

Operation Manual

PRODUCT NAME

I/O Configurator (NFC version)

Model / Series / Product Number

EX600-WEN# (Wireless Base) EX600-WPN# (Wireless Base) EX600-WSV# (Wireless Remote)

EXW1-BMJA# (Compact Wireless Base) EXW1-RDXNE4## (Compact Wireless Remote) EXW1-RDYNE4## (Compact Wireless Remote) EXW1-RDM#E3## (Compact Wireless Remote)

SMC Corporation

Contents

1.		Introduction	3
	1.1 1.2 1.3	About the I/O Configurator (NFC version) SMC wireless system (system configuration) About this manual	4
2.		Basic operations with the I/O Configurator (NFC version)	6
	2.1 2.2 2.3 2.4 2.5 2.6	Download the I/O Configurator (NFC version) Start the I/O Configurator (NFC version) Screen layout Monitor mode and Administrator mode Basic operational flow for settings and monitoring Explanation of screens	8 8 10 12 14
3.		Setting of the wireless unit system	18
	3.1 3.2 3.3 3.4 3.5 3.5 3.5 3.6 3.7 3.8 3.9 3.10	Remote setting Base setting Pairing	19 20 21 23 29 30 35 36 38 42
4.		I/O monitoring	45
2	4.1 4.2 4.3 4.4 4.4.	Input Output Input / output detailed information Forced output 1 Forced output conditions	46 47 48
5.		Screen details of the I/O Configurator (NFC version)	53
	5.1 5.1. 5.1. 5.1. 5.2 5.2. 5.2.	 2 System configuration area 3 Description area 4 Information tab, description 1/O monitor tab 1 Input tab 	53 54 55 55 62 62
ļ	5.2. 5.2. 5.2. 5.3	 IO details Information tab, description 	
	5.3. 5.3. 5.4	1 Control panel	73 74
Į	5.5	Wireless tab	



6.	Wireless system parameter list	95
7.	Troubleshooting	
8.	Specifications / technical information / supplementary information	102
8.1	Terminology	



1. Introduction

1.1 About the I/O Configurator (NFC version)

With the I/O Configurator (NFC version), the status of a wireless system can be checked and all parameters of a wireless unit can be set from a PC using an NFC reader / writer. The status can be checked without logging in (Monitor mode). Logging in is necessary before setting parameters (Administrator mode).

The following can be performed in Monitor mode.

- Checking the parameters of wireless units
- Checking the details and status of a wireless system

The following can be performed in Administrator mode.

- Setting the parameters of wireless units
- Changing the details of a wireless system
- Pairing Wireless Base / Remote units

There are two types of settable parameters which can be read or written when no power is supplied to the product, and parameters which can be read or written only when power is supplied to the product.



1.2 SMC wireless system (system configuration)

The following products support the I/O Configurator (NFC version). EX600-WEN# Wireless Base (manifold type) EX600-WPN# Wireless Base (manifold type) EXW1-BMJA# Compact Wireless Base

EX600-WSV# Wireless Remote (manifold type) EXW1-RDXNE4## Compact Wireless Remote EXW1-RDYNE4## Compact Wireless Remote EXW1-RDM#E3## Compact Wireless Remote



One PC will recognize one NFC reader / writer per application setting. Do not connect multiple NFC readers / writers to a PC.

Connection details using the I/O Configurator for NFC and wireless unit

To use a wireless system, it is necessary to "pair" a Wireless Base and Remote. Configure this using the I/O Configurator (NFC version).

The following sections of this document should be read before using the I/O Configurator (NFC version):

- 2.4 Monitor mode and Administrator mode
- 2.5 Basic operational flow for settings and monitoring
- 3 Setting of the wireless unit system



* I/O Configurator (Web version)

This operation manual explains the outline of the setting using the I/O Configurator (NFC version). The I/O Configurator (Web version) is used to set parameters for the "Wireless Base" and parameters for the "I/O devices". Refer to the operation manual for the I/O Configurator (Web version).

* The product is available in Japanese, English, and Chinese by setting the language in the Windows OS.

1.3 About this manual

This manual can be used with the I/O Configurator (NFC version) ver. 2.9.0.



2. Basic operations with the I/O Configurator (NFC version)

- 2.1 Download the I/O Configurator (NFC version)
- (1) On the SMC website (http://www.smcworld.com), select [Documents/Download] and click [Instruction Manuals].



(2) Select the Fieldbus System Serial Transmission System.

SNC. Login				Site Map Japanese Chinese
SIVE. Login	l.			Corporate Site
HOME Product Info	rmation Documents/Download	Overseas Information	About SMC	Support/Contact Us
Instruction Mar	iuals			
Documents / Download » Instruc	tion Manuals			
Instruction Manuals Product list	Instruction M	anuals		Canit
Directional Control Valves	moduction	undato	S S	MILTR:
Fieldbus System Serial Transmission System			1. 8	1 Alle
Air Cylinders				11/1/1/1/1
Rotary Actuators/	Product Search	Search Ente	er product name, seri	es, model.
Air Grippers				
Air Grippers Vacuum Equipment Air Preparation Equipment	Series Search A B C D E	F G H I J K L M N O P Q R	S T U V W X Y Z	Z Please select a series.
Air Grippers Vacuum Equipment Air Preparation Equipment	Series Search A B C D E Search in All Products	F G H I J K L M N O P Q R	8 S T U V W X Y 3	Please select a series.
Air Grippers Vacuum Equipment Air Preparation Equipment Modular F.R.L./ Pressure Control Equipment		F G H I J K L M N O P Q R	8 S T U V W X Y 2	Z Please select a series.
Air Grippers Vacuum Equipment Air Preparation Equipment Modular F.R.L./ Pressure Control				
Air Grippers Vacuum Equipment Air Preparation Equipment Modular F.R.L./ Pressure Control Equipment Flow Control Equipment	Search in All Products	FGHIJKLMNOPQR Fieldbus System Serial Transmission System	Air	Cylinders/
Air Grippers Vacuum Equipment Air Preparation Equipment Modular F.R.L./ Pressure Control Equipment Flow Control Equipment Silencers/Pressure Gauges	Search in All Products Directional Control	Fieldbus System Serial	Air	



(3) Select the protocol supported by the product (Example: EtherNet/IP[™] compatible).

••• http://www.smcworld.com/manual/en/s.dc	2c1=A2 ♀ ♂ om SMC-Instruction Mar	uals ×			(<u> </u>
GOUC				Site Map Japanese Chinese	e
SNC. Login				Corporate Site	•
HOME Product Inform	ation Documents/Download	Overseas Information	About SMC	Support/Contact Us	
Instruction Manu	als				
Documents / Download » Instruction	1 Manuals				
Instruction Manuals Product list	Instruction M	anuals		Parisi	
Directional Control Valves	motraction	andats		MILLE:	
▼ Fieldbus System Serial			1. 8		
Transmission System ► CompoNet™			111		2
Compatible	Product Search	Search Ent	er product name, ser	icc. model	
DeviceNet™ Compatible		Search Enc	er produce name, ser	les, model.	
► PROFIBUS-DP	Series Search A B C D E	FGHIJKLMNOPOF	Χ S T U V W X Y	Z Please select a series.	
Compatible					
CC-Link Compatible CANopen Compatible	Fieldbus System Se	rial Transmission 9	System		
► EtherNet/IP™	Tierubus System Se		5,50011		
Compatible	CompoNet TH Compatible				
EtherCAT Compatible	CompoNet™ Compatible				
PROFINET Compatible AS-Interface (AS-i)	Product name	Series/Model	Download	Replacement	

(4) Scroll down the page of the Fieldbus Serial Transmission System and click the Configuration File for the I/O Configurator (NFC version). The download will begin.

I/O Configurator for NFC (SMC Wireless System EX600- W/EXW1) Ver. 2.9.0	EX600-WEN EX600-WPN EX600-WSV EXW1-BMJ EXW1-RD # Initial setting application	Configuration File	Japanese, English, Chines EXW1-NT1 compatible
I/O Configurator for NFC (SMC Wireless System EX600- WEN/PN/SV) Ver. 2.60	EX600-WEN EX600-WPN EX600-WSV Initial setting application	English Configuration File	Japanese, English, Chinese
I/O Configurator for NFC (SMC Wireless System EX600- WEN/PN/SV) Ver. 2.20	EX600-WEN EX600-WPN EX600-WSV Initial setting application	English Configuration File	Japanese, English, Chinese
I/O Configurator for NFC (SMC Wireless System EX600- WEN/SV) Ver. 2.00	EX600-WEN EX600-WSV Initial setting application	English Configuration File	Not for EX600- WPN Japanese, English, Chinese

Older versions of the I/O Configurator (NFC version) can be downloaded as well as the latest version. Download the version which is suitable for your device. Downloading the latest version enables settings to be made for all models, including those supported with older versions of this software.



2.2 Start the I/O Configurator (NFC version)

- (1) Unzip the downloaded zip file.
- (2) Double-click "IOConfigurator.exe". The I/O Configurator (NFC version) will start up.

7 Favorites	 Name 	Date modified	Туре	Size
Nesktop	💰 ini0.wsc	10/16/2017 2:03 PM	Windows Script C	
🗼 Downloads	💰 ini1.wsc	10/16/2017 2:03 PM	Windows Script C	
📃 Recent Places	IOConfigurator.exe	10/16/2017 2:03 PM	Application	
	Sna.NoWire.dll	10/16/2017 2:03 PM	Application extens	

To move IOConfigurator.exe to the desktop or another location, move the folder of the I/O Configurator, or create a shortcut of IOConfigurator.exe and invoke and use the program through it.

2.3 Screen layout

The window below is displayed when the I/O Configurator (NFC version) starts.

I/O Configurator 2.9.0					2 (1)
Unit information Part No: PID Firmware version:	Please update. Please update. Please update.			Refresh Power off R/W detected	(2) (3) (4)
System configuration W.ch Part No		Description			
			O Administrator mode	Monitor mode	(5)



- Basic characteristics

No.	Item	Explanation		
		The I/O Configurator (NFC version) revision details will appear by clicking the [?] button.		
		Application information		
	Version information	I/O Configurator Version:2.9.0		
	button	Copyright © 2017-2020 SMC Corporation. All Rights Reserved.		
2	Refresh button	The Refresh button updates the Wireless Base / Remote module information displayed on the application window. The information on the window is not updated automatically. Always click the Refresh button when moving to a tab or after parameter settings. The Refresh button is displayed on all screens.		
3	Power status	The power status of the wireless unit is displayed. Power on is displayed when power for the Wireless Base / Remote is supplied. Power off is displayed when power is not supplied.		
	R/W connection status	Indicates the connection status of the PC $-$ NFC reader / writer.		
4		R/W undetected:NFC reader / writer is not identified or USB is not connected.R/W detected:NFC communication with the wireless unit is available.		
5	Operating mode switching button	These radio buttons switch the mode between Monitor mode and Administrator mode (buttons on the lower right of the I/O Configurator (NFC version) window).		



2.4 Monitor mode and Administrator mode

The user can select from Monitor mode and Administrator mode using the I/O Configurator (NFC version) depending on the functions that are to be used.

- Monitor mode

Wireless unit information or I/O map and parameter settings can be read. Parameters cannot be set. The Forced output function cannot be used.

- Administrator mode

All functions can be used.

Login to administrator mode

A password is necessary to log in to Administrator mode.

Any password can be set. To prevent unauthorized use, it is advisable to change the default password when the I/O Configurator is first used.

(1) Select the [Administrator mode] radio button.

(2) Type a password while holding the NFC reader / writer near the NFC antenna approach area of the wireless unit and click the [Confirm] button.

I/O Configurator 2.9.0		- 🗆 ×
Information		?
Unit information Part No: PID Firmware version:	Please update. Please update. Please update.	Refresh Power off R/W detected
System configuration	Please enter password: Please enter password: Confirm Edit password Clear password	~
	O Administrator mode	 Monitor mode

Password at the time of shipment: admin

When [Edit password] is selected, a window for changing the password is displayed. Change to any suitable password.

When the NFC reader / writer is held over the wireless unit, an error message may appear, such as "Device driver software was not successfully installed" or "Smart card was not identified" depending on the version of Windows OS. The reader / writer can be continuously used.

Refer to the Microsoft website (https://support.microsoft.com/kb/976832/).



- Troubleshooting

Read error: Confirm that the NFC reader / writer is connected to the PC. Confirm that the NFC reader / writer is held near the NFC antenna approach area. When frozen: Remove the NFC reader / writer from the PC and connect it again.

After taking the above actions, click the [Refresh] button.

If the password is forgotten, the previously set password can be deleted using [Clear password]. When the [Clear password] button is clicked, the password clear window will appear. The password is cleared (a password is no longer set) by entering the master key in the password box. Then it is possible to enter Administrator mode without entering a password.

Master key: ADMIN			
Password clear	_		×
Please enter mast	er key:		
Confirm		Cancel	



2.5 Basic operational flow for settings and monitoring

To change settings, switch to Administrator mode to operate the I/O Configurator. In Administrator mode, a timeout occurs after 300 seconds of inactivity and the application returns to Monitor mode.

A timeout countdown is displayed to the right of the "Administrator mode" label.



O Operational flow during monitoring

A rough operational flow during monitoring is shown below (operations in Monitor mode).

(1) Select the tab that you wish to check
↓
(2) Display the setting item that you wish to check
¥
(3) Click [Refresh]
↓
(4) Check the present settings and values



O Operational flow when changing settings

A rough operational flow during setting changing operations is shown below (operations performed in Administrator mode).

(1) Select the tab that you wish to check
\checkmark
(2) Display the setting item that you wish to check
↓
(3) Click [Refresh]
¥
(4) Check the present settings and values
¥
(5) Change the necessary item and value settings
↓
(6) Click [Save all]
↓
(7) Click [Reset module] (Settings are applied to the unit)
¥
(8) Click [Refresh]
+
(9) Check that the updated settings and values are applied correctly



2.6 Explanation of screens

The tabs available on the I/O Configurator (NFC version) consist of the [Information], [I/O monitor], and [Properties] tabs.

🚾 I/O Confi <u>c</u>	gurator 2.9.0		 	,	
Information	I/O monitor	Properties			

On an EXW1-series Base unit, [Event] and [Wireless] tabs are displayed to the right of the [Properties] tab.

🔤 I/O Confi	gurator 2.9.0		<u> </u>		
Information	I/O monitor	Properties	Event	Wireless	

An outline of each tab is explained below. Refer to "5. Screen details of the I/O Configurator (NFC version)" for details.

Information tab

Wireless unit information and system configuration can be checked on the Information tab.

VO Configurator 2.9.0			– 🗆 ×_
Information I/O monitor Properties			3
Unit information Part No: EX600-WEN# PID 0EE1401E Firmware version: 9.0.2 Module in/out size: 16 / 16 byte Online/All Remotes: 0 / 5 Remotes:	MAC address: IP address: SUBNET MASK: System I/O size:	00:23:C6:26:08:4F 0.0.0.0 0.0.0.0 160 / 160 byte	Refresh Power on R/W detected
System configuration W.ch Part No EX600-WEN# 001 EX600-WSV4#iDisconnect 002 EX600-WSVD4#-X41Disconnect 003 Dummy 004 Dummy 005 Dummy	Description Part No : PID : TAG : Unit status : HOLD/CLR/SET : In/Out offset : In/Out offset : In/Out size : I/O using : I/O available : Input data : Output data : SSI average : Edit TAG	EX600-WEN‡ 0EE1401E EX600-WEN‡ 00 00 00 00 0K CLEAR 10 / 0 16 / 16 byte 2 / 5 byte 14 / 11 byte 00 00 00 00 00 00 00 -72 dBm	
	• Ac	Iministrator mode : 298[sec]	O Monitor mode



• I/O monitor tab

The wireless unit I/O data can be monitored.

The display can be switched between input and output displays by clicking the tabs at the top of the status display area. With a Base unit (EXW1-BMJA#) that supports CC-Link, the display can be switched between Bit area and Word area.

Diagnostic information or details of input / output can be checked by double-clicking any address line in the display.

					Refresh
					Power on
ut Output					R/W detected
				D . (11)	
ADRS	W.ch	PID	Data(byte)	Data(bit)	Description/Status
0		0EE1401E	0x00	0000000	System diagnose data
1		0EE1401E	0x00	0000000	System diagnose data
2		0EE1401E	0x00	0000000	System diagnose data
3		0EE1401E	0x00	0000000	System diagnose data
4		0EE1401E	0x00	0000000	Remote connection information
5		0EE1401E	0x00	0000000	Remote connection information
6		0EE1401E	0x00	00000000	Remote diagnose information
7		0EE1401E	0x00	00000000	Remote diagnose information
8		0EE1401E	0x06	00000110	Remote registration information
9		0EE1401E	0x00	00000000	Remote registration information
10		0EE1401E	0x00	00000000	Base input
11		0EE1401E	0x00	00000000	Base input
12		0EE1401E	0x00	00000000	Base input
13		0EE1401E	0x00	00000000	Base input
14		0EE1401E	0x00	00000000	Base input
15		0EE1401E	0x00	00000000	Base input
16		0EE1401E	0x00	00000000	Base input
17		00014010	0.00	0000000	Dana Janua
					>

I/O Configur			r 1		_	>
ormation	Prope	rties Event W	irreless		Refresh Power on	
Address	RWw Wirless CH	PID	Data(byte)	Data(bit)	R/W detected Detail	
0x000	001	N/A	N/A	N/A	Connection error	
0x008	001	N/A	N/A	N/A	Connection error	



Properties tab

Settings of a connected wireless unit can be changed in the Properties tab.

The area displayed for making settings can be changed by selecting a radio button in the "Control panel".

