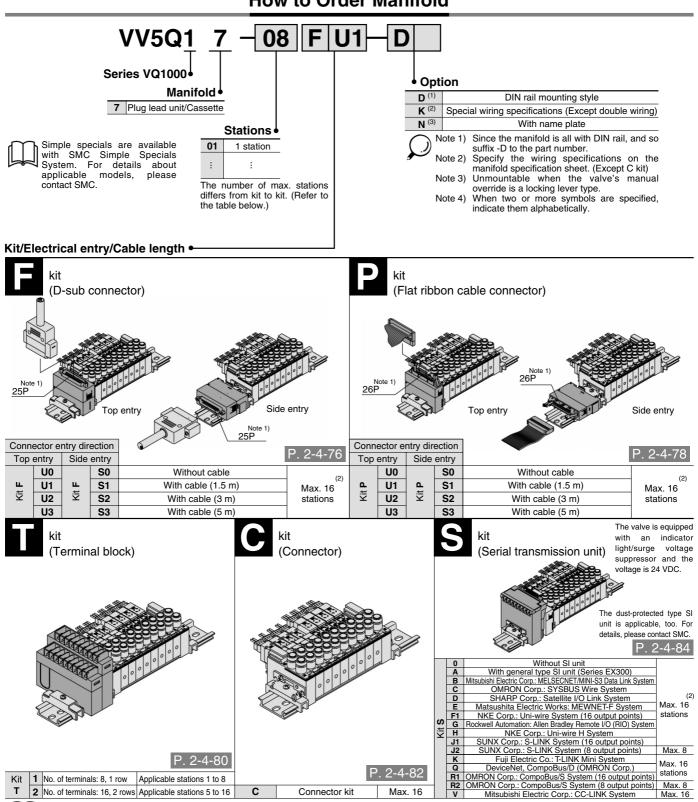
# Series VQ1000 Body Ported

# Plug Lead Unit: Cassette Type

#### **How to Order Manifold**



**VQC** 

SQ

VQ0

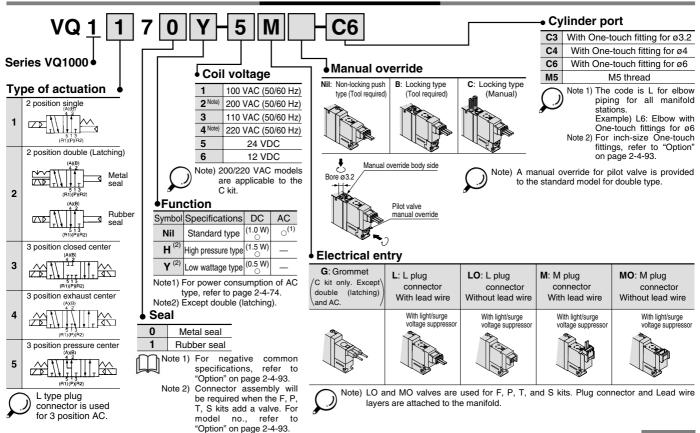
VQ4

VQ5

VQZ

VQD

### **How to Order Valves**

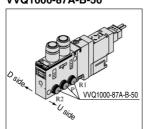


#### **Manifold Option**

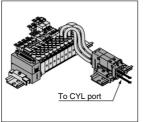
C6 (SUP) port One-touch fitting for ø6

> Block bushing (2 pcs. attached)

Individual SUP spacer SUP/EXH block bush assembly VVQ1000-P-7-C6 VVQ1000-87A-B-50



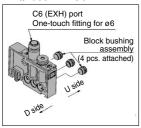
#### **Double Check block** VQ1000-FPG-□□



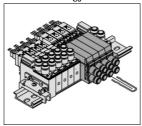
#### Blanking plug KQ2P-



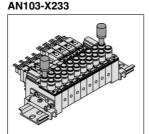
#### Individual EXH spacer VVQ1000-R-7-C6



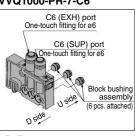
Elbow fitting assembly VVQ1000-F7-L



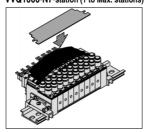
Silencer



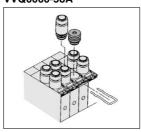
#### Individual SUP/EXH spacer VVQ1000-PR-7-C6



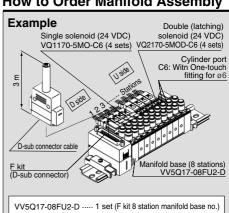
Name plate [-N7] VVQ1000-N7-station (1 to Max. stations)



Port plug VVQ0000-58A



#### **How to Order Manifold Assembly**



\*VQ1170-5MO-C6 ..... 4 sets (Single solenoid part no.) \*VQ1270-5MOB-C6 ... 4 sets (Double latching solenoid part no.)

The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Add the valve and option part number under the manifold base part number. In the case of complex arrangement, specify them on the manifold specification sheet.

