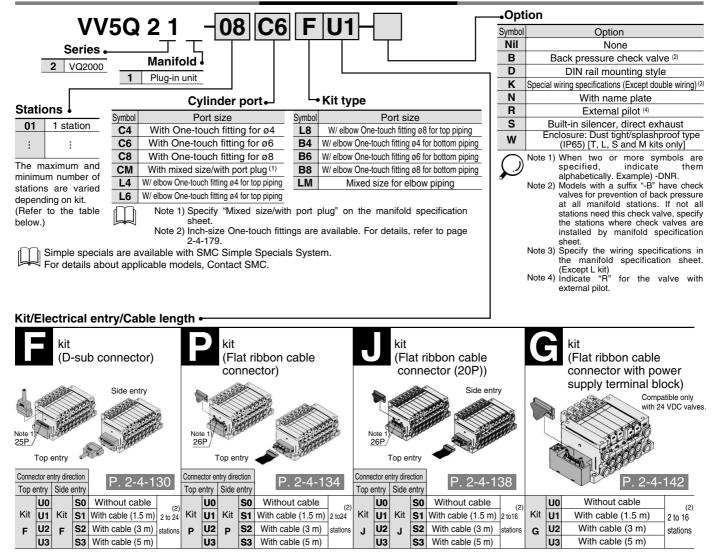


Series VQ2000 Base Mounted Plug-in Unit

How to Order Manifold



VQC

SQ

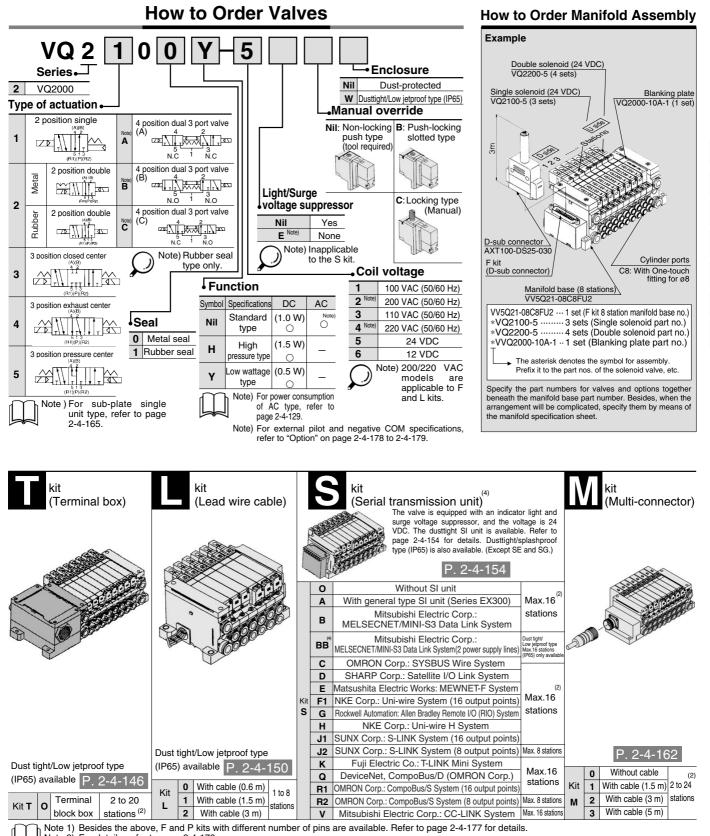
VQ0

VQ4

VQ5

VQZ

VQD



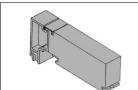
SMC

Note 2) For details, refer to page 2-4-178.

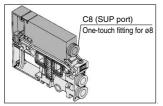
Note 3) Refer to the pages on respective kits for IP65 type. (T, L and S kits) Note 4) Kits with IP65 enclosure applicable to input/output are also available. Refer to page 2-4-162 for details. Series VQ2000

Manifold Option

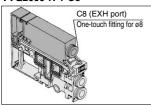
Blanking plate assembly VVQ2000-10A-1



Individual SUP spacer VVQ2000-P-1-C8



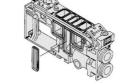
Individual EXH spacer VVQ2000-R-1-C8



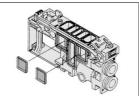
Back pressure check valve assembly [-B] VVQ2000-18A



SUP block plate VVQ2000-16A



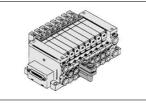
EXH block plate VVQ2000-19A



Name plate [-N] VVQ2000-N-Station (1 to Max. stations)



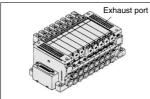
Elbow fitting assembly VVQ2000-F-L (C4, C6, C8)



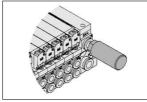
DIN rail mounting bracket [-D] VVQ2000-57A



Built-in silencer, direct exhaust [-S]