I/O Configurator 2.9.0				>
nformation I/O monitor Prope	erties			
Control panel				1
Base setting	O Ethernet setting	Import	Reset module	Refresh
Remote registration	O System setting	Export		Power on
	- ,,	Export		R/W detected
Base setting				-
HOLD/CLR (unit):	CLEAR		~	Save all
Input size:	128 points/16 byte		~	Read factory data
Output size:(includes valves)	128 points/16 byte		~	Product initialization
in which incl	ludes a valve density of:	32 points/4 byte	~	
Wireless signal:	Active		~	
Unit address order	0	SI 2 2	SI 1 0	
	• M	ode 1	🔿 Mode 2	
		• 4	Administrator mode : 291[sec]	O Monitor mode
			annistrator mode : 29 ((see)	O Monitor mode
I/O Configurator 2.9.0				
formation I/O monitor Prope	erties			
Control panel O Base setting				l
U base setting	Ethernet setting	Import	Reset module	Refresh
	Ethernet setting	Import	Reset module	
 Remote registration 	 Ethernet setting System setting 	Import Export	Reset module	Refresh Power on R/W detected
			Reset module	Power on
○ Remote registration			Reset module	Power on
Remote registration Tethernet setting			Reset module	Power on R/W detected
 Remote registration Ethernet setting MAC address: 	○ System setting	Export	Reset module	Power on R/W detected
 Remote registration Ethernet setting MAC address: IP address type: 	O System setting	Export	Reset module	Power on R/W detected
 Remote registration Ethernet setting MAC address: IP address type: 	O System setting	Export	Reset module	Power on R/W detected
 Remote registration Ethernet setting MAC address: IP address type: 	O System setting Manual 192 168	 Export 0 1 		Power on R/W detected
C Remote registration C Remote registration C Remote setting MAC address: IP address type: IP address:	System setting Manual 192 Port-1	Export	vrt-2	Power on R/W detected
C Remote registration C Remote setting MAC address: IP address type: IP address: Auto MDI/MDI-X:	System setting Manual 192 168 Port-1 Auto	Export 0 1 Pc	vrt-2	Power on R/W detected
C Remote registration C Remote setting MAC address: IP address type: IP address: Auto MDI/MDI-X: Duplex:	System setting Manual 192 . 168 Port-1 Auto Full Duplex	Export . 0 1 . 0 Auto . Full Duple	ort-2	Power on R/W detected
C Remote registration C Remote setting MAC address: IP address type: IP address: Auto MDI/MDI-X: Duplex:	System setting Manual 192 . 168 Port-1 Auto Full Duplex	Export . 0 1 . 0 Auto . Full Duple	ort-2	Power on R/W detected
Remote registration Ethernet setting MAC address: IP address type: IP address: Auto MDI/MDI-X: Duplex:	System setting Manual 192 . 168 Port-1 Auto Full Duplex	Export . 0 1 . 0 Auto . Full Duple	ort-2	Power on R/W detected
Remote registration Ethernet setting MAC address: IP address type: IP address: Auto MDI/MDI-X: Duplex:	System setting Manual 192 . 168 Port-1 Auto Full Duplex	Export . 0 1 . 0 Auto . Full Duple	ort-2	Power on R/W detected
C Remote registration C Remote setting MAC address: IP address type: IP address: Auto MDI/MDI-X: Duplex:	System setting Manual 192 . 168 Port-1 Auto Full Duplex	Export . 0 1 . 0 Auto . Full Duple	ort-2	Power on R/W detected
Remote registration Ethernet setting MAC address: IP address type: IP address: Auto MDI/MDI-X: Duplex:	System setting Manual 192 . 168 Port-1 Auto Full Duplex	Export . 0 1 . 0 Auto . Full Duple	ort-2	Power on R/W detected
Remote registration Ethernet setting MAC address: IP address type: IP address: Auto MDI/MDI-X: Duplex:	System setting Manual 192 . 168 Port-1 Auto Full Duplex	Export . 0 1 . 0 Auto . Full Duple	ort-2	Power on R/W detected
Remote registration Ethernet setting MAC address: IP address type: IP address: Auto MDI/MDI-X: Duplex:	System setting Manual 192 . 168 Port-1 Auto Full Duplex	Export . 0 1 . 0 Auto . Full Duple	ort-2	Power on R/W detected



• Event tab

Displayed on an EXW1-series Base unit, this tab makes it possible to check the event information (errors, etc.) of the Wireless Base or Wireless Remotes.

nformation VO monitor Properties Event Wireless AG : Please update. Timestamp Unit Channel Error O	_	-				_	gurator 2.9.0	
G : Please update.					Event Wireless	Properties	I/O monitor	formation
	Refresh	XPORT	AR	CL	v			
	Power on R/W detected							
Timestamp Unit Channel Error (ıpdate.	i : Please u
	Code	Error Code	Channel	Unit	U	ιp	Timestam	

• Wireless tab

Displayed on an EXW1-series Base unit, this tab makes it possible to check wireless log data.

🔤 l/O Confi	gurator 2.9.0									-		×
Information	I/O monitor	Properties	Event Wi	reless								2
									[Refres Power R/W det	on	
					Reco	ording	~	EXPORT		CLEAR	R	
Input Out	out											
WCh		Send Pack	ets		RSSI	F	PER		Comr	m Error		
						Adm	inistrator n	node : 297[sec]	0	Monitor ma	de	



3. Setting of the wireless unit system

Installation of the SMC wireless system (Base and Remote) so that it can be controlled by an upper level controller is described here. Grayed out items do not use the I/O Configurator. Refer to the operation manual for each product.

3.1 Flow of setting operation

To use a wireless unit system, use the I/O Configurator (NFC version) and an NFC reader / writer to make settings on the wireless units (Base and Remotes).

Make the following settings in Administrator mode in the I/O Configurator (NFC version).

Procedure 1 Preparation (PC application)
(1) Download and install the I/O Configurator (NFC version) * This manual can be used with ver. 2.9.0 of the I/O Configurator (NFC version).
Procedure 2 Setting/installation of the wireless unit
(1) Parameter settings of "Remotes" (optional) * Make settings in Administrator mode in the I/O Configurator.
↓ ·
 (2) Set the number of occupied I/O points for the module and each parameter of the "Base" * Different from the I/O points of the whole system. * Make settings in Administrator mode in the I/O Configurator.
(3) "Base" system settings
* Make settings in Administrator mode in the I/O Configurator.
↓
(4) Register the Remote to the Base (pairing)
* The Base and Remote need to be powered. * Make settings in Administrator mode in the I/O Configurator.
↓ .
(5) Assemble the I/O unit (Wireless Base)
+
(6) Installation and wiring
+
(7) Fieldbus setting
* Refer to the operation manual of the Base for details.
Procedure 3 Connection to PLC



Note) Refer to the operation manual of the PLC manufacturer for connection to PLC and I/O Configurator.

3.2 Reading and obtaining device information

Start up the I/O Configurator and initiate NFC read-in with the Information tab to obtain information for each unit and the system. The displayed parameters depend on the unit.



• Unit information area

The unit information area indicates the module information.

Part No:	EX600-WEN#	MAC address:	00:23:C6:26:0B:4F
PID	0EE1401E	IP address:	0.0.00
Firmware version:	9.0.2	SUBNET MASK:	0.0.0.0
Module in/out size:	16 / 16 byte	System I/O size:	160 / 160 byte
Online/All Remotes:	2 / 5 Remotes		

Depending on the displayed item, the status can still be checked even when power to the wireless unit is off.



• System configuration area

System configuration shows the configuration information of the Wireless Base / Remote modules. "Error" appears to the right of a unit name when an error occurs.

Connected I/O units can be checked by double-clicking on the name of a displayed wireless unit or clicking on the " \Box " to the left.



• Description area

Description of the unit selected in the system configuration area.

3.2.1 Entry of individual identification (Edit TAG)

Only the SI unit can be set using [Edit TAG]. Up to 15 alphanumeric characters can be entered.

(1) Click the [Edit TAG] button at the bottom of the window.

Description		
Part No :	EX600-WEN#	\sim
PID :	0EE1401E	
TAG :	EX600-WEN#	
Unit status :	00 00 00 00 OK	
HOLD/CLR/SET :	CLEAR	
In/Out offset :	10 / 0	
In/Out size :	16 / 16 byte	
I/O using :	2 / 5 byte	
I/O available :	14 / 11 byte	
Input data :	00 00	
Output data :	00 00 00 00 00	
RSSI average :	-26 dBm	
Edit TAG		
		\sim

(2) Enter a new tag name and click the [Confirm] button.

TAC	i edit		×
	Please input new tag:		
	EX600-WEN#		
	Confirm	PREV	

The name can be returned to the previous status during editing by clicking [PREV].



3.3 Remote setting

Set the parameters of a Remote unit as required.

- I/O points and parameter setting

The setting will be applied when the Remote is turned on (or reset).

• I/O points and parameter setting

Set the occupied I/O points and parameters for the module in [Remote setting]. Settable parameters depend on the unit being set (refer to "5.3 Properties tab" for details).

Remote unit setting screen	(example using EX600-WSV)

I/O Configurator 2.9.0		– 🗆 X
Information I/O monitor Properties		?
Control panel Remote setting	Import Reset module	Refresh
O Pairing setting	Export	Power on R/W detected
Remote setting		
HOLD/CLR (unit): CL	EAR ~	Save all
Input size: 12	8 points/16 byte	Read factory data
Output size:(includes valves) 12	8 points/16 byte	Product initialization
in which includes a v	alve density of: 32 points/4 byte ~	
Wireless signal: Ac	tive *	
AD refresh time(sec) 15	~	
Unit address order	SI SI 0 1 2 2 1 0	
	Mode 1 Mode 2	
	Administrator mode : 299[sec]	O Monitor mode



Remote unit setting items (example using compact wireless unit EXW1-RDXNE4## / EXW1-RDYNE4## / EXW1-RDM#E3##)

Parameter name	Set value	Initial value
Input size*	16 points (16 bits)	16 points (16 bits)
Output size (includes valves)*	16 points (16 bits)	16 points (16 bits)
Wireless signal	Active / Idle	Active
Power Supply Voltage Monitor (Control/Input)	Enable / Disable	Enable
Power Supply Voltage Monitor (Output)	Enable / Disable	Disable
Output action when upper communication is disconnected.	Clear / Hold	Clear
Output action when wireless communication is disconnected.	Clear / Hold	EXW1-RDYNE4#: Clear EXW1-RDM#E3#: Hold

* Although the number of occupied inputs / outputs of the EXW1-RDM# is fixed at 16 (16 bits), only the lower 8 bits are available.

Remote unit setting items (example using manifold-type wireless unit EX600-WSV#)

Parameter name	Set value	Initial value
HOLD/CLR (unit)	Clear / Hold / Software Control	Clear
Input size	0 to 128 points (0 to 16 bytes)	128 points/16 byte
Output size (includes valves)	0 to 128 points (0 to 16 bytes)	128 points/16 byte
in which includes a valve density of	0 to 32 points (0 to 4 bytes)	32 points/4 byte
Wireless signal	Active / Idle	Active
AD refresh time (sec)	0.1 / 0.2 / 0.5 / 1 / 2 / 5 / 10 / 30 / 60 s	1 s
Unit address order	Mode 1 / Mode 2	Mode 1



3.4 Base setting

Make the Base unit settings. Set the communication environment using the PLC, make unit settings, etc. - Communication environment with PLC ([Ethernet setting], [CC-Link Setting])

- I/O points and parameter setting
- System setting

• Ethernet setting

Make the EtherNet settings when using a Base unit that supports EtherNet/IP.

	perties	- □ ×
Control panel Base setting Remote registration	Ethernet setting Import Reset module System setting Export	Refresh Power on R/W detected
Ethernet setting MAC address: IP address type: IP address:	00:23:C6:26:08:4F Manual 192, 168, 0, 1 Port-1 Port-2	Save all Read factory data
Auto MDI/MDI-X: Duplex: Communication speed:	Auto Auto Full Duplex Full Duplex Auto Auto	

The parameters below can be set (refer to "5.3 Properties tab").

Ethernet setting items	(example using	a manifold-type v	wireless unit EX600-WEN)

Parameter name	Set value	Initial value
MAC address	-	-
IP address type	Manual / DHCP / Remote Control	Manual
IP address	Enter value	192. 168. 0. 1
Auto MDI/MDI-X	Auto / MDI / MDIX	Auto
Duplex	Full Duplex / Half Duplex	Full Duplex
Speed	Auto / 100 Mbps / 10 Mbps	Auto

"Ethernet setting" is only displayed for a Base unit that supports EtherNet/IP.



CC-Link setting

Power on R/W detected Save all Read factory data
Read factory data

Make the CC-Link settings when using a Base unit that supports CC-Link.

The parameters below can be set (refer to "5.3 Properties tab").

CC-Link setting items (example using compact wireless unit EXW1-BMJA#)

Parameter name	Set value	Initial value
Operating mode	1 to 8	2
Speed	156 kbps / 625 kbps / 2.5 Mbps / 5 Mbps / 10 Mbps	156 kbps
Number of slave stations	1 to 64 stations	No value

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- "CC-Link Setting" is only displayed for a Base unit that supports CC-Link.



• I/O points and parameter setting

Set the occupied I/O points and parameters for the module using [Base setting].

	J	- (5	,
🔤 I/O Configurator 2.9.0				– 🗆 X
Information I/O monitor Prope	erties			
Control panel Base setting Remote registration	 Ethernet setting System setting 	Import Export	Reset module	Refresh Power on R/W detected
Base setting				
HOLD/CLR (unit):	CLEAR		~	Save all
Input size:	128 points/16 byte		~	Read factory data
Output size:(includes valves)	128 points/16 byte		~	Product initialization
in which incl	udes a valve density of:	32 points/4 byte	~	
Wireless signal:	Active		~	
Unit address order	0 1	SI 2 2	SI 1 0	
	Mod	e1 () Mode 2	
		• A	dministrator mode : 297[sec]	O Monitor mode

Base unit setting screen (example using EX600-WEN)

The parameters below can be set (refer to "5.3 Properties tab").

Base unit setting items (example using manifold-type wireless unit EX600-WEN# / EX600-WPN#)

Parameter name	Set value	Initial value
HOLD/CLR (unit)	CLEAR / HOLD / Software Control	CLEAR
Input size	0 to 128 points (0 to 16 bytes)	128 points/16 byte
Output size (includes valves)	0 to 128 points (0 to 16 bytes)	128 points/16 byte
in which includes a valve density of	0 to 32 points (0 to 4 bytes)	32 points/4 byte
Wireless signal	Active / Idle	Active
Unit address order	Mode 1 / Mode 2	Mode 1

[Base setting] is not displayed for a Base unit that supports CC-Link (EXW1-BMJA#)



System setting

Change the parameter settings as required.

	S Event Wireless	Import	Reset module	Refresh Power on
ystem setting		Laport		R/W detected
/O mapping:	Manual		~	Save all
Diagnostic allocation:	Advanced		\sim	Read factory data
DA refresh time(sec)	1s		v	Product initialization
Output Action of Upper Communi	Clear		~	
Time of Wireless Communication	500msec		\sim	
nput Information of Wireless Com	Hold		~	
Wireless signal:	Active		~	
Protocol	V.1.0		v	
Time Information	Please update.			Construction time
				Synchronize time

The parameters below can be set. Settable parameters depend on the unit being set (refer to "5.3 Properties tab" for details).

System setting items (example using compact Wireless Base EXW1-BMJA#)

Parameter	Set value	Initial value
I/O mapping	Manual	Manual
Diagnostic allocation	Advanced	Advanced
DA refresh time (sec) *1	0.1 / 0.2 / 0.5 / 1 / 2 / 5 / 10 / 30 / 60 s	1 s
Output Action of Upper	Clear / Hold / Individual	Clear
Communication		
Time of Wireless	20 / 40 / 100/ 200 / 500 / 1,000 / 2,000 / 5,000 msec	500 msec
Communication		
Input Information of Wireless	Clear / Hold	Hold
Communication		
Wireless signal	Active / Idle	Active
Protocol	V.1.0 / V.2.0	V.1.0
Time Information *2	-	Unsynchronized

*1 It is necessary to set the data update time for each analog input unit connected to the Wireless Remote.

*2 Click [Synchronize time] to synchronize with the system time on the PC being used to make settings. Counting starts from that time.

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- The protocol version is set to V.1.0 by default; to use the 1 Mbps wireless communication speed and the frequency channel selecting function (F.C.S.) in a wireless system consisting solely of EXW1 series devices, change the protocol version to V.2.0 before pairing them.



0	- 1 11 ¹		/	- · · · · · · · · · · · · · · · · · · ·	M/COLOR DO	se EX600-WEN# /	
~	ictam cattini	n itame i	I DVOMNID LICINA	manitoia_tv/ho	WWIRDIDCC RD		$(P X K () ()_{-} () (P K) #)$
						3C = 10000	

Parameter	Set value	Initial value
I/O mapping	Manual / Auto	Manual (EX600-WEN#)
		Auto (EX600-WPN#, fixed)
System input size	16, 128 to 1280 points (2 bytes to 160 bytes) in 128-	1280 points/160 byte
	point (16-byte) units	
System output size	16, 128 to 1280 points (2 bytes to 160 bytes) in 128-	1280 points/160 byte
	point (16-byte) units	
Diagnostic allocation	None / Simple / Advanced	Advanced
Max. Remote units	0 / 15 / 31 / 63 / 127 Remotes (EX600-WEN#)	15 Remotes
	0 / 15 / 31 units (EX600-WPN#)	
DA refresh time(sec)*1	0.1 / 0.2 / 0.5 / 1 / 2 / 5 / 10 / 30 / 60 s	1 s

*1 The analog input update time is set for every Wireless Remote unit. Refer to "3.3 Remote setting".

• Wireless communication setting

With a Wireless Base unit that supports CC-Link (EXW1-BMJA#), the frequency channel can be selected. <u>Frequency channel selecting function (F.C.S.)</u>

Only protocol V.2.0 is supported. Specify protocol V.2.0 in [System setting].

* The number of selectable frequency channels varies depending on the country in use. For more details, check the product number.

•Countries other than USA, Canada, and South Korea: ch 5-79 •USA, Canada, and South Korea: ch 15-79 * If no channel is selected, communication is established on ch 79 by default.

Make settings from [Remote registration] on the [Properties] tab.

(1)	Refresh Power on R/W detected
Registered Remotes W.ch Remote PID Input size Output size Base ID Registration status TAG (1)	
(1)	
W.ch: Save reg. info. (2)	Pairing mode FCS Setting
W.ch Remote PID Input size Output size Base ID Registration status TAG	ummy insert dummy I/O Input size Obyte Output size Obyte

- (1) Set [Pairing] to [Normal mode]. Refer to "3.5 Pairing" for details on pairing.
- (2) Click [FCS Setting].



Set using the [Frequency Channel Select Window].

		2403	2404	2405	2406	2407	2408	2409	2410
411 2	2412	2413	2414	2415	2416	2417	2418	2419	2420
421 2	2422	2423	2424	2425	2426	2427	2428	2429	2430
		2433	2434	2435	2436	2437	2438	2439	2440
									2450
									2460
									2470
	2472	2473	2474	2475	2476	2477	2478	2479	2480
4	131 2 141 2 151 2 161 2	2432 2432 141 2442 1 151 2452 1 161 2462 1 171 2472 1	2432 2433 141 2442 2443 151 2452 2453 161 2462 2463 171 2472 2473	2432 2433 2434 141 2442 2443 2444 151 2452 2453 2454 161 2462 2463 2464 171 2472 2473 2473	2432 2433 2434 2435 141 2442 2443 2444 2445 151 2452 2453 2454 2455 161 2462 2463 2464 2465 171 2472 2473 2474 2475	2432 2433 2434 2435 2436 141 2442 2443 2444 2445 2446 151 2452 2453 2454 2455 2456 161 2462 2463 2464 2465 2466 171 2472 2473 2474 2475 2476	2432 2433 2434 2435 2436 2437 141 2442 2443 2444 2445 2446 2447 151 2452 2453 2454 2455 2456 2457 161 2462 2463 2464 2465 2466 2467 171 2472 2473 2474 2475 2476 2477	2432 2433 2434 2435 2436 2437 2438 141 2442 2443 2444 2445 2446 2447 2448 151 2452 2453 2454 2455 2456 2457 2458 161 2462 2463 2464 2465 2466 2467 2468 171 2472 2473 2474 2475 2476 2477 2478	2432243324342435243624372438243914124422443244424452446244724482449151245224532454245524562457245824591612462246324642465246624672468246917124722473247424752476247724782479

(1) W-LAN Channel indicators

The W-LAN indicators make it possible to select frequencies corresponding to W-LAN channels at one time.