See page 2-4-91 for cylinder port fittings.

• For replacement parts, refer to page 2-4-111.

## Plug Lead Unit: Cassette Type Series VQ1000

#### **Manifold Specifications**

			Po	rting specificat	ions	Applicable (2)		5 station
Series Base model		Type of connection			Port size (1)		Applicable solenoid valve	weight
			Port location	1(P), 3(R)	4(A), 2(B)	stations	Soleriola valve	(g)
VQ1000	VV5Q17-□□□-D	■ F kit—D-sub connector ■ P kit—Flat ribbon cable connector ■ T kit—Terminal block ■ C kit—Individual connector ■ S kit—Serial transmission unit	Тор	C6 (ø6)	C3 (Ø3.2) C4 (Ø4) C6 (Ø6) M5 (M5 thread)	1 to 16 stations	VQ1□70 VQ1□71	405

Note 1) Inch-size One-touch fittings are also available. For details, refer to page 2-4-93. Note 2) For details, refer to page 2-4-93.

VQC

SQ

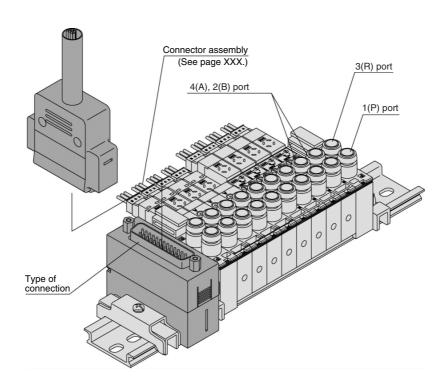
VQ0

VQ4

VQ5

VQZ

VQD





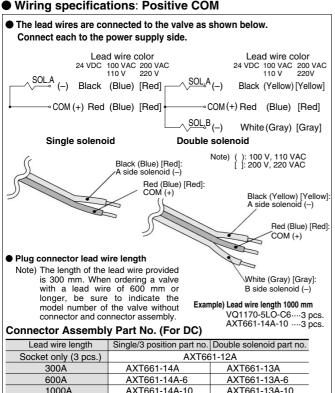
Standard with lead wires connected to each valve individually.

Maximum stations are 16.



	ı	Porting specific						
Series	Port	Port	Applicable stations					
	location	1(P), 3(R)	4(A), 2(B)	stations				
VQ1000	Top	C6	C3, C4, C6, M5	Max. 16 stations				

## Wiring specifications: Positive COM

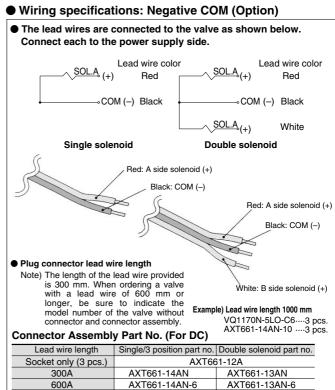


100/110 VAC for single: AXT661-31A-\*; for double: AXT661-32A-\* 200/220 VAC for single: AXT661-34A-\*; for double: AXT661-35A-\* are in accordance with the above table.

AXT661-14A-20

AXT661-14A-30

Note 2) 3 position type requires 2 sets for A side and B side



AXT661-14AN-30 Note 1) When using the negative common specifications, use valves for negative common.

Note 2) 3 position type requires 2 sets for A side and B side.

