



Operation Manual

PRODUCT NAME

Refrigerated Air Dryer

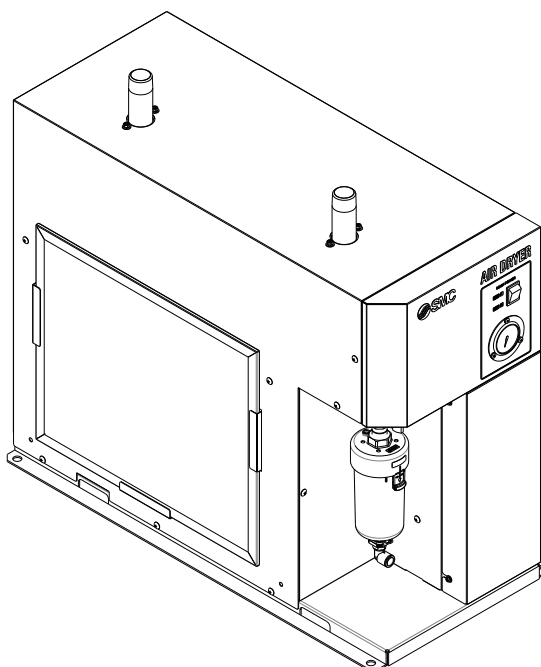
MODEL / Series

IDFB60-23-C,L,R,T,V

IDFB70-23-C,L,R,T,V

IDFB80-23-C,L,R,T,V

IDFB90-23-C,L,R,T,V



Please read this manual prior of using the air dryer.
Keep the manual readily available for reference.

SMC Corporation

To Customers

Thank you for selecting SMC Refrigerated Air Dryer.

This operation manual must be read and understood thoroughly before using the product. It provides all essential information pertaining to safety, as well as, maximizing product efficiency in order to extend the life of the product.

In addition, it is strongly recommended that you follow all the safety guidelines and regulations set forth by the local government agency for proper installation and usage.

This manual explains about installation and trial operation of the product. These tasks should be performed only by individuals with the proper training and have a good understanding of the air dryer.

For safety and long life of the product, be sure to read this operation manual (hereinafter referred to as the “manual”) and clearly understand the contents.

There is no production amends or financial compensation due to dryer’s trouble.

This manual contains confidential information proprietary to SMC.

It must not be reproduced or disclosed to others, or used in any other way, in part or in whole, except as authorized in writing by SMC.

Note: The contents of this operation manual are subjected to change without prior notice.

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Chapter 1 Safety Instructions



Be sure to read and comprehend important cautionary notifications in this operation manual before use.

1.1 Before Using Air Dryer

- In this chapter, the stated contents are especially about safety.
- This Air Dryer is installed downstream of the air compressor to remove moisture. The manufacturer is not responsible for any misuses or misapplications.
- This Air Dryer operates with high voltage and hot surfaces during operation. In addition, this air dryer has high speed rotating fan and motor, which can cause serious injury upon accidental contact. It is advised that you contact the factory or SMC authorized dealer for spare parts or other servicing needs.
- We strongly recommend that any one who is working with this air dryer need to read and understand the instructions in this manual beforehand. Often, it's necessary for the people involved, to receive training in order to address the issues of safety and proper application.
- When short period power shortage (including instantly recovered shortage) is recovered, it may take a longer starting period than usual starting or may not start due to the protective devices.
In this case, turn off the Switch with lamp on dryer panel and wait 3 minutes. After this step, turn on the switch to restart. When the cover panel of this unit is open, the Switch with lamp must be in the off position, because dryer may start itself when the power supply is recovered.
- Connections to a power source where the product is exposed to transient stresses exceeding overvoltage category II (as defined in IEC60664-1).
- Only connect to TN-S power distribution systems with N conductively connected to PE.
- This manual must be kept available to operators whenever necessary.

1.1.1 Danger, Warning, and Caution Used in This Manual

This product is designed with the first priority on safety. However, there are some inherent risks that cannot be eliminated. This manual classifies these risks into the following three categories according to the severity: **DANGER**, **WARNING** and **CAUTION**. Read these statements carefully and thoroughly understand them before operating or performing maintenance on the unit.



DANGER

“DANGER” indicates that there is an imminent hazard that will cause serious injury or death if not avoided.



WARNING

“WARNING” indicates that there is a hazard that may cause serious injury or death if not avoided.




CAUTION


“CAUTION” indicates that there is a hazard that may cause minor injury.

1.2 Hazard Classifications & Position of Hazard warning Labels


To help you recognize the hazards, the unit utilizes special graphics to indicate different hazards. Confirm the contents of the hazards and the location of the labels before operation.

 WARNING
<ul style="list-style-type: none">- Only properly trained, qualified personnel are allowed to perform tasks such as: Operation, installation, relocation of product and maintenance works.- Should any problem occurs, address it according to instruction in this manual.- Identify problems following the guidelines in Chapter 6 for Troubleshooting before proceed with maintenance works.- In the event of any problems the product should not be turned on. When the product fails or a fault occurs, shut down immediately, and contact for service.


1.2.1 Hazard of Electricity

 WARNING
Inside of this product, there is a power-supplying section with high voltage separated by the cover panel. Do not operate the product with the cover panel off.

1.2.2 Hazard of Hot Surface

 WARNING
Since this product has parts that become hot during operation, there is a possible risk of burn-associated injuries. These parts remain hot even after power is off. Wait until the unit has cooled down before touching.

1.2.3 Danger of Compressed Air Circuit

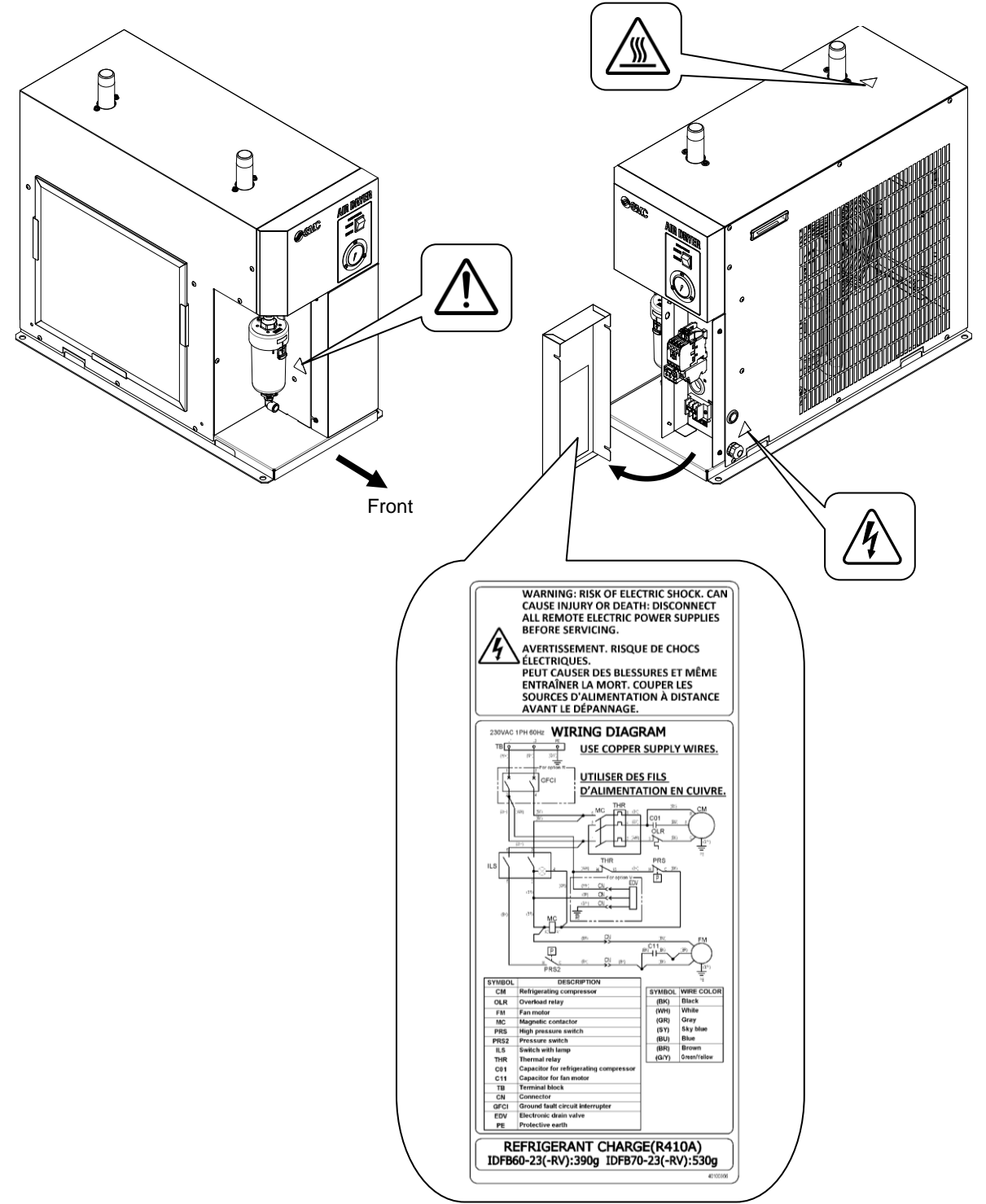
 WARNING
Before replacing or cleaning parts, be sure to relief the pressure remained inside of the product until the gauge indicates "0". High pressure can propel object at high velocity and cause injury.