* In the example above, W-LAN Channel: CH.10 is selected.

(2) W-CH indicators

The W-CH indicators make it possible to select frequencies for each channel.

* In the example above, frequencies 2419, 2426 to 2428, and 2446 to 2468 [MHz] are unused channels. Note that frequencies 2446 to 2468 [MHz] correspond to (1) W-LAN Channel: CH.10 above.

- Indicator colors

Color	Description	Remarks
Green	Selected W-LAN channel (W-LAN Channel area) Active frequency channel (W-CH area)	Kemano
Yellow	Advertise channel	Cannot be set for inactive frequency channels
Grey	Inactive frequency channel	

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- If advertise channels are included in the CH at the time of selecting a W-LAN Channel, they cannot be selected. To select them, initialize the product or remove all the registered Remotes and then configure F.C.S. before performing pairing.

- To use 5-7 frequency channels, neighbouring frequencies need to be separated by 3 MHz.

- To use 8-14 frequency channels, neighbouring frequencies need to be separated by 2 MHz.
- To use 15 frequency channels or more, neighbouring frequencies can be selected.



3.5 Pairing

Pairing is required for communication between a Base and Remote.

A Base is paired with a Remote after they are switched to pairing mode.

Pairing and registration between a Base and Remote enables wireless communication.

O Operational flow during pairing



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After changing the operating mode for pairing, the mode is changed by clicking the [Reset] button or re-supplying power so that the mode will be changed to the Remote registration or listing for connection.



3.5.1 Pairing procedure

(1) Switch the Remote to pairing mode

Connect to the Remote using NFC, select the (a) [Properties] tab and then click (b) [Refresh]. Select (d) [Pairing mode] from (c) [Pairing setting] on the (a) [Properties] tab and then click (e) [Reset module].

Once in pairing mode, the MS LED on the unit flashes alternately in red and green.

ſ	I/O Configurator 2.9.0		Remote setting			
	Information I/O monitor	Properties		(e)	(b)	?
(c)	Control panel Remote setting Pairing setting	(a)	Import Export	Reset module	Refresh Power on R/W detected	
	Pairing setting			(d)	Pairing: Normal mode Pairing mode	
			 Adr 	ninistrator mode : 297[sec]	🔘 Monitor mode	



(2) Switch the Base to pairing mode

Connect to the Base using NFC, select the (a) [Properties] tab and then click (b) [Refresh]. Select (d) [Pairing mode] from (c) [Remote registration] on the (a) [Properties] tab and then click (e) [Reset module].

		Base setting scree	n	
ſ	I/O Configurator 2.9.0	- 1.0 M		
	Information I/O monitor Properties Event	Wireless	e)	(b) ?
	Control panel (a)	ng Import	Reset module	Refresh Power on
(c)	Remote registration System settin	g Export		R/W detected
	Remote registration			
	Registered Remotes			
	W.ch Remote PID Input size Output size	e Base ID Registration status	s TAG	
				Pairing:
				Normal mode
			(d)	Pairing mode
	W.ch:	A	Save reg. info.	FCS Setting
	W.ch Remote PID Input size Output size	e Base ID Registration status	s TAG	Insert dummy I/O
				Input size
				Output size
		Admini	istrator mode : 298[sec]	O Monitor mode

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 - A Base unit that supports CC-Link (EXW1-BMJA#) will change to pairing mode using the protocol set in "System setting". First set the protocol according to the Remote to be paired before switching to pairing mode.



(3) Pair and register the Base and Remote

Clicking (a) [Refresh] causes Remotes in pairing mode to be listed in the Free Remotes area. (b) Select the Remote that is to be registered, (c) specify a wireless channel and then (d) click ▲.

I/O Configurator 2.9.0	Base	setting screen]	
Information I/O monito	Properties Event Wireless			(a)
© Remote registration	CC-Link Setting	Import R Export	leset module	Refresh Power on R/W detected
Remote registration Registered Remotes W.ch Remote PID	Input size Output size Base ID	Registration status	TAG	Pairing: Normal mode
(C) W.ch:	(d)	Sa	ve reg. info.	Pairing mode
	Input size Output size Base ID	Registration status Free Free	TAG RDMPE3AN EXW1-RDYI	Insert dummy I/O Input size Obvte
	m		4	Output size Obvte
		Administration	tor mode : 299[sec]	O Monitor mode

- 0
 - If the Remote that you wish to pair with does not appear, click (a) [Refresh] again.
 - If it still does not appear, check the following:
 - 1. The Remote is not switched to pairing mode
 - 2. The Remote is not turned on
 - 3. The Remote is registered or waiting to be registered to another Base



The Remote that is to be registered on the specified wireless channel moves to the Registered Remotes area. Make sure that the registration status is Registered Wait, and click [Save reg. info.].

I/O Configurator 2.9.0	Base setting screen	
Information I/O monitor Properties Eve	nt Wireless	2
Control panel CC-Link Se Remote registration System se		Reset module Refresh Power on R/W detected
Remote registration Registered Remotes		TAG
001 352C004 2 2	13624004 Registered Wait	RDMPE3AN Pairing: Normal mode Pairing mode
W.ch: 002 -	Sz	eve reg. info. FCS Setting
W.ch Remote PID Input size Output 1352C005 0 2	size Base ID Registration status Free	TAG EXW1-RDYN Dobte Dutput size Output size Obyte Unput size Output size Obyte Unput size Output size
	e Administra	tor mode : 298[sec] Monitor mode



	I/O monito	or Propertie	es Event	Wireless	(a)		(b)
-Control p	anei						
		© Cr	C-Link Setting	a 🦷	Import	leset module	Refresh
Bomo	te registratior		, ystem setting				Power on
Kemo	te registration	0 5)	/stem setting		Export		R/W detected
	egistration						
	red Remotes						
W.ch	Remote PID	Input size	Output size	Base ID	Registration status	TAG	
	1352C004	2	2	-	Registered	RDMPE3AN	
							Pairing:
							Normal mode
							Pairing mode
•						+	C runnig mode
	147 - I	002			Sa Sa	ve reg. info.	FCS Setting
		002				vereg. mio.	Dummy
Free Re							· · · · · · · · · · · · · · · · · · ·
	motes	Innut size	Output size	Base ID	Registration status	TAG	
		Input size	Output size	Base ID 13624004	1	TAG EXW1-RDYN	Insert dummy I/O
	motes Remote PID				1		Insert dummy 1/0
	motes Remote PID				1		Input size Obvte
W.ch	motes Remote PID		2	13624004	1		Input size Obvte • Output size
	motes Remote PID			13624004	1		Input size Obvte

Click (a) [Reset module] and (b) [Refresh] and check that the registration status changes to Registered.

* The example below shows two Remote modules registered on channel 1 and channel 2.

I/O Configurator 2.9.0	Base setting screen	
nformation I/O monitor Pr	operties Event Wireless	
© Remote registration	CC-Link Setting Import Reset module System setting Export	Refresh Power on R/W detected
Remote registration Registered Remotes W.ch. Remote PID Inpu 001 1352C004 2 002 1352C005 0	t size Output size Base ID Registration status TAG 2 13624004 Registered RDMPE3AN 2 13624004 Registered EXW1-RDY0	Pairing:
W.ch: 00	m →	Pairing mode FCS Setting
Free Remotes	t size Output size Base ID Registration status	Dummy Insert dummy I/O Input size Obyte • Output size Obyte •
	Administrator mode : 299	[sec] Monitor mode

Configure the registration of dummy Remotes as necessary.

(4) Disable the pairing mode of the Base (normal mode) Set the Base to pairing mode and click [Reset module].



3.6 Dummy Remote

Set dummy Remotes to secure reserved area in memory and enable Remotes to be added and registered later, without changes to mapping, even after the system has been configured. Register dummy Remotes using the Base.

🔤 I/O Configurator 2.9.0	— 🗆 🗆	Х
Information I/O monitor Properties		
Control panel		_
	Reset module Refresh	
O Base setting O Ethernet setting Import		
Remote registration O System setting Export	Power on	
	R/W detected	
Remote registration		7
Registered Remotes		
W.ch Remote PID Input size Output size Base ID Registration status		
001 0B114018 16 16 0EE1401E Registration status		
002 11111111 0 2 0EE1401E Registered		
003 Dummy 0 0 0EE1401E Registered	Pairing:	
004 Dummy 0 0 0EE1401E Registered	O Normal mode	
005 Dummy 0 0 0EE1401E Registered	Deiring and	
	Pairing mode	
W.ch: 006 -	Save reg. info.	
Free Remotes		
W.ch Remote PID Input size Output size Base ID Registration status		
	Insert dummy I/O	
	Input size	
	0bvte ~	
	Output size	
	∨ Obyte ~	
		1
	Administrator mode : 293[sec] O Monitor mode	

(1) Change the operating mode of the Wireless Base unit

- (1)-1 Set Remote registration on the Wireless Base unit to "Pairing mode".
- (1)-2 Reflect the change by clicking "Reset module" or by re-supplying power.
- (1)-3 Click the "Refresh" button to update the display.
- (2) Set inputs / outputs of the dummy Remote

Set the number of inputs and outputs of the dummy Remote.

(3) Allocate the dummy Remote to the required wireless channel

Select the required wireless channel and click the "Insert dummy I/O" so that the set dummy Remote is displayed in the "Registered Remotes" area.

(Dummy Remote registration is not complete at this point. The status is "Registered Wait" .)

(4) Finalize dummy Remote registration information

Click the "Save reg. info." button to reflect the registered information. (When registration has been completed successfully, the status of the dummy Remote will change to "Registered" .)

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- To register a dummy Remote, it is necessary to set the number of inputs / outputs beforehand. If a Remote with inputs / outputs which are different from the set numbers is registered, the I/O map must be changed. Care should be taken.


3.7 Software Control

"HOLD/CLR setting (unit): Software control" of "Base / Remote setting", the output operation for when the Ethernet communication is disconnected, can be selected for valve output or output unit independently, in 1-point units, using "CLEAR", "HOLD", or "SET". The values for the Hold / Clear for each valve output or output unit are stored in the unit with outputs.

Set value	Description
HOLD	Maintain the value before Hold / Clear.
CLEAR	0 for Hold / Clear
SET	1 for Hold / Clear

* Editing is possible from the "Description" on the Information tab when "HOLD/CLR (unit)" is set to "Software Control". In order to set "HOLD/CLR (unit)" to "Software Control", change the setting using "Base setting" or "Remote setting" in the "Properties" tab.

* The output operation when wireless communication is disconnected is "HOLD" regardless of the setting of Software Control.

Hold / Clear setting procedure

 Display the description of the output unit. (For how to display the description, refer to "5.1.2 System configuration area".)



(2) The window for Unit HOLD/CLR/SET setting appears by clicking the [Edit] button.

Unit HOLD/CLR/SET setting (Admin Mode)	×	
Selected unit: EX600-WEN# (Unit2)		
HOLD/CLR/SET:		
 Software control 	\sim	
EX600-WEN# (Unit2) byte 0		From the left
2222222		 Bit 0, 1, 2, 3, 4, 5, 6, 7
EX600-WEN# (Unit2) byte 1	-+-	Dit 0, 1, 2, 3, 4, 3, 0, 7
EX600-WEN# (Unit2) byte 2		
2222222		
EX600-WEN# (Unit2) byte 3		
2222222		
	\sim	
Save all Quit		



(3) Upper case letters are used to express the current status of Clear / Hold. The settable values are C (CLEAR), H (HOLD) or S (SET). Enter 8 characters. When the required values have been entered, click the "Save all" to store the data.

Unit HOLD/CLR/SET setting (Admin Mode)	×
Selected unit: EX600-WEN# (Unit2)	
HOLD/CLR/SET:	
 Software control 	^
EX600-WEN# (Unit2) byte 0	
CCCCCCCC	
EX600-WEN# (Unit2) byte 1	
нсѕѕснсс	
EX600-WEN# (Unit2) byte 2	
CCCCCCCC	
EX600-WEN# (Unit2) byte 3	
CCCCCCCC	
	\sim
Save all Quit	

* When CLEAR or HOLD is set for HOLD/CLR/SET, the window below will be displayed.

Unit HOLD/CLR/SET setting (Admin Mode) X	Unit HOLD/CLR/SET setting (Admin Mode)
Selected unit: EX600-WEN# (Unit2)	Selected unit: EX600-WEN# (Unit2)
HOLD/CLR/SET:	HOLD/CLR/SET:
Save all Quit	Save all Quit

Hold / Clear / Set: CLEAR Hold / Clear / Set: HOLD



3.8 Using a setting file

The [Export] button in the Properties tab enables the setting of the connected unit using the current NFC reader / writer to be saved to a PC in the format of ".smc". Importing as explained in the next item enables the unit setting to be reflected in other units.

Procedure for exporting the settings

(1) Click [Export]

I/O Configurator 2.9.0				- 🗆 🗙
Information I/O monitor Propertie	25			1
-) Ethernet setting) System setting	Import Export	Reset module	Refresh Power on R/W detected
Base setting				
HOLD/CLR (unit):	CLEAR		v	Save all
Input size:	128 points/16 byte		v	Read factory data
Output size:(includes valves)	128 points/16 byte		v	Product initialization
in which include	es a valve density of:	32 points/4 byte	v	
Wireless signal:	Active		v	
Unit address order	0	SI 2 2	SI 1 0	
	• M	lode 1 🤇) Mode 2	
		۵ ۵	dministrator mode : 300[sec]	O Monitor mode

(2) Input the file name and store the file.

Save As	×
$\leftarrow \rightarrow$ \checkmark \bigstar This PC \Rightarrow Documents	✓ Ŏ Search Documents
Organize 👻 New folder	*** ?
This PC 3 3D Objects Desktop	No items match your search.
Documents Downloads	
Music	
Videos Windows (C:)	
Recovery Image	
File name example.smc	~
Save as type: settting file(*.smc)	~
∧ Hide Folders	Save Cancel



Procedure for importing the settings

(1) Click the "Import" button.

I/O Configurator 2.9.0 formation I/O monitor Proper	ties			_
Control panel Base setting Remote registration	 Ethernet setting System setting 	Import	Reset module	Refresh Power on
Remote registration Base setting		Export		R/W detected
HOLD/CLR (unit):	CLEAR		v	Save all
Input size:	128 points/16 byte		~	Read factory data
Output size:(includes valves)	128 points/16 byte		~	Product initialization
in which inclu	des a valve density of:	32 points/4 byte	~	
Wireless signal:	Active		~	
Unit address order	0 1	SI 2 2	SI 1 0	
	Mod	le 1 () Mode 2	
			dministrator mode : 297[sec]	 Monitor mode

(2) Select the required file and click [Open]. Select "Yes" to execute the import of settings.

📴 Open	×
$\leftarrow \rightarrow$ \checkmark \bigstar This PC \Rightarrow Documents	✓ Č Search Documents
Organize 🔻 New folder	88 - II (?)
 This PC 3D Objects Desktop Downloads Music Pictures Videos Windows (C:) Recovery Image HP_TOOLS (E:) 	
File name:	v settting file(*.smc) v Open Cancel



			Base		
	Item	EX600- WEN#	EX600- WPN#	EX600- WSV#	
	HOLD/CLR (unit)	ОК	ОК	OK	
	Input size	ОК	OK	OK	
	Output size (includes valves)	ОК	ОК	ОК	
	in which includes a valve density of	ОК	ОК	ОК	
Base settings/Remote settings	Wireless signal	ОК	ОК	ОК	
Dase settings/rtemole settings	AD refresh time (sec)	-	-	ОК	
	Unit address order	OK	OK	OK	
	Power Supply Voltage Monitor (Control/Input)	-	-	-	
	Power Supply Voltage Monitor (Output)	-	-	-	
Remote registration / pairing setting	Normal / pairing modes	-	-	-	
	IP address type	ОК	-	-	
	IP address	ОК	-	-	
Ethernet setting	Auto MDI / MDI-X	ОК	-	-	
	Duplex	ОК	-	-	
	Speed	ОК	-	-	
	I/O mapping	ОК	-	-	
	System input size	ОК	-	-	
0	System output size	ОК	-	-	
System setting	Diagnostic allocation	ОК	ОК	-	
	Max. Remote units	ОК	ОК	-	
	DA refresh time (sec)	ОК	ОК	-	

- Export/import settings (EX600 series)



			Remote		
	Item	EXW1- BMJA#	EXW1- RDXNE4 #	EXW1- RDYNE4 #	EXW1- RDM#E3 ##
	HOLD/CLR (unit)	-	-	-	-
	Input size	-	OK	OK	OK
	Output size (includes valves)	-	OK	OK	OK
	in which includes a valve density of	-	-	-	-
	Wireless signal	-	OK	OK	OK
Remote setting	Power Supply Voltage Monitor (Control/Input)	-	ОК	ОК	ОК
	Power Supply Voltage Monitor (Output)	-	-	ОК	ОК
	Output Action of Upper Communication	-	-	ОК	ОК
	Output action when wireless community to cut off.	-	-	ОК	ОК
Remote registration / pairing	Normal / pairing modes	-	-	-	-
setting	FCS Setting	ОК	-	-	-
	Operating mode	ОК	-	-	-
CC-Link setting	Speed	ОК	-	-	-
	Number of slave stations	OK	-	-	-
	I/O mapping	OK	-	-	-
	Diagnostic allocation	OK	-	-	-
	DA refresh time (sec)	OK	-	-	-
	Output Action of Upper Communication	ОК	-	-	-
System setting	Time of Wireless Communication	OK	-	-	-
	Input Information of Wireless Communication	ОК	-	-	-
	Wireless signal	OK	-	-	-
	Protocol	OK	-	-	-
	Time Information		-	-	-
Information tab	TAG	OK	OK	OK	OK

- Import / Export settings (EXW1 series)



3.9 Reading of factory data

Click the [Read factory data] button to initialize or check the parameters in the <u>window currently opened</u> in the [Properties] tab (excluding Remote unit registration and pairing setting).

In order to reflect the setting, turn off the power and on again or click [Reset module] when the power <u>is on</u>. Turn on the power supply if the power <u>is off</u>.

I/O Configurator 2.9.0				– 🗆 X
Information I/O monitor Propertie	5			3
Control panel				
Base setting	Ethernet setting	Import	Reset module	Refresh
○ Remote registration ○	System setting	Export		Power on R/W detected
Base setting				
HOLD/CLR (unit):	CLEAR		· ·	Save all
Input size:	128 points/16 byte		v	Read factory data
Output size:(includes valves)	128 points/16 byte		v	Product initialization
in which include	s a valve density of:	32 points/4 byte	~	
Wireless signal:	Active		~	
Unit address order	0 1 © Mo	SI 2 2 Inde 1	SI 1 0	
		۲	Administrator mode : 298[sec]	O Monitor mode

- ◆ Factory data settings which can be read:
- Wireless Base: Base setting, Ethernet setting, CC-Link setting, System setting
- Wireless Remote: Remote setting



3.10 Initialization of the product

To initialize the product, in the [Properties] tab, click [Product initialization] in [Base setting] or [Remote setting].