AXT661-14AN-10

AXT661-14AN-20

AXT661-13AN-10

AXT661-13AN-20

AXT661-13AN-30

1000A

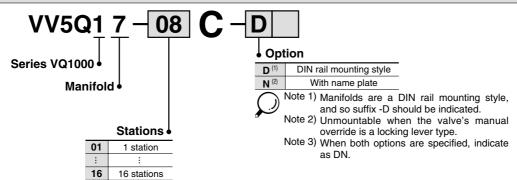
2000A

3000A

#### **How to Order Manifold**

2000A

3000A



AXT661-13A-20

AXT661-13A-30

**VQC** 

SQ

VQ0

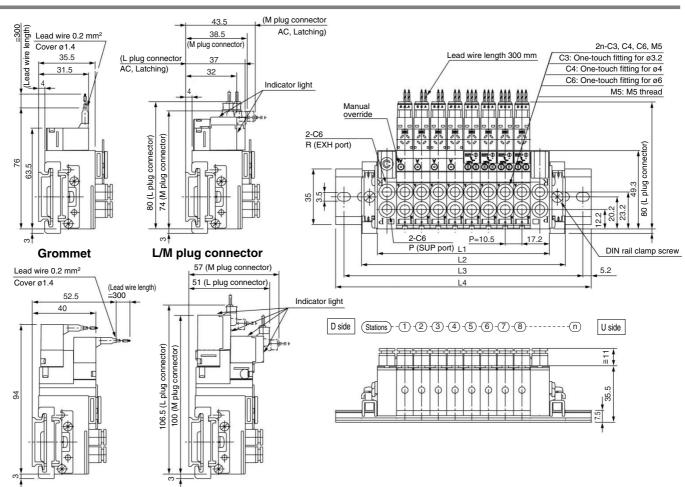
VQ4

VQ5

VQZ

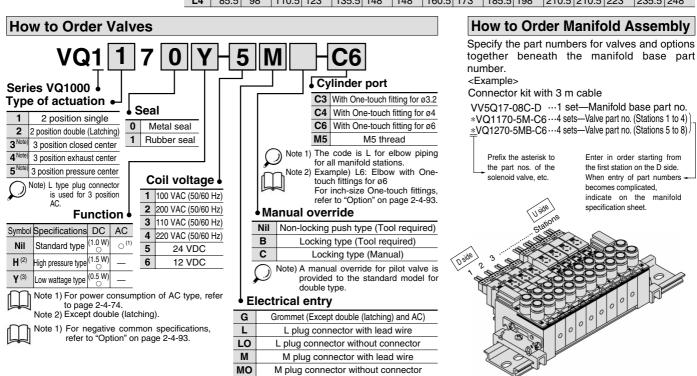
VQD

## Plug Lead Unit: Cassette Type Series VQ1000



3 position (Grommet) 3 position (L/M plug connector)

Dime	nsior	าร		,			F	ormula	L1 = 10.	5n + 24,	L2 = 10.	5n + 44	n: Stati	on (Maxi	mum 16	stations)
Ln	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	34.5	45	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192
L2	54.5	65	75.5	86	96.5	107	117.5	128	138.5	149	159.5	170	180.5	191	201.5	212
L3	75	87.5	100	112.5	125	137.5	137.5	150	162.5	175	187.5	200	200	212.5	225	237.5
L4	85.5	98	110.5	123	135.5	148	148	160.5	173	185.5	198	210.5	210.5	223	235.5	248

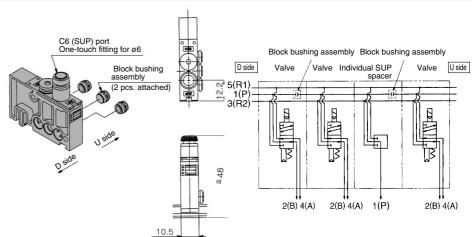


#### **Manifold Option Parts**

#### Individual SUP spacer VVQ1000-P-7-C6

When the same manifold is to be used for different pressures, individual SUP spacers are used as SUP ports for different pressures. (One station space is occupied.) Block both sides of the station, for which the supply pressure from the individual SUP spacer is used, with SUP block plates. (See the application ex.)

- Specify the spacer mounting position and SUP block plate mounting position on the manifold specification sheet. The block plate are used in two places for one set. (Two SUP block plates for blocking SUP station are attached to the individual SUP spacer.)
- \* The spacer's specification can be changed (from an individual SUP spacer to an individual EXH spacer) by changing the coupling of the fittings and bushing



**VQC** 

SQ

VQ0

VQ4

VQ5

**VQZ** 

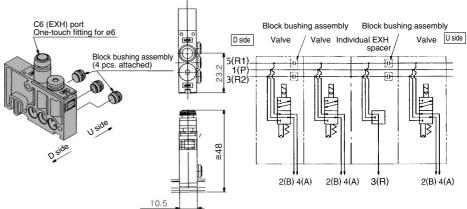
VQD

#### Individual EXH spacer VVQ1000-R-7-C6

When valve exhaust affects other stations due to the circuit configuration, this spacer is used for individual valve exhaust. (One station space is occupied.)

Block both sides of the individual valve EXH station.

- Specify the spacer mounting position and EXH block plate mounting position on the manifold specification sheet. The block plate are used in two places for one set. (Four EXH block plates for blocking EXH station are attached to the individual EXH spacer.)
- The spacer's specification can be changed (from an individual EXH spacer to an individual SUP spacer) by changing the coupling of the fittings and bushing.



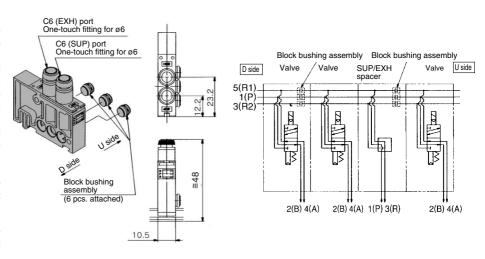
#### Individual SUP/EXH spacer VVQ1000-PR-7-C6

This spacer has both functions of the above individual SUP and EXH spacers. (Refer to the application example.)

Specify the spacer mounting position and SUP/EXH block plate mounting position on the manifold specification sheet. The blockplates are used in two places for one set.

(A SUP/EXH block plates for blocking SUP/EXH station are attached to the individual SUP/EXH spacer.)

