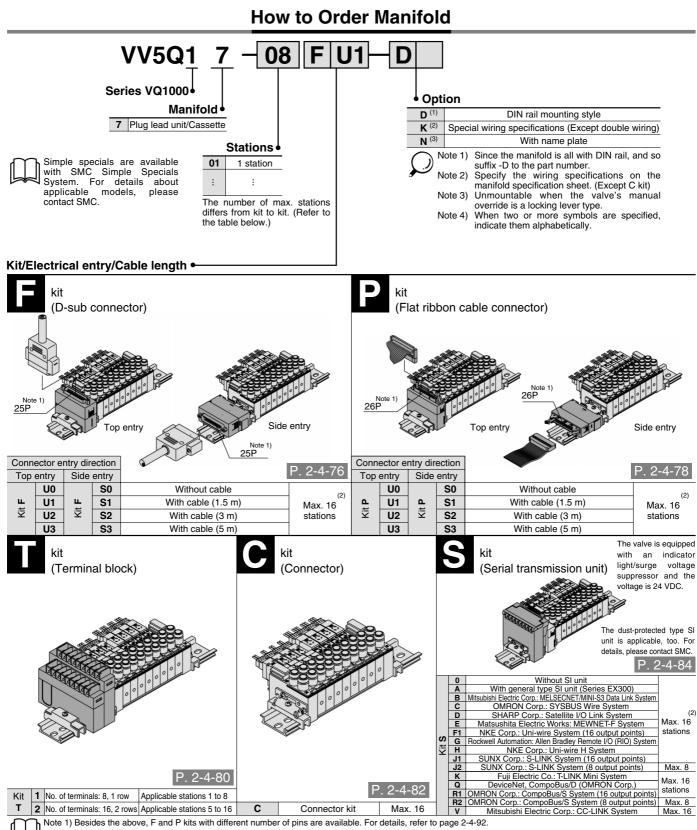


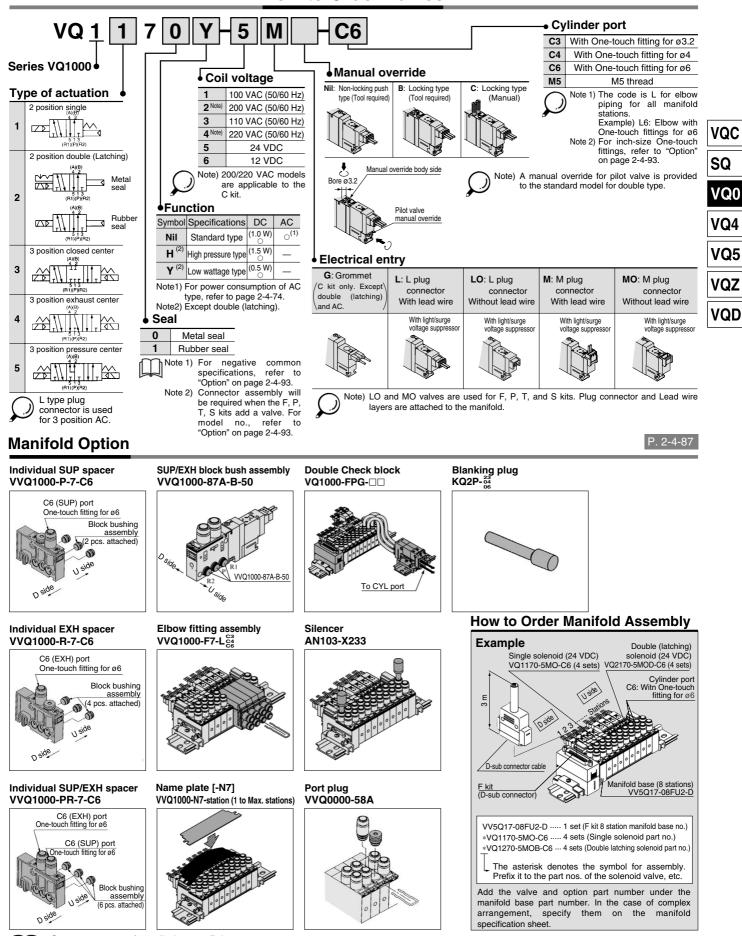
# Series VQ1000 **Body Ported** Plug Lead Unit: Cassette Type



Note 2) See page 2-4-93 for details



# How to Order Valves



See page 2-4-91 for cylinder port fittings.For replacement parts, refer to page 2-4-111.