I/O Configurator 2.9.0				– 🗆 X
Information I/O monitor Properties	s			3
Control panel Base setting	Ethernet setting	Import	Reset module	Refresh
 Remote registration 	System setting	Export		Power on R/W detected
Base setting				
HOLD/CLR (unit):	CLEAR		v	Save all
Input size:	128 points/16 byte		v	Read factory data
Output size:(includes valves)	128 points/16 byte		Ŷ	Product initialization
in which include	s a valve density of:	32 points/4 byte	~	
Wireless signal:	Active		~	
Unit address order	0 1	SI 2 2	SI 1 0	
	• Mo	ode 1 () Mode 2	
		۵ ۵	Administrator mode : 299[se	c] O Monitor mode

0

After executing initialization, this function saves and reflects the setting, and updates the information in the window. The operation is not reversible. Care should be taken.
With an EXW1-RD#, initializing the product results in switching to pairing mode.



Some values settable by the IO Configurator (Web version) are included in the initialization items. Refer to the table below for the set items to be initialized.

	Initiali	zed items	Ba	ise	Remote
	milianz		EX600-WEN#	EX600-WPN#	EX600-WSV#
		HOLD / CLR (unit)	OK	OK	ОК
		Input size	OK	OK	ОК
		Output size	ОК	ОК	ОК
		in which includes a valve density of	ОК	ОК	ОК
	Base / Remote	Wireless signal	OK	OK	OK
	settings	AD refresh time (sec)	-	-	ОК
		Unit address order	ОК	OK	OK
		Power Supply Voltage Monitor (Control/Input)	-	-	-
		Power Supply Voltage Monitor (Output)	-	-	-
	Remote	Pairing mode	ОК	OK	OK
Properties	registration	Info. registered in Base	-	-	ОК
tab	Pairing setting	Pairing mode	OK	OK	ОК
	Failing Setting	Info. registered in Remote	OK	OK	-
		IP address type	OK	-	-
		IP address	OK	-	-
	Ethernet setting	Auto MDI / MDI-X	ОК	-	-
		Duplex	ОК	-	-
		Speed	ОК	-	-
		I/O mapping	ОК	-	-
		System input size	ОК	-	-
	System patting	System output size	OK	-	-
	System setting	Diagnostic allocation	ОК	ОК	-
		Max. Remote units	OK	ОК	-
		DA refresh time (sec)	ОК	ОК	-
Information tab	Description	TAG	ОК	ОК	ОК

Initialization items (I/O Configurator (NFC version) (EX600 series))



4. I/O monitoring

In the [I/O monitor] tab, the I/O mapping data can be monitored.

4.1 Input

Shows the input mapping information of the wireless unit.

rmation	/O monitor [Properties			
					Refresh
					Power on
					R/W detected
ut Outpu					
ADRS	W.ch	PID	Data(byte)	Data(bit)	Description/Status /
0		0EE1401E	0x00	0000000	System diagnose data
1		0EE1401E	0x00	00000000	System diagnose data
2		0EE1401E	0x00	00000000	System diagnose data
3		0EE1401E	0x00	00000000	System diagnose data
4		0EE1401E	0x06	00000110	Remote connection information
5		0EE1401E	0x00	00000000	Remote connection information
6		0EE1401E	0x00	00000000	Remote diagnose information
7		0EE1401E	0x00	00000000	Remote diagnose information
8		0EE1401E	0x06	00000110	Remote registration information
9		0EE1401E	0x00	00000000	Remote registration information
10		0EE1401E	0x00	00000000	Base input
11		0EE1401E	0x00	00000000	Base input
12		0EE1401E	0x00	00000000	Base input
13		0EE1401E	0x00	00000000	Base input
14		0EE1401E	0x00	00000000	Base input
15		0EE1401E	0x00	00000000	Base input
16		0EE1401E	0x00	00000000	Base input
17		00014010	A.00	0000000	Dana Sanata
					>

- Input display

Display	Description
ADRS	Displays the input map address.
W.ch	Wireless unit channel.
VV.CI1	(Wireless channel of the Base is displayed as [].
PID	Wireless unit PID.
Data (byte)	Input data is displayed in bytes.
Data (bit)	Input data is displayed in bits.
Description/Status	Details of input data.



4.2 Output

Shows the output mapping information of the wireless unit.

formation	I/O monitor	Properties			
					Enforce ON Refresh
iput Outpu	Jt				Power on R/W detected
ADRS	W.ch	PID	Data(byte)	Data(bit)	Description/Status
0		0EE1401E	0x00	00000000	Base output
1		0EE1401E	0x00	00000000	Base output
2		0EE1401E	0x00	00000000	Base output
3		0EE1401E	0x00	00000000	Base output
4		0EE1401E	0x00	00000000	Base output
5		0EE1401E	0x00	00000000	Base output
6		0EE1401E	0x00	00000000	Base output
7		0EE1401E	0x00	00000000	Base output
8		0EE1401E	0x00	00000000	Base output
9		0EE1401E	0x00	00000000	Base output
10		0EE1401E	0x00	00000000	Base output
11		0EE1401E	0x00	00000000	Base output
12		0EE1401E	0x00	00000000	Base output
13		0EE1401E	0x00	00000000	Base output
14		0EE1401E	0x00	00000000	Base output
15		0EE1401E	0x00	00000000	Base output
16	001	0B114018	0x00	00000000	Remote output
17	001	00114010	A.00	0000000	D

- Output display

Display	Description
Enforce ON	Forced output mode can be selected by clicking [Enforce ON]. * Refer to "4.4 Forced output" for details on operation.
ADRS	Displays the output map address.
W.ch	Wireless unit channel. (Wireless channel of the Base is displayed as [].
PID	Wireless unit PID.
Data (byte)	Output data is displayed in bytes.
Data (bit)	Output data is displayed in bits.
Description/Status	Details of output data.



4.3 Detailed Input / output information

The IO Detail window will open by double-clicking the line of an address of the I/O unit which is connected to the wireless unit.

rmation	I/O monitor	Properties				
					Refresh	
ut Outp	Jt				Power or R/W detect	
ADRS	W.ch	PID	Data(byte)	Data(bit)	Description/Status	
25		0EE1401E	0x00	00000000	Base input	
26	001	0B114018	0x00	00000000	Remote input	
27	001	0B114018	0x00	00000000	Remote input	
28	001	0B114018	0x00	00000000	Remote input	
29	001	0B114018	0x00	00000000	Remote input	
30	001	0B114018	0x00	00000000	Remote input	
31	001	0B114018	0x00	00000000	Remote input	
32	001	0B114018	0x00	00000000	Remote input	
33	001	0B114018	0x00	00000000	Remote input	
34	001	0B114018	0x00	00000000	Remote input	- 1
35	001	0B114018	0x00	00000000	Remote input	
36	001	0B114018	0x00	00000000	Double-click	
37	001	0B114018	0x00	00000000		
38	001	0B114018	0x00	00000000	Remote input	
39	001	0B114018	0x00	00000000	Remote input	
40	001	0B114018	0x00	00000000	Remote input	
41	001	0B114018	0x00	00000000	Remote input	
						>

The diagnostic error type is represented by different background colours. The meaning of a background colour can be checked by clicking [>>].



I/O details vary depending on the unit. Refer to "5.2.3 IO details" for further details.



4.4 Forced output

4.4.1 Forced output conditions

The I/O Configurator (NFC version) can directly command the Wireless Base / Remote.

Operating conditions for forced output.

	[Forced output from the Wireless Base]	[Forced output from the Wireless Remote]
Forced output conditions	Login to Administrator mode. Not connected with the PLC by Ethernet.	Login to Administrator mode. Not wirelessly connected with Wireless Base.
Applicable item for forced output	Wireless Base / Remote	Wireless Remote

Forced output procedure (digital unit)

Forced output is performed in forced output mode. Data can be output in either bit or byte units.

[Forced output in bit units]

Click the [I/O monitor] tab, and switch to the [Output] tab. Check mark the "Enforce ON" box at the upper right of the window. In the dialog box select [Yes] to confirm enabling forced output.

ormation	/O monitor	Properties			
					Enforce ON Refresh
out Outpu	ıt				Power on R/W detected
ADRS	W.ch	PID	Data(byte)	Data(bit)	Description/Status
0		0EE1401E	0x00	00000000	Base output
1		0EE1401E	0x00	00000000	Base output
2		0EE1401E	0x00	00000000	Base output
3		0EE1401E	0x00	00000000	Base output
4		0EE1401E	0x00	00000000	Base output
5		0EE1401E	0x00	00000000	Base output
6		0EE1401E	0x00	00000000	Base output
7		0EE1401E	0x00	00000000	Base output
8		0EE1401E	0x00	00000000	Base output
9		0EE1401E	0x00	00000000	Base output
10		0EE1401E	0x00	00000000	Base output
11		0EE1401E	0x00	00000000	Base output
12		0EE1401E	0x00	0000000	Base output
13		0EE1401E	0x00	0000000	Base output
14		0EE1401E	0x00	0000000	Base output
15		0EE1401E	0x00	0000000	Base output
16	001	0B114018	0x00	0000000	Remote output
17	001	00114010	A.M	0000000	D



The window below appears when the mode is changed to forced output mode. Select the output unit to change to forced output and double-click it.

ormation	/O monitor	Properties				
					✓ Enforce ON Refresh	
ut Outpu	t				Power on R/W detected	
ADRS	W.ch	PID	Data(byte)	Data(bit)	Description/Status	,
0		0EE1401E	N/A	N/A	Base output	
1		0EE1401E	N/A	N/A	Base output	
2		0EE1401E	N/A	N/A	Base output	
3		0EE1401E	N/A	N/A	Base output	
4		0EE1401E	N/A	N/A	Pass output	
5		0EE1401E	N/A	N/A	Double-click	
6		0EE1401E	N/A	N/A		
7		0EE1401E	N/A	N/A	Base output	
8		0EE1401E	N/A	N/A	Base output	1
9		0EE1401E	N/A	N/A	Base output	
10		0EE1401E	N/A	N/A	Base output	
11		0EE1401E	N/A	N/A	Base output	
12		0EE1401E	N/A	N/A	Base output	
13		0EE1401E	N/A	N/A	Base output	
14		0EE1401E	N/A	N/A	Base output	
15		0EE1401E	N/A	N/A	Base output	
16	001	0B114018	N/A	N/A	Remote output	
17	001	00114010	N1/A	N1/A	P	



In the [IO Detail] window, select the bit (B0 to B7) to change to forced output and set to "1". The set value is output by clicking the [Enforce] button at the bottom of the window.

The power supply for the output unit is necessary to activate the output equipment for forced output mode. Refer to the Operation Manual for the SMC Wireless System for details of the power supply for output.

<u></u> 10) Detail										-		×
	IO Unit Information -												
		PID	:	0EE1401	E								
	Unit	TAG	:	EX600-V	VEN#						Refr	esh	
	v	V.ch	:	Base									
	Part	No	:	EX600-D	Y#B								
	Unit of	fset		0									
	Unit	No.	:	0								>>	
	Part No		Data	(byte)	B7	B6	B5	B4	B3	B2	B1	BO	
	EX600-DY#B			1	0	0	0	0	0	0	0	1 ~	1)
							Enforce		ר ו	0	uit		
							emore		┚└	Q	un		

[Forced output in byte units]

Enter the value between 0x00 and 0xFF in "Data(byte)". The value in bytes is output by clicking the [Enforce] button.

IO Unit Information —											
	PID	:	0EE1401	E							
Unit T	AG	:	EX600-W	/EN#						Refres	sh
w	.ch	:	Base								
Part	No	:	EX600-D	Y#B							
Unit off	set	:	0								
Unit I	No.	:	0								>>
Part No		Data((byte)	87	B6	B5	B4	83	B2	B1	BO
EX600-DY#B		5	5	0	1	0	1	0	1	0	1
									Qu		



Forced output (analog unit)

For forced output for an analog unit, enter the values according to the analog range. The analog range can be selected by the I/O Configurator (Web version). Enter the values. The analog value will be output by clicking the [Enforce] button.

The power supply for the output unit is necessary to activate the output equipment for forced output mode. Refer to the Operation Manual for the SMC Wireless System for details of the power supply for output.

	IO Detail			- 🗆 X
0.00 :	IO Unit Information PID Unit TAG W.ch Part No Unit offset → 1.00	: : :	0B114018 EX600-WSV# 1 EX600-AMB 16 0 CH0: 0.01 V (OK) CH1: 0.00 V (OK)	Refresh
			Enforce	Quit

If the entered value is outside the settable range, the dialog box below will be displayed. Enter a value again.

	×
Analog EnforceOutputOut of Range	
ОК	



Exiting forced output mode

Remove the check mark in the "Enforce ON" box to exit forced output mode. In the dialog box, to confirm exiting forced output mode, select [Yes]. Continue by clicking [Yes] on the following window. Forced output mode is exited. Click the [Refresh] button to update the information in the window. Forced output mode also can be exited by turning off the power supply.

ormation	I/O monitor	Properties			
					Enforce ON Refresh
put Outp	Jt				Power on R/W detected
ADRS	W.ch	PID	Data(byte)	Data(bit)	Description/Status
0		0EE1401E	N/A	N/A	Base output
1		0EE1401E	N/A	N/A	Base output
2		0EE1401E	N/A	N/A	Base output
3		0EE1401E	N/A	N/A	Base output
4		0EE1401E	N/A	N/A	Base output
5		0EE1401E	N/A	N/A	Base output
6		0EE1401E	N/A	N/A	Base output
7		0EE1401E	N/A	N/A	Base output
8		0EE1401E	N/A	N/A	Base output
9		0EE1401E	N/A	N/A	Base output
10		0EE1401E	N/A	N/A	Base output
11		0EE1401E	N/A	N/A	Base output
12		0EE1401E	N/A	N/A	Base output
13		0EE1401E	N/A	N/A	Base output
14		0EE1401E	N/A	N/A	Base output
15		0EE1401E	N/A	N/A	Base output
16	001	0B114018	N/A	N/A	Remote output
17	001	00114010	N17A	N17A	D

0

- The operation after exiting forced output is different for Wireless Base and Remote. Wireless Base: Values set while in forced output mode are retained after exiting. Wireless Remote: Values set while in forced output mode are not retained.



5. Screen details of the I/O Configurator (NFC version)

5.1 Information tab

The Information tab consists of "Unit information", "System configuration" and "Description".



5.1.1 Unit information area

The unit information area indicates the module information.

Unit information			
Part No:	EX600-WEN#	MAC address:	00:23:C6:26:0B:4F
PID	0EE1401E	IP address:	0.0.00
Firmware version:	9.0.2	SUBNET MASK:	0.0.0.0
Module in/out size:	16 / 16 byte	System I/O size:	160 / 160 byte
Online/All Remotes:	2 / 5 Remotes		

- Unit information display

Diamlay	Description	NFC access	
Display	Description	Power on	Power off
Part No	Unit product number.	Yes	Yes
PID	Unit PID.	Yes	Yes
Firmware version	Displays software version of the unit.	Yes	Yes
MAC address	Unit MAC address.	Yes	Yes
IP address	Unit IP address.	Yes	No
SUBNET MASK	Subnet mask of unit.	Yes	No
Module in / out size	Control input and output size of the unit.	Yes	No
Online / All Remotes	Indicates the number of online Remotes / registered Remotes.	Yes	No
System I/O size	Number of input and output points in the wireless system.	Yes	No



5.1.2 System configuration area

The system configuration area shows the configuration information of the Wireless Base / Remote module.



Connected I/O units can be checked by double-clicking on a wireless unit displayed in the system configuration area or clicking on the ">" to the left.





5.1.3 Description area

Description of the unit selected in the system configuration area.



5.1.4 Information tab, description

5.1.4.1 Wireless unit (manifold type)

1) Communication unit

I/O Configurator 2.9.0			>	×
Information I/O monitor Properties				3
Unit information Part No: EX600-WEN# PID OEE1401E Firmware version: 9.0.2 Module in/out size: 16 / 16 byte Online/All Remotes: 2 / 5 Remotes System configuration W.ch Part No # EX600-WEN# 4 Input unit EX600-DX#D (Unit1) # Output unit EX600-VF#B (Unit0) EX600-WSV# 001 P EX600-WSV# 002 D EX600-WSVP#=.X41 003 Dummy 004 Dummy 005 Dummy	MAC address: IP address: SUBNET MASK: System I/O size: Description PID : TAG : Unit status : HOLD/CLR/SET : In/Out offset : In/Out offset : In/Out size : I/O available : Input data : Output data : RSSI average : Edit TAG	00:23:C6:26:08:4F 0.0.0 0.0.0 160 / 160 byte EX:600-WEN# 0:E2:401E EX:600-WEN# 0:0:0:0:0:0:0 CLEAR 10 / 0 16 / 16 byte 14 / 11 byte 0:0:0:0:0:0 0:0:0:0:0:0 -27 dBm	Refresh Power on R/W detected	
	 Adr 	ninistrator mode : 297[sec]	O Monitor mode	



- Description display (communication unit)

Display	Description
Part No	Wireless unit product number.
PID	Wireless unit PID.
TAG	Wireless unit user tag number.
Unit status	The wireless unit status is displayed in 4 bytes as hexadecimal numbers. Display for diagnostic information error Diagnostic information 1 Unit status : 80 00 00 00 ShortCircuit Diagnostic information 2 * Refer to the Operation Manual for details of diagnostic information.
HOLD / CLR / SET	Displays the output operation when communication of the wireless unit is disconnected.
In / Out offset	Displays the start position of the address to which the selected unit is mapped on the I/O map.
In / Out size	Control input and output size of the wireless unit.
I/O used	The number of allocated input and output bytes actually used by the wireless unit.
I/O available	The number of allocated input and output bytes which are available for use by the wireless unit.
Input data	Displays input data value which is sent to the wireless unit.
Output data	Displays output data value sent from the wireless unit.
RSSI average	The average radio wave strength received by the wireless unit.



