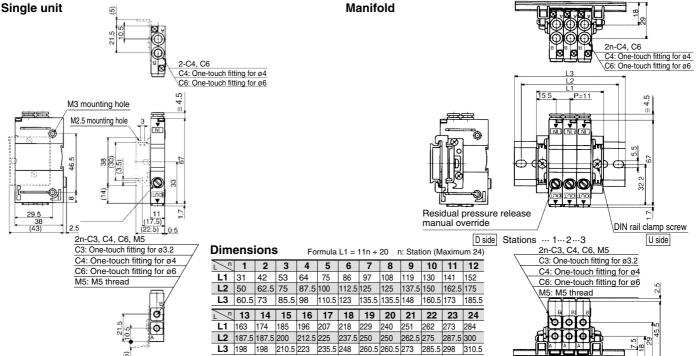
VQ4

VQ5

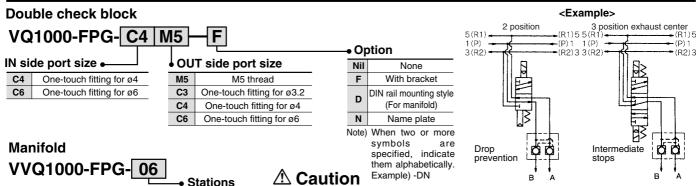
VQZ

VQD

Dimensions



How to Order



Stations 01

1 station 16 16 stations

<Example>

VVQ1000-FPG-06--6 types of manifold

*VQ1000-FPG-C4M5-D, 3 sets Double Check block *VQ1000-FPG-C6M5-D, 3 sets

- Air leakage from the pipe between the valve and cylinder or from the fittings will prevent the cylinder from stopping for a long time. Check the leakage using neutral household detergent, such as dish washing soap
- Also check the cylinder's tube gasket, piston packing and rod packing for air leakage.

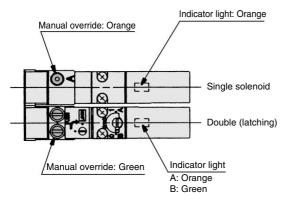
 Since One-touch fittings allow slight air leakage, screw piping (with M5 thread) is recommended when stopping the cylinder in the middle for a long time.
- Combining double check block with 3 position closed center or pressure center solenoid valve will not work.
- M5 fitting assembly is attached, not incorporated into the double check block.
 After screwing in the M5 fittings, mount the assembly on the double check block. {Tightening torque: 0.8 to 1.2 N·m} • If the exhaust of the double check block is throttled too much, the cylinder may not operate properly and may not stop
- Set the cylinder load so that the cylinder pressure will be within two times that of the supply pressure

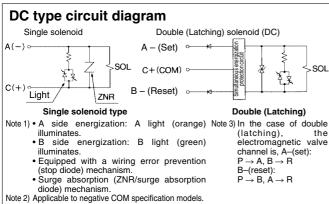
Series VQ1000

Be sure to read before handling. For Safety Instructions and Solenoid Valve Precautions, refer to page 2-9-2.

Light/Surge Voltage Suppressor

The lighting positions are concentrated on one side for both single solenoid and double (latching) type. In the double (latching) type. A side and B side energization are indicated by two colors which match the colors of the manual overrides.





Double (Latching solenoid) Type

Different from the conventional double solenoid, the double uses a latching (self-holding system) solenoid. Although the appearance is the same as the single solenoid, it is constructed so that the movable iron core in the solenoid is held in the ON position on A and B sides by instantaneous energization (20 ms or more). The usage and function is the same as the double solenoid.

<Special Cautions for Latching Solenoid>

- 1. Select the circuit in which ON and OFF signals are not energized simultaneously.
- 2. 20 ms energization time is necessary for self-holding.
- 3. Avoid using the latching solenoid valves in environments where impact or collisions with the valve might occur. Also, do not use in places where strong magnetic fields are present.
- 4. Even though the armature in the solenoid of this valve is held on to B side, ON position (Reset), verify either A side, ON position or B side, ON position by energizing prior to use. After manual operation, the main valve will return to its original position.
- 5. Manual override on the pilot valve side can retain its switching position after manipulation.
- 6. Please contact SMC for long-term energization applications.
- 7. If the metal seal type goes down below the minimum operating pressure of supply air (0.1 MPa or less), the main valve will get back the home position (B side ON position). Therefore, in the event of shutting the supply air or applying the air with being A side ON position remained, cylinder may be pulsated. In the event of manipulating the supply air, the valve's switching position has to be set in the home position side (B side ON position side).