1.2.4 Positions of Hazard Warning Labels

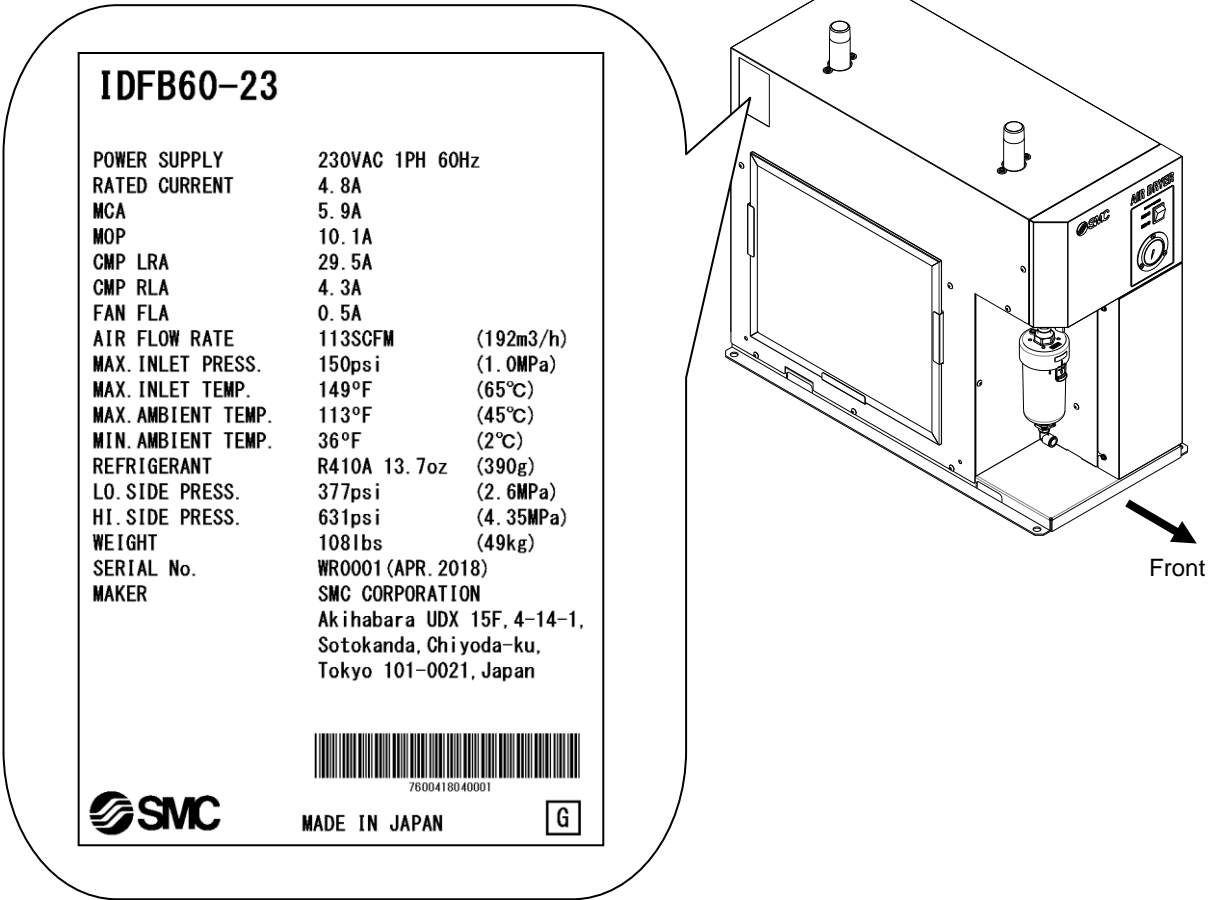


WARNING

- Read with caution and pay attention to the notations of hazard warning labels.
- Do not remove or modify hazard warning labels.
- Confirm the positions of hazard warning labels.



1.2.5 Model no. Label



* It is an example of model "IDFB60-23".

How to see the serial number. **W R 0001 (April 2018)**

W			R			0001
Year	Symbol	Remarks	Month	Symbol	Remarks	Serial No.
2018	W	Repeated from A to Z in alphabetical order	1	o	Repeated from A to Z in alphabetical order, with o for January and Z for December	-
2019	X		2	P		
2020	y		3	Q		
2021	Z		4	R		
↓	↓		↓	↓		

1.3 Disposal

When you dispose of the product, you should collect the refrigerant and the compressor oil inside the refrigerant circuit.



CAUTION

- This product contains Fluorocarbon HFC.
- It is strictly forbidden to emit Fluorocarbon into the atmosphere. Before you repair the refrigerant circuit, you should collect the refrigerant with proper evacuation system. The collected refrigerant should be properly recycled by qualified agency. Only personnel with proper credentials are allowed to handle refrigerant.
- Only properly trained and qualified personnel are allowed to remove the cover panel of the product.
- The quantity and the type of Fluorocarbon are mentioned on the model no. label. See Page 1-4.



CAUTION

- Dispose of the refrigerant and compressor oil according to the regulation of local government.
- Only personnel with proper credentials are allowed to collect refrigerant and compressor oil.
- Only properly trained and qualified personnel are allowed to remove the cover panel of the product.
- For any questions, please contact an SMC authorized dealers.

1.4 Limited warranty and Disclaimer / Compliance Requirements

The product used subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements.”

Read and accept them before using the product.

Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered. Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.
This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulation of the countries involved in the transaction. Prior to the shipment of a SMC product of a SMC product to another country, assure that all local rules governing that export are known and followed.



CAUTION

The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries. If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.