2) Valve

🔤 I/O Confi	gurator 2.9.0				– 🗆 X
Information	I/O monitor	Properties			1
	version: 1/out size:	EX600-WEN≢ 0EE1401E 9.0.2 16 / 16 byte 2 / 5 Remotes	MAC address: IP address: SUBNET MASK: System I/O size:	00:23:C6:26:0B:4F 0.0.0.0 0.0.0.0 160 / 160 byte	Refresh Power on R/W detected
	Online/All Remotes: 2 / 5 Remotes System configuration		Description Part No : Unit No. : Unit status : HOLD/CLR/SET : In/Out size : Setting (slot)	EX600-WEN# 2 0123 4567 byte0 [NNNN NNNN byte1 [NNNN NNNN byte2 [NNNN NNNN byte3 [NNNN NNNN CLEAR / 1 0 / 4 byte 00 00 00 00 Edit	7] 7] 7]
			• A	dministrator mode : 298[sec]	 Monitor mode

- Description display (valve)

Display	Description				
Part No	Wireless Base / Remote product number.				
Unit No.	Mapped position for the valve. Displays the mapped position of the selected digital input unit. * Refer to "5.3.2 Parameters", "Unit address order" for details on mapped position.				
	Displays the mapped diagnostic data bits for the selected valve.				
Unit status	Address in the unit byte0 Content of diagnostic * Content of diagnostics Content of diagnostics N: Normal Error is not detected Sit Open Load is not connected (disabled at initial status) S: Bit Short Short circuit of the load output is detected Limit Over Contact operation exceeded the limit (disabled at initial status) P: Power Short Short circuit of the load power supply is detected				
HOLD / CLR / SET	Output operation when communication of the valve is disconnected.				
In / Out offset	Displays the start position of the address to which the selected unit is mapped on the I/O map.				
In / Out size	Valve input / output size. Input size is always 0 bytes.				
Input data	"" is displayed for the valve (setting is only applicable to units with inputs).				
Output data	Displays the data which is sent from the valve.				



5.1.4.2 IO unit (digital) Digital input unit (product number: EX600-DX#D)

I/O Configurator 2.9.0			– 🗆 X
Information I/O monitor Properties			3
Unit information Part No: EX600-WEN≢ PID 0EE1401E Firmware version: 9.0.2 Module in/out size: 16 / 16 byte Online/All Remotes: 2 / 5 Remotes System configuration	MAC address: IP address: SUBNET MASK: System I/O size:	00:23:C6:26:08:4F 0.0.0.0 0.0.0.0 160 / 160 byte	Refresh Power on R/W detected
W.ch Part No EX600-WEN# EX600-DX#D (Unit1)	Part No : Unit No. : Unit status : HOLD/CLR/SET : In/Out offset : In/Out size : Input data : Output data :	EX600-DX#D 1 0123 456 byte0 [NNNN NNN byte1 [NNNN NNN 10 / 2 / 0 byte 00 00 	IN]
	 Adr 	ninistrator mode : 298[sec]	○ Monitor mode

Digital output unit (product number: EX600-DY#B)

I/O Configurator 2.9.0			- 🗆 X
Information I/O monitor Properties			3
Unit information Part No: EX600-WEN# PID 0EE1401E Firmware version: 9.0.2 Module in/out size: 16 / 16 byte Online/All Remotes: 2 / 5 Remotes System configuration W.ch Part No	MAC address: IP address: SUBNET MASK: System I/O size: Description Part No : Unit No. : Unit status : HOLD/CLR/SET : In/Out offset : In/Out offset :	00:23:C6:26:0B:4F 0.0.0 0.0.0 160 / 160 byte EX600-DY#B 0 0123 4567 byte0 [NINN NINN CLEAR / 0 0 / 1 byte	Refresh Power on R/W detected
EX600-WEN# (Unit2) 001 P EX600-WSV# 002 P EX600-WSVDY#-X41 003 Dummy 004 Dummy 005 Dummy	Injout data : Output data : Unit HOLD/CLR/SET - Setting (slot)	00]
	 Ac 	dministrator mode : 299[sec]	O Monitor mode



Distant in a set	/	(product number:	
		inroduct number.	$\mathbf{E} \times \mathbf{E} (\mathbf{U} = \mathbf{U} \times \mathbf{U} \times \mathbf{U} = \mathbf{U} = \mathbf{U} \times \mathbf{U} = \mathbf{U} \times \mathbf$

ormation I/O monitor Properties			(
Unit information Part No: EX600-WEN# PID 0B21400A Firmware version: 1.1.0 Module in/out size: 16 / 16 byte Online/All Remotes: 2 / 5 Remotes	IP address: SUBNET MASK:	00:23:C6:26:05:4C 0.0.0.0 0.0.0.0 160 / 160 byte	Refresh Power on R/W detected
System configuration W.ch Part No ▲ EX600-WEN# ▲ Input unit EX600-DX#D (Unit0) EX600-DM#F (Unit2) EX600-DM#F (Unit2) EX600-DM#F (Unit3) ▷ Output unit 001 Dummy 002 Dummy 003 ▷ EX600-WSV# 027 Dummy 028 ▷ EX600-WSV#	Description Part No : Unit No. : Unit status : HOLD/CLR/SET : In/Out offset : In/Out size : In/Out size : Input data : Output data : Unit HOLD/CLR/SET Setting (slot)	EX600-DM#F 2 0123 4567 byte0 [NNNN NNNN] byte1 [NNNN NNNN] CLEAR 18 / 1 1 / 1 byte 00 00 > Edit	

- Description display (digital unit)

Display	Description								
Part No	Displays the product number of the digital unit (input, output, input / output).								
Unit No.	Displays the mapped position of the digital unit (input, output, input / output). * Refer to "5.3.2 Parameters", "Unit address order" for details on mapped position.								
	Displays the mapped diagnostic data bits for the digital unit (input, output, input / output).								
Unit status	Address in the unit byte0 INNNN INNNI Example: byte 1, bit 3 byte1 INNNI INNNI * Content of diagnostic Content of diagnostic N: Normal Error is not detected Connected (disabled at initial status) S: Bit Short Short circuit of the load output is detected L: Limit Over Contact operation exceeded the limit (disabled at initial status) P: Power Short Short circuit of the load power supply is detected								
HOLD / CLR / SET	"" is displayed for an input unit. Displays the output operation when communication of an output unit or input / output unit is disconnected.								
In / Out offset	Displays the start position of the address to which the selected unit is mapped on the I/O map.								
In / Out size	Input size is shown for an input unit. Output size is always 0 bytes. Output size is shown for an output unit. Input size is always 0 bytes. Both input and output sizes are shown for an input / output unit.								
Input data	"" is displayed for an output unit. Displays input data value which is sent to an input unit or input / output unit.								
Output data	"" is displayed for an input unit. Displays output data value which is sent from an output unit or input / output unit.								



5.1.4.3 IO unit (analog) Analog input unit (product number: EX600-AXA)

I/O Configurator 2.9.0			
Information I/O monitor Properties			3
Part No: EX600-WEN# PID 0B21400A Firmware version: 1.1.0	MAC address: IP address: SUBNET MASK:	00:23:C6:26:05:4C 0.0.0.0 0.0.0.0	Refresh Power on R/W detected
Module in/out size:16 / 16 byteOnline/All Remotes:2 / 5 Remotes	System I/O size:	160 / 160 byte	Status display:
System configuration W.ch Part No	Part No : Unit No. :	EX600-AXA 5 23 /	No error: (OK) Error: (name of error)
	In/Out offset : In/Out size : Input data : Output data :	4 / 0 byte CH0: 0.75 V	
002 Dummy 003 DEX600-WSV# 027 Dummy 028 DEX600-WSV#			
			<u>•</u>
	Admini	strator mode : 297[sec]	Monitor mode

Analog output unit (product number: EX600-AYA)

I/O Configurator 2.9.0 Information I/O monitor Properties Unit information Part No: EX600-WEN# PID 0821400A Firmware version: 1.1.0 Module in/out size: 16 / 16 byte Online/All Remotes: 2 / 5 Remotes	MAC address: 00:23:C6:26:05:40 IP address: 0.0.0 SUBNET MASK: 0.0.0.0 System I/O size: 160 / 160 byte	C Refresh Power on R/W detected
System configuration W.ch Part No - 4 EX600-WEN# - 1nput unit - 4 EX600-WEN# - 1nput unit - 4 EX600-DY#B (Unit1) - EX600-DM#F (Unit2) - EX600-AMB (Unit3) - EX600-WEN# (Unit4) - EX600-WEN# (Unit6) 001 Dummy 002 Dummy 003 EX600-WSV# 027 Dummy 028 EX600-WSV#	Description Part No : EX600-AYA Unit No. : 4 In/Out offset : / 6 In/Out size : 0 / 4 byte Input data : Output data : CH0: 0.75 CH1: 0.75	
	Administrator mode : 298[set	ec] 🔘 Monitor mode



Analog input / output unit (product number: EX600-AMB)



- Description display (analog unit)

Display	Description			
Part No	Displays the product number of the analog unit (input, output, input / output).			
Unit No.	Displays the mapped position of the analog unit (input, output, input / output). * Refer to "5.3.2 Parameters", "Unit address order" for details on mapped position.			
In / Out offset Displays the start position of the address to which the selected unit is mapped map.				
In / Out size	Input size is shown for an input unit. Output size is always 0 bytes. Output size is shown for an output unit. Input size is always 0 bytes. Both input and output sizes are shown for an input / output unit.			
Input data	"" is displayed for an output unit. Displays input data value which is sent to an input unit or input / output unit.			
Output data	"" is displayed for an input unit. Displays output data value which is sent from an output unit or input / output unit.			



5.2 I/O monitor tab

In the I/O monitor tab, the wireless unit I/O mapping data can be monitored when the power status is "Power on". Diagnostic information or details of input / output can be checked by double-clicking any address line in the display. Forced output mode can be selected in the [Output] tab.

5.2.1 Input tab

The input tab shows the input mapping information of the wireless unit.

a(byte) Data(bit) x00 00000000 x00 00000000	OO System diagnose data 00 System diagnose data 00 System diagnose data 00 System diagnose data 00 System diagnose data 10 Remote connection information 00 Remote diagnose information 00 Remote diagnose information	
x00 00000000 x00 00000000	R/W detect it) Description/Status 00 System diagnose data 00 Remote connection information 00 Remote diagnose information 00 Remote diagnose information	
x00 00000000 x00 00000000	R/W detect it) Description/Status 00 System diagnose data 00 Remote connection information 00 Remote diagnose information 00 Remote diagnose information	
x00 00000000 x00 00000000	it) Description/Status 00 System diagnose data 00 System diagnose data 00 System diagnose data 00 System diagnose data 10 Remote connection information 00 Remote diagnose information 00 Remote diagnose information	
x00 00000000 x00 00000000	OO System diagnose data 00 System diagnose data 00 System diagnose data 00 System diagnose data 00 System diagnose data 10 Remote connection information 00 Remote diagnose information 00 Remote diagnose information	~
x00 00000000 x00 00000000 x00 00000000 x06 00000000 x00 00000000 x00 00000000 x00 00000000 x00 00000000 x00 00000000 x00 00000000	00 System diagnose data 00 System diagnose data 00 System diagnose data 10 Remote connection information 00 Remote connection information 00 Remote diagnose information 00 Remote diagnose information	
x00 0000000 x00 0000000 x06 00000110 x00 0000000 x00 0000000 x00 0000000	00 System diagnose data 00 System diagnose data 10 Remote connection information 00 Remote connection information 00 Remote diagnose information 00 Remote diagnose information	
x00 0000000 x06 00000110 x00 00000000 x00 00000000 x00 00000000	00 System diagnose data 10 Remote connection information 00 Remote connection information 00 Remote diagnose information	
x06 00000110 x00 0000000 x00 0000000 x00 0000000	00 Remote connection information 00 Remote connection information 00 Remote diagnose information	
x00 0000000 x00 00000000 x00 00000000	00 Remote connection information 00 Remote diagnose information	
x00 00000000 x00 00000000	00 Remote diagnose information	
×00 0000000		
	00 Remote diagnose information	
	to Remote diagnose information	
x06 00000110	10 Remote registration information	
x00 0000000	00 Remote registration information	
x00 0000000	00 Base input	
x00 0000000	00 Base input	
x00 0000000	00 Base input	
x00 0000000	00 Base input	
x00 0000000	00 Base input	
x00 0000000	00 Base input	
x00 0000000	00 Base input	
	00 Data :	>
		/
	x00 000000 x00 000000 x00 000000 x00 000000 x00 000000 x00 000000 x00 000000	x00 00000000 Base input x00 00000000 Base input

- Input display

Display	Description	Displayed items				
ADRS	Displays the input map address.	Base unit: 0 to 159 Remote unit: 0 to 15				
W.ch	Wireless unit channel. (Wireless channel of the Wireless Base is displayed as [].	, ch001 to 127				
PID	Wireless unit PID.	Individual per unit.				
Data(byte)	Input data is displayed in bytes.	0x00 to 0xFF, no information				
Data(bit)	Input data is displayed in bits.	00000000 to 11111111, no information				
Description/ Status	Details of input data.	Base unit: - System diagnose data - Remote connection information - Remote diagnose information - Remote registration information - Base input - Remote input - Reserve input - Connection error Remote unit: - Remote input				



5.2.2 Output tab

					Enforce ON Refres	h
Input Outpu	Jt				Power R/W dete	
ADRS	W.ch	PID	Data(byte)	Data(bit)	Description/Status	
0		0EE1401E	0x00	00000000	Base output	
1		0EE1401E	0x00	00000000	Base output	
2		0EE1401E	0x00	00000000	Base output	
3		0EE1401E	0x00	00000000	Base output	
4		0EE1401E	0x00	00000000	Base output	
5		0EE1401E	0x00	00000000	Base output	
6		0EE1401E	0x00	00000000	Base output	
7		0EE1401E	0x00	00000000	Base output	
8		0EE1401E	0x00	00000000	Base output	
9		0EE1401E	0x00	00000000	Base output	
10		0EE1401E	0x00	0000000	Base output	
11		0EE1401E	0x00	0000000	Base output	
12		0EE1401E	0x00	0000000	Base output	
13		0EE1401E	0x00	0000000	Base output	
14		0EE1401E	0x00	0000000	Base output	
15		0EE1401E	0x00	00000000	Base output	
16	001	0B114018	0x00	0000000	Remote output	
< 17	001	00114010	0.00	0000000	D	>

The output tab shows the output mapping information of the wireless unit.

- Output display

Display	Description	Displayed items			
Enforce ON	Forced output mode can be selected by clicking [Enforce	Check marked: Forced output on			
Eniorce ON	ON]. * Refer to "4.4 Forced output" for details of operation.	Not check marked: Forced output off			
ADRS	Displays the output map address.	Base unit: 0 to 159 Remote unit: 0 to 15			
W.ch	Wireless unit channel. (Wireless channel of the Base is displayed as [].	, ch001 to 127			
PID	Wireless unit PID.	Individual per unit.			
Data(byte)	Output data is displayed in bytes.	0x00 to 0xFF, no information			
Data(bit)	Output data is displayed in bits.	00000000 to 11111111, no information			
Description/Status	Details of output data.	Base unit: - Base output - Remote output - Reserve output - Connection error Remote unit: - Remote output			



5.2.3 IO details

nformation	I/O monitor	Properties				
					Refresh	
					Power on	
Input Outpu	ut				R/W detected	d
ADRS	W.ch	PID	Data(byte)	Data(bit)	Description/Status	-
21		0EE1401E	0x00	00000000	Base input	
22		0EE1401E	0x00	00000000	Base input	
23		0EE1401E	0x00	00000000	Base input	
24		0EE1401E	0x00	00000000	Base input	
25		0EE1401E	0x00	00000000	Base input	
26	001	0B114018	0x00	00000000	Remote input	
27	001	0B114018	0x00	00000000	Remote input	
28	001	0B114018	0x00	00000000	Remote input	
29	001	0B114018	0x00	00000000	Remote input	
30	001	0B114018	0x00	00000000	Remote input	
31	001	0B114018	0x00	00000000	Remote input	
32	001	0B114018	0x00	00000000	Remote input	
33	001	0B114018	0x00	00000000	N Remote input	
34	001	0B114018	0x00	00000000	Double-click	
35	001	0B114018	0x00	00000000	Double-click	
36	001	0B114018	0x00	00000000	Remote input	
37	001	0B114018	0x00	00000000	Remote input	
< 20	001	00114010	0.00	0000000	D	>

The IO Details window will open by double-clicking the line of an address of the I/O unit which is connected to the wireless unit.



IO unit information and input / output data can be checked in the IO Detail window.

The diagnostic error type is represented by different background colours. The meaning of a background colour can be checked by clicking [>>].



- Background colour

Background colour	Display	Description
	Open	Detection of unconnected load * Disabled in initial state. Enable the function from the I/O Configurator (Web version).
	Short	Short circuit detection
	Count Over	Contact frequency upper limit detection * Disabled in initial state. Enable the function from the I/O Configurator (Web version).

* I/O details vary depending on the unit.



5.2.4 Information tab, description

5.2.4.1 Wireless unit (manifold type (valve))

I/O Configurat	or 2.9.0											x
Information I/C) monitor Properties]										?
IO) Detail									×	esh	
Input (ADR: 0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 4	IO Unit Information F Unit T, W Part Unit offs	AG : E .ch : E No : E	 B6 0 0 0 0	85 0 0 0 0 0	B4 0 0 0 0	B3 0 0 0 0 0	B2 0 0 0 0 0 0 0	B1 0 0 0 0			r on tected	*
			0	Admir	nistrato	or mode	2 : 294	[sec]	Mon	itor m	ode	

- IO details (manifold type (valve))

Display	Description					
PID	Displays the PID of the Wireless Base / Remote to which the selected valve is connected.					
Unit TAG	it TAG Displays the tag of the Wireless Base / Remote to which the selected valve is connected.					
W.ch	Displays the channel name of the Wireless Base / Remote to which the selected valve is connected. "Base" is displayed for the Base. "1" to "127" is displayed for the Remote.					
Part No	Displays the product number of the Wireless Base / Remote to which the selected valve is connected.					
Unit offset	Displays the start position of the address to which the selected unit is mapped on the I/O map.					
Unit No.	Displays the mapped position of the selected valve (relates to position of the unit within manifold). * Refer to "5.3.2 Parameters", "Unit address order" for details on mapped position.					