How to Mount/Remove Solenoid Valve

⚠ Caution Γie-rod bolt A <Procedure> Light cover Tie-rod bolt B

How to remove

- 1. Loosen tie-rod bolt B. (Two to four turns)
- 2. After fully loosening the tie-rod bolt, take off bold A upward as shown above.
- 3. Slide the valves aside to make a 1 mm clearance between the valve to betaken off and the others. As shown above, remove the whole valve while holding up the (a) side.

Reverse the sequence of steps above to remount. Torque applied to tie-rod bolt should be 1.0 to 1.4 N·m. Tighten evenly.

Note) Be careful not to push on the light cover while mounting/removing the valve.

Manual Override

🗥 Warning

Without an electric signal for the solenoid valve the manual override is used for switching the main valve.

■ Push type (Tool required)



Push down on the manual override button with a small screwdriver until it stops. Release the screwdriver and the manual override will return.

■ Locking slotted type



Push down completely on the manual override button with a small screwdriver. While down, turn clockwise 90° to lock it.

■ Locking lever type (Option)



Push down completely on the manual override button with a small screwdriver While down, turn clockwise 90° to lock it. Turn it counterclockwise to release it.

■ Manual override for double (latching) type

In the case of a double (latching) type, a manual override is provided not only on the body side but to the pilot as a standard. After manual operation, the main valve of the manual on the body side returns to the position before the manual operation, however. the pilot valve manual override maintains the change-over position.

Body side manual override Self-holding of the main valve is impossible. (Returns to the main valve position before operation.) Turn before pushing.



 If the manual override is turned by 180° clockwise and the ▶ mark is adjusted to A, then pushed in the direction of an arrow (♠), it will be back to the reset condition. (passage P → A)

If the manual override is turned by 180° counterclockwise and the ▶ mark is adjusted to B, then pushed in the direction of an arrow (4), it will be back to the reset condition. (passage $P \rightarrow B$) (It is in the reset state at the time of shipment.)

Do not apply excessive torque when turning the locking type manual override. (0.1 N·m or less)

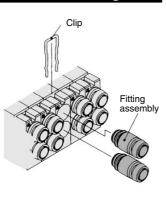


Replacement of Cylinder Port Fittings

⚠ Caution

The cylinder port fittings are a cassette for easy replacement. The fittings are blocked by a clip inserted from the top of the valve.

Remove the clip with a screwdriverto remove fittings. For replacement, insert the fitting assembly until it strikes against the inside wall and then re-insert the clip to the specified position.



	Fitting assemly part no.
Applicable tubing O.D.	VQ1000
Applicable tubing ø3.2	VVQ1000-50A-C3
Applicable tubing ø4	VVQ1000-50A-C4
Applicable tubing ø6	VVQ1000-50A-C6

Purchasing order is available in units of 10 pieces

Caution

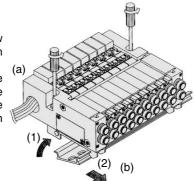
- Use caution that O-rings must be free from scratches and dust. Otherwise, air leakage may result.
- The tightening torque for inserting fittings to the M5 thread assembly should be 0.8 to 1.4 N·m.

Mounting/Removing from the DIN Rail

Caution

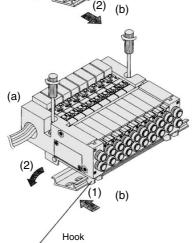
Removing

- **1.** Loosen the clamp screw of the end plate on both sides.
- 2. Lift side (a) of the manifold base and side the end plate in the direction of (2) shown in the figure to remove.



Mounting

- Hook side (b) of the manifold base on the DIN rail.
- 2. Press down side (a) and mount the end plate on the DIN rail. Tighten the clamp screw on side (a) of the end plate. The proper tightening torque for screws is 0.4 to 0.6 N·m.



Built-in Silencer Replacement Element

⚠ Caution

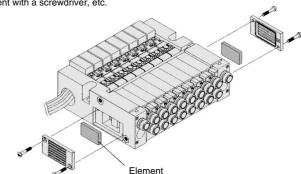
A silencer element is incorporated in the end plate on both sides of the base. A dirty and choked element may reduce cylinder speed or cause manifunction. Clean or replace the dirty element.

Element Part No.

Type	Element part no.				
Type	VQ1000				
Built-in silencer, direct exhaust (-S)	VVQ1000-82A-3				

* The minimum order quantity is 10 pcs.

Remove the cover from the side of the end plate and remove the old element with a screwdriver, etc.



VQC

SQ

VQ0

VQ4

VQ5

VQZ

VQD

How to Calculate the Flow Rate

For obtaining the flow rate, refer to pages 2-1-8 to 2-1-11.

Option

Special Wiring Specifications

In the internal wiring of F kit, P kit, and JS kit, double wiring (connected to SOL. A and SOL. B) is adopted for each station regardless of the valve and option types.

Mixed single and double wiring is available as an option.