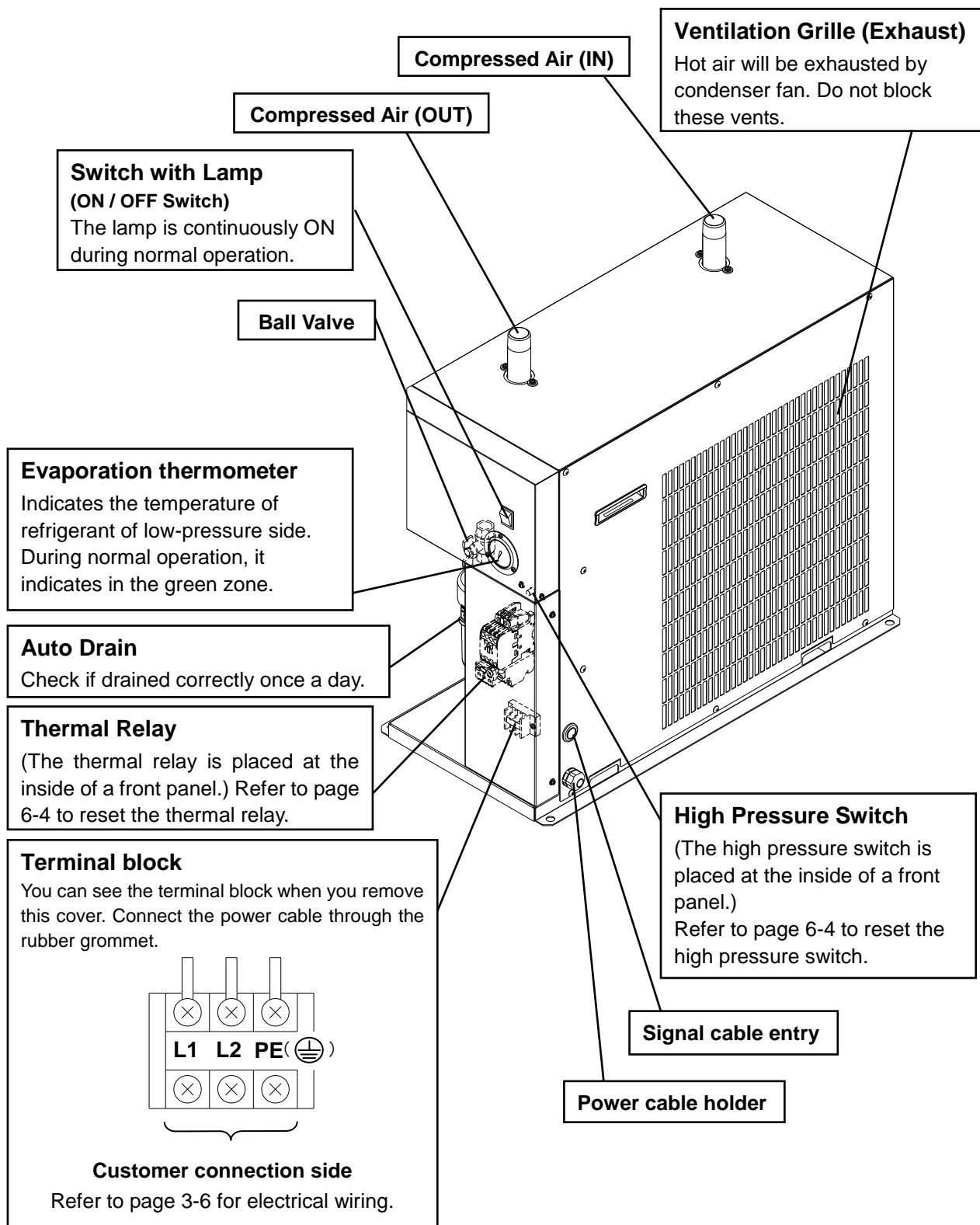
CAUTION

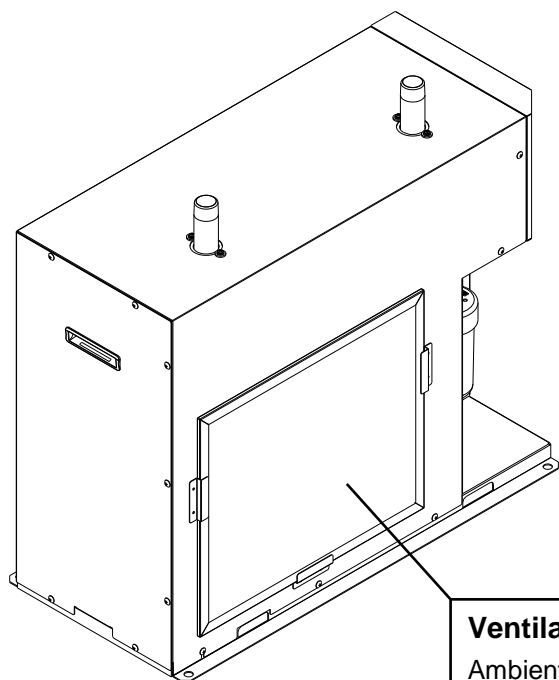
SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

Chapter 2 Parts Name and Functions

2.1 Parts Name and Functions





Ventilation Grille (Suction) with Dust proof filter

Ambient air will be sucked by condenser fan.
Do not block these vents.

Chapter 3 Transportation/Installation



WARNING

Use the product in the right way. During Installation, operation, maintenance, and check, you should be careful in keeping the safety of human body.



CAUTION

Transportation, installation, and maintenance including dangerous work must be done by a personnel who has enough knowledge and experience about the product and the system.

3.1 Transportation

When you transport the product, you should follow the instructions below:

- You should lift the product from the base surface with careful attention to prevent tipping over.
- Do not lay the product sideways, or you will damage the product.
- Do not suspend the product from the ceiling or hang from the wall.
- Do not transport the product with any part such as an air filter mounted on the fittings at the air inlet or outlet port of the product. If it is unavoidable to transport the product with such a part mounted, support the mounted part with a bracket to prevent the product from being affected by vibration during transportation.



WARNING

This product is heavy. Make sure to follow above instruction.

As each model weights more than 110lbs(50kg) incl. package, a forklift is necessary.

Transportation using forklift should be done by personnel who has the license.

3.2 Installation

3.2.1 Location

The product should not be used or stored in the circumstances as follows. Those circumstances will cause not only malfunction but also failures.

- Locations where the air dryer will be in direct contact with wind and rain. (Locations where relative humidity is 85% or more.)
- Locations where the product is exposed to water, moisture vapor, salty water, oil and so on.
- Locations where dust or particles are.
- Locations where inflammable or explosive gas are.
- Locations where corrosive gas, solvent, combustible gas are.
- Locations that receive direct sunlight or where radiant heat is generated.
- Locations where ambient temperature is beyond following range:
 - On-stream: 36 to 113 °F (2 to 45°C)
 - Storage: 32 to 122°F (0 to 50°C) (when there is no drain water inside of the piping)
- Locations where temperature changes rapidly.
- Locations where strong electromagnetic noise is generated (locations where electromagnetic field, strong magnetic field, surge is generated)
- Circumstances where static electricity is produced or discharged through the body of the product.
- Locations where strong high frequency wave is generated.
- Locations where danger of thunder is apparent.
- Locations by loading on vehicles, marine vessels, and so on.
- Locations whose altitude is higher than 2,000 meters.
- Circumstances where strong vibration or impact are transmitted.
- Circumstances where too much force and weight are put on the body of the product that causes it to deform.
- Circumstances where enough spaces cannot be taken to do maintenance (in the plant where the product is operated).
 - Spaces needed for maintenance
 - Front: 2feet(600 mm) / Rear: 2feet(600 mm) / Top: 2feet(600 mm) / Right: 2feet(600 mm) / Left: 2feet(600 mm)
- Locations the ventilation grille of the product can be blocked.
- Place where rejection style air of air compressor or other driers (hot wind) is inhaled.
- Place where rapid pressure fluctuation and fluid velocity variation happen.



WARNING

- **Do not use this product with compressed air which contains, or store this product in an environment which contains the following substance avoid malfunction and also to avoid injury to the user due to broken parts:**
- **Corrosive gas, solvents and other harmful chemicals.**