5.2.4.2 IO unit (digital) Digital input unit (product number: EX600-DX#D)

🚾 I/O Confic	jurator 2	.9.0														_		\times
Information	I/O mo	nitor	Properties														_	3
	01 🔤	Detai	I											—		\times		
		- IO U	nit Informat	ion —													sh	
					PID	:	0EE14	401E								_	on	
Input Outp				Unit T	AG		EX600	D-WEN#						Refre	esh		ected	
	-				l.ch		Base											
ADRS																	_	^
7				Part)-DX#D										
8			U	Init off			10								_	_		
9				Unit I	No.	:	1								>>	•	_	
11																		
12			Part No			Data	(byte)	B7	B6	B5	B4	B3	B2	B1	BO			
13			EX600-DX#D				0	0	0	0	0	0	0	0	0			
14			EX600-DX#D				0	0	0	0	0	0	0	0	0			
15																		
16																		
17																		
18																		
19																		
20																		
21																		
22										Enforc	e		0	uit				
23										Linore	-							~
< 14	-				_	_											>	
			-							Ad	ministra	tor mo	ode : 295	[sec]	⊖ Mo	nitor n	node	

Digital output unit (product number: EX600-DY#B)

I/O Config			Properties															-			×
mornation	0 10	Deta	il													-			×	h	
		- IO L	Jnit Inform	ation –																_	
					PID	1	OE	E1401	E							D-4	resh			on	
Input Outp	u			Unit	TAG	1	EX	600-V	VEN#							Rei	resn			ected	_
ADRS				١	W.ch	1	Ba	se													^
0				Par	t No		EX	600-D	Y#B												
1				Unit o	ffset		0														
2						-											1				
3				Unit	E INO.	1	0											>>			
4	Ι,	_																			
5			Part No				a(byte)		B7	B6	B5	_	34	B3	B2	В		BO			
6			EX600-DY#	ŧ₿			0		0	0	0	0	0		0	0	0				
7																					
8																					
9																					
10																					
11																					
12																					
13																					
14																					
15											Enfor				0)uit]			
16											Enior	Le .				cuit					~
< 17	-		_										_			_				>	
											Ad	minist	trator i	mode	: 297	[sec]	0	Monite	or m	ode	



I/O Config	urator 2.9.0													• X
Information	I/O monitor	Properties												1
ſ	🚾 IO Detail		-	_	-	_	-	-	-	-			x	
					1									
	-10 Ur	it Information	PID :	082	1400A									ted
Input Out			AG :		00-WEN#						Refre	sh		
ADRS			.ch :	Bas)		
8														
9			No :		00-DM#F									
10		Unit off		18										
11		Unit I	No. :	2								>>		E
12											_			
13		Part No	Da	ata(byte)	B7	B6	B5	B4	B3	B2	B1	BO		
14	E E	(600-DM#F		0	0	0	0	0	0	0	0	0		
15														
16														
17														
18														
19														
20														
21														
22							Enforce	5		Q	uit			-
٠														•
									-			-		
							Adminis	trator i	node :	296[s	ec]	🔘 Monito	r moo	le

Digital input / output unit (product number: EX600-DM#F)

- IO unit information (digital unit)

Display	Description		
PID	Displays the PID of the Wireless Base / Remote to which the digital unit (input, output, input / output) is connected.		
Unit TAG Displays the tag of the Wireless Base / Remote to which the digital unit (input, output, i output) is connected.			
W.ch	Displays the channel name of the Wireless Base / Remote to which the digital unit (input, output, input / output) is connected. "Base" is displayed for the Base. "1" to "127" is displayed for the Remote.		
Part No	Displays the product number of the digital unit (input, output, input / output).		
Unit offset	Displays the start position of the address to which the selected unit is mapped on the I/O map.		
Unit No.	Displays the mapped position of the digital unit (input, output, input / output). * Refer to "5.3.2 Parameters", "Unit address order" for details on mapped position.		



5.2.4.3 IO unit (analog) Analog input unit (product number: EX600-AXA)



Analog output unit (product number: EX600-AYA)







Analog input / output unit (product number: EX600-AMB)

- IO unit information (analog unit)

Display	Description		
PID	Displays the PID of the Wireless Base / Remote to which the analog unit (input, output, input / output) is connected.		
Unit TAG Displays the tag of the Wireless Base / Remote to which the analog unit (input, output, / output) is connected.			
W.ch	Displays the channel name of the Wireless Base / Remote to which the analog unit (input, output, input / output) is connected. "Base" is displayed for the Base. "1" to "127" is displayed for the Remote.		
Part No	Displays the product number of the analog unit (input, output, input / output).		
Unit offset	Displays the start position of the address to which the selected unit is mapped on the I/O map.		
Unit No.	Displays the mapped position of the analog unit (input, output, input / output). * Refer to "5.3.2 Parameters", "Unit address order" for details on mapped position.		

- Channel status (analog input unit)

Data format	Displayed analog value					
Offset binary, sign and magnitude, 2's	+/-DDD mA (current range)					
complement	+/-□□□ V (voltage range)					
Scaled	+/-□□□					



- Channel status (analog output unit)

••••••••••••••••••••••••••••••••••••••							
Data format	Displayed analog value						
40 bit mershaften 44 bit mershaften	+/-DDD mA (current range)						
12-bit resolution, 11-bit resolution	+/-□□□ V (voltage range)						
Scaled	+/-□□□						

- Channel status (analog input / output unit)

Data format	Displayed analog value					
40 bit recelution 44 bit recelution	+/-DDD mA (current range): Input or output value					
12-bit resolution, 11-bit resolution	+/-					
Scaled	+/-□□□: Input or output value					


5.3 Properties tab

The settings of a currently connected wireless unit can be changed in the Properties tab. The procedure consists of a control panel and parameters.

I/O Configurator 2.9.0		- X	
Control panel Base setting	Ethernet setting Import Reset module System setting Export	Refresh Power on R/W detected	- Control
Base setting HOLD/CLR (unit): Input size: Output size:(includes valves) in which include Wireless signal:	CLEAR ~ 128 points/16 byte ~ 128 points/16 byte ~ 128 density of: 32 points/4 byte Active ~	Save all Read factory data Product initialization	panel
Unit address order	● Mode 1 ○ Mode 2		Parameters
	Administrator mode : 299[sec]	O Monitor mode	



5.3.1 Control panel

A control panel for changing the displayed parameters consists of 4 radio buttons and 3 buttons.

	I/O Configurator 2.9.0				- 🗆 X	
	Information I/O monitor Propertie	25			5	(5)
(1)	Control panel				Refresh	(5)
	Base setting	Ethernet setting	Import F	Reset module		(7)
(2)	Remote registration	System setting	Export		Power on R/W detected	(7)
(2)						
	Base setting				Save all	(6)
(3)	HOLD/CLR (unit):	CLEAR		Ŷ	Read factory data	
	Input size:	128 points/16 byte		ũ	Product initialization	
(4)	Output size:(includes valves)	128 points/16 byte		v	Product mitialization	
()	in which include	es a valve density of:	32 points/4 byte	Ų		
	Wireless signal:	Active		v		
	Unit address order		SI	SI		
			51	51		
		0 1	2 2 1	0		
		Mod	de 1 O Moo	de 2		
			Adminis	strator mode : 299[sec]	 Monitor mode 	

- Radio buttons for selecting the parameters to display (Base unit).

No.	Name	Function		
1	1 Base setting Switch to the Base unit parameters. Occupied points for the module input / can be set. 1 Not displayed for a Base unit that supports CC-Link (EXW1-BMJA#).			
Ethernet setting Switch to Ethernet parameters. Perform IP address setting. Displayed for a Base unit that supports EtherNet/IP (EX600-WEN#).		Switch to Ethernet parameters. Perform IP address setting. Displayed for a Base unit that supports EtherNet/IP (EX600-WEN#).		
2 CC-Link setting		Set the operating mode, etc. Displayed for a Base unit that supports CC-Link (EXW1-BMJA#).		
3	Remote registration Switch to the Remote unit registration display. A wireless Remote or dummy Remote can be registered in the Wireless Base.			
4	Switch to system parameters. The number of occupied points for sy			

- Radio buttons for selecting the parameters to display (Remote unit).

No.	Name	Function
1	Remote setting	Switch to the Remote unit parameters. Occupied points for the module input / output can be set.
2	Pairing setting	Switch to pairing parameters. Switch to pairing mode.



- Control panel buttons

No.	Name	Functions			
5	Reset module	Set parameters are reflected once power is supplied to the wireless unit. Click [Reset module] in order to reflect parameters that were set while power was still being supplied.			
6	Export	Button to export the configuration of the wireless unit to a PC (saved as file type ".smc"). Refer to "3.8 Using a setting file" for details on using this button.			
7	Import	Button to import the saved configuration of a wireless unit from a PC (file type ".smc"). Refer to "3.8 Using a setting file" for details on using this button.			
	5	5 Reset module 6 Export			

* When the [Reset module] button is used, the wireless unit restarts and Ethernet communication or wireless communication is temporarily interrupted.

5.3.2 Parameters

(1) Base setting

Base unit setting display.

I/O Configurator 2.9.0			– 🗆 X_
Information I/O monitor Propertie	S		2
Control panel Base setting Remote registration) Ethernet setting Imp) System setting Exp		Refresh Power on R/W detected
Base setting			
HOLD/CLR (unit):	CLEAR	v	Save all
Input size:	128 points/16 byte	v	Read factory data
Output size:(includes valves)	128 points/16 byte	v	Product initialization
in which include	s a valve density of: 32 point	nts/4 byte ~	
Wireless signal:	Active	Ų	
Unit address order	0 1 2	2 1 0	
	Mode 1	O Mode 2	
		 Administrator mode : 299[set 	c] O Monitor mode



- Base unit parameters

Parameter name	Set value	Initial value	Description
HOLD/CLR (unit)	CLEAR HOLD Software Control	CLEAR	Define all settings that are in output operation status when fieldbus communication is disconnected. CLEAR: Clear the output. HOLD: Fix the output at the current value. Software Control: CLEAR, HOLD or SET for individual points can be set using bit data. * Software Control is selectable only for manifold-type units. Refer to "3.7 Software Control" for setting details.
Input size	0 to 128 points (0 to 16 bytes)	128 points / 16 byte	Set the number of inputs which can be controlled by the Wireless Base unit. Setting range: 0 to 128 points (0 to 16 bytes). Increase or decrease by 16 points.
Output size (includes valves)	0 to 128 points (0 to 16 bytes)	128 points / 16 byte	Set the number of outputs which can be controlled by the Wireless Base unit. Setting range: 0 to 128 points (0 to 16 bytes). Increase or decrease by 16 points. The module output points include the number of points of the valve manifold output.
in which includes a valve density of	0 to 32 points (0 to 4 bytes)	32 points / 4 byte	Set the number of outputs to be allocated to the valve manifold output from the number of points set in the module output size. As the valve manifold output points are included in the module output points, the number of effective points are limited to within the setting range of the module output points. Setting range: 0 to 32 points (0 to 4 bytes). Increase or decrease by 8 points.
Wireless signal	Active Idle	Active	Define the operation status of wireless communication. * Wireless communication is updated in real time. Turning the power supply off and on again or a Reset is not necessary. Active: Wireless communication is available. Idle: Disconnect the wireless communication.
Unit address order	Mode 1 Mode 2	Mode 1	Define the address assignment direction of the EX600 I/O units connected to the Wireless Base unit. The address assignment direction is changed by mode 1/mode 2. Be careful about the I/O mapping. (Refer to the I/O Mapping Order of Wireless Base / Remote Module of the Operation Manual (page 50) for details) Mode 1: Assigned to the right from the end plate. Mode 2: Assigned to the left from the wireless unit.

- Base unit setting buttons

No.	Name	Functions		
1	Save all	Changed settings are stored in the equipment. Perform a Reset to reflect the setting.		
2	Read factory data	Button to read the default value of the window being displayed. Refer to "3.9 Reading of factory data" for details on using this function.		
3	Product initialization	Initialize (reset) the unit to the default condition. Refer to "3.10 Initialization of the product" for details on using this function.		



(2) Ethernet setting

Ethernet setting display.

Displayed for a Base unit that supports EtherNet/IP (EX600-WEN#).

I/O Configurator 2.9.0			- 🗆 ×
Control panel	 Ethernet setting System setting 	Import Reset module Export	Refresh Power on R/W detected
Ethernet setting MAC address: IP address type: IP address:	Manual 192 , 168	~ , 0 , 1	Save all Read factory data
Auto MDI/MDI-X: Duplex: Communication speed:	Port-1 Auto Full Duplex Auto	Port-2 Auto Full Duplex Auto Auto	
		 Administrator mode : 298[sec] 	O Monitor mode

- Ethernet parameters

Parameter name	Set value	Initial value	Note
MAC address	-	-	MAC address of the product is displayed.
IP address type	Manual / DHCP / Remote Control	Manual	Select the IP address setting mode. Select the mode suitable for your network environment. Manual: The IP address is set by inputting it directly. DHCP: The IP address is set automatically via the DHCP server. The IP address obtained will be lost when the power supply is cut. Remote Control *1: The mode to respond to the Enable DHCP and Disable DHCP commands *2 as used with BOOTP / DHCP Server provided by Rockwell Automation.
IP address	IP address	192.168.0.1	Set the IP address (The IP address is valid only when "Manual" mode is selected).
Auto MDI/MDI-X	Auto / MDIX / MDI	Auto	Select either straight cable or crossed cable. Select the setting suitable for your environment.
Duplex	Full Duplex / Half Duplex	Full Duplex	Set to Full or Half Duplex. Select the setting suitable for your environment. When the communication speed is set to [Auto], it is set automatically regardless of the Duplex setting.
Communication speed	Auto / 100 Mbps / 10 Mbps	Auto	Set the communication speed. Select the setting suitable for your environment.

*1 Function supported with firmware ver. 1.1.0 and later. The firmware version is displayed in the Information tab (refer to "5.1 Information tab").

*2 Enable DHCP: Information including the IP address can be obtained from BOOTP / DHCP Server.

If power is supplied again in this state, information including the IP address is obtained again. Disable DHCP: IP address etc. cannot be obtained from BOOTP / DHCP Server.

Previous settings can be held if power is supplied under this condition.



(3) CC-Link setting

CC-Link setting display. Displayed for a Base unit that supports CC-Link (EXW1-BMJA#).

Control panel	CC-Link Setting System setting	Import Reset module Export	Refresh Power on R/W detected
CC-Link Setting			
Operating mode:	2	~	Save all
	Max. Remote units:	15Remote	Read factory data
	CC-Link version:	1.10	
	Extension Cycle(s):	1 times	
	Occupied station(s):	4	
	RX/RY:	128 bits / 128 bits	
	RWr/RWw:	16 words / 16 words	
Speed:	156kbps	v	
Number of slave stations:		~	

- CC-Link parameters

Parameter name	Set value	Initial value	Note
Operating mode	1 to 8	2	CC-Link version, number of occupied stations, etc.
Speed	156 kbps / 625 kbps / 2.5 Mbps / 5 Mbps / 10 Mbps		Set the communication speed.
Number of slave stations	1 to 64 stations	0	Change the setting in accordance with the installation conditions.



(a) Operating mode setting

	Number of		CC-Link setting	Occupied area		
Operating mode units		CC-Link Ver.	Extended cyclic	Number of occupied stations	Bit area RX/RY	Word area RWr/RWw
1	15	1.10	x1	2	64/64	8/8
2	15	1.10	x1	4	128/128	16/16
3	15	2.00	x8	2	384/384	64/64
4	15	2.00	x8	4	896/896	128/128
5	31	2.00	x8	2	384/384	64/64
6	31	2.00	x8	4	896/896	128/128
7	63	2.00	x8	4	896/896	128/128
8	127	2.00	x8	4	896/896	128/128

This setting specifies a CC-Link operating mode. Setting range: 1 to 8

* The last register of the bit area (16 bits) cannot be used as it is allocated for the system area.

(b) Speed

Specifies the CC-Link communication speed. Setting range: 156 kbps / 625 kbps / 2.5 Mbps / 5 Mbps / 10 Mbps

(c) Station number setting

Specifies a station number to assign to the compact Wireless Base (Remote device station) on CC-Link. Setting range: 1 to 64

* The settable range varies depending on the selected operating mode (number of occupied stations).

* To avoid a station number conflict, the station number is set to 0 (station number error) by default. Change the station number in accordance with the unit installation conditions.



(4) System settingSystem setting display.

VO Configurator 2.9.0 nformation VO monitor Prop Control panel Base setting Remote registration	Ethernet setting System setting Exp	ort Reset module	- X
System setting I/O mapping: System input size System output size Diagnostic allocation: Max. Remote units:	Manual 1280 points/160 byte 1280 points/160 byte Advanced 15 Remotes	۷ ۷ ۷ ۷	Save all Read factory data
DA refresh time(sec)	15	v	
		 Administrator mode : 281[sec] 	O Monitor mode



- Compact Wireless Base (EXW1-BMJA# etc.)

Parameter	Set value	Initial value	Note			
I/O mapping	Manual	Manual	Specifies an I/O mapping method. * "Manual" is fixed for EXW1-BMJA#.			
Diagnostic allocation	Advanced	Advanced	Specifies diagnostic information to map to the Word area. Setting range: Advanced Detailed (System diagnosis + Remote connection / diagnosis / registration information) * "Advanced" is fixed for EXW1-BMJA#. * Refer to the "Diagnostic mapping" section in the Operation Manual for details.			
DA refresh time(sec) *1	0.1 / 0.2 / 0.5 / 1 / 2 / 5 / 10 / 30 / 60 s	1 s	Set the data update time of the analog output unit connected to the Wireless Remote. * The analog input update time is set for every Wireless Remote unit.			
Output action when upper communication to disconnected.	Clear / Hold / Individual	Clear	Sets the output action of the entire wireless system for when the CC- Link communication is disconnected. CLEAR: Clear the output. HOLD: Fix the output at the current value. Individual: The set value of each Wireless Remote is valid (not the entire system). * The [CLEAR] and [HOLD] values of the [HOLD/CLR (unit)] setting of EX600-WEN/WPN/WSV specifies output actions for valves and I/O units (EX600-DYP# etc.) connected to EX600-WEN/WPN/WSV. Note that this setting does not apply to the wireless system wide output action (different from EXW1-BMJA#).			
Timing of Wireless Communication	20 / 40 / 100/ 200 / 500 / 1,000 / 2,000 / 5,000 msec	500 msec	Activated only when protocol V.2.0 is used If wireless communication (including retries) does not succeed due to obstacles or for other reasons, it is judged to have failed after a set amount of time and disconnected. Afterwards, the Base and the Remote are reconnected.			
Input Information of Wireless Communication	Clear / Hold	Hold	Specifies input information for when the wireless communication is disconnected. CLEAR: Clear the input. HOLD: Fix the input at the current value.			
Wireless signal	Active / Idle	Active	Sets the operation status of wireless communication. Active: Wireless communication output is active Idle: Wireless communication output is idle			
Protocol	V.1.0 / V.2.0	V.1.0	Sets the wireless communication protocol. * To pair with an EX600-W-series unit, V.1.0 must be set. This also applies when building a wireless system consisting of both EXW1 and EX600-W series. Refer to "5.3.2 Parameters" for details.			
Time Information	-	Unsynchroni zed	The time information is the time that the product recognizes. It is used for a timestamping event and other logs. Until "synchronization" is performed, it displays the time elapsed since startup.			
Synchronize time	-	-	The time information of the PC is sent to the product and is synchronized. If the time information of the PC is required for timestamping event and other logs, perform time synchronization. ach analog input unit connected to the Wireless Remote.			

0

- The protocol version is set to V.1.0 by default; to use the 1 Mbps wireless communication speed and the frequency channel selecting function (F.C.S.) in a wireless system consisting solely of EXW1-series devices, change the protocol version to V.2.0 before pairing them.



- Wireless unit (manifold type) (EX600-WEN# / EX600-WPN# etc.)