Silencer (For EXH port) AN200-KM10

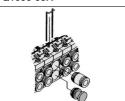


2 stations matching fitting assembly VVQ2000-52A-C10

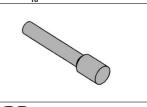


P. 2-4-210

Port plug VVQ1000-58A



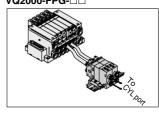
Blanking plug KQ2P- ର୍ଜ୍ଣ



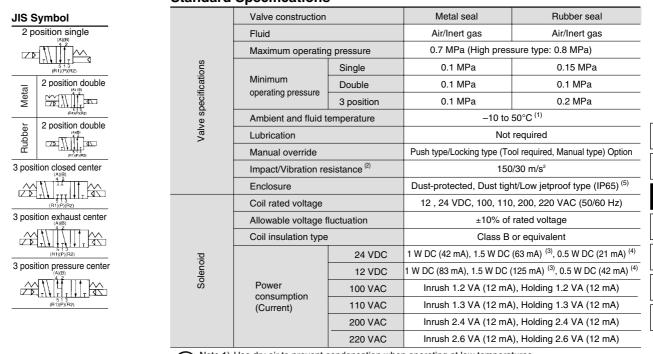


- For cylinder port fittings part no., refer to page 2-4-175.
 For replacement parts, refer to page 2-4-227.

Double check block VQ2000-FPG-



Standard Specifications



Note 1) Use dry air to prevent condensation when operating at low temperatures. Note 2) Impact resistance … No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and deenergized states every once for each condition. (Values at the initial period)

Vibration resistance ... No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was

performed at both energized and de-energized states in the axial direction and at Note 3) Value for high voltage type (1.5 W)

Note 4) Value for low voltage type (0.5 W)

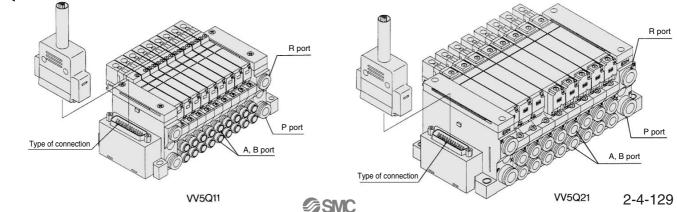
Note 5) Dusttight/Low jetproof type (IP65) is available on T, L, S and M kits of VQ2000.

Manifold Specifications

			Po	rting specificatio	ns	(2)		5 station
Series	Base model	Type of connection	Deut la cation	Port size (1)		Applicable stations	Applicable	weight
			Port location	1(P), 3(R)	4(A), 2(B)	Stations	solenoid valve	(g)
		F kit–D-sub connector						
		P kit–Flat ribbon cable connector		C8 (ø8) (Option Built-in silencer, direct exhaust)	C2 (a2 0)	F, P, T kits		
		■ J kit–Flat ribbon cable connector (20P)			C3 (ø3.2)	2 to 24 stations	VQ1⊡00 VQ1⊡01	628 (Single) 759 (Double, 3 position)
V01000		■ G kit–Flat ribbon cable connector	Side		C4(ø4)	(J, G, S kit 2 to 16 stations) (L kit 1 to 8 stations)		
VQ1000	VV5Q11-□□□	with terminal block ■ T kit–Terminal box	Side		C6 (ø6)			
		■ L kit-Lead wire cable			M5 (M5 thread)			
		 Skit–Serial transmission unit 						
		■ F kit–D-sub connector				/ F, P kits ∖		
		P kit–Flat ribbon cable connector				2 to 24 stations		
		■ J kit–Flat ribbon cable connector (20P)		C10 (ø10)	C4 (ø4)	/ J, G, S kit ∖		1051
		G kit– Flat ribbon cable connector with terminal block	0.1	Option Built-in	C6 (ø6)	2 to 16 stations	VQ2⊡00 VQ2⊡01	(Single) 1144
VQ2000	VV5Q21-000	■ T kit–Terminal box	Side	silencer,		L kit		
		■ L kit-Lead wire cable		direct exhaust /	C8 (ø8)	1 to 8 stations		(Double, 3 position)
		■ S kit–Serial transmission unit				T kit		
		■ M kit–Multi-connector				2 to 20 stations		

Note 1) Inch-size One-touch fittings are also available. For details, refer to page 2-4-179.

Note 2) For details, refer to page 2-4-178.



VQ2000 Kit (Flat ribbon cable connector)

- MIL flat cable connector reduces installation labor for electrical connection.
- Manifold and connectors, both compliant with the IP65 rating (dusttight, low jetproof), provide a high degree of protection for the electrical parts.
- Maximum stations are 24.