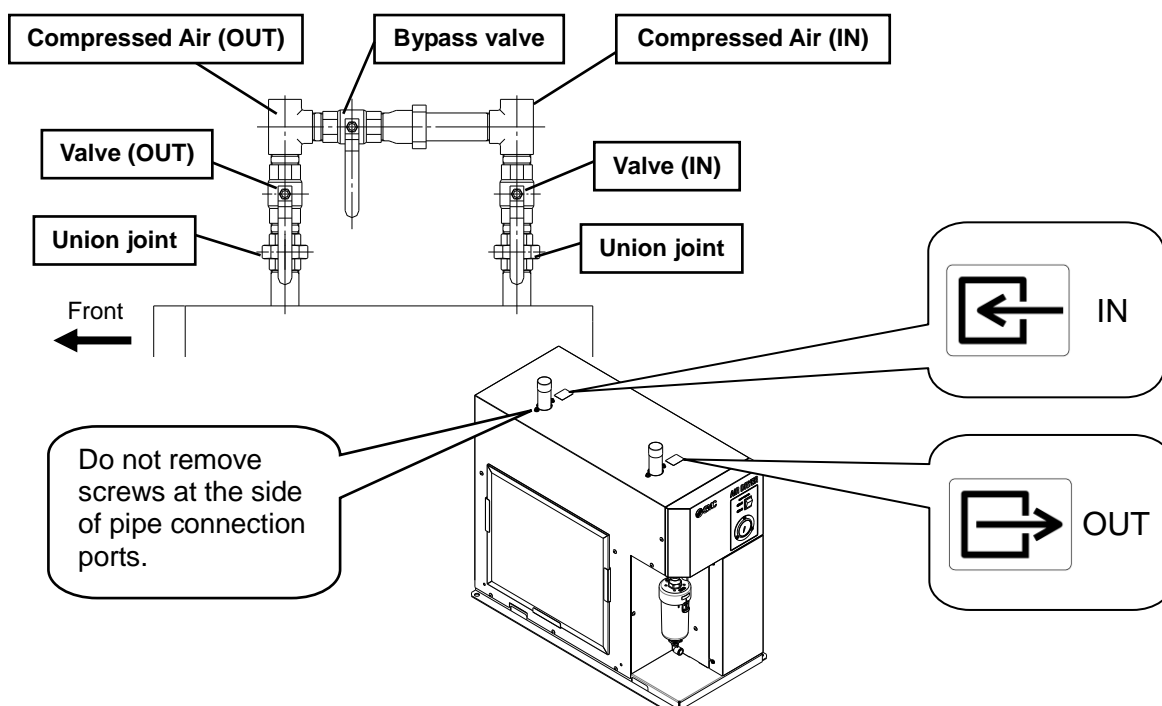
3.2.2 Anchorage

- The air dryer should be installed on a vibration-free, stable, horizontal flat surface.
- Refer to "Chapter7 7.3 Dimensions" for the dimensions.
- This model should be installed using anchor bolts (not included) to prevent shifting during a potential earthquake. (The anchor bolts are available separately as a set.)

Parts No.	Description	Qty.
IDF-AB500	Foundation bolt set	1 set (4 pcs/set)

3.2.3 Air piping

- Connection to the inlet and outlet of compressed air should be made removable by using union and so on.
- Secure the piping coupling section with a pipe wrench, connect the air piping fittings.
- Do not allow the weight of the piping to lie directly on the air dryer. When mounting any part such as an air filter on the fitting at the compressed air inlet or outlet port, support the part to prevent excessive force from being applied to the product.
- Be careful not to let the vibration of the air compressor transmit.
- Surface temperature of piping will reach to the same temperature as the inlet compressed air. Apply thermal insulation around the piping when the inlet compressed air is higher than 140 °F (60 °C).
- If the temperature of compressed air on the inlet side is higher than 149 °F (65°C), place an after-cooler after the air compressor. Or, make the temperature of the place where the air compressor is installed lower than 149 °F (65°C).
- If the air supply makes high pressure fluctuation (pulsation), take any countermeasures such as installing air tank.
- Flash the piping sufficiently in order to avoid any foreign substances such as dust, sealing tape, liquid gasket, etc. when piping before piping connection. Foreign substances in the piping can cause cooling failure or drainage failure.
- Use pipes and fittings that have enough endurance against the operating pressure and temperature. And connect it firmly to prevent air leakage.
- Provide bypass piping to make it possible to do maintenance without stopping the air compressor.
- When tightening the inlet/outlet air piping, firmly hold the port on the air dryer with a pipe wrench, etc.
- If a metallic flexible tubing is used for the air gateway piping, the allophone might be generated in piping. In that case, please change to the piping of the steel pipe.
- Please set up the filter in the dryer secondary for the drain dispersion prevention when a rapid pressure fluctuation and the fluid velocity variation happen.
- Variations in operating conditions may cause condensation to form on the surface of the outlet piping. Apply thermal insulation around the piping to prevent condensation from forming.



3.2.4 Auto Drain tube

- A tube (12mm) O.D. is attached as the auto drain. The end of the tube is open to atmosphere to let drain flow through the tube into a collector or drain pipe.
(When the drain tube to be changed by customer, the tube length should be 5m or shorter and the I.D. 8mm or larger for proper working of auto drain.)
- The compressed air is used to push out the drain periodically. Fix the outlet end of the tube in order to prevent whipping action during discharge.
- Install the drain tube in such a way so that no drain is trapped.
- During installation, make sure the dryer does not sit on the drain tube which is at the bottom of the unit. Be careful to avoid the dryer from crushing the tube during installation.
- In case the drain tube to be arranged behind the dryer, please use the attached holder.



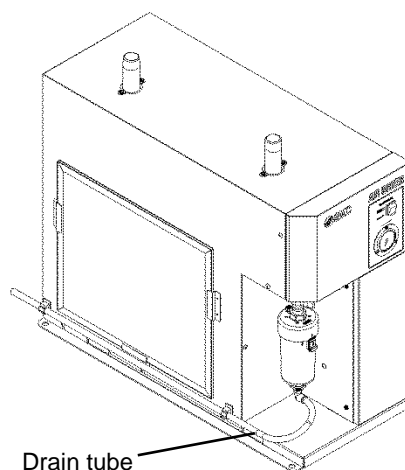
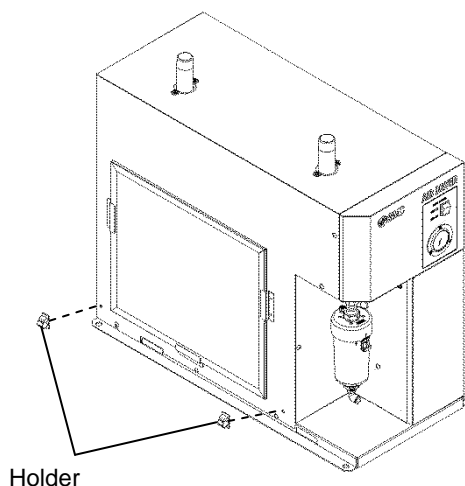
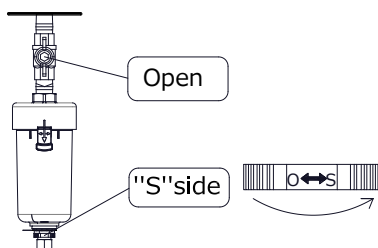
WARNING

- To handle drain discharge, follow the safety guidelines such as wearing protective goggles, apron, and gloves.
- In cases where oil is mixed in the wastewater discharged from the auto drain, the liquid would be considered as toxic waste and treatment is necessary in accordance with local regulations.



CAUTION

- Keep the ball valve "OPEN" during in operation. If the ball valve is closed, drain cannot be discharged.
- Keep the drain cock "S" side. If the drain cock is "O" side, compressed air is blown out continuously.



3.2.5 Electric Wiring



WARNING

- Only properly trained and qualified personnel are allowed to perform wiring work.
- Before wiring, be sure to shut off the power supply. Never perform wiring work while the product is energized.
- Supply power of the product should meet the specifications on page 7-1.
- Ensure a stable power supply with no voltage surges.
- Take care not to overload the power supply by connecting multiple units to one supply.
- Supply power from a system that has emergency stop measures.
- Ensure that a Ground Fault Circuit Interrupter (GFCI) with appropriate capacity for earth leakage and load is used in the power supply of the product to prevent electrical shock and burnout of the compressor motor. See “7-1 List of specifications” for details.
- Be sure to install the circuit breaker correctly so that it disconnects all live conductors and so that the operating handle can be easily accessible.
- Circuit breaker must be properly selected to meet safety standard of local regulations.
- The product must be grounded for safety.
- Be sure that the protective conductor has some additional length in respect to the live conductors, so that it is not subject to mechanical stresses.
- Always be sure to connect the protective conductor first, disconnect it last in respect to the other connections.
- Do not connect ground wire to a water pipe, a gas pipe, or a lightning rod.
- Do not modify the electrical wiring of the power supply.