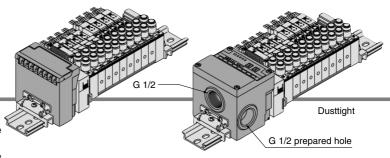
**SMC** 

# Manifold Specifications

			Po	rting specificati	ons	(2)		5 station	
Series	Base model	Type of connection	Deutlesstien	Port	size (1)	Applicable (2) stations	Applicable solenoid valve	weight	
			Port location	1(P), 3(R)	4(A), 2(B)	stations	solenoid valve	(g)	
VQ1000	VV5Q17-□□□-D	<ul> <li>F kit–D-sub connector</li> <li>P kit–Flat ribbon cable connector</li> <li>T kit–Terminal block</li> <li>C kit–Individual connector</li> <li>S kit–Serial transmission unit</li> </ul>	Тор	C6 (ø6)	C3 (ø3.2) C4 (ø4) C6 (ø6) M5 (M5 thread)	1 to 16 stations	VQ1⊡70 VQ1⊡71	405	
	e 1) Inch-size One-to e 2) For details, refe	buch fittings are also available. Fo	or details, refer	to page 2-4-93.					VQC
		1 to page 2-4-30.							SQ
									VQ0
									VQ4
									VQ5
									VQZ
		Type of connection	onnector assemi (See page XX: <u>4(A), 2(B) p</u>	X.)		) port P) port			VQD



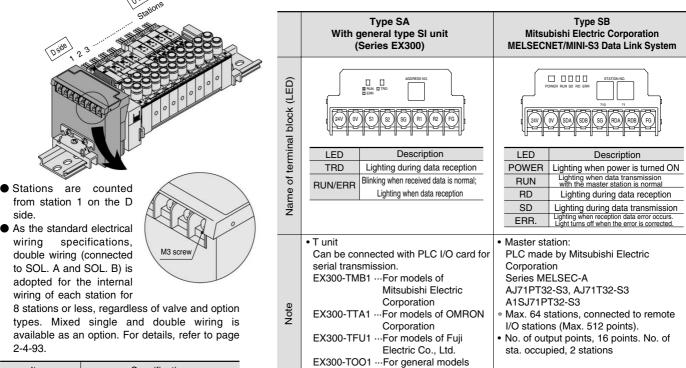
- The serial transmission system reduces wiring work, while minimizing wiring and saving space.
- The system comes in an type SA (generic for small scale systems) for equipment with a small number of I/O points, or 32 points max., type SB (applicable to Mitsubishi Electric models) for controlling 512 I/O points max., type SC (applicable to OMRON models), and type SD (applicable to SHARP models; 504 points max.).
- 16 stations max. (Specify a model with more than 8 stations by using a manifold specification sheet.)



# **Manifold Specifications**

\* For details on specifications and handling, refer to the separate technical instruction manual.

		Applicable		
Series	Series Port Port size			
	locaition	1(P), 3(R)	4(A), 2(B)	stations
VQ1000	Тор	C6	C3, C4, C6, M5	Max. 16 stations

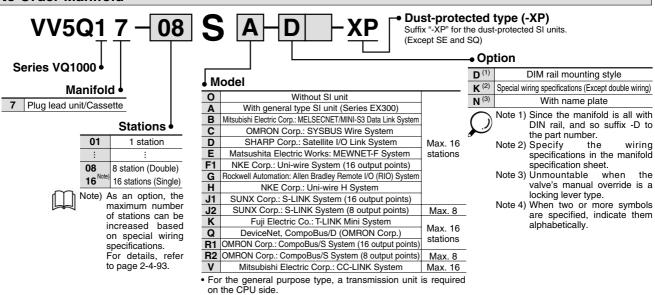


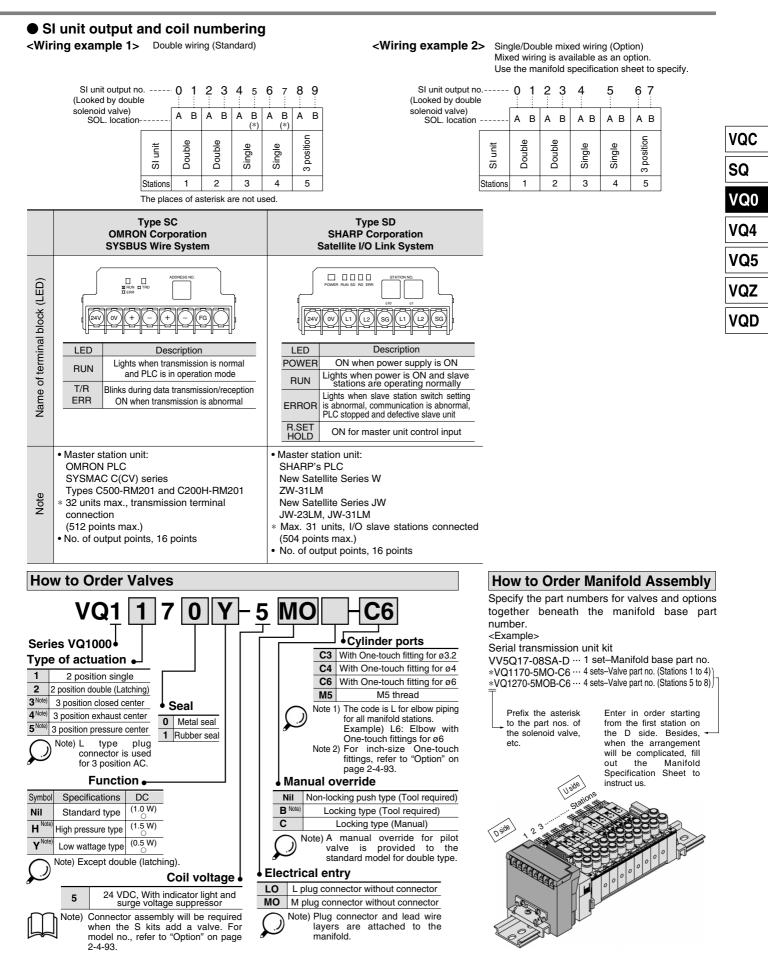
\* Up to 32 points per unit. · No. of output points, 16 points

