## Вакуумный фильтр **ZFA**

Предотвращает поломки вакуумного оборудования из-за загрязнений во всасываемом воздухе

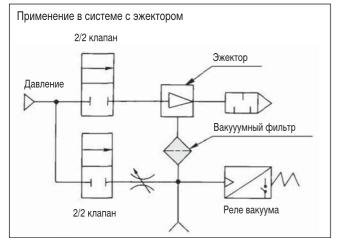
- Большая фильтрующая поверхность
- Монтируется в любом положении, подходит для модульного монтажа (до 10 элементов)
- Легко заменяемый фильтрующий элемент

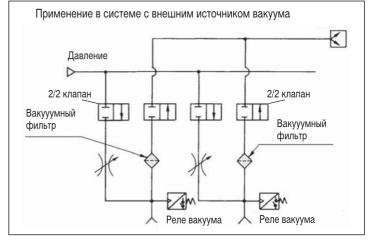
#### Технические характеристики

Номер для заказа	ZFA100-01	ZFA200-02
Присоединительная резьба	1/8	1/4
Расход воздуха на всасывание (норм. л/мин)	50	200
Рабочее давление (МПа)	0.5	
Степень фильтрации (мкм)	30	
Вес (кг)	0.14	0.19

# Contraction of the second seco

#### Примеры использования





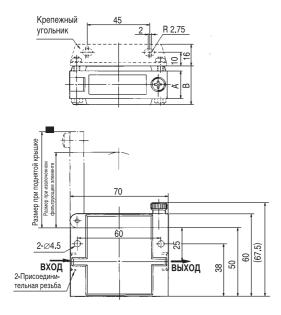
#### Принадлежности (заказываются отдельно)

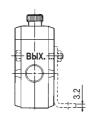
Типоразмер	Z2FA100	Z2FA200
Крепежный угольник	BP-1H-1A	BP-1H-2A
Сменный фильтрующий элемент	EJ001H-030N	EJ101H-030N
Уплотнение крышки	AL-204H	AL-205H
Комплект крепежных уголков для блока (2шт лев. и прав.)	<b>ZZFA1-</b> (кол-во секций)	<b>ZZFA1-</b> (кол-во секций)



#### Размеры

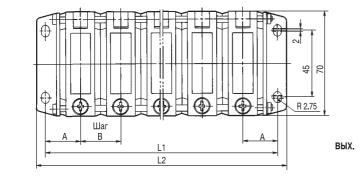
Компания SMC сохраняет за собой право на внесение технических и размерных изменений

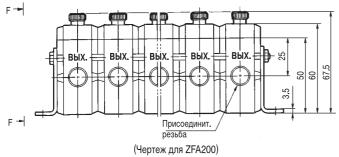




Примечание: Чертеж слева для ZFA200.

Крепежный угольник крепится с левой стороны.						
Типоразмер	Присоед. резьба	А	В			
ZFA100	1/8	-	18			
ZFA200	1/4	20	28			

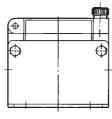




Типоразмер	Присоед. резьба	А	В
ZFA100	1/8	19	18
ZFA200	1/4	24	28

ſ	Типоразмер		Количество секций									
			1	2	3	4	5	6	7	8	9	10
	ZFA100	L1	38	56	74	92	110	128	148	164	182	200
		L2	50	68	86	104	122	140	158	176	194	212
	ZFA200	L1	48	76	104	132	160	188	216	244	272	300
		L2	60	88	116	144	172	200	228	256	284	312

F-F



Вид сбоку

## Вакуумный фильтр ZFB

Предотвращает поломки вакуумного оборудования из-за загрязнений во всасываемом воздухе

- Встроенное быстроразъемное соединение под трубку
- Облегченная конструкция

#### Технические характеристики

Номер для заказа	ZFB100-04	ZFB100-06	ZFB200-06	ZFB200-08	ZFB300-08	ZFB300-10
Диаметр трубки (мм)	4	6	6	8	8	10
Номинальный расход	10	20	30	50	75	75
воздуха* (норм.л/мин)						
Испытат. давление (МПа)	0.5					
Тонкость фильтрации (мкм)	30					
Вес (г)	22	22	30	30	39	39

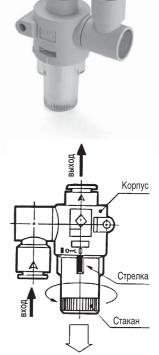
\*- При начальном перепаде давления 0, 003МПа или менее.