Specification of power cable

- Prepare following power cable.
- Three-cores (including the ground cable)

IDFB60-23	IDFB70-23	IDFB80-23	IDFB90-23
16AWG (1.25mm ²),		12AWG (3.5mm ²)	10AWG (5.5mm ²)
External diameter: about 9 to 11mm.		External diameter: about 18 to 23mm.	

*Additional length of about 0.2m is needed to wire inside of the product.

Connecting to the power supply

- Connect the power cable and the ground to the terminal block. Make sure to use the ring terminals for terminal screws.

	IDFB60-23	IDFB70-23	IDFB80-23	IDFB90-23
Terminal screws	M3.5		M4.0	
Applicable crimped terminal	1.25-3.5		3.5-4	5.5-4
	(Width: 8.5mm and below)		(Width: 9.5mm and below)	

Wiring procedure

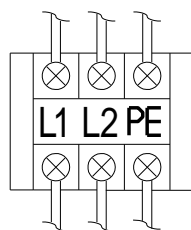
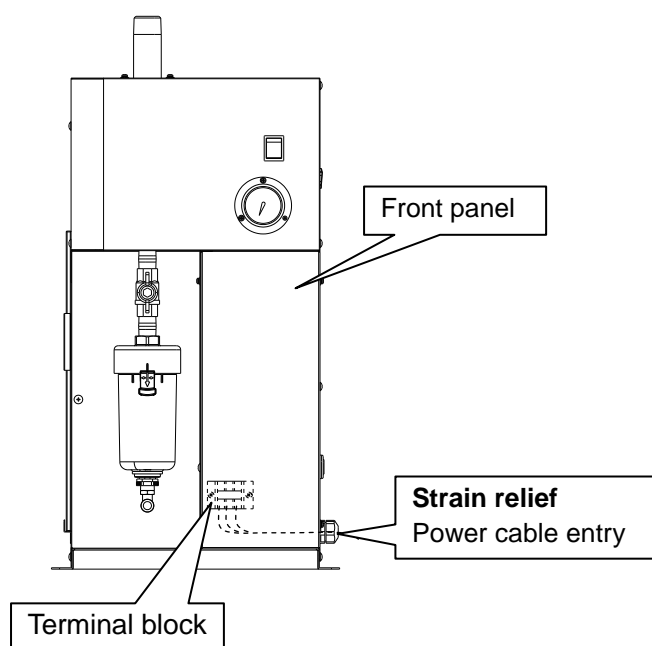
- 1) Remove the front panel.
- 2) Insert the cable through the strain relief and connect it to the terminal block (refer to the label on the terminal block).

M3.5 screw tightening torque: 1.0 to 1.3Nm

M4 screw tightening torque: 1.4 to 2.0Nm


During wiring work, do not touch other sections except terminal block.

- 3) Replace the front panel after wiring is done.



【Terminal block】


3.3 Cautions for Reinstallation

 CAUTION
Only properly trained, qualified personnel are allowed to perform reinstallation.


If the product is moved and reinstalled in another place after some trial operations, the following instructions must be followed as well as procedures in Chapter 3.

Removing the power cable

Disconnect the power source before removing the power cable.

 WARNING
<ul style="list-style-type: none"> - Only properly trained, qualified personnel are allowed to perform wiring. - Disconnect the power source before wiring. Do not work under energized condition.

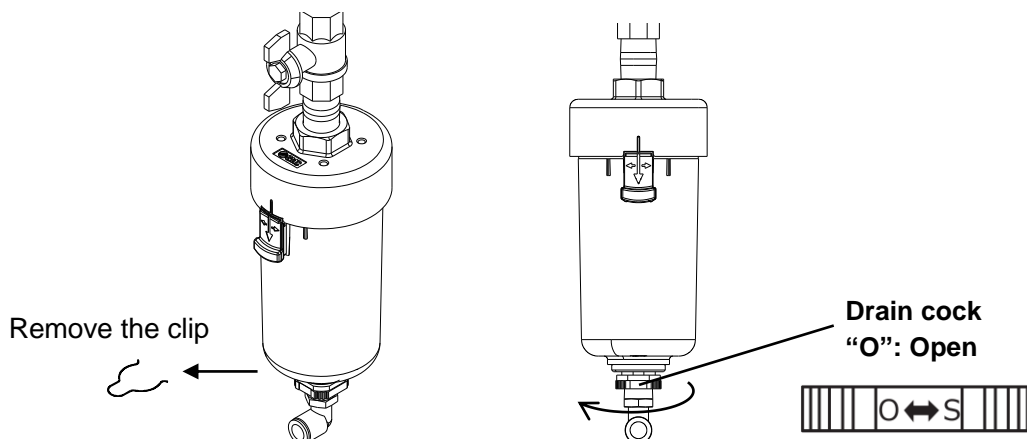
Disconnecting air pipes

 WARNING
<ul style="list-style-type: none"> - Only properly trained, qualified personnel are allowed to perform piping works. - Separate the compressed air source from the product before disconnecting the air pipe. - Do not disconnect any piping when there is residual air pressure inside of the pipe.


Remove the seal tape completely after removing the piping. Loose seal tape can clog up the system.

Releasing residual pressure

- 1) Open the bypass valve during air dryer removal, only when compressed air is required.
- 2) Close the compressed air inlet and outlet valve.
- 3) Ensure that the ball valve of the auto drain is opened.
- 4) Remove the drain cock holding clip.
- 5) Rotate the drain cock of the auto drain to "O" side, and exhaust the compressed pneumatic air from the product.



Chapter 4 Operation/Shutdown

 CAUTION
Only properly trained and qualified personnel are allowed to perform operation/shutdown of the product.

4.1 Check points before operation


Before trial run, check the following points:

- Installed Conditions:
 - By visual inspection check that the product is level.
 - Make sure the product is fixed down with anchor bolts.
 - Do not place heavy objects on the top of the product.
 - Ensure the piping does not apply load to the unit.
- Power cord, and the ground should be connected firmly.
- Drain tube should be connected correctly.
- Make sure the piping for compressed air is connected correctly.
- Make sure the ball valve located above the auto drain opened.

4.2 Operation

Start operation according to the procedure below.

- 1) Turn on the breaker of the main power supply. Then, turn ON the Switch with lamp.
- 2) The lamp will light up. Few minutes later, the cooling fan will rotate and hot air will be exhausted from the ventilation grille.
- 3) Open the IN/OUT side valve slowly. Make sure the bypass valve is completely closed. Confirm there are no air leaks.
- 4) The refrigerant compressor and the cooling fan will start and the pointer of the evaporating temperature will indicate in the green zone. If the pointer indicates higher than the green zone, refer to "Chapter 6 Troubleshooting."
- 5) After running for a while, drainage will be discharging from the drain tube automatically.

 CAUTION
<ul style="list-style-type: none"> - Avoid frequent On/Off operation, which may cause problems. - The auto drain used for the product has a structure that closes the valve with air pressure higher than 14.5psi (0.1MPa). Therefore, until the pressure increase, air will be emitting from the drain outlet at the start of opening the "IN" valve. Keep in mind that sometimes the pressure cannot increase due to under-sized air compressor. - Avoid using this product under the condition which has sudden pressure/flow rate changes. Otherwise, drain (condensed water) may flow out to the secondary piping.

4.3 Shutdown

- 1) Turn off the Switch with lamp.
- 2) The lamp will go out and then, the operation will stop.

4.4 Cautions about restart

- Wait at least 3 minutes before restarting the air dryer after it has been shut down. Failure to do this may cause safety devices to trip due to over load.

If it is not possible to restart, refer to “Chapter 6 Troubleshooting.”

4.5 Check points before restart

Check following points before you start operation. If any abnormalities occur, immediately stop the operation. Turn off the Switch with lamp follow by the breaker of the main power supply.

- There are no air leaks.
- Air pressure, temperature, flow rate, and ambient temperature meet the specifications.
- Drainage is being discharged from the drain tube.
- The pointer of evaporating temperature indicates in the green zone.
- Drainage should not be exhausted from the outlet of the air dryer.
- There are no abnormal sound, vibration, or odor.