Parameter	Set value	Initial value	Note
I/O mapping	Manual / Auto	Manual (EX600- WEN#) Auto (EX600- WPN#, fixed)	Define the I/O mapping of the entire wireless system including the Wireless Remote unit registered to the Wireless Base unit. Auto: All I/O points mapped to the Wireless Base unit and Wireless Remote unit are identified and mapped automatically. (The total number of connected I/O points is the total number of I/O points set by the diagnostic information, Wireless Base and registered Remote Unit.) Manual: Fixed at the number of I/O points set in "System input size" and "System output size". * "Auto" is fixed for EX600-WPN#.
System input size	16, 128 to 1280 points (2 bytes to 160 bytes) in 128-point (16- byte) units	1280 points / 160 byte	Set the number of inputs which can be controlled by the entire wireless system. * Number can only be set when "Manual" is used for I/O mapping. * Cannot be set with EX600-WPN#.
System output size	16, 128 to 1280 points (2 bytes to 160 bytes) in 128-point (16- byte) units	1280 points / 160 byte	Set the number of outputs which can be controlled by the entire wireless system. * Number can only be set when "Manual" is used for I/O mapping. * Cannot be set with EX600-WPN#.
Diagnostic allocation	None / Simple / Advanced	Advanced	Set the diagnostic information allocated to the I/O map. Refer to the "Diagnostic allocation" section in the Operation Manual (page 56) for details. None: No diagnostic data Simple: System diagnostics Advanced: System diagnostics + Wireless Remote connection / diagnostics / registration information
Max. Remote units	0 / 15 / 31 / 63 / 127 Remotes (EX600-WEN#) 0 / 15 / 31 Remotes (EX600-WPN#)	15 Remotes	Set the number of Wireless Remote units which are registered to the Wireless Base unit. Wireless channels for the number of the set units are enabled.
DA refresh time (sec) *1	0.1 / 0.2 / 0.5 / 1 / 2 / 5 / 10 / 30 / 60 s	1 s	Set the data update time of the analog output unit connected to the Wireless Remote. * The analog input update time is set for every Wireless Remote unit. Refer to "3.3 Remote setting". Input level Output level Update time Update time Initial setting 1 second



Protocol setting

Refer to the table below for wireless communication protocols.

To pair an EXW1-series unit with an EX600-W-series unit, V.1.0 must be set.

This also applies when building a wireless system consisting of both EXW1 and EX600-W series.

- V.1.0: The same wireless communication method as EX600-W is used, and the [frequency channel selecting function (F.C.S.)] are not available. The communication speed is 250 kbps.
- V.2.0: This version can be applied to a wireless system consisting solely of EXW1 series units.
 The [Individual setting of Output while upper communication is not established] and [Frequency channel selecting function (F.C.S.)] are available. The communication speed is 1 Mbps.

See the table of combinations provided below.

Combination*4		Applicable function					
Wireless Base	Wireless Remote	Communication distance	Protocol	Frequency channel selection function (F.C.S.)	Web function		
EXW1	EXW1	Up to 100 m	V.1.0 / V.2.0	Available *1	-		
EXW1	EXW1+EX600	*2	V.1.0	Not available	-		
EXW1	EX600	Up to 10 m	V.1.0	Not available	-		
EX600	EXW1	Up to 10 m	V.1.0	Not available	Available *3		
EX600	EXW1+EX600	Up to 10 m	V.1.0	Not available	Available *3		
EX600	EX600	Up to 10 m	V.1.0	Not available	Available		

*1 Available in protocol V.2.0.

*2 Up to 100 m between an EXW1-series Base and Remote, and up to 10 m between an EXW1-series Base and an EX600-W-series Remote.

*3 The settings and monitor function are restricted when EX600-WEN/WPN and EXW1-R# are used in combination.

*4 For combinations involving EX600-W series, refer to the operation manual for the product in use.

<u>The protocol can be changed only when no Remote is registered in the</u> <u>EXW1-BMJA#.</u>

Make changes only after unregistering any registered Remotes. Note that an unregistration pop-up window will appear in the I/O Configurator.



(5) Remote registration

For this wireless system, it is necessary to register the PID for each product to establish communication without interference from another network. The Remote unit registration display consists of "Registered Remotes", "Remote registration buttons", "Free Remotes", "Pairing", and "Dummy" items.

* Registration of Remotes needs to be performed with power supplied. * Refer to "3.5 Pairing" for the procedure to register Remotes.



(5)-a Registered Remotes

Details of registered Remotes.

-	red Remotes					
W.ch	Remote PID	Input size	Output size	Base ID	Registration status	
002	11111111	0	2	0EE1401E	Registered	~
004	Dummy	0	0	0EE1401E	Registered	
005	Dummy	0	0	0EE1401E	Registered	
800	DDDDDDI	2	2	0EE1401E	Registered Failed	
010	32165489	2	0	0EE1401E	Registered Wait	
						\sim

- Registered Remote display

Display	Description					
W.ch	Wireless Base channel used when the Wireless Remote was registered.					
Remove PID	Indicates the PID of the Wireless Remote.					
Input size	Wireless Remote input size.					
Output size	Wireless Remote output size.					
Base ID	PID of the registered Wireless Base.					
Registration status	Current registration status. (Registered information is saved ⇒ "Registered", registered information is not saved ⇒ "Registered Wait", registration is not successful ⇒ "Registered Failed") * When the registration is not successful, "Registered Failed" is displayed. Start the registration again.					



(5)-b Remote registration buttons

Remote registration buttons are only enabled when wireless units are in pairing mode.

W.ch:

•

Save reg. info.

- Remote registration button display

Display	Description
W.ch	Select the channel used to register the Remote to the Wireless Base. (Only channels available for registration will be displayed)
[▲]	Move the Wireless Remote from Free Remotes to Registered Remotes. (Specify the wireless channel before moving)
[▼]	Remove a Wireless Remote from "Registered Remotes". (The Wireless Remote will now be displayed in the "Free Remotes" area)
Save reg. info.	Register the Remotes shown in "Registered Remotes" with the status "Registered Wait" ("Registered" will be displayed when the Remote is successfully registered to the Wireless Base)

(5)-c Free Remotes

Nodes for Remote units in pairing mode and not yet registered to a Base are listed in the Free Remotes area.

Free Remotes						
W.ch Remote PID	Input size	Output size	Base ID	Registration sta	tus	
32165489	2	0		Free		

- Free Remote display

Display	Description			
W.ch	lo information to display.			
Remote PID	Indicates the PID of the Wireless Remote.			
Input size	Wireless Remote input size.			
Output size	Wireless Remote output size.			
Base ID	Previously registered Base PID.			
Registration status	Displays the status "Free".			



(5)-d Pairing

The radio buttons used for pairing are only settable in <u>Administrator mode</u>. They can be set even when power is off.



- Pairing radio button display

Item	Description			
Normal mode	Change to normal (non-pairing) mode. Indicates that the current status is Normal (pairing disabled) mode.			
Pairing mode	Change to pairing mode. Indicates that the current status is pairing mode.			

(5)-e Dummy Remote

Use a dummy Remote to secure memory space for a Wireless Remote in the I/O map without registering a Remote. A Wireless Remote unit can be added later even after a system has been built without changing the I/O map by registering it to the dummy area.

The Wireless Remote unit mapping order to the I/O map is from the smallest channel to the largest channel with the wireless channels which have been set during Remote unit registration.

At this time, the wireless channel in which no Wireless Remote unit is registered will be ignored.

When adding a new Wireless Remote unit, it may be required to change the I/O map depending on the wireless channel number.

The dummy Remote can be registered only with a Wireless Base unit.



- Dummy Remote button display

Item	Description
Insert dummy I/O	Move the dummy Remote to "Registered Remotes".
Input size	Set the input size for the dummy Remote (0 to 16 bytes).
Output size	Set the output size for the dummy Remote (0 to 16 bytes).

* Refer to "3.6 Dummy Remote" for further details and for how to register dummy Remotes.

 Before registering a dummy Remote, it is necessary to set the number of inputs / outputs. If a Wireless Remote unit with inputs / outputs which are different from the set numbers is registered, the I/O map should be changed.



(5)-f FCS Setting (Frequency Channel Select)

The frequency channel can be selected using this function. This function is only supported by protocol V.2.0. Specify protocol V.2.0 in [System setting].

FCS Setting cannot be used if communication with subordinate Remotes uses a mixture of protocols. Ensure that only Remote units that support protocol V.2.0 are registered to the Base with which FCS Setting is to be used.

* The number of selectable frequency channels varies depending on the country in use. For more details, check the product number.

•Countries other than the USA, Canada, and South Korea: ch 5 to 79 •USA, Canada, and South Korea: ch 15 to 79

* If no channel is selected, communication is established on ch 79 by default.

Follow the steps below to configure the function on the Remote unit registration screen on the Properties tab.

 Set [Pairing] to [Normal mode]. Refer to "3.5 Pairing" for details on pairing.

	(2) Click [FCS S	Setting].
--	------------------	-----------

🚾 I/O Configurator 2.9.0	- 🗆 X	(
Information I/O monitor Properties Event Wireless		3
Control panel		
CC-Link Setting Import Reset module	Refresh	
Remote registration System setting Export	Power on R/W detected	
Remote registration		
Registered Remotes		
	Pairing:) Normal mode) Pairing mode	
W.ch: Save reg. info. (2)	FCS Setting	
	Summy	
W.ch Remote PID Input size Output size Base ID Registration status TAG	Insert dummy I/O	
	Input size	
	0byte ~	
	Output size	
	Obyte V	
	Obyte	
Administrator mode : 298[sec]	O Monitor mode	



The Frequency Channel Select Window is displayed.

CH.1 C	H.2 CH.3	CH.4 (СН.5 СН.	6 CH.7	CH.8 CH	I.9 CH.10		H.12 CH.13	1.51.14
		2403	2404	2405	2406	2407	2408	2409	2410
2411	2412	2413	2414	2415	2416	2417	2418	2419	2420
2421	2422	2423	2424	2425	2426	2427	2428	2429	2430
2431	2432 2442	2433 2443	2434 2444	2435 2445	2436	2437	2438	2439	2440 2450
2441 2451	2442	2445	2444	2445	2446 2456	2447 2457	2448 2458	2449 2459	2450
2451	2452	2455	2454	2455	2456	2457	2450	2459	2400
2471	2472	2473	2474	2475	2476	2477	2478	2479	2480
2481									

(1) W-LAN Channel indicators

The W-LAN indicators make it possible to select frequencies corresponding to W-LAN channels at one time.

* In the example above, W-LAN Channel: CH.10 is selected.

(2) W-CH indicators

The W-CH indicators make it possible to select frequencies for each channel.

* In the example above, frequencies 2419, 2426 to 2428, and 2446 to 2468 [MHz] are unused channels. Note that frequencies 2446 to 2468 [MHz] correspond to (1) W-LAN Channel: CH.10 above.

- Indicator colours

Colour	Description	Note
Green	Selected W-LAN channel (W-LAN Channel area) Active frequency channel (W-CH area)	
Yellow	Advertise channel	Cannot be set for inactive frequency channels
Grey	Inactive frequency channel	

0

- If advertise channels are included in the CH at the time of selecting a W-LAN Channel, they cannot be selected. To select them, initialize the product or remove all the registered Remotes and then configure F.C.S. before performing pairing.

- To use 5 to 7 frequency channels, neighbouring frequencies need to be separated by 3 MHz.

- To use 8 to 14 frequency channels, neighbouring frequencies need to be separated by 2 MHz.
- To use 15 frequency channels or more, neighbouring frequencies can be selected.



(6) Remote setting

The parameters of a Remote unit can be changed as required.

I/O Configurator 2.9.0				- X
Information I/O monitor Properties	5			3
Control panel				Refresh
Remote setting		Import	Reset module	Keiresh
O Pairing setting		Export		Power on R/W detected
				iv w detected
Remote setting				
HOLD/CLR (unit):	CLEAR		~	Save all
Input size:	128 points/16 byte		~	Read factory data
Output size:(includes valves)	128 points/16 byte		v	Product initialization
in which includes	s a valve density of:	32 points/4 byte	~	
Wireless signal:	Active		v	
AD refresh time(sec)	1s		v	
Unit address order			CI.	
		SI	SI	
	0 1	2 2	1 0	
		_		
	Mo	ode 1 C	Mode 2	
		● Ad	dministrator mode : 298[sec]	O Monitor mode



- Remote parameters

Compact wireless unit (EXW1-RDXNE4## / EXW1-RDYNE4## / EXW1-RDM#E3## etc.)

Parameter	Set value	Initial value	Note
Input size*	16 points (16 bits)	16 points (16 bits)	Fixed For the EXW1-RD#, the number is fixed at 16 (16 bits). * Although the number of occupied inputs of EXW1-RDM# is fixed at 16 (16 bits), only the lower 8 bits are available.
Output size (includes valves)	16 points (16 bits)	16 points (16 bits)	Fixed For the EXW1-RD#, the number is fixed at 16 (16 bits). * Although the number of occupied outputs of EXW1-RDM# is fixed at 16 (16 bits), only the lower 8 bits are available.
Wireless signal	Active / Idle	Active	If set to "Idle", the wireless communication is disconnected.
Power Supply Voltage Monitor (Control/Input)	Enable / Disable	Enable	If set to "Enable", a drop in the US1 (for control/input) power supply voltage can be detected.
Power Supply Voltage Monitor (Output)	Enable / Disable	Disable	EXW1-RDY# EXW1-RDM# If set to "Enable", a drop in the US2 (for output) power supply voltage can be detected.
Output action when upper communication is disconnected.	Clear / Hold	Clear	Specify an output action for when the fieldbus communication is disconnected. CLEAR: Clear the output. HOLD: Fix the output at the current value. Individual: Each output setting can be specified. CLEAR, HOLD, SET: Output ON
Output action when wireless community is disconnected.	Clear / Hold	Hold	Specify an output action for when the wireless communication is disconnected. CLEAR: Clear all Remote output. HOLD: Fix all the Remote output at the current value.



Wireless unit (manifold type) (EX600-WSV#)

Parameter	Set value	Initial value	Note
HOLD/CLR (unit)	CLEAR / HOLD / Software Control	CLEAR	Define all settings that are in the output operation status when fieldbus communication is disconnected. CLEAR: Clear the output. HOLD: Fix the output at the current value. Software Control: CLEAR, HOLD or SET for individual points can be set using bit data. * Software Control is selectable only for manifold type units. Refer to "3.7 Software Control" for setting details.
Input size	0 to 128 points (0 bytes to 16 bytes) in 16- point units	128 points / 16 byte	Set the number of inputs which can be controlled by the Wireless Remote unit.
Output size (includes valves)	0 to 128 points (0 bytes to 16 bytes) in 16- point units	128 points / 16 byte	Set the number of outputs which can be controlled by the Wireless Remote unit. The module output points include the number of points of the valve manifold output.
in which includes a valve density of	0 to 32 points (0 bytes to 4 bytes) in 8-point units	32 points / 4 byte	Set the number of outputs to be allocated to the valve manifold output from the number of points set in the module output size. As the valve manifold output points are included in the module output points, the number of effective points are limited to within the setting range of the module output points.
Wireless signal	Active / Idle	Active	Define the operation status of wireless communication. Active: Wireless communication is available. Idle: Disconnect the wireless communication.
	0.1 / 0.2 / 0.5 / 1 / 2 / 5 / 10 / 30 / 60 s (Initial value 1 s)	1 s	Set the data update time of the analog input unit connected to the Wireless Remote. The analog input update time is set for every Wireless Remote unit. Input level Output level Update time Initial setting 1 second
Unit address order	Mode 1 / Mode 2	Mode 1	Define the address assignment direction of the EX600 I/O units connected to the Wireless Base unit. The address assignment direction is changed using mode 1 / mode 2. Be careful about the I/O mapping. (Refer to the I/O Mapping Order of Wireless Base / Remote Module of the Operation Manual (page 50) for details) Mode 1: Assigned to the right from the end plate. Mode 2: Assigned to the left from the wireless unit.



(7) Pairing setting

Setting for wireless communication between the Wireless Base unit and Wireless Remote unit. It is necessary to set the operating mode to pairing when registering the Wireless Remote to Wireless Base.

🔤 I/O Configurator 2.9.0			- 🗆 X
Information I/O monitor Properties			\$
Control panel			
 Remote setting 	Import	Reset module	Refresh
Pairing setting	Export		Power on R/W detected
Pairing setting			
		ſ	Pairing:
			Normal mode
			 Pairing mode
		L L	
			O Maritana da
	• 4	dministrator mode : 294[sec]	 Monitor mode

- Radio buttons for selecting the pairing mode.

Item	Description
Normal mode	Change to normal (non-pairing) mode. Indicates that the current status is Normal (pairing disabled) mode.
Pairing mode	Switch to pairing mode. Indicates that the current status is pairing mode.



5.4 Event tab

The Event tab makes it possible to check the event information (errors, etc.) of the Wireless Base.



- Event tab display

No.	Display	Description
(1)	Model selection	Select a Wireless Remote registered to the Base.
(2)	Event data export	Event data can be exported to text files.
(3)	Time stamp	The time when the event was obtained is displayed. Synchronized time is displayed only in the case of protocol V.2.0. * Time synchronization needs to be performed in [System setting] on the Properties tab. If time is not synchronized, the time elapsed since the product is turned on is displayed.
(4)	Unit	The unit number is displayed.
(5)	Channel	The channel number of the Wireless Remote is displayed.
(6)	Error Code	The error code is displayed.



• Error codes

The table below shows error codes with corresponding details and diagnostics maps.

Emer es de	Description	Diagnostic	s map		
Error code	Description	Item	Bit no.		
1	Detection of a short circuit of US1 or US2		6 or 7		
2	Detection of the range upper limit		3		
3	Detection of the range lower limit		2		
6	Detection of unconnected load	System	5		
7	Detection of the user setting upper limit	diagnostic 1	1		
8	Detection of the user setting lower limit		0		
9	Detection of the upper limit of the ON/OFF cycles		4		
16	Detection of US1 power supply voltage drop		9		
17	Detection of US2 power supply voltage drop		8		
19	Connection failure between units (during operation)	System	11		
20	Connection failure between units (when power is supplied)	diagnostic 2	12		
22	Detection of system error (when power is supplied)		14		
23	Detection of hardware error (during operation)		15		
64	Number of input / output points setting error	System	0		
70	Detection of system error	diagnostic 3	6		
71	Detection of hardware error	_	7		
72	Number of system input / output points setting error		8		
73	Number of registered Remotes setting error (Outside of the wireless channel setting range)	System diagnostic 4	9		
76	Network setting error		12		
78	Wireless registration data corrupted		14		
79	Detection of wireless hardware error		15		

* Refer to the "Diagnostics map details" section in the Operation Manual for the product.



5.5 Wireless tab

The Wireless tab displays the wireless log data.

🚾 I/O Confi	-								-		×
Information	I/O monitor	Properties	Event Wireless								?
									Refre	esh	
						(7)	(8)		Powe R/W de		
(1)					Recording	g WCh1 ~	EXPORT		CLE/	AR	
Input Outp	out										
WCh		Send Pack	ets	RSSI -24		PER		Comm E	ror		
	ι ι	3		-24	J	0		0	J		
(2)	(;	3)		(4)		(5)		(6)			
						Administrate	or mode : 296[sec]	- O M	onitor m	ode	

- Wireless tab display

No.	Display	Description
(1)	Input / Output tabs	Received data for the Wireless Base is displayed on the Input tab, and sent data is displayed on the Output tab.
(2)	WCh	The wireless channel is displayed.
(3)	Send Packets / Received Packets	The number of sent / received packets is displayed.
(4)	RSSI (Received Signal Strength Indicator)	The radio wave receiving strength is displayed.
(5)	PER (Packets Error Rate)	The packet error rate is displayed.
(6)	Comm Error (Communication Error)	The number of communication disconnections is displayed.
(7)	Selection of wireless channel	Select the wireless channel from which to obtain wireless log data.
(8)	Export of wireless log data	The wireless log data from the selected wireless channel is exported. Wireless log data is divided into four csv files.