Item	Specifications
External power supply	24 VDC +10%, -5%
	SA, SB, SD, SE, SF, SG, SH, SJ, SK, SQ, SV,
(Internal unit)	SR: 0.1 A. SC: 0.3 A

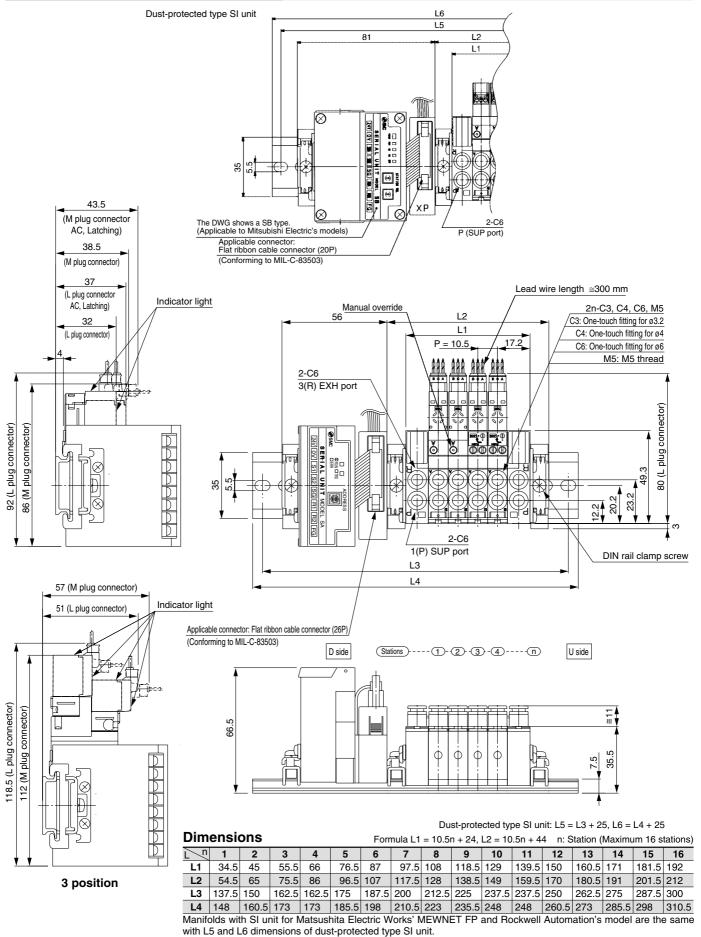
# How to Order Manifold

side.





# **S** VQ1000 Kit (Serial transmission unit)



# Manifold Option Parts

#### Individual SUP spacer VVQ1000-P-7-C6

When the same manifold is to be used for different pressures, individual SUP spacers are used as SUP ports for different pressures. (One station space is occupied.) Block both sides of the station, for which the supply pressure from the individual SUP spacer is used, with SUP block plates. (See the application ex.)

- Specify the spacer mounting position and SUP block plate mounting position on the manifold specification sheet. The block plate are used in two places for one set. (Two SUP block plates for blocking SUP station are attached to the individual SUP spacer.)
- \* The spacer's specification can be changed (from an individual SUP spacer to an individual EXH spacer) by changing the coupling of the fittings and bushing.

# Individual EXH spacer VVQ1000-R-7-C6

When valve exhaust affects other stations due to the circuit configuration, this spacer is used for individual valve exhaust. (One station space is occupied.)

Block both sides of the individual valve EXH station.

- \* Specify the spacer mounting position and EXH block plate mounting position on the manifold specification sheet. The block plate are used in two places for one set. (Four EXH block plates for blocking EXH station are attached to the individual EXH spacer.)
- \* The spacer's specification can be changed (from an individual EXH spacer to an individual SUP spacer) by changing the coupling of the fittings and bushing.