- When using the spacer not for individual SUP/EXH but for improving the ability to supply/exhaust air, it is unnecessary to block the SUP/EXH passage. In this case, place an order via VVQ1000-PRA-7-C6.
- The spacer's specification can be changed by changing the coupling of the fittings and bushing.



## Series VQ1000

#### **Manifold Option Parts**

#### SUP Block bushing assembly VVQ1000-87A-B-50

<For SUP>

When one manifold is to be used for different, high and low pressures, this block bushing assembly is used between the stations under a different pressure. The block assembly is mounted on the U side of the valve's SUP passage.

Specify the number stations on the manifold specification sheet.

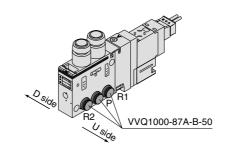
#### <For EXH>

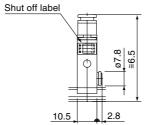
When a valve exhaust affects other stations due to the circuit configuration, this block bushing assembly is used between the stations whose EXH passages are to be separated each other. Since the block bushing assembly is mounted on the U side of the valve's R1 and R2 passages, two assemblies are necessary for one station.

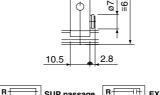
\* Specify the number stations on the manifold specification sheet.

#### <Shut off label>

When using block bushing assembly for SUP, EXH passage, indication label for confirmation of the blocking position from outside is attached. (One label for each)







assembly bush assembly 5(R1) 1(P) 3(R2) 2(B) 4(A) 2(B) 4(A) <Example>

Can be included in manifold model no.

SUP Block

U side



D side SUP/EXH

When ordering a block bush incorporated with the manifold, a block indication label is attached to the manifold.

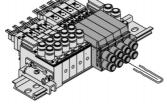


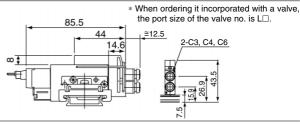




#### Elbow fitting assembly VVQ1000-F7-L (C3, C4, C6)

It is used in a side-valve-port application.



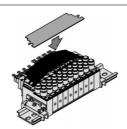


#### Name plate [-N7] VVQ1000-N7-Station (1 to Max. stations)

It is a transparent resin plate for placing a label that indicates solenoid valve function, etc. Insert it into the groove on the side of the end plate and bend it as shown in the figure.

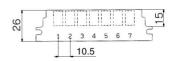
Open the face plate seating when the manual override is operating.

\* It is not applicable to locking manual override.





When ordering assemblies incorporated with a manifold, suffix -N to the manifold

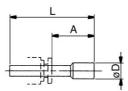


## Blanking plug

KQ2P-04

Used for unused cylinder port, SUP and EXH port. Purchasing order is available in units of 10 pieces.

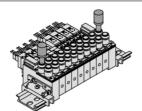


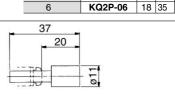


#### **Dimensions** Applicable fittings Model size ød 3.2 KQ2P-23 16 31.5 5 KQ2P-04 16 32 6

#### Silencer AN103-X233

This silencer is to be inserted into the EXH port (One-touch fittings) of the common exhaust type.





6

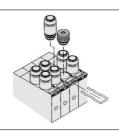
#### **Dimensions**

	Series	Applicable fittings size ød	Model	A	L	D	Effective area (mm²)	Noise reduction (dB)
,	VQ1000	6	AN103-X233	20	37	11	7	25

#### Port plug VVQ0000-58A

The plug is used to block the cylinder port when using a 4 port valve as a 3 port valve.

When ordering it incorporated with a manifold, suffix A or B, the symbol of the plug port, to the alve no. Example) **VQ1170-5L-C6-A** —— A port, Plug valve no





## Plug Lead Unit: Cassette Type Series VQ1000

#### Double check block (Separated type) VQ1000-FPG-□□

It is used on the outlet side piping to keep the cylinder in the intermediate position for a long time. Combining the double check block with a built-in pilot type double check valve and a 3 position exhaust center solenoid valve will enable the cylinder to stop in the middle or maintain its position for a long time.

The combination with a two position single/double solenoid valve will permit this block to be used for preventing the dropping at the cylinder stroke end when the SUP residual pressure is released.