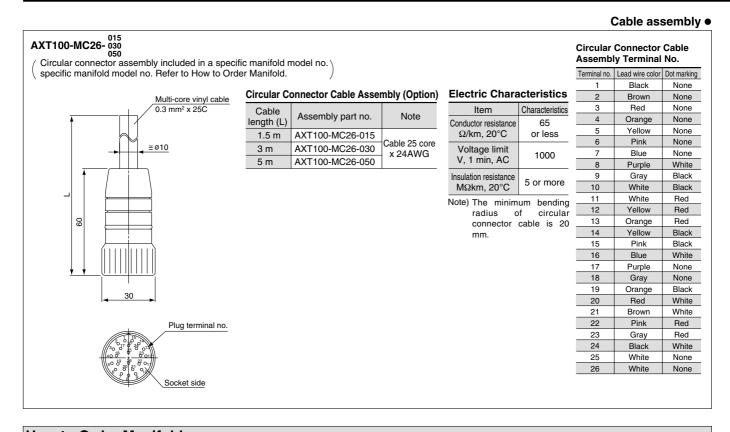
Manifold Specifications

	Po	rting speci			
Series	Port	Pc	ort size	Applicable stations	
	location	1(P), 3(R)	4(A), 2(B)	Stations	
VQ2000	Side	C10	C4, C6, M8	Max. 24 stations	

VV5021

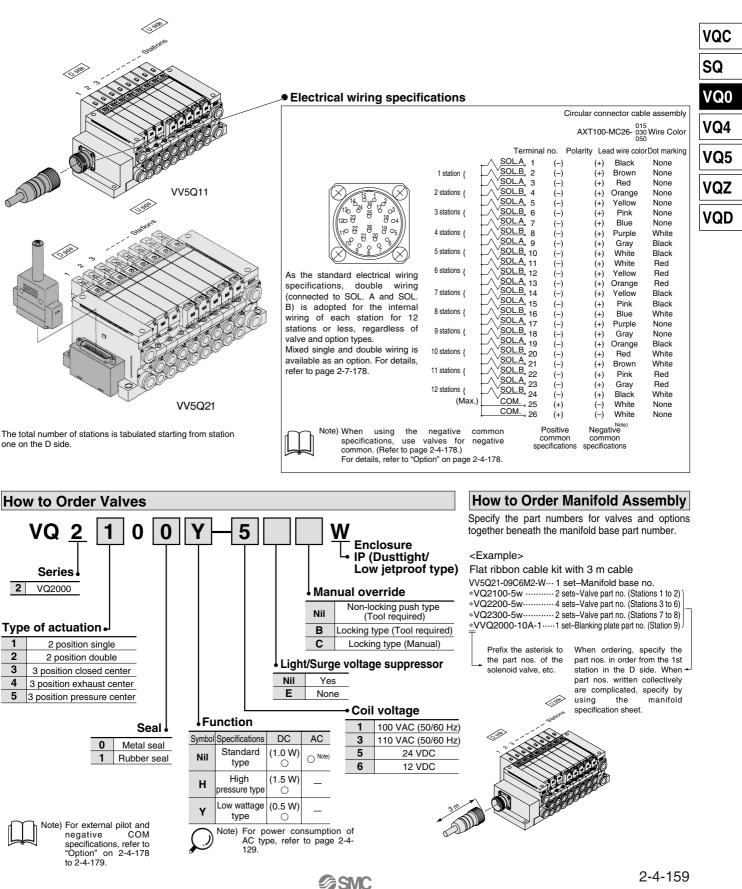
VQ2000 only

Circular Connector (26 pins)

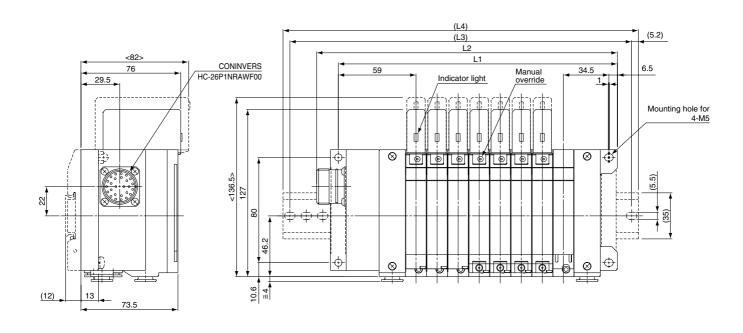


How to Order Manifold 08 C6 M 1 – N W VV5Q 2 1 -Enclosure IP65 (Dust tight/Low jetproof type) Series Option Cable (Length) 2 VQ2000 Option Note Symbol 0 Without cable Nil None With back pressure check valve 1 With cable (1.5 m) в (2) With cable (3 m) DIN rail mounting 2 D Special wiring specifications 3 With cable (5 m) κ (3) (Not double wiring) Cylinder port Ν With name plate Manifold Port size Symbol R External pilot (4) With One-touch fitting for ø4 C4 1 Plug-in unit Note 1) When two or more symbols are With One-touch fitting for ø6 C6 specified, indicate them alphabetically. Stations With One-touch fitting for ø8 **C**8 Example) -BKR 02 2 stations Note 2) Models with a suffix "-B" have check With mixed size/with port plug СМ valves for prevention of back pressure Note 1) Insert "L" (top piping) or "B" (bottom 24 24 stations at all manifold stations. piping) for elbow type. Note 3) If not all stations need this check valve, Note) For details, refer Example) B6 (Elbow One-touch fittings specify the stations where check to page 2-4-178 for ø6, bottom piping.) Note 2) Indicate "LM" for models with elbow valves are installed by using the manifold specification sheet. fittings and mixed cylinder port sizes. Note 3) Specify "Mixed size/with port plug" in the manifold specification sheet. Note 4) Specify the wiring by using of the manifold specification sheet. Note 4) Inch-size One-touch fittings are Indicate "R" for the valve with external available. For details, refer to page 2pilot. 7-179.