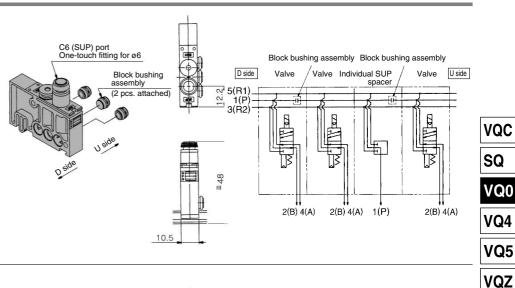
# Individual SUP/EXH spacer VVQ1000-PR-7-C6

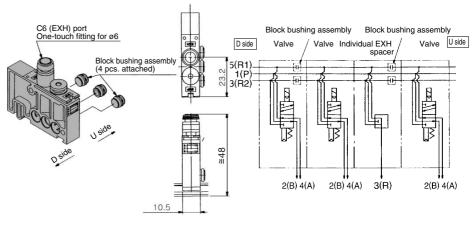
This spacer has both functions of the above individual SUP and EXH spacers. (Refer to the application example.)

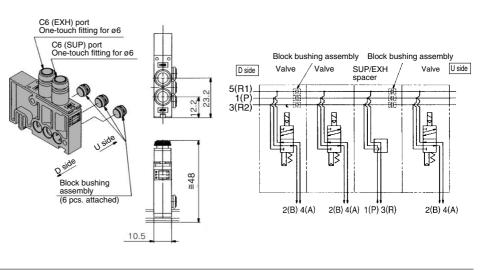
 Specify the spacer mounting position and SUP/EXH block plate mounting position on the manifold specification sheet. The blockplates are used in two places for one set.

(A SUP/EXH block plates for blocking SUP/EXH station are attached to the individual SUP/EXH spacer.)

- \* When using the spacer not for individual SUP/EXH but for improving the ability to supply/exhaust air, it is unnecessary to block the SUP/EXH passage. In this case, place an order via VVQ1000-PRA-7-C6.
- \* The spacer's specification can be changed by changing the coupling of the fittings and bushing.







VQD

**Body Ported** 

Series VQ1000

# Manifold Option Parts

#### SUP Block bushing assembly VVQ1000-87A-B-50 <For SUP>

When one manifold is to be used for different, high and low pressures, this block bushing assembly is used between the stations under a different pressure. The block assembly is mounted on the U side of the valve's SUP passage.

Specify the number stations on the manifold specification sheet.

<For EXH>

When a valve exhaust affects other stations due to the circuit configuration, this block bushing assembly is used between the stations whose EXH passages are to be separated each other. Since the block bushing assembly is mounted on the U side of the valve's R1 and R2 passages, two assemblies are necessary for one station.

\* Specify the number stations on the manifold specification sheet.

#### <Shut off label>

When using block bushing assembly for SUP, EXH passage, indication label for confirmation of the blocking position from outside is attached. (One label for each)

#### Elbow fitting assembly VVQ1000-F7-L (C3, C4, C6)

It is used in a side-valve-port application.

# Name plate [-N7]

VVQ1000-N7-Station (1 to Max. stations) It is a transparent resin plate for placing a label that indicates solenoid valve function, etc. Insert it into the groove on the side of the end plate and bend it as shown in the figure. Open the face plate seating when the manual override is operating.

\* It is not applicable to locking manual override.

#### Blanking plug KQ2P-04

Used for unused cylinder port, SUP and EXH port. Purchasing order is available in units of 10 pieces.

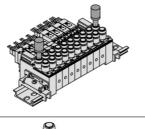
# Silencer

AN103-X233

This silencer is to be inserted into the EXH port (One-touch fittings) of the common exhaust type.

#### Port plug VVQ0000-58A

The plug is used to block the cylinder port when using a 4 port valve as a 3 port valve. When ordering it incorporated with a manifold, suffix A or B, the symbol of the plug port, to the alve no. Example) VQ1170-5L-C6-A Le A port, Plug valve no.





# Dimension

no

Applicable fittings size ød	Model	A	L	D
3.2	KQ2P-23	16	31.5	5
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8

\* Can be included in manifold model no.

SUP Block

2(B) 4(A)

2(B) 4(A)

<Example>

is attached to the manifold.