4.6 Precautions for long-term non-operation

- If the product will not be operated for more than 24 hours, for example at the weekend, turn off the ILS (Switch with lamp) or power supply, for energy saving and safety. It is also recommended to release the pressure inside the compressed air piping and this air dryer.
- The residual drainage in the air dryer may splash over the outlet when the operation is re-started, so it is recommended to install a filter on the outlet of the dryer.

Chapter 5 Maintenance



WARNING

- Maintenance of the air dryer should only be carried out by someone with sufficient knowledge and experience of air dryers and related equipment.
- Before carrying out maintenance, the important warnings in this manual must be thoroughly read and understood.



DANGER

- Shut off the power supply when removing the panel for maintenance work.
- When replacing or cleaning parts of the air dryer, be sure to remove the compressed air pressure inside the air dryer to "0". Never remove the case assembly of auto drain when the air dryer is operated or air pressure remains inside. It is extremely dangerous if compressed air pressure remains inside the air dryer, as parts may come flying off at speed when loosened, or other unexpected accidents.
- This product has parts that become hot during operation and a power supply with high voltage applied. There is a risk of burns due to heat or electrification by high voltage. Even when operation is shut down after switching off the air dryer's illuminated light, there are also charging lines. When working on the charged sections, be sure to switch off the earth leakage breaker installed before starting work.
- As some parts of the air dryer will remain hot, there is a risk of burns due to residual heat after the power is switched off. So do not carry out replacement work until the temperature of these parts has fallen to 122°F(50°C) or less. Wait for about 10 to 15 minutes as a guide.
- When carrying out maintenance work on the auto drain, there is a risk of touching the drain fluid during work. Please follow the safety procedure for operators specified by customer. (Example: carry out work wearing safety glasses, apron and gloves to prevent discharged fluid from touching the human body.)
- Use neutral detergent solution to clean parts such as the auto drain. Never use solvent such as thinner.
- When removing the outer casing panel or case assembly of the auto drain, wear gloves to prevent injuries.

5.1 Daily Inspection

Check the following points during normal operations. If you find some problems, immediately stop the dryer and refer to "Chapter 6 Troubleshooting" as soon as possible.

- There is no air leakage.
- The running lamp is on during operation.
- Drainage is being discharged from drain tube
- The pointer of the evaporating temperature indicates in the green zone.
- There is no abnormal odor or smoke coming from the product.
- It is recommended to keep a maintenance/service record. Please refer to "Chapter 12-1 Service Record"

5.2 Periodical Maintenance

5.2.1 Cleaning of dust proof filter

Clean dust and other foreign particles from the dust proof filter with vacuum cleaner or air blow nozzle once a month.



CAUTION

During air blowing, put on protective glass and mask to prevent dusts from coming into throat or eyes.

5.2.2 Cleaning of Auto Drain

Remove the dust deposited in the auto drain element every month. Use neutral detergent for cleaning. If they are too dirty, replace them and shorten the period of maintenance from next time.

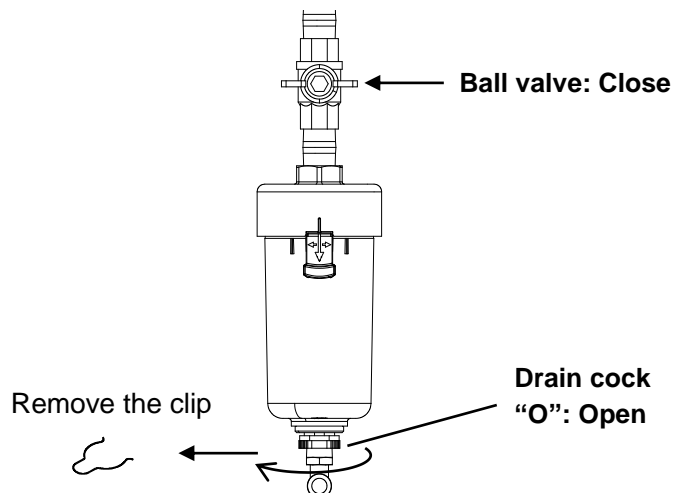


WARNING

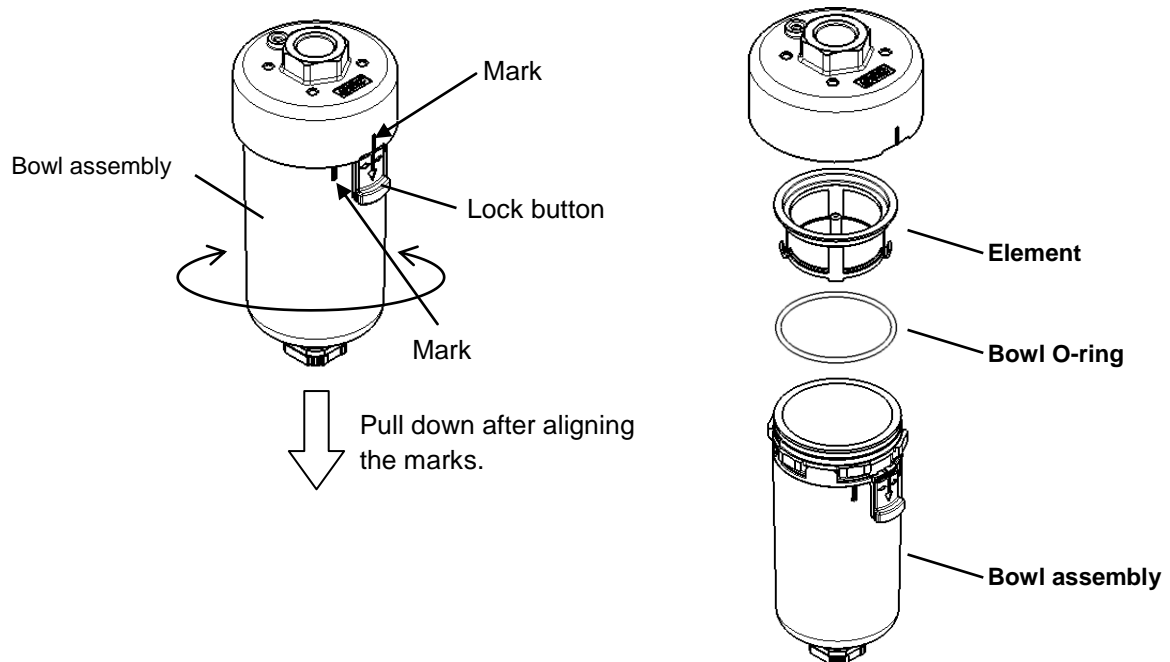
- **Be sure to release the residual pressure of the auto drain before starting maintenance.**
- **If the bowl assembly is damaged or contaminated, replace it with a new one.**

(1) Removal of the case assembly

- 1) Turn off the switch with lamp.
- 2) Shut off the earth leakage breaker of the power supply or remove the power supply plug from the socket.
- 3) Fully close the valve at the compressed air IN and OUT piping. (Open the bypass valve, only when compressed air is required during maintenance.)
- 4) Close the ball valve on the top of the auto drain.
- 5) Remove the drain tube.
- 6) Remove the clip and rotate the drain cock to "O" side to release the residual air pressure in the auto drain.



- 7) Pull down the lock button of the bowl assembly with your thumb, and rotate the bowl assembly anticlockwise by 30 degrees to align the marks.
- 8) Remove the bowl assembly by pulling down on it.



(2) Mounting of the bowl assembly

- 1) Check that there are no scratches, twisting or adhesion of foreign matter on the bowl ring, then thinly apply grease and mount it to the groove of the bowl assembly.
- 2) Return the cleaned element to the bowl assembly.
- 3) Mount the bowl assembly to the body of the auto drain. Rotate it until the lock button stops completely with a click. (Rotate the bowl assembly in the left and right direction lightly to ensure that it will not rotate. If it rotates, re-do this step.)
- 4) Rotate the drain cock to the "S" side and mount a clip. (Check that the drain cock will not rotate to the "O" side.)
- 5) Mount the drain tube as it was.
- 6) Open the ball valve.