SMC

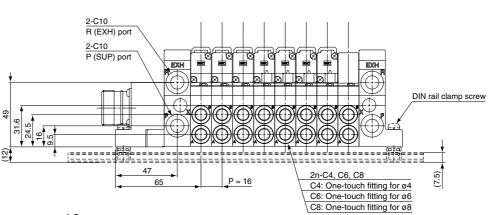


VQ2000



D side

The broken lines indicate the DIN rail mounting style [-D] and the side entry connection [-FS].



Stations $\cdots 1 \cdots 2 \cdots 3 \cdots 4 \cdots 5 \cdots 6 \cdots 7 \cdots 8 \cdots n$

U side

<	>:	AC
---	----	----

Dimer	nsions	5		Formula L	.1 = 16n +	77.5, L2 :	= 16n + 10	00.5 n: S	Station (Ma	iximum 12	stations)
L _ n	2	3	4	5	6	7	8	9	10	11	12
L1	109.5	125.5	141.5	157.5	173.5	189.5	205.5	221.5	237.5	253.5	269.5
L2	132.5	148.5	164.5	180.5	196.5	212.5	228.5	244.5	260.5	276.5	292.5
(L3)	162.5	175	187.5	200	225	237.5	250	275	287.5	300	312.5
(L4)	173	185.5	198	210.5	235.5	248	260.5	285.5	298	310.5	323

Base Mounted

Series VQ2000

Manifold Option Parts for VQ2000

JIS Symbol

Blanking plate assembly VVQ2000-10A-1

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

Individual SUP spacer VVQ2000-P-1-C8

When the same manifold is to be used for different pressures, individual SUP spacers are used as SUP ports for different pressures. (One station space is occupied.)

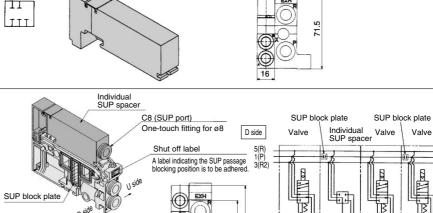
Block both sides of the station, for which the supply pressure from the individual SUP spacer is used, with SUP block plates. (Refer to the application ex.)

- Specify the spacer mounting position and SUP block plate position on the manifold specification sheet. The block plate are used in two places for one set. (Two SUP block plates for blocking SUP station are attached to the individual SUP spacer.)
- Electric wiring is connected to the position of the manifold station where the individual SUP spacer is mounted

Individual EXH spacer VVQ2000-R-1-C8

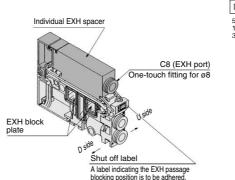
When valve exhaust affects other stations due to the circuit configuration, this spacer is used for individual valve exhaust. (One station space is occupied.) Block both sides of the individual valve EXH station (See example)

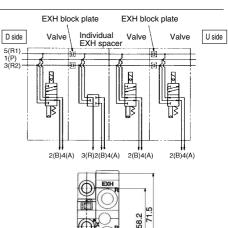
- Specify the mounting position, as well as the EXH block base or EXH block plate position on the manifold specification sheet. The block plates are used in two places for one set. (Two EXH block plates for blocking EXH station are attached to the individual EXH spacer.)
- Electric wiring is connected to the position of the manifold station where the individual EXH spacer is mounted



80

EXH





1(P)2(B)4(A)

2(B)4(A)

2(B)4(A)

2(B)4(A)

U side

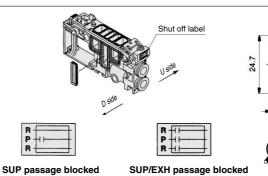
SUP block plate VVQ2000-16A

When different pressures, high and low, are supplied to one manifold, a SUP block plate is inserted between the stations under different pressures

* Specify the number of stations on the manifold specification sheet

<Blocking indication label>

When using block plates for SUP passage, indication label for confirmation of the blocking position from outside is attached. (One label of each)



When ordering a block plate incorporated with the manifold no., a block indication label is attached to the manifold.

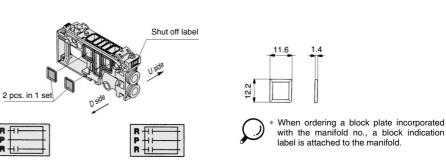
EXH block plate VVQ2000-19A

The EXH block plate is used between stations for which exhaust is desired to be divided when valve exhaust affects other stations due to the circuit configuration. It is also used in combination with an individual EXH spacer for individual exhaust.