#### Сменные фильтрующие элементы

Типоразмер	Размеры	Номер для заказа
ZFB100	Ø10xØ6xL33	I-34S-A
ZFB200	Ø12xØ8xL42	I-35S-A
ZFB300	Ø14xØ10xL45	I-36S-A

Смена фильтрующих элементов. (необходима при ∆Р=0.2 бар)

- Стакан фильтра поворачивают по часовой стрелке
  Стакан фильтра разбирают, чистят, заменяют фильтрующий элемент.



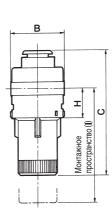
#### Конструкция

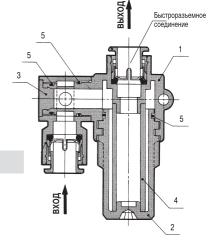
#### Спецификация

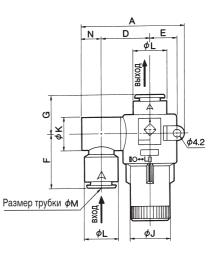
Поз.	Обозначение	Материал
1	Корпус	Полиэстер
2	Стакан	Нейлон
3	Крышка	Латунь
4	Фильтрующий элемент	Полимер
5	Кольцевая прокладка круглого профиля	NBR

#### Размеры

Модель	А	В	С	D	Е	F	G	Н	1	J	К	L	М
ZFB100-04	48	26	53	22.5	12.5	24	17.5	15	50	15.5	14.4	12.8	4
ZFB100-06													6
ZFB200-06	52	28	65	24.5	13.5	27	19.5	16	61	17.5	16.6	15.2	6
ZFB200-08													8
ZFB300-08	57	30	69.5	27	14.5	29.5	21	17	65	21.5	18	18.5	8
ZFB300-10													10



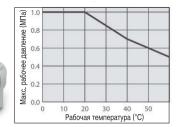




## Серия ZFC

- Диапазон рабочих давлений от -100 кПа до 1.0 МПа.
- Встраивается непосредственно в линию
- Тонкость фильтрации 5 мкм. 10 мкм (по запросу)
- Прозрачный корпус из поликарбоната (стандарт) или нейлона (по запросу)

#### Технические характеристики



Номер для заказа 1)	ZFC11-B	ZFC12-B	ZFC32-B	ZFC33-B	ZFC53-B	ZFC54-B	ZFC74-B	ZFC75-B	ZFC76-B	ZFC77-B
Диаметр трубки (мм)	2 3.2		4		6		8	10	12	
Рабочая среда	Воздух, аз	от				_				
Рабочее давление (при 20°С)	-100 кПа ~	<sup>,</sup> 1.0 МПа (ио	спытательно	е давление	1.5 M∏a)					
Расход воздуха (избыт. давление) (норм.л/мин) 2)	15	45	50	80	100	200	250	450	550	650
Расход воздуха (разрежение) (норм.л/мин)	2	5	7	10		20	30	70	80	100
Температура рабочей и окруж. сред (°C)	0~60				•					
Тонкость фильтрации (мкм)	5 (эффективность фильтрации 95%)									
Допустимый перепад давления (МПа)	0.10 (для в	акуума 20кІ	Пa)							
Площадь фильтрации (мм²)	140		470		750	0 1260				
Материал трубки	Нейлон, м	ягкий нейло	н, полиурета	ŀΗ					_	
Вес (г)	2.5		4.5		10.5		20.0		25.0	
Внутренний объём (см³)	0.5		1.7		4.5	6.0			7.0	
Габариты ДхШ (мм)	45x8.5 6		60.5x11.2	2 53.9x19			68.3x23.6		79.6x23.6	
Длина крепёжного угольника (мм)	10.0		11.5		23.0		27.3			
Материал корпуса	Поликарбо	нат								

1) Крепежный угольник в комплекте

2) Давление на входе 0.7 МПа, перепад давления 30 кПа

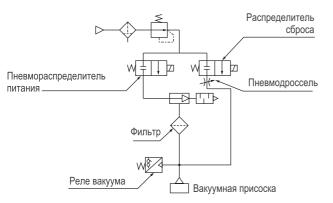
#### Принадлежности (заказываются отдельно)