Max. operating pressure	0.8 MPa
Min. operating pressure	0.15 MPa
Ambient and fluid temperature	−5 to 50°C
Flow characteristics: C	0.60 dm <sup>3</sup> /(s·bar)
Max. operating frequency	180 CPM

Note) Based on JIS B 8375-1981 (Supply pressure: 0.5

# (Check valve operation principle) SUP side pressure (P1) TO CYL PORT VVQ1000-FPG-02 1 set VQ1000-FPG-C6M5-D 2 pcs.

**VQC** 

SQ

VQ0

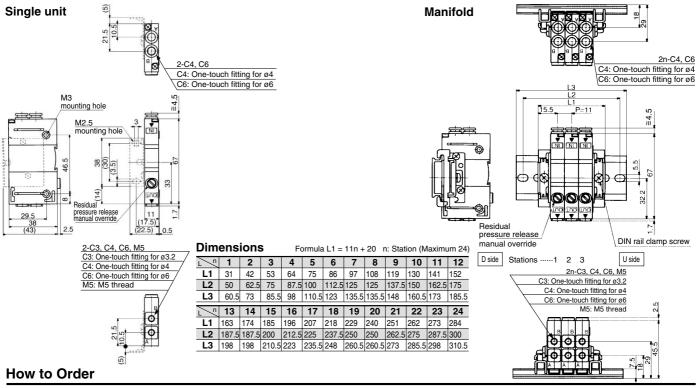
VQ4

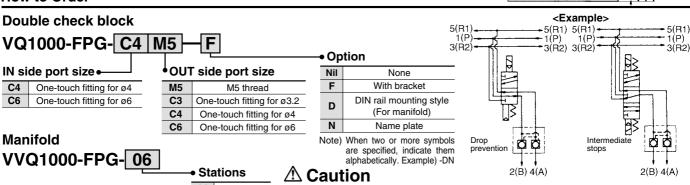
VQ5

VQZ

VQD

#### **Dimensions**





Stations 1 station

#### <Example>

VVQ1000-FPG-06-6 types of manifold

16

16 stations

\*VQ1000-FPG-C4M5-D, 3 sets Double Check block

#### **Bracket Assembly**

Part no.	Tightening torque
VQ1000-FPG-FB	0.22 to 0.25 N·m

- Air leakage from the pipe between the valve and cylinder or from the fittings will prevent the cylinder from stopping for a long time. Check the leakage using neutral household detergent, such as dish
- Also check the cylinder's tube gasket, piston packing and rod packing for air leakage.
  Since One-touch fittings allow slight air leakage, screw piping (with M5 thread) is recommended when stopping the cylinder in the middle for a long time.
- Combining double check block with 3 position closed center or pressure center solenoid valve will not
  work. M5 fitting assembly is attached, not incorporated into the double check block.
- After screwing in the M5 fittings, mount the assembly on the double check block. {Tightening torque: 0.8 to 1.2 N·m} If the exhaust of the double check block is throttled too much, the cylinder may not operate properly and may not stop intermediately.
- Set the cylinder load so that the cylinder pressure will be within two times that of the supply pressure.



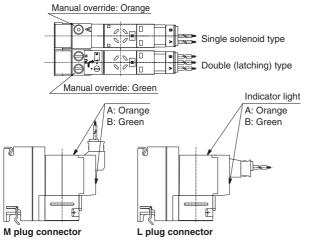
## **⚠ Precautions**

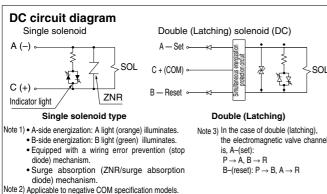
Be sure to read before handling. For Safety Instructions and Solenoid Valve Precautions, refer to page 2-9-2.

#### **Light/Surge Voltage Suppressor**

#### **⚠** Caution

The standard model is equipped with an indicator light and surge voltage suppressor. The lighting positions are concentrated on one side for both single solenoid type and double (latching) type. In the double (latching) type, A side and B side energization are indicated by two colors which match the colors of the manual overrides.





#### **Double (Latching solenoid) Type**

#### **⚠** Caution

2-4-90

Different from the conventional double solenoid, the double type uses a latching (self-holding system) solenoid. Although the appearance is the same as the single solenoid, it is constructed so that the movable iron core in the solenoid is held in the ON position on A and B sides by instantaneous energization (20 ms or more). The usage and function is the same as the double solenoid type.

#### <Special Cautions for Latching Solenoid>

- Select the circuit in which ON and OFF signals are not energized simultaneously.
- 2. 20 ms energization time is necessary for self-holding.
- 3. Avoid using the latching solenoid valves in environments where impact or collisions with the valve might occur.
- Also, do not use in places where strong magnetic fields are present.

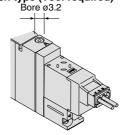
  4. Even though the armature in the solenoid of this valve is held on to B side, ON position (Reset), verify either A side, ON position or B side. ON position by operating prior to use
- side, ON position by energizing prior to use. After manual operation, the main valve will return to its original position.
- Manual override on the pilot valve side can retain its switching position after manipulation.
- 6. Please contact SMC for long-term energization applications.
- 7. In the case of metal seal type, if the supply air goes down below the minimum operating pressure (0.1 MPa or less), the main valve will be back to the home position (B side ON position). Therefore, when the supply air is shut off or applied while leaving A side ON position, cylinder may be pulsated. The valve's switching position when the supply air is operated should be installed on the home position side (B side ON position).