• Wireless log data files

Wireless log data is generated and stored in the following four csv files.

Name	Date modified	Туре	Size
AllInfo.csv	2021/10/01 15:53	Microsoft Excel CS	1 KB
🖾 RcvRSSI.csv	2021/10/01 15:53	Microsoft Excel CS	6 KB
🔊 Retries.csv	2021/10/01 15:53	Microsoft Excel CS	1 KB
🔊 SndRSSI.csv	2021/10/01 15:53	Microsoft Excel CS	7 KB



6. Wireless system parameter list

Classificat ion	Parameter name		Set value	Initial value	Setting when power is off	Note
	a)	HOLD/CLR (unit)	CLEAR / HOLD / Software Control	CLEAR	Available	Setting the output operation when the fieldbus communication is disconnected.
	b)	Input size	0 to 128 points (0 to 16 bytes) Increase and decrease by 16 points (2 bytes).	128 points / 16 byte	Available	
	c)	Output size (includes valves)	0 to 128 points (0 to 16 bytes) Increase and decrease by 16 points (2 bytes).	128 points / 16 byte	Available	
Base setting	d)	in which includes a valve density of	0 to 32 points (0 to 4 bytes) Increase and decrease by 8 points (1 byte).	32 points / 4 byte	Available	The valve manifold output points are included in the module output points. The number of effective points are limited to within the setting range of the module output points.
	e)	Wireless signal	Active / Idle	Active	Available	If set to "Idle", the wireless communication is disconnected.
	f)	Unit address order	Mode 1 / Mode 2	Mode 1	Available	Mode 1: Allocation to the right from the end plate. Mode 2: Allocation to the left from the wireless unit.
	a)	IP address type	Manual / DHCP / Remote Control	Manual	Available	The IP address can be input manually only when "Manual" mode is selected.
Ethernet setting	b)	Auto MDI/MDI-X	Auto / MDI / MDI-X	Auto	Available	
	c)	Duplex	Full Duplex / Half Duplex	Full Duplex	Available	
	d)	Speed	Auto / 100 Mbps / 10 Mbps	Auto	Available	
	a)	I/O mapping	Manual	Manual	Available	When the total size (byte) of the I/O mapping is an odd number, 1 byte will be added automatically so that an even number will be allocated.
	b)	System input size	16, 128 to 1280 points (2, 16 to 160 bytes) Increase and decrease by 128 points.	1280 points / 160 byte	Available	This is not settable when the I/O mapping is set to "Auto".
System setting	c)	System output size	16, 128 to 1280 points (2, 16 to 160 bytes) Increase and decrease by 128 points.	1280 points / 160 byte	Available	This is not settable when the I/O mapping is set to "Auto".
	d)	Diagnostic allocation	None / Simple / Advanced	Advanced	Available	Diagnostic information is allocated to the head of the input data of the I/O map.
	e)	Max. Remote units	0 / 15 / 31 / 63 / 127 Remotes	15 Remotes	Available	Wireless channels for the number of the set units are enabled.
	f)	DA refresh time (sec)	0.1 / 0.2 / 0.5 / 1 / 2 / 5 / 10 / 30 / 60 s	1 s	Available	Set the sampling frequency of the analog output equipment.

- Wireless Base unit (EX600-WEN#) setting parameters



Classification	Pa	arameter name	Set value	Initial value	Setting when power is off	Note
	a)	HOLD/CLR (unit)	CLEAR / HOLD / Software Control	CLEAR	Available	Setting the output operation when the fieldbus communication is disconnected.
	b)	Input size	0 to 128 points (0 to 16 bytes) Increase and decrease by 16 points (2 bytes).	128 points / 16 byte	Available	
	c)	Output size (includes valves)	0 to 128 points (0 to 16 bytes) Increase and decrease by 16 points (2 bytes).	128 points / 16 byte	Available	
Base setting	d)	in which includes a valve density of	0 to 32 points (0 to 4 bytes) Increase and decrease by 8 points (1 byte).	32 points / 4 byte	Available	The valve manifold output points are included in the module output points. The number of effective points are limited to within the setting range of the module output points.
	e)	Wireless signal	Active / Idle	Active	Available	If set to "Idle", the wireless communication is disconnected.
	f)	Unit address order	Mode 1 / Mode 2	Mode 1	Available	Mode 1: Allocation to the right from the end plate. Mode 2: Allocation to the left from the wireless unit.
	a)	I/O mapping	Auto	Auto	Available	For PROFINET Wireless Base I/O, only automatic mapping is available.
	b)	System input size	-	-	-	This is not settable when the I/O mapping is set to "Auto".
_	c)	System output size	-	-	-	This is not settable when the I/O mapping is set to "Auto".
System setting	d)	Diagnostic allocation	None / Simple / Advanced	Advanced	Available	Diagnostic information is allocated to the head of the input data of the I/O map.
	e)	Max. Remote units	0 / 15 / 31 Remotes	15 Remotes	Available	Wireless channels for the number of the set units are enabled.
	f)	DA refresh time (sec)	0.1/0.2/0.5/1/2/5/10/ 30/60 s	1 s	Available	Set the sampling frequency of the analog output equipment.
Remote registration	a)	Pairing	Normal / pairing modes	Normal mode	Available	Normal mode: Wireless Remote cannot be registered. (Communication with the registered Remote will be established). Pairing mode: Wireless Remote can be registered.
č	b)	Remote registration	Allocation and registration of the Wireless Remote unit to the wireless channel.	Remote not registered	Not available	
	c)	Dummy Remote	Addition of dummy Remote to the wireless channel	Dummy Remote unset	Not available	Refer to dummy Remote registration for setting details .

- Wireless Base unit (EX600-WPN#) setting parameters



Classification	Parameter name		(EXVV1-BIVIJA#) Setting para	Initial value	Setting when power is off	Note
	a)	Operating mode	1 to 8	2	Available	
CC-Link setting	b)	Speed	156 kbps / 625 kbps / 2.5 Mbps / 5 Mbps / 10 Mbps	156 kbps	Available	
	c)	Number of slave stations	1 to 64 stations	0	Available	
	a)	I/O mapping	Manual	Manual	Available	Fixed at "Manual".
	b)	Diagnostic allocation	Advanced	Advanced	Available	Fixed at "Advanced".
	c)	DA refresh time (sec)	0.1/0.2/0.5/1/2/5/10/30/ 60 s	1 s	Available	
	d)	Output action when upper communication is disconnected.	Clear / Hold / Individual	Clear	Available	
System setting	e)	Timing of Wireless Communication	20 / 40 / 100/ 200 / 500 / 1,000 / 2,000 / 5,000 msec	500 msec	Available	
	f)	Input Information of Wireless Communication	Clear / Hold	Hold	Available	
	g)	Wireless signal	Active / Idle	Active	Available	If set to "Idle", the wireless communication is disconnected.
	h)	Protocol	V.1.0 / V.2.0	V.2.0	Available	
	i)	Time Information	-	-	-	
	j)	Synchronization time	-	-	-	
	a)	Pairing	Normal / pairing modes	Normal mode	Available	
Remote registration	b)	Remote registration	Allocation and registration of the Wireless Remote unit to the wireless channel.	Remote not registered	Not available	
	c)	Dummy Remote	Addition of dummy Remote to the wireless channel	Dummy Remote not set	Not available	Refer to "3.6 Dummy Remote" for details.

- Compact Wireless Base unit (EXW1-BMJA#) setting parameters



- Compact Wireless Remote unit (EXW1-RDXNE4## / EXW1-RDYNE4## / EXW1-RDM#E3##) setting parameters

Classificat ion	Pa	arameter name	Set value	Initial value	Setting when power is off	Note
	a)	Input size*	16 points / 2 byte	16 points / 2 byte	Available	EXW1-RDXNE4# / EXW1-RDM#E3#: 16 points / 2 byte fixed EXW1-RDYNE4#: 0 points / 0 byte fixed
	b)	Output size (includes valves)*	16 points / 2 byte	16 points / 2 byte	Available	EXW1-RDYNE4# / EXW1-RDM#E3#: 16 points / 2 byte fixed EXW1-RDXNE4#: 0 points / 0 byte fixed
	c)	Wireless signal	Active / Idle	Active	Available	If set to "Idle", the wireless communication is disconnected.
Remote setting	d)	Power Supply Voltage Monitor (Control / Input)	Enable / Disable	Enable	Available	
	e)	Power Supply Voltage Monitor (Output)	Enable / Disable	Disable	Available	
	f)	Output action when upper communicatio n is disconnected.	Clear / Hold	Clear	Available	Specify an output action for when the fieldbus communication is disconnected.
	g)	Output action when wireless community is disconnected.	Clear / Hold	EXW1-RDYNE4#: Clear EXW1-RDM#E3#: Hold	Available	Specify an output action for when the wireless communication is disconnected.
Pairing setting	a)	Pairing	Normal/pairing modes	Normal mode	Available	Normal mode: Wireless Remote cannot be registered. (Communication with the registered Remote will be established). Pairing mode: Wireless Remote can be registered.



Classificat ion		arameter name	Set value	Initial value	Setting when power is off	Note
	a)	HOLD/CLR (unit)	CLEAR / HOLD / Software Control	CLEAR	Available	Setting the output operation when the fieldbus communication is disconnected.
	b)	Input size	0 to 128 points (0 to 16 bytes) Increase and decrease by 16 points (2 bytes).	128 points / 16 byte	Available	
	c)	Output size (includes valves)	0 to 128 points (0 to 16 bytes) Increase and decrease by 16 points (2 bytes).	128 points / 16 byte	Available	
Remote setting	d)	in which includes a valve density of	0 to 32 points (0 to 4 bytes) Increase and decrease by 8 points (1 byte).	32 points / 4 byte	Available	The valve manifold output points are included in the module output points. The number of effective points are limited to within the setting range of the module output points.
	e)	Wireless signal	Active / Idle	Active	Available	If set to "Idle", the wireless communication is disconnected.
	f)	AD refresh time (sec)	0.1/0.2/0.5/1/2/5/10/30/60 s	1 s	Available	Set the sampling frequency of the analog input equipment.
	g)	Unit address order	Mode 1 / Mode 2	Mode 1	Available	Mode 1: Allocation to the right from the end plate. Mode 2: Allocation to the left from the wireless unit.
Pairing setting	a)	Pairing	Normal / pairing modes	Normal mode	Available	Normal mode: Wireless Remote cannot be registered (Communication with the registered Remote will be established). Pairing mode: Wireless Remote can be registered.

- Wireless Remote unit (manifold type) (EX600-WSV#) setting parameters

- Parameters in common with Wireless Base units and Wireless Remote units

Classification	Parameter name	Set value	Initial value	Setting when power is off	Note
Information	TAG	Max. 15 characters	Part No (EX600-WEN#) (EX600-WPN#) (EX600-WSV#) (EXW1-BMJA#) (EXW1- RDXNE4#) (EXW1- RDYNE4#) (EXW1- RDYNE4#) (EXW1- RDM#E3)	Available	Characters which can be input are half-width characters (alphabet, numbers, symbols) representable in ASCII code. Half-width katakana cannot be entered.



7. Troubleshooting

Problem no.	Problem	Possible causes	Inspection and countermeasures
1	The Wireless Base / Remote unit information cannot be read even when the [Refresh] button is clicked.	 The NFC reader / writer has moved away from the antenna of the Wireless Base / Remote unit. The PC does not identify the NFC reader / writer. 	 Adjust the NFC reader / writer so that it is positioned at the centre of the NFC antenna (circled part). 2-1: Remove the NFC reader / writer from the USB terminal of the PC and connect it again. 2-2: Uninstall the driver for "NFC Port / PaSoRi" and then install it again. 2-3: Install the NFC reader / writer connection driver NFC port software again.
2	Logged in to Administrator mode, but I/O setting or pairing setting cannot be performed.	The mode has been switched to Monitor mode. Mode automatically changes to Monitor mode when there is no movement of the mouse for 300 seconds in the I/O Configurator.	Log in again to Administrator mode.
3	Password forgotten.	-	Delete the password by entering the master key. Refer to "2.4 Monitor mode and Administrator mode" for details.
4	The Wireless Remote unit is registered to the Wireless Base unit, but a communication error was confirmed in the Information tab.	 The radio waves do not reach between the Wireless Base and Remote. The Wireless Remote settings might have been changed after the Remote was registered. 	 Check the LED on the unit. Release pairing once, and perform pairing again.
5	The set parameters were changed by the Wireless Base (Remote) or with "System setting", but the changes are not reflected.	"Reset" was not performed after saving the set parameters.	Turn off the power supply and on again or click the "Reset" button.
6	The analog output unit voltage (current) was specified numerically in forced output mode, but the correct value is not output.	 The set value is outside of the range. Scaled data format has been selected for analog format. 	 Enter a value within the range or change the unit setting using the I/O Configurator (Web version). The value must be in hexadecimal. Refer to the EX600 Analog unit Operation Manual for details.



Problem no.	Problem	Possible causes	Inspection and countermeasures
7	Not possible to change to forced output mode.	 Connected with higher unit. Mode is Monitor mode. 	 Disconnect the unit from the higher unit. Login from the Administrator mode.
8	The Wireless Remote unit does not operate with the set input / output size.	The Wireless Remote operates with the input / output size set when the Wireless Remote was registered.	The Wireless Remote follows the input / output size when it was registered to the Wireless Base. Check the Wireless Remote input / output size from the Wireless Base. If the size is not correct, register the size again.
9	The location and the type of error being generated is unknown.	-	Check the system configuration on the Information tab of the Wireless Base to identify the unit with an error. Check the diagnostic information from the Description to identify the error. Refer to "5.1 Information tab" for details and diagnostic information of each unit.
10	Free Remotes are not displayed when registering the Remote.	 The Wireless Remote is not in pairing mode. The Wireless Remote is already registered. Another Wireless Base is in pairing mode. 	 Check that the Wireless Remote is in registration mode. When the Wireless Remote is already registered, it needs to be deleted to register it again. When another Wireless Base is in pairing mode, the Wireless Remote will be displayed for the Base. Keep to having one Wireless Base in pairing mode.



8. Specifications / technical information / supplementary information

8.1 Terminology

	Term	Definition		
A	Administrator mode	Administrator mode allows the user to configure the wireless units. Wireless Base / Remote become settable.		
В	Broken line detection	A broken wire to the input or output equipment has been detected by the diagnostic function.		
С	CC-Link	Open network developed by Mitsubishi Electric Corporation. Abbreviation of Control & Communication Link.		
D	DHCP	A protocol that automatically allocates information, necessary to be registered to use the network, such as an IP address, to individual devices connected to the TCP/IP network.		
	Dummy Remote	A dummy Remote can be used to reserve a dummy area within the I/O map. A Wireless Remote can then be registered to the dummy area at a later time, without having to change the I/O map.		
Е	Export	Function to save the configured values of a wireless unit by exporting them to a PC.		
F	Fieldbus	Network protocol to establish digital communication between an automated industrial system such as with measurement equipment or manipulation equipment and a PLC.		
	Full duplex	Communication system that can send and receive data at the same time bi- directionally.		
н	Half-duplex	Communication method that can send and receive data reciprocally in bi-directional communication.		
I	Import	Function to reconfigure a wireless unit by importing values stored on a PC.		
	I/O Configurator (NFC version)	Application used to directly set and monitor the wireless unit parameters via an NFC reader / writer.		
	І/О Мар	Memory area reserved for the I/O data and diagnostic information of the wireless system.		
	IP address	A 32-bit digit sequence which is assigned to identify devices which are connected to the network.		
М	MAC address	A unique number assigned to all devices connected to an EtherNet network.		
	Manifold	A branching object. An object providing convergence.		
	Module	A module consists of a Wireless Base / Wireless Remote combined with I/O units and valve manifolds.		
	Monitor mode	Mode which possesses the privileges to monitor the I/O Configurator (NFC version). Wireless Base / Remote settings can be monitored but setting cannot be performed.		
N	NFC	Abbreviation of Near Field Communication. A non-contact short distance wireless communication used for configuration of the wireless units. The I/O Configurator (NFC version) can directly command the Wireless Base / Remote through an NFC reader / writer.		
	Number of inputs	Number of points which can receive information from input equipment such as a sensor or switch.		
	Number of outputs	Number of points which can operate output equipment such as a valve, lamp or motor starter.		



	Term	Definition
0	Occupied points for the module input / output	Number of I/O points that can be controlled by a module.
Р	Pairing	Registration of the PID (Product ID) of the Wireless Remote unit to be connected to the Wireless Base unit. Registration occurs at the initial setting, then the wireless system will activate.
	PID	Abbreviation of Product ID. A 32-bit numeric string allocated to identify the wireless unit (Base / Remote).
	PLC	Abbreviation of Programmable Logic Controller. A digital computer used for automation of electromechanical processes.
R	Refresh button	Button to display the latest configuration of the wireless units, set by the I/O Configurator (NFC version).
	Remote Control	The mode to respond to the commands of BOOTP / DHCP Server provided by Rockwell Automation. Gateway address and subnet mask can be set to any value.
	Reset button	Button to update the wireless units with the latest configuration set by the I/O Configurator (NFC version). Restarting the controller will also activate the setting.
S	Short circuit detection	Diagnostic function which detects generation of an overcurrent due to a short circuit between the output and the positive power supply line or the ground line.
	Short circuit protection	Function which avoids damage to the internal circuit when overcurrent is generated due to short circuit between the output and the positive power line or the ground line.
W	Wireless Base	A unit which establishes wireless communication of input or output data to the Wireless Remote. It is connected to a PLC to establish communication of input or output data.
	Wireless channel	Identification number of the Wireless Remote unit connected to the Wireless Base unit.
	Wireless Remote	A unit which establishes wireless communication of input or output data to a Wireless Base.
	Wireless unit	A unit which establishes wireless communication. This is a generic name for the Wireless Base and Remote units.



Revision history

Revision no.	Applicable models	Updated content
2.00	EX600-WEN# EX600-WSV#	First edition
2.10	EX600-WPN# EX600-WSV#	Version for EX600-WPN#
2.20	EX600-WEN# EX600-WPN# EX600-WSV#	Common version for EX600-WEN# and EX600-WPN# ACS reader / writer has been added to verified NFC reader / writers.
2.60	EX600-WEN# EX600-WPN# EX600-WSV#	Remote Control function added to Ethernet setting Change to wireless unit naming
2.9.0	EXW1-RDXNE4# EXW1-RDYNE4# EXW1-RDM#E3 EXW1-BMJA#	Addition of EXW1 series



Revision history

- A: Contents revised in several places. [August 2018]
- B: Contents are added. [August 2018]
- C: Contents revised in several places. [November 2019]
- D: Content changes [March 2022]

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