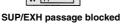
Specify the number of stations on the manifold specification sheet.

<Blocking indication label>

When blocking the EXH passage with an EXH block plate, an indication label for confirmation of the blocking position from outside is attached. (One label for each)



EXH passage blocked



SMC

Base Mounted Plug-in Unit Series VQ2000

VQC

SQ

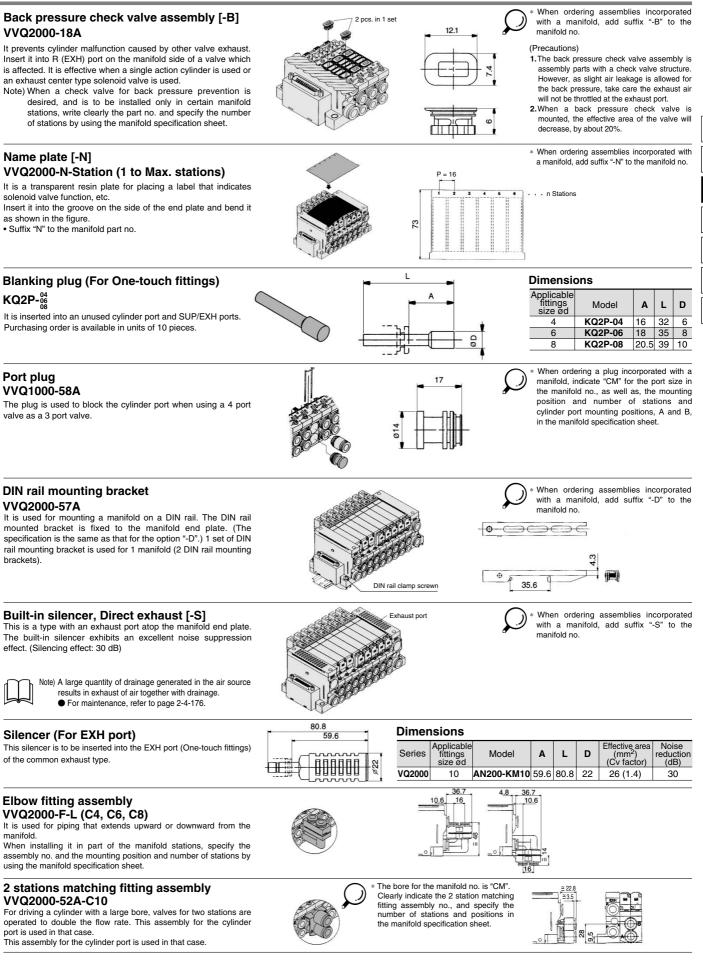
VQ0

VQ4

VQ5

VQZ

VQD



SMC

Series VQ2000

Manifold Option

<Check valve operation principle> Double check block (Separated type) VQ2000-FPG-00-0 It is used on the outlet side piping to keep the cylinder in the intermediate position for a long time. Combining the double check block with a built-in pilot type double check valve and a 3 position exhaust center solenoid valve will enable the cylinder to stop in the middle or Cylinder side (P2) maintain its position for a long time. The combination with a 2 position single/double solenoid valve will 17 prevent the dropping at the cylinder stroke end when the SUP residual pressure is released. Specifications Max. operating pressure 0.8 MPa To CYL port 0.15 MPa Min. operating pressure SUP side pressure (P1) –5 to 50°C Note) Based on JIS B 8375-1981 Ambient and fluid temp. -3.0 dm³/(s·bar) (Supply pressure: 0.5 MPa) Flow characteristics: C 180 c.p.m Max. operating frequency Dimensions Manifold Single unit ŝ ស្ល 5 0,0,0 Ø Æ A Ð 2-Rc 1/8, 1/4, C6, C8 .¢ C6: One-touch fitting assembly for ø6 **B** C8: One-touch fitting assembly for ø8 2-Rc1/8, 1/4, C6, C8 C8) C6: One-touch fitting assembly for ø6 8 C8: One-touch fitting assembly for ø8 (≅9.5) (For C6, 0 (≅9.5) (For C6, DIN rail 2-M4 mounting P = 22 4.5 clamp screw 23 hole 2-M6 mounting ল্ব হাল hole è ᇵᇥ ۲ 5.5 69.5 (40) 6.5 28 õ 2 39. \$ ٩ ۲ 南 **1** 도국 도국 5112 5112 is is 2 dual pressure r وتعا leie. ليرتعا 10.5 80 Manual override 8 22 20.5 (≅9.5) (For C6, D side Stations ... 1 ····· 2 ···· 3 ··· n U side (33) 58 22 Residual pressure release 2-Rc1/8, 1/4, C6, C8 (For C6. (41.5) (59.5) (≊9. manual override C6: One-touch fitting assembly for ø6 C8: One-touch fitting assembly for ø8 2-Rc 1/8, 1/4, C6, C8 C6: One-touch fitting assembly for ø6 C8: One-touch fitting assembly for ø8 Ð Ô Dimensions Formula L1 = 22n + 24 n: Station <u>1 2</u> 4 5 6 7 8 9 10 11 12 13 14 15 16 3 L1 46 68 90 112 134 156 178 200 222 244 266 288 310 332 354 376 L2 75 87.5 112.5 137.5 162.5 175 200 225 250 262.5 287.5 312.5 337.5 362.5 375 400 (1.5) L3 85.5 98 123 148 173 185.5 210.5 235.5 260.5 273 298 323 348 373 385.5 410.5