#### **Manual Override**

#### **⚠** Warning

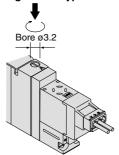
Without an electric signal for the solenoid valve the manual override is used for switching the main valve.

#### ■ Push type (Tool required)



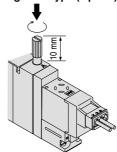
Push down on the manual override button with a small screwdriver until it stops. Release the screwdriver and the manual override will return.

#### ■ Locking slotted type



Push down on the manual override button with a small screwdriver until it stops. While down, turn clockwise by 90° to lock it. Turn it counterclockwise to release it.

#### ■ Locking lever type (Option)



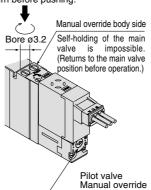
Push down completely on the manual override button with a small screwdriver. While down, turn clockwise 90° to lock it. Turn it counterclockwise to release it.

#### ■ Manual override for double (latching) type

In case of a double (latching) type, a manual override is provided not only on the body side but to the pilot as a standard specification.

After manual operation, the main valve of the manual override on the body side returns to the position before the manual operation, however, the pilot valve manual override maintains the change-over position.

Turn before pushing.



- If the manual override is turned by 180° clockwise and the ► mark is adjusted to A, then pushed in the direction of an arrow (♠), it will be back to the reset condition. (passage P → A)
- If the manual override is turned by 180° counterclockwise and the
   ▶ mark is adjusted to B, then pushed in the direction of an arrow (♠), it will be back to the reset condition. (passage P → B) (It is in the reset state at the time of shipment.)

Self-holding of the main valve possible.

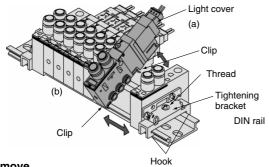
#### **⚠** Caution

Do not apply excessive torque when turning the locking type manual override. (0.1 N·m or less)

#### **How to Mount/Remove Solenoid Valve**

#### 

#### <Procedure>



#### **How to Remove**

- 1. Loosen the clamp screw on one side.
- 2. Slightly slide a part the valve stations on both sides of the station to be removed.
- 3. Pull up side (a) of the valve station and remove it from the DIN

#### How to mount

- 1. Take procedures 1 and 2 above to make an open space in the position for mounting a new valve station.
- 2. Diagonally insert the clip on the side (b) of the valve station to the DIN rail.
- 3. Press down on the valve station and insert the clip on the side (a) of the valve station to the DIN rail.
- 4. Slide the valve stations together so that there is no clearance between them. Position the clamp screw and tighten. (Proper tightening torque: 0.7 to 1.0 N·m)

Note) Be careful to keep O-ring or gallery dust free since dirt may cause air leakage.

Be sure both hooks of the bracket are fixed to the DIN rail.

Use caution not to apply force on the light cover when mounting or dismounting the valve.

#### Replacement of Cylinder Port Fittings

#### 

The cylinder port fittings are a cassette for easy replacement. The fittings are blocked by a clip inserted from the side of the valve. Remove the clip with a screwdriver and remove fittings. For replacement, insert the fitting assembly until it strikes against the inside wall and then reinsert the clip to the specified position.

Applicable tubing O.D	Fitting assembly part no.
Applicable tubing ø3.2	VVQ1000-50A-C3
Applicable tubing ø4	VVQ1000-50A-C4
Applicable tubing ø6	VVQ1000-50A-C6

\* Purchasing order is available in units of 10 pieces.

# 

- 1. Protect O-rings from scratches and dust to prevent air leakage.
- 2. The tightening torque for inserting fittings to the M5 thread ass'y should be 0.8 to 1.4 N·m.

#### **How to Use Plug Connector**

#### **⚠** Caution

For details, refer to page 2-4-67.

#### How to Calculate the Flow Rate

#### **⚠** Caution

For obtaining the flow rate, refer to pages 2-1-8 to 2-1-11.

**VQC** 

SQ

VQ0

VQ4

VQ5

VQZ

VQD

Fitting assembly

**VQC** 

SQ

VQ0

VQ4

VQ5

VQZ

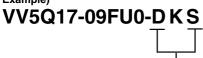
VQD

#### Special Wiring Specifications

In the internal wiring of F kit, P kit, J kit, G kit, T kit and S kit, double wiring (connected to SOL. A and SOL. B) is adopted for each station regardless of the valve and option types. Mixed single and double wiring is available as an option.

#### 1. How to order valves

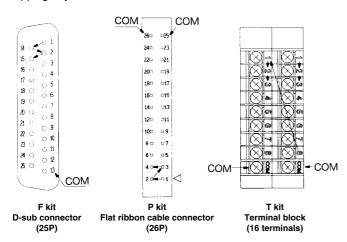
Indicate an option symbol, -K, for the manifold no. and be sure to specify the mounting position and number of stations of the single and double wiring by means of the manifold specification sheet.