Типоразмер	ZFC1	ZFC3	ZFC5	ZFC7	
Ремкомплект*	ZFC-EL-1	ZFC-EL-2	ZFC-EL-3	ZFC-EL-4	
Крепежный угольник	ZFC-BR001	ZFC-BR002	ZFC-BR003	ZFC-BR004	*(

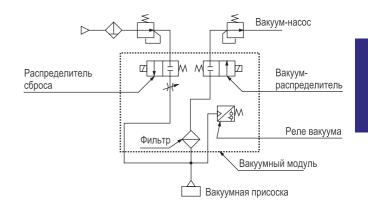
\* Состоит из 10 сменных фильтр. элементов

#### Примеры использования

#### Применение в системе с эжектором



#### Применение в системе с вакуум-насосом

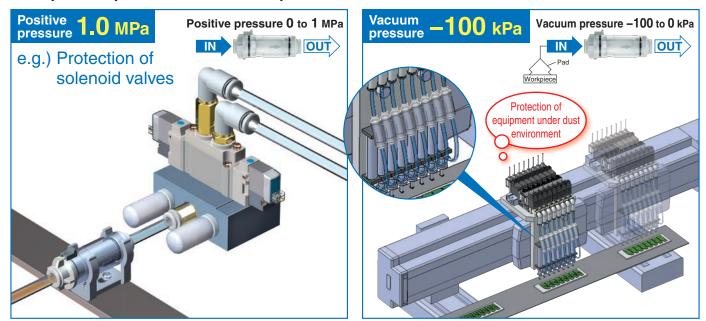


# **In-line Air Filter**



## Operating pressure range -100 kPa to 1.0 MPa

Both positive pressure and vacuum pressure can be used with one unit! Filtration  $5 \mu m$ 



#### **Series Variations**

Oories	Applicable	tubing O.D.	Maximum flow rate under positive pressure [L/min (ANR)]
Series	Metric size	Inch size	100 200 300
ZFC5	ø4	ø5/32"	45
0.99.50	ø6	ø1/4"	100
ZFC7D	ø6	ø1/4"	120
	ø8	ø5/16"	250
	ø10	ø3/8"	300
	ø12	_	350

Flow rate (positive pressure) conditions: Supply pressure 0.1 MPa, Differential pressure 30 kPa



## Series **ZFC**

#### With lock mechanism

During positive pressure, prevents components from being scattered when they are loosened.

## 2 types of transparent case materials are available.

Polycarbonate (Standard)
 Possible to degrease with alcohol.

 Nylon (Made to Order) Resistant to coolant oil



#### 2 element colors are available.



#### Adhesion of foreign matter



#### 2 levels of filtration rating are available.

5 μm
 10 μm/Made to Order

#### Application examples

Improvement of air quality for air blow

\* Allow a sufficient margin of tube length when piping, in order to prevent twisting, tensile, moment loads, vibration or impact being applied to the tubes and filter body.

#### With One-touch fitting

Metric size: ø4 to ø12 Inch size: ø5/32" to ø3/8"