7.5

3

10.5

When ordering a block bush incorporated

with the manifold, a block indication label

\* When ordering it incorporated with a valve,

When ordering assemblies incorporated

with a manifold, suffix -N to the manifold

5

the port size of the valve no. is L

-C3. C4. C6

assembly bush assembly

U side

D side SUP/EXH

SUP/EXH

14.6

44

85.5

passage blocked

≅12.5

5(R1) 1(P) 3(R2)

VVQ1000-87A-B-50

EXH passage

∞‡ **-**ff

bloc ed

Uside

ø7.8

2.8

R P R

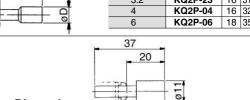
ŝ

Shut off label

10.5

SUP passage blocked

block bush



Series Applicable fittings Model A L D Effective area	Noise
size ød (mm <sup>2</sup> )	reduction (dB)
VQ1000 6 AN103-X233 20 37 11 7	25

# Δ

Dimensior	າຣ			
Applicable fittings size ød	Model	A	L	D
3.2	KQ2P-23	16	31.5	5
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8



(Check valve operation principle)

(P2)

SUP side pressure (P1)

VQC

SQ

VQ0

VQ4

VQ5

VQZ

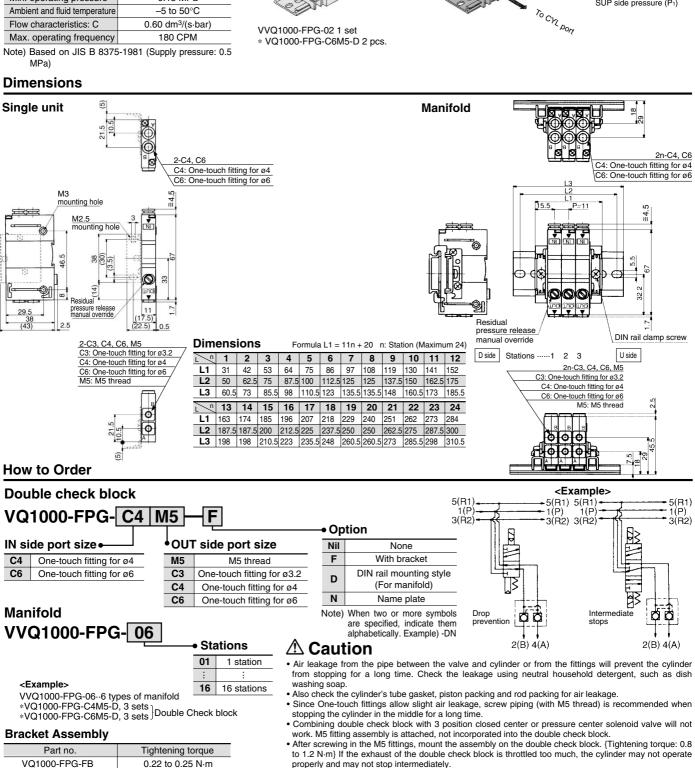
VQD

#### Double check block (Separated type) **VQ1000-FPG-**

It is used on the outlet side piping to keep the cylinder in the intermediate position for a long time. Combining the double check block with a built-in pilot type double check valve and a 3 position exhaust center solenoid valve will enable the cylinder to stop in the middle or maintain its position for a long time.

The combination with a two position single/double solenoid valve will permit this block to be used for preventing the dropping at the cylinder stroke end when the SUP residual pressure is released. Specifications

Max. operating pressure	0.8 MPa
Min. operating pressure	0.15 MPa
Ambient and fluid temperature	–5 to 50°C
Flow characteristics: C	0.60 dm <sup>3</sup> /(s·bar)
Max. operating frequency	180 CPM
Noto) Based on US B 9375	1091 (Supply propaging) 0.6

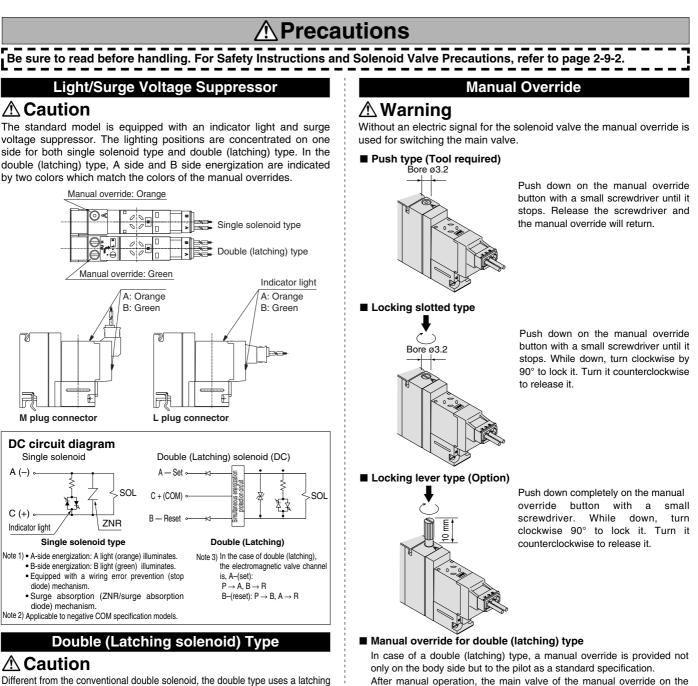


VVQ1000-FPG-02 1 set

• Set the cylinder load so that the cylinder pressure will be within two times that of the supply pressure.