How to Order

Double check block					<example></example>	
VQ2000-FPG-01 01 F					5(R1) 1(P) 3(R2) 5(R1) 1(P) 3(R2) 5(R1) 1(P) 3(R2) 5(R1)	5(R1) 1(P) 3(R2) 5(R1) 1(P) 3(R2)
IN side port size			-• Op	tion		
•001	side port size		Nil	None		
01 Rc 1/8 01	Rc 1/8		_	DIN rail mounting style		
02 Rc 1/4 02	Rc 1/4		D	(For manifold)		
C6 One-touch fitting for Ø6 C6	One-touch fitting for ø6		F	With bracket		
C8 One-touch fitting for Ø8 C8	One-touch fitting for ø8		N	Name plate		
Manifold		Note)		two or more symbols are	Drop 🖸 🖸	Intermediate
VVQ2000-FPG - 06			specifi alphab	ed, indicate them etically.	prevention	stops
	🗥 Cauti	on		····,	2(B)4(A)	t t 2(B)4(A)
Stations			etween t	he valve and cylinder or from		is attached, not incorporated
01 1 station				n stopping for a long time. C		ck block. After screwing in the
1 I		ng neutra	al house	ehold detergent, such as		the assembly on the double
<ordering example=""> 16 16 stations</ordering>	washing soap. Also check the	cylinder's	s tube a	asket, piston packing and	check block. 1 rod [Tightening torque: 0	8 to 1 2 N.ml
VVQ2000-FPG-066 stations manifold	packing for air lea	akage.	-			-
*VQ2000-FPG-C6C6-D: 3 sets				nt air leakage, screw piping	(within	roper tightening torque (N·m)
*VQ2000-FPG-C8C8-D: 3 sets Double che	ck block M5 thread) is reco for a long time.	ommende	a when s	topping the cylinder in the m	Rc 1/8	7 to 9 12 to 14
Bracket Assembly		ble check	block v	vith 3 position closed cent		double check block is throttled

Combining double check block with 3 position closed center or pressure center solenoid valve will not work.

 If the exhaust of the double check block is throttled too much, the cylinder may not operate properly and may not stop intermediately.

and may not stop intermediately.Set the cylinder load so that the cylinder pressure will be within two times that of the supply pressure.

Part no.

VQ2000-FPG-FB 0.8 to 1.0 N·m

Tightening torque



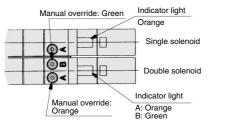
▲ Precautions 1

Be sure to read before handling. For Safety Instructions and Solenoid Valve Precautions, refer to page 2-9-2.

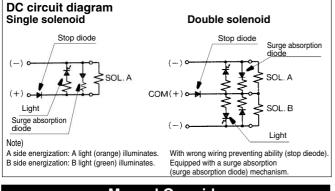
Light/Surge Voltage Suppressor

A Caution

The lighting positions are concentrated on one side for both single solenoid type and double solenoid type. In the double solenoid type, A side and B side energization are indicated by two colors which match the colors of the manual overrides.



(DWG shows a VQ1000 case.)



Manual Override

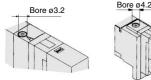
\land Warning

Without an electric signal for the solenoid valve the manual override is used for switching the main valve.

Push type is standard. (Tool required)

Option: Locking type (Tool required/Manual)

Push type (Tool required)



Push down on the manual override button with a small screwdriver until it stops. Release the screwdriver and the manual override will return.

button with a small screwdriver or

with your fingers until it stops. Turn clockwise by 90° to lock it. Turn it counterclockwise to release it.

VQ1000

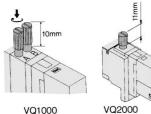
VQ2000 ■ Locking type (Tool required) <Option> Push down on the manual override



VQ1000

VQ2000

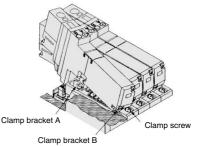
■ Locking type (Manual) <Option>



Push down on the manual override button with a small screwdriver or with your fingers until it stops. Turn clockwise by 90° to lock it. Turn it counterclockwise to release it.

How to Mount/Remove Solenoid Valve

\land Caution



Removing

1. Loosen the clamp screw until it turns freely. (The screw is captive.)

2. Lift the coil side of the valve body while pressing down slightly on the screw head and remove it from the clamp bracket B. When the screw head cannot be pressed easily, gently press the area near the manual override of the valve.