#### Available with different bores on IN and OUT sides Made to Order

#### IN side < OUT side

Applicable tubing O.D.			
IN port size	OUT port size		
ø4	ø6		

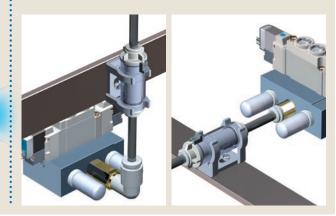


#### IN side > OUT side

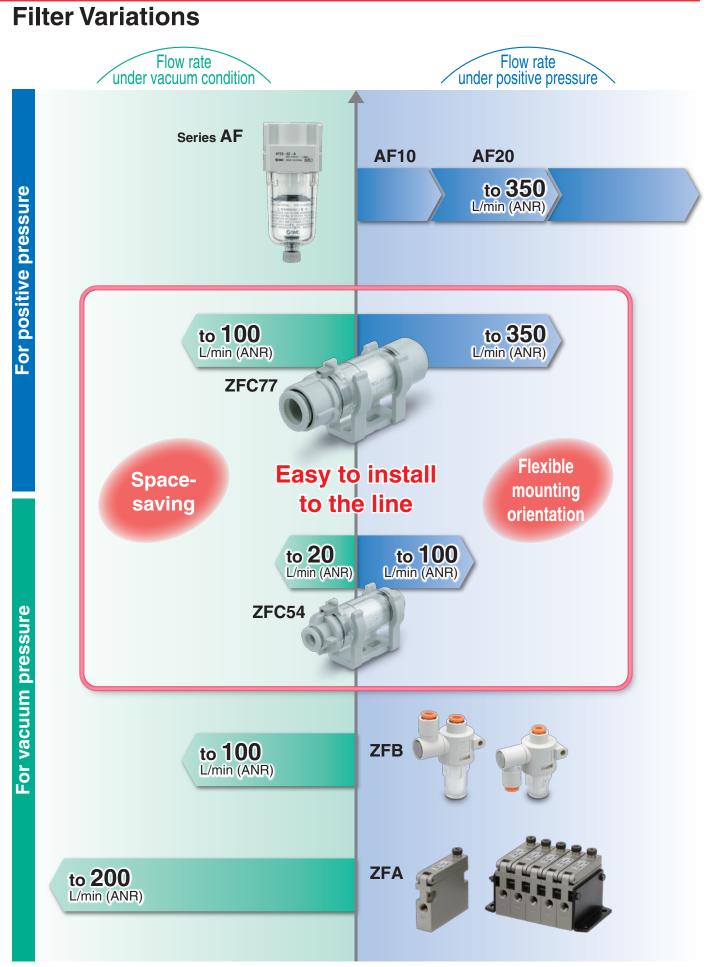
Applicable tubing O.D.			
IN port size	OUT port size		
ø8	ø6		
ø10	ø8		
ø12	ø10		



#### Flexible mounting orientation







Flow rate (positive pressure) conditions: Supply pressure 0.1 MPa, Differential pressure 30 kPa



## **In-line Air Filter** Series **ZFC**



#### How to Order



Applicable tubing O.D.

ZFC5

\_

\_

Symbol Applicable tubing O.D.

ø4

ø6

ø8

ø10

ø12

ø5/32"

ø1/4"

ø5/16"

ø3/8"

3

4

5

6

7

В

D

Е

F

Metric size

ZFC7

Inch size

\_

#### Made to Order Refer to page 5 for details. Specifications Symbol Different diameters (IN side < OUT side) X01 X02 Different diameters (IN side > OUT side) X03 Blue element X04 Filtration: 10 µm X05 FKM/Oil free (Seal) X06

Nylon

#### Option

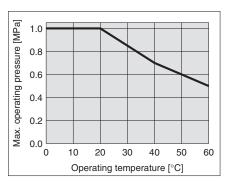
Nil	None	
В	With bracket	

#### Specifications

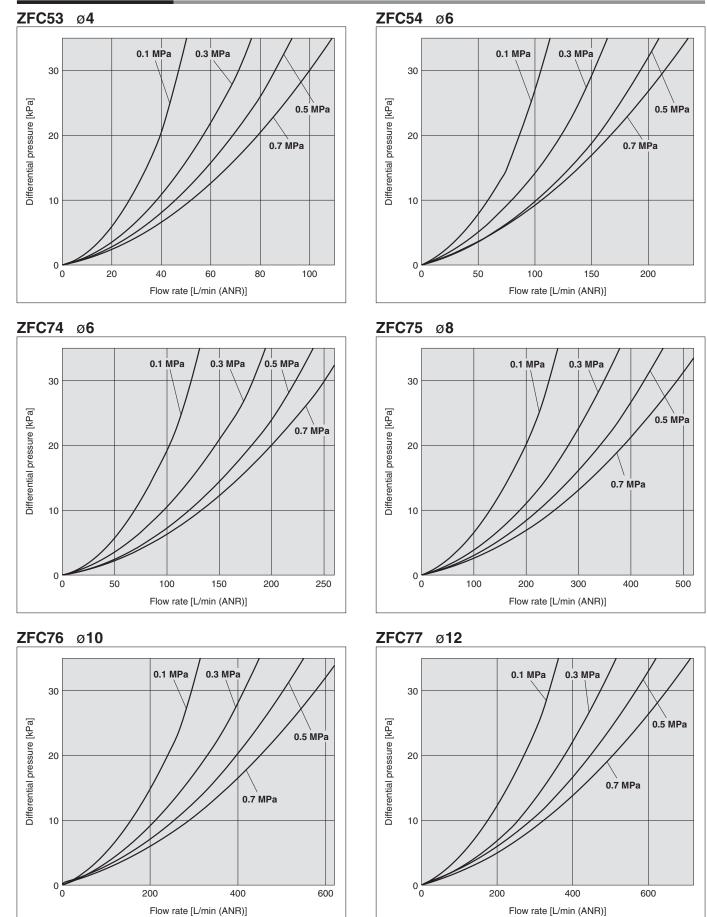
Model		ZFC5		ZFC7			
Port size	Metric size	ø4	ø6	ø6	ø8	ø10	ø12
(Applicable tubing O.D.)	Inch size	ø5/32"	ø1/4"	ø1/4"	ø5/16"	ø3/8"	
Fluid		Air, Nitrogen					
Operating pressure		-100 kPa to 1.0 MPa					
Flow rate (Positive pressur	e) L/min Note)	45	100	120	250	300	350
Flow rate (Vacuum pressure) L/min		10	20	30	70	80	100
Proof pressure MPa				1	.5		
Operating and ambient temperature range °C		0 to 60					
Filtration µm		5 (Filtration efficiency 95%)					
Element replacement differential pressure MPa		0.1 (Vacuum pressure 20 kPa)					
Filtration area mm <sup>2</sup>		750 1260					
Applicable tubing material		Nylon, Soft nylon, Polyurethane					
Weight g		10.5		20.0		25.0	
Internal capacity cm <sup>3</sup>		4	4.5		.0	7	.0
Total length mm		53	53.9 6		.4 79.7		.7
Total width mm		19.0 23.6					
Bracket total length mm		23.0 27.3					
Case material		Polycarbonate					