Others, option symbols: to be indicated alphabetically.

#### 2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without shipping any terminal numbers.



#### 3. Max. number of stations

The maximum number of stations depends upon the number of solenoids. Assuming one for a single and two for a double, determine the number of stations so that the total number is not more than the maximum number given in the following table.

kit	F (D-sub co		(Flat ri	P bbon ca		T (Termina	S kit (Serial)		
Туре	Fs⊔ 25P	F s A 15P	Ps⊔ 26P	P s C 20P	P s B 16P	P s A 10P	T1	T2	S□
Max. points	Note) 16	14	Note) 16	Note) 16	14	8	8	16	16

Note) Due to the limitation of internal wiring

#### Negative Common Specifications

Specify the valve model no. as shown below for negative COM specification. The standard manifold no. can be used. Please contact SMC for negative COM S kit.

How to order negative COM valves



#### Inch-size One-touch Fittings

Refer to following model no. for inch-size One-touch fittings.

How to order manifold

VV5Q17-08FSO-DN-00T

1(P), 3(R) port size ø1/4"

How to order valves

VQ1170 - 5M

Cylinder port

· • • • • • • • • • • • • • • • • • • •	· • • • • • • • • • • • • • • • • • • •								
Symbol	N1	N3	N7						
Applicable tube O.D. (Inch)	ø1/8"	ø5/32"	ø1/4"						

### Plug Connector Assembly Model

Connector assembly will be required when the F, P, T, S kits add a valve.

Specify the valve and connector assembly.

#### Connector Assembly Part No.

Specifi	Part no.	
Single	Positive common	AXT661-14A-F
(2-wire)	Negative common	AXT661-14AN-F
Double (latching)	Positive common	AXT661-13A-F
(3-wire)	Negative common	AXT661-13AN-F

Note) Lead wire length: 300 mm

#### DIN Rail Mounting

Each manifold can be mounted on a DIN rail.

Order it by indicating an option symbol for DIN rail mounting style, -D. In this case, a DIN rail which is approx. 30 mm longer than the manifold with the specified number of stations is attached. Besides, it is also available in the following cases.

When using DIN rail longer than the manifold with specified number of stations

Clearly indicate the necessary number of stations next to the option symbol, -D, for the manifold no.

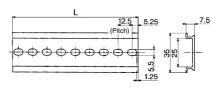
#### Example)

### VV5Q17-08FU1-D09S

Others, option symbols: to be indicated DIN rail for 9 stations alphabetically.

When ordering DIN rail only DIN rail no.: AXT100-DR-n

\* Refer to the DIN rail dimension table for determining the length.



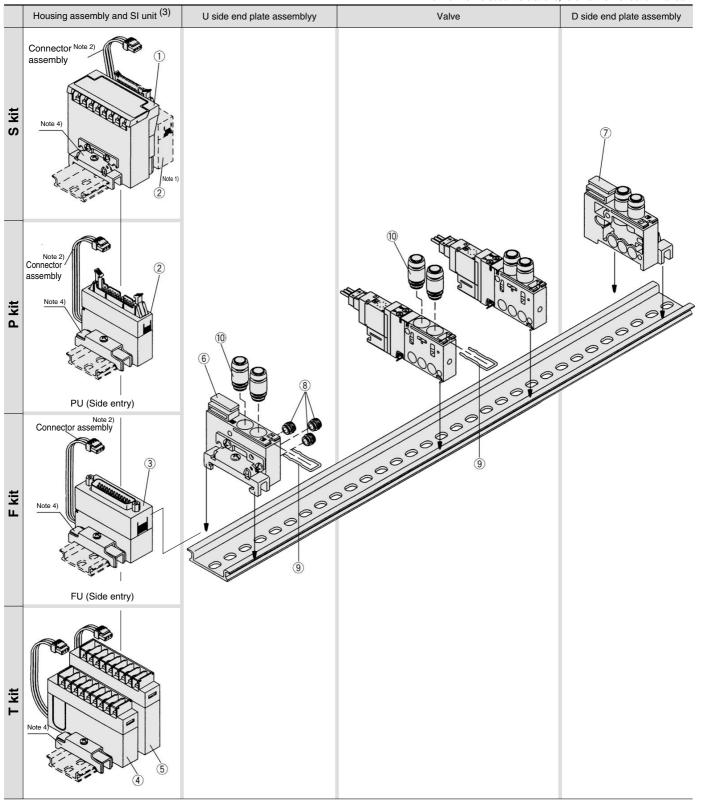
L Dim	ensic	n						L = '	12.5 x r	n + 10.5
No.	1	2	3	4	5	6	7	8	9	10
L dimension	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5
No.	11	12	13	14	15	16	17	18	19	20
L dimension	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5
No.	21	22	23	24	25	26	27	28	29	30
L dimension	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5
No.	31	32	33	34	35	36	37	38	39	40
L dimension	398	410.5	423	435.5	448	460.5	473	485.5	498	510.5

## Series VQ

### VQ1000 (VV5Q17)/Plug Lead Unit, Cassette Type

(F, P, T, S kit)

\* For how to increase the stations, refer to the instruction manual.