**Body Ported** 

# Series VQ1000

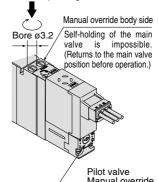


Different from the conventional double solenoid, the double type uses a latching (self-holding system) solenoid. Although the appearance is the same as the single solenoid, it is constructed so that the movable iron core in the solenoid is held in the ON position on A and B sides by instantaneous energization (20 ms or more). The usage and function is the same as the double solenoid type.

#### <Special Cautions for Latching Solenoid>

- 1. Select the circuit in which ON and OFF signals are not energized simultaneously.
- 2. 20 ms energization time is necessary for self-holding.
- 3. Avoid using the latching solenoid valves in environments where impact or collisions with the valve might occur.
- Also, do not use in places where strong magnetic fields are present. 4. Even though the armature in the solenoid of this valve is held on to
- B side, ON position (Reset), verify either A side, ON position or B side, ON position by energizing prior to use.
- After manual operation, the main valve will return to its original position. 5. Manual override on the pilot valve side can retain its switching position after manipulation.
- 6. Please contact SMC for long-term energization applications.
- 7. In the case of metal seal type, if the supply air goes down below the minimum operating pressure (0.1 MPa or less), the main valve will be back to the home position (B side ON position). Therefore, when the supply air is shut off or applied while leaving A side ON position, cylinder may be pulsated. The valve's switching position when the supply air is operated should be installed on the home position side (B side ON position).

Turn before pushing.



- · If the manual override is turned by 180° clockwise and the ► mark is adjusted to A. then pushed in the direction of an arrow ((4), it will be back to the reset condition. (passage  $P \rightarrow A$ )
- · If the manual override is turned by 180° counterclockwise and the mark is adjusted to B, then pushed in the direction of an arrow ((4), it will be back to the reset condition. (passage  $P \rightarrow B$ ) (It is in the reset state at the time of shipment.)

Manual override Self-holding of the main valve possible.

body side returns to the position before the manual operation, however,

the pilot valve manual override maintains the change-over position.

#### \land Caution

Do not apply excessive torque when turning the locking type manual override. (0.1 N·m or less)

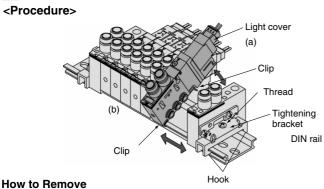


**Body Ported** 

# Plug Lead Unit: Cassette Type Series VQ1000

How to Mount/Remove Solenoid Valve

# A Caution



- 1. Loosen the clamp screw on one side.
- 2. Slightly slide a part the valve stations on both sides of the station to be removed.
- **3.** Pull up side (a) of the valve station and remove it from the DIN rail.

#### How to mount

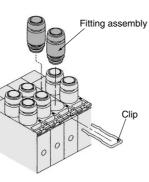
- 1. Take procedures 1 and 2 above to make an open space in the position for mounting a new valve station.
- 2. Diagonally insert the clip on the side (b) of the valve station to the DIN rail.
- **3.** Press down on the valve station and insert the clip on the side (a) of the valve station to the DIN rail.
- 4. Slide the valve stations together so that there is no clearance between them. Position the clamp screw and tighten. (Proper tightening torque: 0.7 to 1.0 N⋅m)
- Note) Be careful to keep O-ring or gallery dust free since dirt may cause air leakage.

Be sure both hooks of the bracket are fixed to the DIN rail. Use caution not to apply force on the light cover when mounting or dismounting the valve.

#### **Replacement of Cylinder Port Fittings**

# **A** Caution

The cylinder port fittings are a cassette for easy replacement. The fittings are blocked by a clip inserted from the side of the valve. Remove the clip with a screwdriver and remove fittings. For replacement, insert the fitting assembly until it strikes against the inside wall and then reinsert the clip to the specified position.



 Applicable tubing O.D.
 Fitting assembly part no.

 Applicable tubing ø3.2
 VVQ1000-50A-C3

 Applicable tubing ø4
 VVQ1000-50A-C4

 Applicable tubing ø6
 VVQ1000-50A-C6

\* Purchasing order is available in units of 10 pieces.

# **A** Caution

- Protect O-rings from scratches and dust to prevent air leakage.
   The tightening torque for inserting fittings to the M5 thread
- ass'y should be 0.8 to 1.4 N·m.

# How to Use Plug Connector

# **A** Caution

For details, refer to page 2-4-67.

# How to Calculate the Flow Rate

# 🗥 Caution

For obtaining the flow rate, refer to pages 2-1-8 to 2-1-11.

VQC
SQ
VQ0
VQ4
VQ5
VQZ
VQD

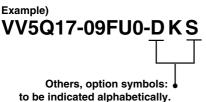


# **Special Wiring Specifications**

In the internal wiring of F kit, P kit, J kit, G kit, T kit and S kit, double wiring (connected to SOL. A and SOL. B) is adopted for each station regardless of the valve and option types. Mixed single and double wiring is available as an option.