1. How to order valves

Indicate an option symbol, -K, for the manifold no. and be sure to specify the mounting position and number of stations of the single and double wiring by means of the manifold specification sheet.

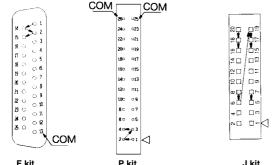
Example)



Others, option symbols: to be indicated alphabetically.

2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without shipping any terminal numbers.



F kit P kit J kit

D-sub connector Flat ribbon cable connector (25P) (26P) (20P)

3. Max. number of stations

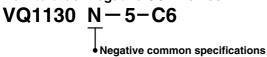
The maximum number of stations depends upon the number of solenoids. Assuming one for a single and two for a double, determine the number of stations so that the total number is not more than the maximum number given in the following table.

kit	F ki (D-sub con	-	(Flat rib	P kit bon cable	J kit (Flat ribbon cable connector)	S kit (Serial)		
Туре	F s □ 25P	F s A 15P	P s □ 26P	P s C 20P	P s B 16P	P s A 10P	J % □ 20P	S□
Max. points	24 (16 stations)	14	24 (16 stations)	18 (16 stations)	14	8	16	16

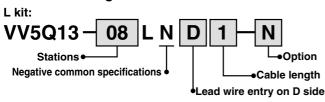
Negative Common Specifications

Specify the valve model no. as shown below for negative COM specification. The manifold no. shown below is for the L kits. For other kits the standard manifold can be used. Please contact for negative COM S kit.

How to order negative COM valves



How to order negative COM manifold



Inch-size One-touch Fittings

Refer to following model no. for inch-size One-touch fittings.

How to order manifold

VV5Q13-08FSO-DN-00T

1(P), 3(R) port size: ø1/4

How to order valves

VQ1130 — 5 — N7 Cylinder ports

 Symbol
 N1
 N3
 N7

 Applicable tube O.D. (Inch)
 Ø1/8"
 Ø5/32"
 Ø1/4"

VQC

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VQD

DIN Rail Mounting

Each manifold can be mounted on a DIN rail.

Order it by indicating an option symbol for DIN rail mounting style, -D. In this case, a DIN rail which is approx. 30 mm longer than the manifold with the specified number of stations is attached. Besides, it is also available in the following cases.

When DIN rail is unnecessary (Except S kit)

(DIN rail mounting brackets only are attached.) Indicate the option symbol, -DO, for the manifold no. **Example**)

VV5Q13-08LD1-DOS

Others, option symbols: to be indicated alphabetically.

When using DIN rail longer than the manifold with specified number of stations

Clearly indicate the necessary number of stations next to the option symbol, -D, for the manifold no.

Example)

VV5Q13-08FS1-D09S

Others, option symbols: to be indicated alphabetically.

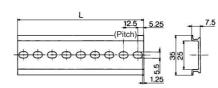
When changing the manifold style into a DIN rail mount Order brackets for mounting a DIN rail. (Refer to "Option" on page 2-4-24.)

No. VVQ1000-57A-3 2 pcs. per one

When ordering DIN rail only

DIN rail no.: AXT100-DR-n

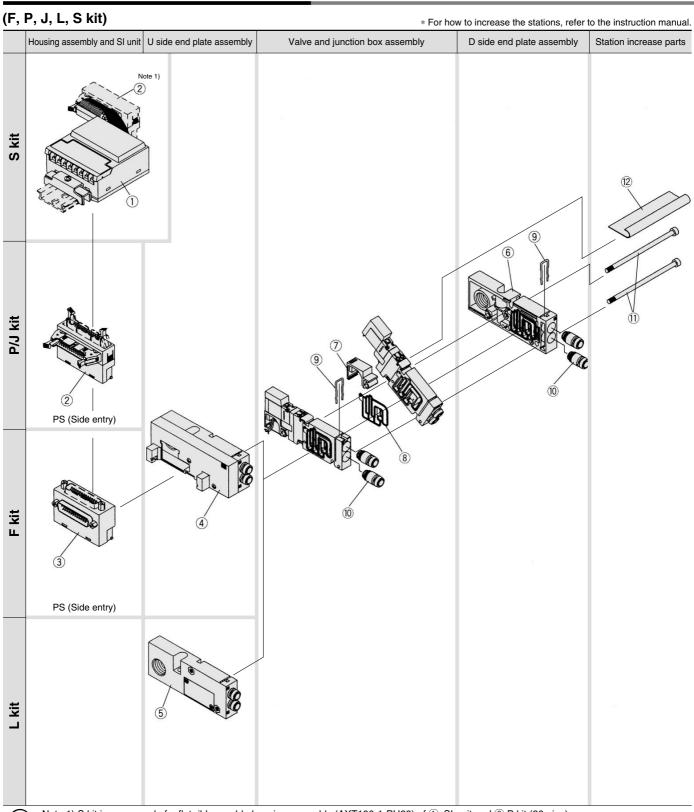
* Refer to the DIN rail dimension table for determining the length