Note) Flow rate (positive pressure) conditions: Supply pressure 0.1 MPa, Differential pressure 30 kPa

#### Max. Operating Pressure and Operating Temperature



#### **Flow Characteristics**



## Series **ZFC**

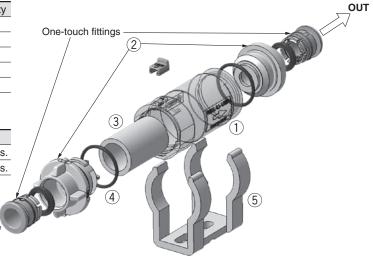
#### Construction

#### **Component Parts**

No.	Description	Material	Quantity
1	Case	PC	1
2 Cover		Resin PBT	2
3	Element	Sintered resin	1
4	Seal	HNBR	2
5 Bracket		Resin PBT	1

#### **Replacement Element Part No.**

Part no.	Applicable filter model Element size		Set description
ZFC-EL-3	ZFC5	ø12 x ø8 x L20	Spare element: 10 pcs.
ZFC-EL-4	ZFC7	ø16 x ø12 x L25	Spare element: 10 pcs.



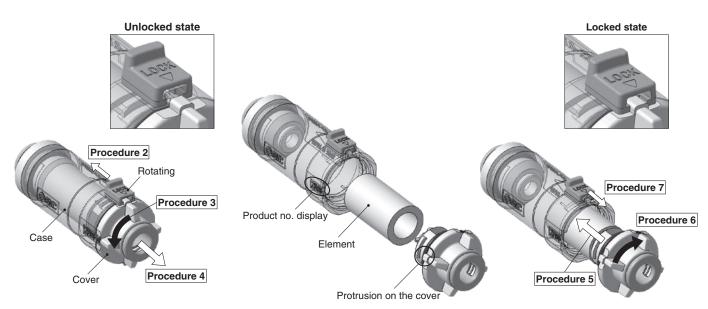
#### **Element Replacement**

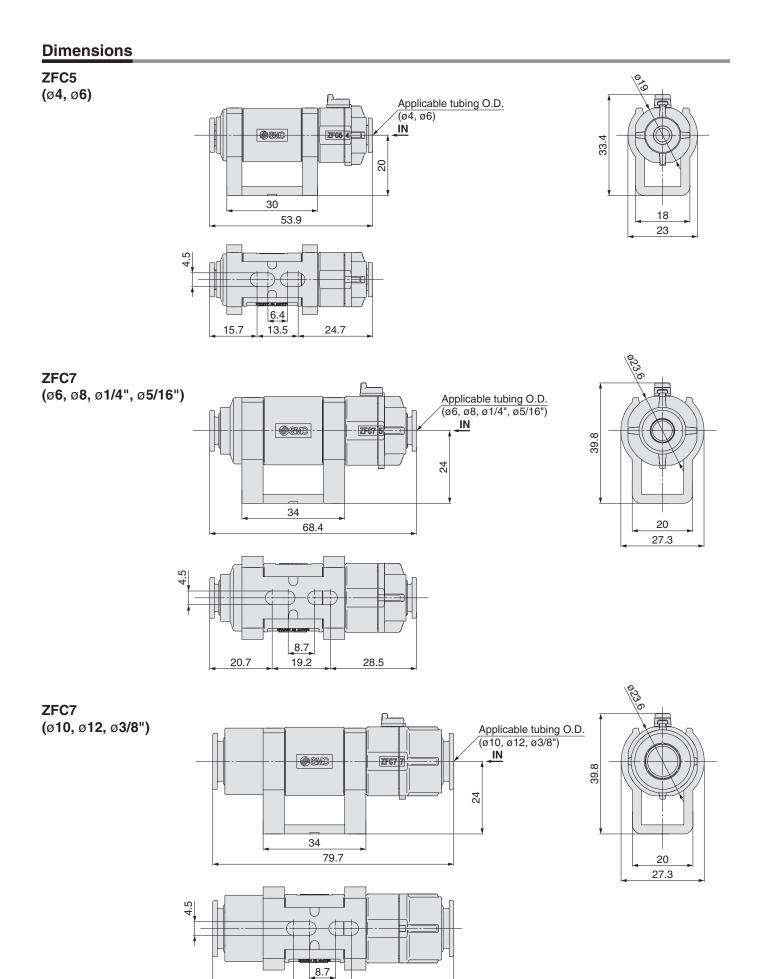
#### Procedure

- 1. Stop operation and reduce the filter's internal pressure to atmosphere.
- 2. Slide the lock mechanism in the direction of the arrow to release the lock.
- 3. Rotate the cover counterclockwise at least 90 degrees.
- 4. Pull the cover out of the case to remove the element. Remove dust and other debris remaining inside the case by blowing it out with air, etc. (Also, confirm that the O-ring is not damaged.)