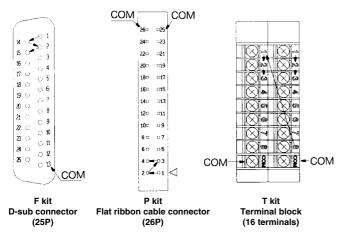
# 1. How to order valves

Indicate an option symbol, -K, for the manifold no. and be sure to specify the mounting position and number of stations of the single and double wiring by means of the manifold specification sheet.



# 2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without shipping any terminal numbers.



# 3. Max. number of stations

The maximum number of stations depends upon the number of solenoids. Assuming one for a single and two for a double, determine the number of stations so that the total number is not more than the maximum number given in the following table.

kit	F (D-sub co		(Flat ri	P bbon ca		T (Termina	S kit (Serial)		
Туре	Fs⊔ 25P	F s A 15P	Ps⊔ 26P	P <sup>u</sup> S 20P	P s B 16P	P s A 10P	Т1	T2	S□
Max. points	Note) 16	14	Note) 16	Note) 16	14	8	8	16	16

Note) Due to the limitation of internal wiring.

# Negative Common Specifications

Specify the valve model no. as shown below for negative COM specification. The standard manifold no. can be used. Please contact SMC for negative COM S kit.

# How to order negative COM valves

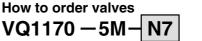


# Inch-size One-touch Fittings

Refer to following model no. for inch-size One-touch fittings.

# How to order manifold VV5Q17-08FSO-DN-00T

1(P), 3(R) port size ø1/4" ♦



		VQC
		SQ
N3	N7	
5/32"	ø1/4"	VQ0
		VQ4

VQ5

VQZ

VQD

# Plug Connector Assembly Model

Connector assembly will be required when the F, P, T, S kits add a valve.

Cylinder port

N1

Ø

Symbol

Applicable tube O.D. (Inch) ø1/8"

Specify the valve and connector assembly.

#### **Connector Assembly Part No.**

Specifi	cations	Part no.
Single	Positive common	AXT661-14A-F
(2-wire)	Negative common	AXT661-14AN-F
Double (latching)	Positive common	AXT661-13A-F
(3-wire)	Negative common	AXT661-13AN-F

Note) Lead wire length: 300 mm

# **DIN Rail Mounting**

Each manifold can be mounted on a DIN rail.

Order it by indicating an option symbol for DIN rail mounting style, -D. In this case, a DIN rail which is approx. 30 mm longer than the manifold with the specified number of stations is attached. Besides, it is also available in the following cases.

When using DIN rail longer than the manifold with specified number of stations

Clearly indicate the necessary number of stations next to the option symbol, -D, for the manifold no.

Example) VV5Q17-08FU1-D09S

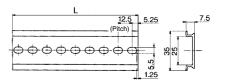
> • Others, option symbols: to be indicated alphabetically.

# DIN rail for 9 stations

# When ordering DIN rail only

#### DIN rail no.: AXT100-DR-n

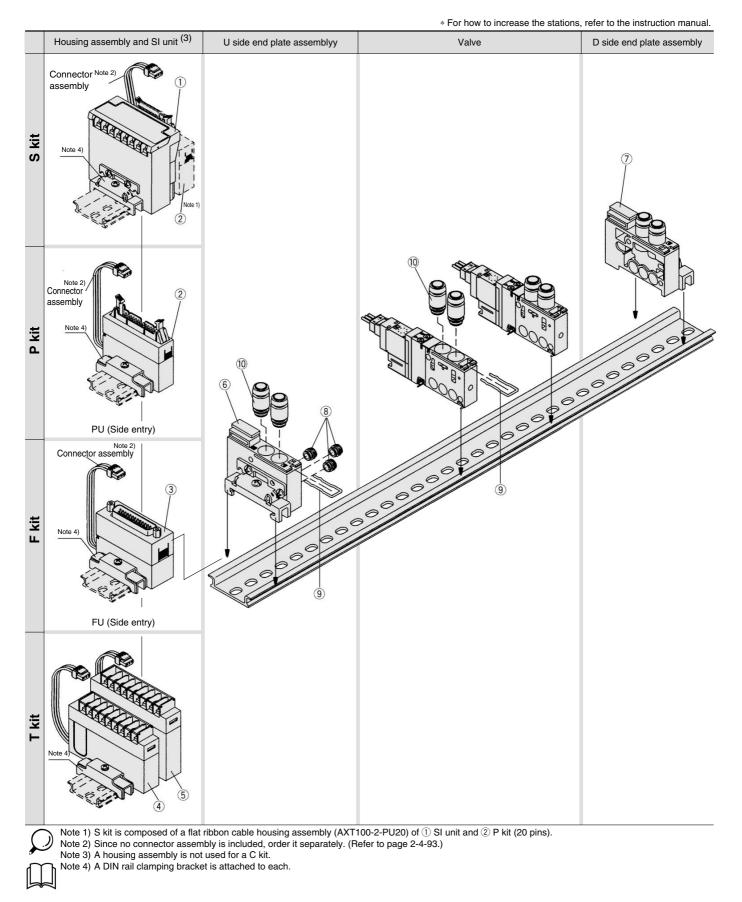
\* Refer to the DIN rail dimension table for determining the length.