Note 1) S kit is composed of a flat ribbon cable housing assembly (AXT100-2-PU20) of ① SI unit and ② P kit (20 pins).

Note 2) Since no connector assembly is included, order it separately. (Refer to page 2-4-93.)

Note 3) A housing assembly is not used for a C kit.

Note 4) A DIN rail clamping bracket is attached to each.



#### <Housing Assemnly and SI Unit>

Housing assembly and SI unit no.

No.	Manifold	Part no.	Description
	(SA kit)	EX321-S001(-XP)	General type SI unit (Series EX300)
	(SB kit)	EX121-SMB1(-XP)	SI unit for MELSECNET/MINI-S3 Data Link System (Mitsubishi Electric Corporation)
	(SC kit)	EX121-STA1(-XP)	SI unit for SYSBUS Wire System (OMRON Corporation)
	(SD kit)	EX121-SSH1(-XP)	SI unit for Satellite I/O Link System (SHARP Corporation)
	(SE kit)	EX121-SPA1	SI unit for MEWNET-F System (Matsushita Electric Works Ltd.)
	(SF1kit)	EX121-SUW1(-XP)	SI unit for 16 point Uni-wire System (NKE Corporation)
	(SG kit)	EX121-SAB1(-XP)	SI unit for Allen Bradley Remote I/O (RIO) System (Rockwell Automation, Inc.)
① (1)	(SH kit)	EX121-SUH1(-XP)	SI unit for 16 point Uni-wire H System (NKE Corporation)
	(SJ1 kit)	EX121-SSL1(-XP)	SI unit for 16 point S-LINK System (SUNX Corporation)
	(SJ2 kit)	EX121-SSL2(-XP)	SI unit for 8 point S-LINK System (SUNX Corporation)
	(SK kit)	EX121-SFU1(-XP)	SI unit for T-LINK Mini System (Fuji Electric Co.,Ltd.)
	(SQ kit)	EX121-SDN1	SI unit for DeviceNet, CompoBus/D (OMRON Corporation)
	(SR1 kit)	EX121-SCS1(-XP)	SI unit for 16 point CompoBus/S System (OMRON Corporation)
	(SR2 kit)	EX121-SCS2(-XP)	SI unit for 8 point CompoBus/S System (OMRON Corporation)
	(SV kit)	EX121-SMJ1(-XP)	Mitsubishi Electric Corporation: CC-LINK System
2	P <sub>S</sub> kit	AXT100-2-P <sub>S</sub> <sup>U</sup> □ (2)	Flat ribbon cable housing assembly □ = Number of pins: 26, 20, 16, 10
3	F <sup>U</sup> <sub>S</sub> kit	AXT100-2-F <sup>U</sup> <sub>S</sub> □ (2)	D-sub connector housing assembly □ = Number of pins: 25, 15
<b>4</b> (3)	T kit	AXT100-2-TA1	Terminal block assembly (8 terminals)
⑤(3)	T kit	AXT100-2-TA2	Terminal block assembly (8 terminals)



Note 1) A S kit is composed of a flat ribbon cable housing assembly (AXT100-2-PS20) of ① SI unit and ② P kit (20 pins). Place an order for AXT100-2-PS20 separately. Suffix -XP for dustproof type SI unit.

Note 2) Top/vertical entry connector for FU and PU while side (horizontal) entry connector for FS and PS.

Note 3) Since no connector assembly is included, order it separately. (Refer to page 2-4-93.)

Note 4) In the case of standard specifications and double wiring, (4) is for 1 to 4 stations and (5) is for 5 to 8 stations.

## <D Side End Plate Assembly> 6 D side end plate assembly no.

O D side end plate assembly i

VVQ1000-3A-7

Note) The '0''s fitting assembly is included.

#### <U Side End Plate Assembly No.>

7) U side end plate assembly no.

VVQ1000-2A-7

Note) The @'s fitting assembly is included.

#### <Replacement Parts>

N	lo.	Part no.	Description	Material	Number
(	8	VVQ1000-80A-7-2	Bushing assembly		3
(	9	VVQ1000-80A-7-4	Clip	Stainless steel	12

#### <Fittings Assembly>

10 Fittings assembly part no.

VVQ1000-50A-□

→ Port size

C3: Applicable tubing ø3.2

C4: Applicable tubing ø4

**C6**: Applicable tubing ø6 <sup>(1)</sup>

Note 1) Standard SUP/EXH port is C6.
Note 2) Purchasing order is available in units of 10 pieces.



VQ0 VQ4

**VQC** 

SQ

VQ5

VQZ

VQD