Mounting

- **1.** Press down on the clamp screw. \rightarrow Clamp bracket A opens. Diagonally insert the hook on the valve end plate side into clamp B.
- 2. Press the valve body downward. (When the screw is released, it will be locked by clamp bracket A.)
- 3. Tighten the clamp screw. (Proper tightening torque: VQ1000, 0.25 to 0.35 N·m; VQ2000, 0.5 to 0.7 N·m.)

▲ Caution

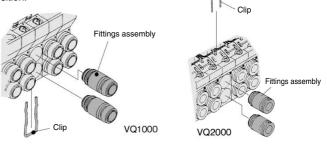
Dust on the sealing surface of the gasket or solenoid valve can cause air leakage

Replacement of Cylinder Port Fittings

A Caution

The cylinder port fittings are a cassette for easy replacement. The fittings are blocked by a clip inserted from the top of manifold. Remove the clip with a screwdriver to remove fittings.

For replacement, insert the fitting assembly until it strikes against the inside wall and then reinsert the clip to the specified position.



Applicable tubing O.D.	Fitting assembly part no.					
Applicable tubing O.D.	VQ1000	VQ2000				
Applicable tubing ø3.2	VVQ1000-50A-C3	—				
Applicable tubing ø4	VVQ1000-50A-C4	VVQ1000-51A-C4				
Applicable tubing ø6	VVQ1000-50A-C6	VVQ1000-51A-C6				
Applicable tubing ø8	—	VVQ1000-51A-C8				
M5	VVQ1000-50A-M5	_				

* Refer to "Option" on pages 2-4-172 to 2-4-173 for other types of fittings.

▲ Caution

- 1. Use caution that O-rings must be free from scratches and dust. Otherwise, air leakage may result.
- 2. After screwing in the fittings, mount the M5 fitting assembly on the manifold base. {Tightening torque: 0.8 to 1.2 N·m}
- 3. Purchasing order is available in units of 10 pieces.

Do not apply excessive torque when turning the locking type manual override. (0.1 N·m or less)



Base Mounted

Series VQ1000/2000

A Precautions 2

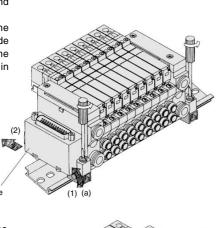
Be sure to read before handling. For Safety Instructions and Solenoid Valve Precautions, refer to page 2-9-2.

Mounting/Removing from the DIN Rail

\land Caution

Removing

- Loosen the clamp screw on side (a) of the end plate on both sides.
- 2. Lift side (a) of the manifold base and slide the end plate in the direction of (2) shown in the figure to remove.

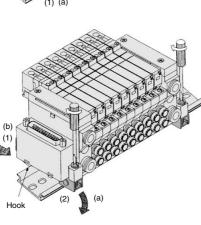


Mounting

1. Hook side (b) of the manifold base on the DIN rail.

End plate

- Press down side (a) and mount the end plate on the DIN rail. Tighten the clamp screw on side (a) of the end
 - plate. The proper tightening torque for screws is 0.4 to 0.6 N·m.



Enclosure IP65

A Caution

Wires, cables, connectors, etc. used for models conforming to IP65 should also have enclosures equivalent to or of stricter than IP65.

Built-in Silencer Replacement Element

A Caution

A silencer element is incorporated in the end plate on both sides of the A dirty and choked element may reduce cylinder speed or cause malfunction. Clean or replace the dirty element.

Element Part No.

Type	Element part no.				
туре	VQ1000	VQ2000			
Built-in silencer, direct exhaust	VVQ1000-82A-1	VVQ2000-82A-1			

* The minimum order quantity is 10 pcs.

Remove the cover from the top of the end plate and remove the old element with a screwdriver, etc.

How to Calculate the Flow Rate

For obtaining the flow rate, refer to pages 2-1-8 to 2-1-11.



Option

Special Wiring Specifications

In the internal wiring of F kit, P kit, J kit, G kit, T kit and S kit, double wiring (connected to SOL. A and SOL. B) is adopted for each station regardless of the valve and option types. Mixed single and double wiring is available as an option.

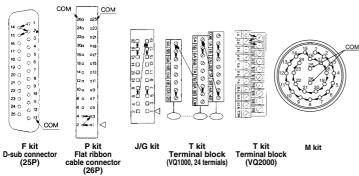
1. How to Order

Indicate an option symbol "-K", for the manifold no. and be sure to specify the mounting position and number of stations of the single and double wiring by means of the manifold specification sheet.



2. Wiring specifications

With the A side solenoid of the 1st station as no.1 (meaning, to be connected to no.1 terminal), without making any terminals vacant.