Auto drain maintenance parts

Parts No.	Description	Qty.
AD52-A	Bowl assembly	1
KA00463	Bowl O-ring	1
AD402P-040S	Element	1

Chapter 6 Troubleshooting

6.1 Cause and countermeasure of errors

Should any problem occur, inspect the following table, and if the problem cannot be solved, shut off the power supply and then contact an SMC authorized dealer for further instructions.

Problem	Probable Causes	Remedy
Although the switch with lamp is turned on, the lamp does not light up and the product does not start operating.	The power supply cable has been loosened or disconnected.	- Perform proper connection on the power cord and plug.
	The ground fault circuit interrupter is not turned ON.	- Check the capacity of the ground fault circuit interrupter. - Turn on the ground fault circuit interrupter and try to operate. If the ground fault circuit interrupter turns back off, the insulation failure of the product is suspected. Turn off the power supply and contact SMC.
	Remote operation signal is OFF. (in case of Option T)	- Confirm the remote operation signal connection or signal setting.
After a while, operation stops and running lamp goes out. (Protective device has been activated. Reset the protective device referring to "5-2 How to reset the thermal relay and high pressure switch".)	The product is installed in an inappropriate location. Ambient temperature is excessive.	- Improve ventilation condition and reduce the ambient temperature as much as possible.
	The ventilation port is obstructed by a wall or clogged with dust.	- Keep the product 600mm or more away from the surrounding walls. - Clean the ventilation ports once every month.
	The compressed air temperature is too high.	- Improve the ventilation in the location where the air compressor is installed, or decrease the ambient temperature to allow the discharge air temperature of the air compressor to go down. - Install an aftercooler after the air compressor to reduce the temperature.
	The fluctuation of the power supply voltage is too large.	- Install a power supply transformer or use a different power supply to provide appropriate voltage. (Power supply voltage fluctuation should be kept within +/-10% and should not be continuous.)
After a while, operation stops. Running lamp keeps on. (Overload relay on refrigeration compressor has been activated. Turn off the switch with lamp and wait for a while until the overload relay is recovered automatically.)	The product is installed in an inappropriate location. Ambient temperature is excessive.	- Improve ventilation condition and reduce the ambient temperature as much as possible.
	The ventilation port is obstructed by a wall or clogged with dust.	- Keep the product 600mm or more away from the surrounding walls. - Clean the ventilation ports once every month.
	The compressed air temperature is excessive.	- Improve the ventilation in the location where the air compressor is installed, or decrease the ambient temperature to allow the discharge air temperature of the air compressor to go down. - Install an after-cooler after the air compressor to reduce the temperature.
	The fluctuation of the power supply voltage is too large.	- Install a power supply transformer or use a different power supply to provide appropriate voltage. - The fluctuation of the power supply voltage should be kept within +/-10% of the rated voltage.
	The built-in overload relay of the compressor for refrigeration has started.	- Check the product was not restarted within 3 minutes after being stopped.

Problem	Probable Causes	Remedy
The evaporating thermometer indicates over the green area.	The product is installed in an inappropriate location. Ambient temperature is excessive.	- Improve ventilation condition and reduce the ambient temperature as much as possible.
	The ventilation port is obstructed by a wall or clogged with dust.	- Keep the product 600mm or more away from the surrounding walls. - Clean the ventilation ports once every month.
	The compressed air temperature is excessive.	- Improve the ventilation in the location where the air compressor is installed, or decrease the ambient temperature to allow the discharge air temperature of the air compressor to go down. - Install an aftercooler after the air compressor to reduce the temperature.
Moisture is generated at the downstream of the compressed air line.	The bypass valve is open.	- Be sure to fully close the bypass valve.
	Condensate is not drained from the auto drain.	- Check the draining piping is not used in an upward direction nor bent. - Check the auto drain. - Check the auto drain strainer. - Check the compressed air pressure is within the range.
	The pressure fluctuation (pulsation) of the compressed air is too high.	- Install an air tank on the primary side of the dryer. - Avoid intermittent compressed air flow.
	Residual drainage in the air dryer splashes over when the unit is re-started.	- Install a filter on the outlet of the air dryer. - Blow the unit by air to eliminate the residual drainage after stopping or re-starting the operation.
	The piping of a different system without an air dryer joins the piping after the product.	- Install another air dryer (this product) in that system. - Keep the two systems separate.
The compressed air pressure drop is too large.	The valves at the inlet and outlet of the piping of the product are not fully opened.	- Be sure to fully open the valves at the inlet and outlet of the product.
	The air filter, etc. installed in the compressed air piping has got clogged.	- Replace the element of the air filter. (Follow the Operation Manual of the equipment)
Drainage is not discharged even when rotating the drain cock to "O" side of the manual knob.	The drain cock exhaust outlet is clogged.	- Remove the clogging by cleaning the bowl assembly and blowing it with air. Or replace the bowl assembly.

Note) The grease used recommends DuPont Krytox GPL207 Grease.

6.2 How to reset the thermal relay and high pressure switch

If light goes off during operation and refrigerating compressor stops, the thermal relay or high pressure switch to protect the refrigerating compressor starts operating and needs to be reset manually. For the position of the thermal relay and high pressure switch, refer to page 2-1.

Before resetting the thermal relay and high pressure switch identify and cure problem that caused the unit to trip out, by referring to "6.1 Cause and countermeasure for errors".



WARNING

Be sure to turn off the Switch with lamp and shut off the supplied power before taking off the front panel.

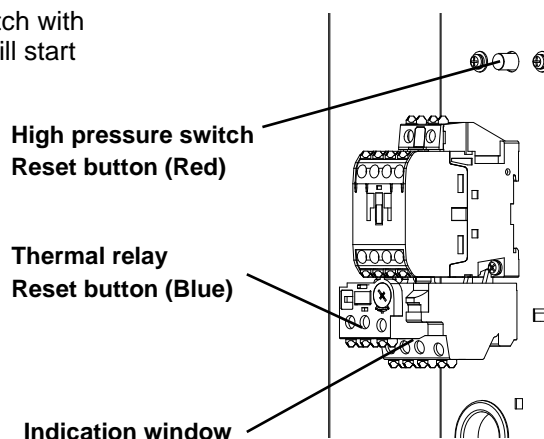
How to reset a thermal relay

- 1) Turn off the switch with lamp, and shut off the supplied power.
- 2) Remove the front panel. The thermal relay can be found.
- 3) Confirm that a green indication does not appear in the indication window of thermal relay.
- 4) Press the blue reset button and confirm that the green indication comes to appear at the indication window.
- 5) Replace the front panel.
- 6) Supply the power and turn on the switch with lamp. The product will start operation.

How to reset a high pressure switch

- 1) Turn off the Switch with lamp, and shut off the supplied power.
- 2) Remove the front panel. The reset button (red) of the high pressure switch can be found.
- 3) Press the red reset button.
- 4) Replace the front panel.
- 5) Supply the power and turn on the switch with lamp. The product will start operation.

* In case of "Option T", if the reset work is performed during power supplied, the product will not start operation. With this case, turn off the switch with lamp than turn it on again. The product will start operation.