- 5. Install a new element on cover and insert it into the case.
- 6. Align the raised part of the cover with the model no. display of the body, and push the cover to the end of the body and rotate it clockwise until it stops.

IN

7. Set the lock mechanism and check that the cover is locked completely.





26.7

19.2

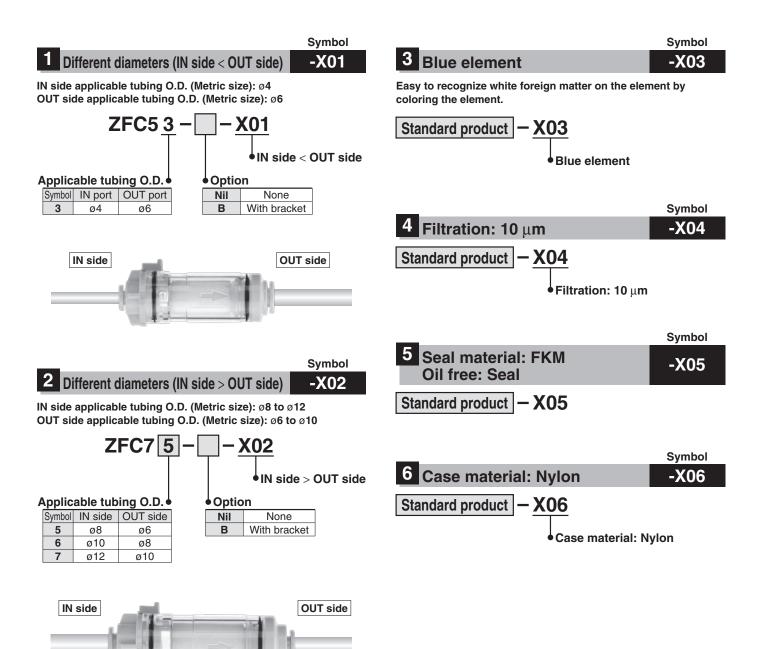
33.8

**SMC** 

Series ZFC Made to Order

Please contact SMC for detailed specifications, dimensions and delivery.







## Series ZFC Specific Product Precautions 1

Be sure to read before handling. Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) and Operation Manual for Vacuum Equipment Precautions. Please download it via our website, http://www.smcworld.com

#### Mounting

## **A** Warning

#### 1. Operation manual

Install the products and operate them only after reading the operation manual carefully and understanding its contents. Also, keep the manual where it can be referred to as necessary.

#### 2. Maintenance space

Allow sufficient space for maintenance and inspection.