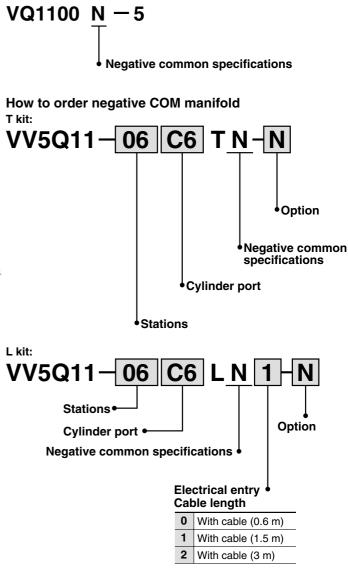
3. Max. number of stations

The maximum number of stations depends upon the number of solenoids. Assuming one for a single and two for a double, determine the number of stations so that the total number is not more than the max. number given in the following table.

Kit	F kit (D-sub connector) P kit (Flat ribbon cable connector)					r)	J kit (Flat ribbon cable connector)	G kit (Flat ribbon cable with terminal block)
Туре	F _S I 25I	□ F ^U sA P 15P	P	P	P ^U sB 16P	P	J	G
Max. points	24	14	24	18	14	8	16	16
Kit	T kit (Terminal block)						S kit	M kit
TAIL		(Te	minai	DIOCK		(Se	erial transmission)	(Circular connector)
	000 te	2 rows erminal b	of	3 ro termin	ows of al bloc	`	SD	
			of	3 ro termin	ows of al bloc 24	`	,	, ,

Negative Common Specifications

Specify the valve model no. as shown below for negative COM specification. The manifold no. shown below is for the T and L kits. For other kits the standard manifold can be used. For negative COM S or G kit, please contact SMC.



Base Mounted Plug-in Unit Series VQ1000/2000

External Pilot Specifications

When the supply air pressure is lower than the required minimum operating pressure (0.1 to 0.2 MPa) for the solenoid valve (or when the valve is used for vacuum), specify an external pilot model. Order a manifold or valve by suffixing the external pilot specification, "R".

The X-port of the manifold base is equipped with One-touch fittings for external pilot.

VQ1000: C4 (One-touch fitting for ø4) VQ2000: C6 (One-touch fitting for ø6)

How to order manifold VV5Q11-08C6FU1-R S

Others, option symbols: to be indicated alphabetically.

How to order valves

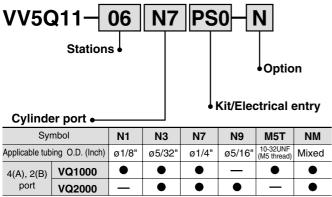
VQ1100 <u>R</u> − 5

External pilot specifications

Note 1) When low wattage type is also desired, specify as "RY". Note 2) In this valve pilot exhaust is connected to the EA passage of the manifold. Therefore, it is not possible to supply air from EXH port, nor vacuum from ports other than SUP port.

Inch-size One-touch Fittings

The valve with inch-size One-touch fittings is shown below.



Note) When inch-size fittings are selected for the cylinder port, use inch size fittings for both P and R port.

1(P), 3(R) port si	ze
VQ1000	ø5/16" (N9)
VQ2000	ø3/8" (N11)

VQC
SQ
VQ0
VQ4
VQ5
VQZ
VQD

Base Mounted

Series VQ1000/2000

Option

DIN Rail Mounting

Each manifold can be mounted on a DIN rail. Order it by indicating a DIN rail mounting option symbol, "-D". In this case, a DIN rail which is approx. 30 mm longer than the manifold with the specified number of stations is attached.

When DIN rail is unnecessary (DIN rail mounting brackets only are attached.) Indicate the option symbol, -DO, for the manifold no.

Example)

VV5Q11-08C6FU1-D0S

Others, option symbols: to be indicated alphabetically.

• When using DIN rail longer than the manifold with specified number of stations Clearly indicate the necessary number of stations next to the option symbol "-D" for the manifold no.

Example)

VV5Q11-08C6FU1-D09S

DIN rail for 9 stations

Others, option symbols: to be indicated alphabetically.

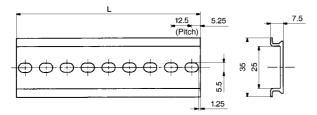
• When changing the manifold style into a DIN rail mounting style.

Order brackets for mounting a DIN rail. (Refer to "Option" on pages 2-4-168 and 2-4-173.)

No. VVQ1000-57A (For VQ1000) VVQ2000-57A (For VQ2000) 2 pcs. per one set.

When ordering DIN rail only DIN rail no.: AXT100-DR-

As for \Box , specify the number from the DIN rail table. For L dimension, refer to the dimensions of each kit.



L Dimension

L Dime	L Dimension L = 12.5 x n + 10.									
No.	1	2	3	4	5	6	7	8	9	10
L dimension	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5
No.	11	12	13	14	15	16	17	18	19	20
L dimension	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5
No.	21	22	23	24	25	26	27	28	29	30
L dimension	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5
No.	31	32	33	34	35	36	37	38	39	40
L dimension	398	410.5	423	435.5	448	460.5	473	485.5	498	510.5