L Dimension $L = 12.5 \text{ x n} + 10.5$										
No.	1	2	3	4	5	6	7	8	9	10
L dimension	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5
No.	11	12	13	14	15	16	17	18	19	20
L dimension	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5
No.	21	22	23	24	25	26	27	28	29	30
L dimension	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5
No.	31	32	33	34	35	36	37	38	39	40
L dimension	398	410.5	423	435.5	448	460.5	473	485.5	498	510.5

Exploded View of Manifold

VQ1000 (VV5Q13)/Plug-in Unit, Flip Type





<Housing Assembly and SI Unit> Housing assembly and SI unit no.

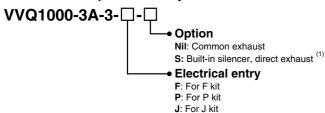
No.	Manifold	Part no. Description			
	(SA kit)	EX330-S001	General type SI unit (Series EX300)		
	(SB kit)	EX130-SMB1	SI unit for MELSECNET/MINI-S3 Data Link System (Mitsubishi Electric Corporation)		
(1)	(SC kit)	EX130-STA1	SI unit for SYSBUS Wire System (OMRON Corporation)		
1)	(SD kit)	EX130-SSH1	SI unit for Satellite I/O Link System (SHARP Corporation)		
	(SF1 kit)	EX130-SUW1	SI unit for 16 point Uni-wire System (NKE Corporation)		
	(SH kit)	EX130-SUH1	SI unit for 16 point Uni-wire H System (NKE Corporation)		
<u> </u>	P _S ^U kit	AXT100-1-P _S ^U □ (2)	Flat cable housing assembly □ = Number of pins: 26, 20, 16, 10		
2	J [∪] _S kit	AXT100-1-J _S ^U 20 ⁽²⁾	Flat cable housing assembly		
3	F _S kit	AXT100-1-F _S ^U □ (2)	D-sub connector housing assembly □ = Number of pins: 25, 15		

Note 1) S kit is composed of a flat ribbon cable housing assembly (AXT100-1-PU20) of ① SI unit and ② P kit (20 pins). Place an order for AXT-100-1-PS20 separately.

Note 2) Top/vertical entry connector for FU and PU while side (horizontal) entry connector for FS and PS.

<D Side End Plate Assembly>

45 D side end plate assembly no.



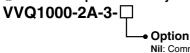
Note 1) Applicable for L kit only

Note 2) The housing assembly and SI unit of F/P/J/S kit are not included. Separately place an order for ①, ②, and ③.

Note 3) The 10's fitting assembly is included.

<U Side End Plate Assembly No.>

6 U side end plate assembly no.



Nil: Common exhaust

L: For L kit S: For S kit

S: Built-in silencer, direct exhaust

Note) The 10's fitting assembly is included.

<Junction Box Assembly>

Junction box assembly no.

VVQ1000-1A-3-□

 Electrical entry F1: For F kit

P1: P, G, T, S kit for 1 to 12 stations/Double wiring P2: G, S kit for 13 to 16 stations/Double wiring

P3: G, S kit for 1 to 16 stations/Single wiring L0□: L0 kit Note) L1□: L1 kit Note) □: Stations (1 to 16)

□: Stations (1 to 16)

L2□: L2 kit Note)

Note) Lead wire assembly for extensions is attached.

<Replacement Parts>

No.	Part no.	Description	Material	Number
8	VVQ1000-80A-3-2	Seal	HNBR	12
9	VVQ1000-80A-4	Clip	Stainless steel	12

Note) A set of parts containing 12 pcs. each is enclosed.

<Fittings Assembly>

10 Fittings assembly part no.

VVQ1000-50A-

Port size

C3: Applicable tubing ø3.2

C4: Applicable tubing ø4

C6: Applicable tubing ø6 (1)



Note 1) Standard SUP/EXH port is C6.

Note 2) Purchasing order is available in units of 10 pieces.

Station Increase Parts>

Stati	on increase Faits/	* The station can be increased up to 2 stations.			
No. ⁽³⁾	Part no.	Description	Material	Number ⁽¹⁾	
11)	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	Tie-rod bolt	Carbon steel	2	
12	VVQ1000-105A-3-□ (c)	Junction cover	Stainless steel	1	



Note 1) Each number of replacement parts are included in one set.

Note 2) □: Number of stations (01 to 16)

Note 3) 11 and 12 are in one set.



VQC

SQ

VQ0

VQ4

VQ5

VQZ

VQD