- Observe the tightening torque for screws. Tighten the screws to the recommended torque for mounting the product.
- Connect tubing to the IN and OUT One-touch fittings in accordance with the precautions for Onetouch fittings.

## **A**Caution

- 1. Connect the piping after checking the arrow indication showing the flow direction on the body. If the piping is connected the other way around, it is not possible to seal the element.
- 2. Positive and negative pressures cannot be used together in the same circuit.
- 3. Allow a sufficient margin of tube length when piping, in order to prevent twisting, tensile, moment loads, vibration or impact being applied to the tubes and filter body.

#### Maintenance

## **M**Warning

1. Perform maintenance inspection according to the procedures indicated in the operation manual.

If handled improperly, malfunction and damage of machinery or equipment may occur.

2. Maintenance work

If handled improperly, compressed air can be dangerous. Assembly, handling, repair and element replacement of pneumatic systems should be performed by a knowledgeable and experienced person.

#### 3. Drain flushing

Remove drainage regularly from the air filters, etc.

4. Removal of equipment, and supply/exhaust of compressed air

When components are removed, first confirm that measures are in place to prevent workpieces from dropping, run-away equipment, etc. Then, cut off the supply pressure and electric power, and exhaust all compressed air from the system using the residual pressure release function.

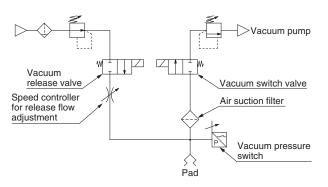
When machinery is restarted after remounting or replacement, confirm that the equipment is operating normally.

#### Maintenance

## **Warning**

5. The performance of an ejector will deteriorate due to clogged suction filters and silencers.

High flow filters should be used, especially in dusty locations.



If a filter is required on the release pressure side, a different filter should be prepared.

- \* Not possible to use vacuum pressure and positive pressure together in the same line.
- 6. When the element becomes clogged, stop operation and adjust the internal pressure of the filter to atmospheric pressure before replacing the element.

## **A**Caution

- 1. Element should be replaced in either of the two cases below.
  - 1) When pressure drop reaches 0.1 MPa in a positive pressure or 20 kPa in a vacuum pressure.
  - 2) When the set values (flow rate, vacuum reaching time) change.
- 2. During disassembly and assembly, confirm that there are no scratches or damage, etc, on the O-ring.
- 3. Before using, confirm there is no leakage after replacing elements.





## Series ZFC Specific Product Precautions 2

Be sure to read before handling. Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) and Operation Manual for Vacuum Equipment Precautions. Please download it via our website, http://www.smcworld.com

#### **Recommended Piping Conditions**

1. When connecting piping to the One-touch fitting, use pipe length with sufficient margin, in accordance with the piping conditions shown in Figure 1.

Also, when using a tying band, etc., to bind the piping together, make sure that external force does not come to bear on the fitting. (see Figure 2)

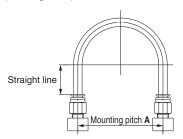


Figure 1 Recommended piping

U				
<b>-</b>	Ν	Straight-line		
Tubing size	Nylon tube	Soft nylon tube	Polyurethane tube	pipe length
ø4, 5/32"	56 or more	30 or more	26 or more	20 or more
ø6	84 or more	39 or more	39 or more	30 or more
ø1/4"	89 or more	56 or more	57 or more	32 or more
ø8, 5/16"	112 or more	58 or more	52 or more	40 or more
ø10	140 or more	70 or more	69 or more	50 or more
ø3/8"	134 or more	76 or more	69 or more	48 or more
ø12	168 or more	82 or more	88 or more	60 or more