No.	1	2	3	4	5	6	7	8	9	10
L dimension	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5
No.	11	12	13	14	15	16	17	18	19	20
L dimension	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5
No.	21	22	23	24	25	26	27	28	29	30
L dimension	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5
No.	31	32	33	34	35	36	37	38	39	40
L dimension	398	410.5	423	435.5	448	460.5	473	485.5	498	510.5

# VQ1000 (VV5Q17)/Plug Lead Unit, Cassette Type

# (F, P, T, S kit)





No.	Manifold	Part no.	Description		
	(SA kit)	EX321-S001(-XP)	General type SI unit (Series EX300)		
	(SB kit)	EX121-SMB1(-XP)	SI unit for MELSECNET/MINI-S3 Data Link System (Mitsubishi Electric Corporation)		
	(SC kit)	EX121-STA1(-XP)	SI unit for SYSBUS Wire System (OMRON Corporation)		
	(SD kit)	EX121-SSH1(-XP)	SI unit for Satellite I/O Link System (SHARP Corporation)		
	(SE kit)	EX121-SPA1	SI unit for MEWNET-F System (Matsushita Electric Works Ltd.)		
	(SF1kit)	EX121-SUW1(-XP)	SI unit for 16 point Uni-wire System (NKE Corporation)		
	(SG kit)	EX121-SAB1(-XP)	SI unit for Allen Bradley Remote I/O (RIO) System (Rockwell Automation, Inc.)		
(1) (1)	(SH kit)	EX121-SUH1(-XP)	SI unit for 16 point Uni-wire H System (NKE Corporation)		
	(SJ1 kit)	EX121-SSL1(-XP)	SI unit for 16 point S-LINK System (SUNX Corporation)		
	(SJ2 kit)	EX121-SSL2(-XP)	SI unit for 8 point S-LINK System (SUNX Corporation)		
	(SK kit)	EX121-SFU1(-XP)	SI unit for T-LINK Mini System (Fuji Electric Co.,Ltd.)		
	(SQ kit)	EX121-SDN1	SI unit for DeviceNet, CompoBus/D (OMRON Corporation)		
	(SR1 kit)	EX121-SCS1(-XP)	SI unit for 16 point CompoBus/S System (OMRON Corporation)		
	(SR2 kit)	EX121-SCS2(-XP)	SI unit for 8 point CompoBus/S System (OMRON Corporation)		
	(SV kit)	EX121-SMJ1(-XP)	Mitsubishi Electric Corporation: CC-LINK System		
2	P <sup>U</sup> <sub>s</sub> kit	AXT100-2-P <sup>U</sup> □ <sup>(2)</sup>	Flat ribbon cable housing assembly $\Box$ = Number of pins: 26, 20, 16, 10		
3	F <sup>U</sup> s kit	AXT100-2-F <sup>U</sup> S	D-sub connector housing assembly $\Box$ = Number of pins: 25, 15		
④ <sup>(3)</sup>	T kit	AXT100-2-TA1	Terminal block assembly (8 terminals)		
⑤ <sup>(3)</sup>	T kit	AXT100-2-TA2	Terminal block assembly (8 terminals)		

# <Housing Assemnly and SI Unit>

#### Housing assembly and SI unit no

Ľ

order for AXT100-2-PS20 separately. Suffix -XP for dustproof type SI unit.

Note 2) Top/vertical entry connector for FU and PU while side (horizontal) entry connector for FS and PS.

Note 3) Since no connector assembly is included, order it separately. (Refer to page 2-4-93.)

Note 4) In the case of standard specifications and double wiring, 4 is for 1 to 4 stations and 5 is for 5 to 8 stations.

# <D Side End Plate Assembly> 6 D side end plate assembly no.

VVQ1000-3A-7

Note) The 10 's fitting assembly is included.

#### <U Side End Plate Assembly No.> ⑦ U side end plate assembly no. VVQ1000-2A-7

Note) The 10's fitting assembly is included.

#### <Replacement Parts>

I	No.	Part no.	Description	Material	Number
	8	VVQ1000-80A-7-2	Bushing assembly		3
	9	VVQ1000-80A-7-4	Clip	Stainless steel	12







**SMC** 

Note 1) Standard SUP/EXH port is C6. <sup>7</sup> Note 2) Purchasing order is available in units of 10 pieces. VQC SQ VQ0 VQ4 VQ5 VQZ VQD