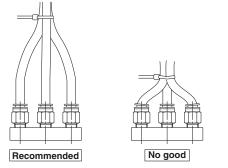


Figure 2 When using a tying band to bind the piping together

#### Handling of One-touch Fittings

## **▲** Caution

1. Tubing attachment/detachment for One-touch fittings

1) Installing of tubing

- (1) Use tubing with no flaws on its periphery and cut it off at a right angle. When cutting the tubing, use a tube cutter, TK-1, 2 or 3. Do not use pinchers, nippers or scissors, etc. If cutting is done with tools other than tube cutters, the tubing may be cut diagonally or become flattened, etc. This can make a secure installation impossible, and cause problems such as the tubing pulling out after installation or air leakage. Allow some extra length in the tubing.
- (2) The outside diameter of the polyurethane tubing swells when internal pressure is applied to it. Therefore, it may not be possible that the tubing can be re-inserted into the One-touch fitting. Confirm the tubing outside diameter, and when the accuracy of the outside diameter is +0.15 or larger, re-insert the tubing into the One-touch fitting without cutting it. When the tubing is re-inserted into the One-touch fitting, confirm that the tubing goes through the release button smoothly.
- (3) Grasp the tubing and push it in slowly, inserting it securely all the way into the fitting.
- (4) After inserting the tubing, pull on it lightly to confirm that it will not come out. If it is not installed securely all the way into the fitting, this can cause problems such as air leakage or the tubing pulling out.
- 2) Removal of tubing
- (1) Push in the release button sufficiently. When doing this, push the collar evenly.
- (2) Pull out the tubing while holding down the release button so that it does not come out. If the release button is not pressed down sufficiently, there will be increased bite on the tubing and it will become more difficult to pull it out.
- (3) When the removed tubing is to be used again, cut off the portion which has been chewed before reusing it. If the chewed portion of the tubing is used as it is, this can cause trouble such as air leakage or difficulty in removing the tubing.
- 2. Do not install the SMC's KQ One-touch fitting series with a metal rod into the ZFC5 series fittings. The metal rod will not be held and the fitting will shoot out.



## Series ZFC Specific Product Precautions 3

Be sure to read before handling. Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) and Operation Manual for Vacuum Equipment Precautions. Please download it via our website, http://www.smcworld.com

#### Other Tube Brands

## **▲**Caution

- 1. When tubing of brands other than SMC's are used, verify that the tubing O.D. satisfies the following accuracy;
  - 1) Nylon tubing

: Within ±0.1 mm

2) Soft nylon tubing
 3) Polyurethane tubing

: Within ±0.1 mm : Within +0.15 mm,

Within –0.2 mm

Do not use tubing which does not meet these outside diameter tolerances. It may not be possible to connect them, or they may cause other trouble, such as air leakage or the tube pulling out after connection.

#### 2. Connecting products with metal rods

After connecting the products with metal rods (Series KC, etc.) to the One-touch fittings, do not use tubes, resin plugs or reducers, etc. These may come off the fittings.

#### Design

### **Warning**

#### 1. Confirm the specifications.

Products represented in this catalog are designed only for use in compressed air systems (including vacuum).

Do not operate at pressures or temperatures, etc., beyond the range of specifications, as this can cause damage or malfunction. (Refer to the specifications.)

Please contact SMC when using a fluid other than compressed air (including vacuum).

We do not guarantee against any damage if the product is used outside of the specification range.

#### 2. Modification prohibited

Do not make any modifications, including additional machining. It may cause human injury and/or an accident and will void the warranty.

#### **Air Supply**

## A Warning

#### 1. Type of fluids

Please consult with SMC when using the product in applications other than compressed air.

#### 2. When there is a large amount of drainage.

Compressed air containing a large amount of drainage can cause malfunction of pneumatic equipment. An air dryer or water droplet separator should be installed upstream from filters.

#### 3. Drain flushing

If condensate in the drain bowl is not emptied on a regular basis, the condensate will overflow and allow it to enter the compressed air lines. This will cause a malfunction of pneumatic equipment. If the drain bowl is difficult to check and remove, installation of a drain bowl with an auto drain option is recommended.

Refer to "SMC Air Preparation System" for further details on compressed air quality.

#### 4. Use clean air.

Do not use compressed air that contains chemicals, synthetic oils including organic solvents, salt or corrosive gases, etc., as it can cause damage or malfunction.

#### **Operating Environment**

## A Warning

- 1. Do not use in an atmosphere having corrosive gases, chemicals, sea water, water, water steam, or where there is direct contact with any of these.
- 2. Do not use in a place subject to heavy vibration and/or shock.
- 3. Do not use in an environment where flammable gas or explosive gas exists. Usage may cause a fire or explosion. The products do not have an explosion proof construction.
- 4. The valve should not be exposed to prolonged sunlight. Use a protective cover.
- 5. Remove any sources of excessive heat.
- 6. In locations where there is contact with spatter from water, oil, solder, etc., take suitable protective measures.



These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "**Caution**," "**Warning**" or "**Danger**." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)<sup>\*1</sup>, and other safety regulations.



Safety Instructions Be sure to read "Handling Precautions for SMC Products" (M-E03-3) before using.

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