Chapter 7 References

7.1 Specifications

Model			IDFB60-23	IDFB70-23	IDFB80-23	IDFB90-23
Specifications						
Operating range ^(Note1)	Fluid		Compressed Air			
	Inlet air temperature		41 to 149 °F (5 to 65°C)			
	Inlet air pressure		22 to 150psi (0.15 to 1.0MPa) ^(Note7)			
	Ambient temperature (humidity)		36 to 113°F (2 to 45°C) (Relative humidity 85% or less)			
Rated conditions	Air Flow Capacity (ANR) ^(Note2)	At outlet pressure dew point of 37°F(2.8°C)	113SCFM (192 m³/h)	166SCFM (282 m³/h)	247SCFM (420 m³/h)	335SCFM (570 m³/h)
		At outlet pressure dew point of 45°F(7.2°C)	155SCFM (264 m³/h)	215SCFM (366 m³/h)	314SCFM (534 m³/h)	406SCFM (690 m³/h)
		At outlet pressure dew point of 50°F(10°C)	177SCFM (300 m³/h)	251SCFM (426 m³/h)	353SCFM (600 m³/h)	459SCFM (780 m³/h)
	Inlet air pressure		100 psi (0.7MPa)			
	Inlet air temperature		100 °F (37.8°C)			
	Ambient temperature		100 °F (37.8°C)			
	Power supply voltage (frequency)		Single-phase 230VAC (60Hz) Allowable voltage fluctuation ±10% ^(Note3)			
	Maximum flow capacity			Calculated with correction factor. See page7-2.		
Electrical specifications	Power consumption ^(Note4)		1100W	1870W	2490W	3630W
	Operating current ^(Note4)		4.8A	8.2A	10.9A	15.9A
Applicable circuit breaker capacity (sensitivity current 30mA) ^(Note5)			10A	15A	20A	30A
Condenser			Air-cooled			
Refrigerant			R410A (HFC) GWP:2088 ^(Note6)			
Refrigerant charge quantity			13.7±0.4oz (390±10g)	18.7±0.4oz (530±10g)	22.2±0.4oz (630±10g)	27.5±0.4oz (780±10g)
Auto drain			Float type (Normally open minimum operating pressure: 0.1MPa)			
Drain connection (outside diameter of tubing)			12mm			
Port size	Thread Symbol “N”		NPT1	NPT1 1/2	NPT2	
	Thread Symbol “none”		R1	R1 1/2	R2	
Weight			108lbs(49kg)	150lbs(68kg)	209lbs(95kg)	243lbs(110kg)
Coating color			Body panel: Urban white1 Base: Urban gray2			

Note 1: The operation range does not guarantee the use with rated air flow capacity.

Note 2: Air flow capacity converted by the compressor intake condition [68°F (20°C), Atmospheric pressure, and 75% Relative humidity]

Note 3: Do not use this product with continuous voltage fluctuation.

Note 4: These values are reference values under rated conditions, and are not guaranteed. Do not use these values for the thermal relay set values etc.

Note 5: Products other than Option R are not equipped with an earth leakage breaker. Purchase an appropriate earth leakage breaker separately. Use an earth leakage breaker with a leak current sensitivity of 30mA.

Note 6: This value specified by IPCC4 AR4. The value specified by the Revised Fluorocarbons Recovery and Destruction Law (Japanese law) is R410A GWP: 2090.

Note 7: The maximum operating pressure is 150psi (1.0MPa) as standard, but it is possible to achieve 232psi (1.6MPa) when selecting Option L or Option V.

Correction factor

Inlet air temperature

°F	80	90	100	110	120	130	140	149
°C	27	32	37.8	43	49	54	60	65
IDFB60 / IDFB70	1.33	1.21	1.00	0.78	0.61	0.48	0.38	0.28
IDFB80 / IDFB90	1.38	1.38	1.00	0.83	0.63	0.50	0.45	0.37

Inlet air pressure

psi	50	60	70	80	90	100	120	140	145~232
MPa	0.35	0.41	0.48	0.55	0.62	0.69	0.83	0.97	1.00~1.60
IDFB60 / IDFB70	0.71	0.77	0.82	0.87	0.93	1.00	1.09	1.20	1.22
IDFB80 / IDFB90	0.77	0.82	0.86	0.90	0.94	1.00	1.07	1.16	1.18

Ambient temperature

°F	80	90	100	110	113
°C	27	32	37.8	43	45
IDFB60 / IDFB70	1.16	1.11	1.00	0.78	0.71
IDFB80 / IDFB90	1.40	1.22	1.00	0.88	0.83

Calculation example: The air flow capacity when the dew point of the IDFB60 is set to 50°F under the following conditions is calculated. [Operating conditions: Inlet air temperature: 100°F, Ambient temperature: 90°F, Inlet air pressure: 90 psi]

$$177 \text{ SCFM} \times 1.00 \times 1.11 \times 0.93 = 183 \text{ SCFM}$$

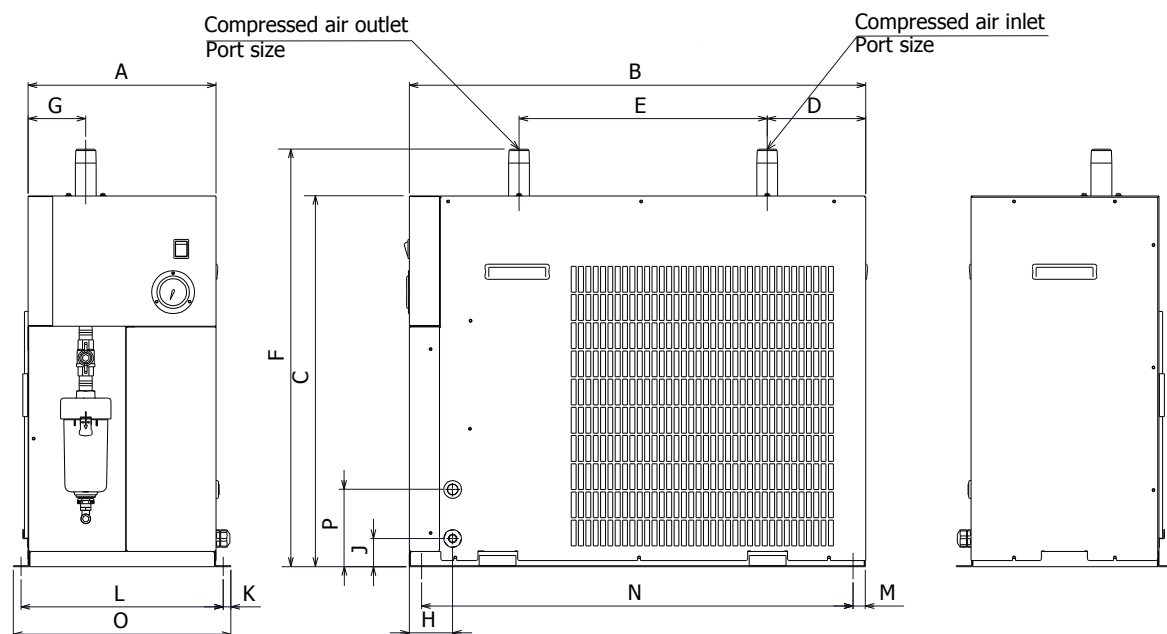
7.2 Refrigerant with GWP reference

Refrigerant	Global Warming Potential (GWP)	
	Regulation (EU) No 517/2014 (Based on the IPCC AR4)	Revised Fluorocarbons Recovery and Destruction Law (Japanese law)
R410A	2,088	2,090

Note 1: This product is hermetically sealed and contains fluorinated greenhouse gases.

Note 2: See specification table for refrigerant used in the product.

7.3 Dimensions



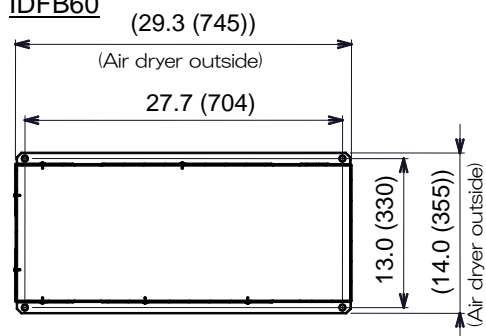
Measure: inch (mm)

Model	Port Size	A	B	C	D	E	F	G	H	J	K	L	M	N	O	P
IDFB60	R1	12.1 (307)	29.3 (745)	23.8 (605)	6.3 (161)	15.9 (405)	26.8 (681)	3.7 (94)	2.8 (71)	1.8 (46)	0.5 (12.5)	13.0 (330)	0.8 (20)	27.7 (704)	14.0 (355)	5.0 (126)
IDFB70	R1-1/2	13.5 (342)	35.0 (890)	32.5 (825)	6.9 (176)	18.9 (480)	35.6 (905)		2.7 (68)			14.4 (365)		33.4 (849)	15.4 (390)	3.2 (81)
IDFB80	R2	17.2 (438)	37.7 (957)	34.0 (863)	6.7 (169)	18.9 (480)	37.7 (958)	8.6 (219)	3.1 (78)	3.9 (100)	0.4 (11.0)	18.2 (463)		36.1 (916)	19.1 (485)	6.7 (170)
IDFB90																

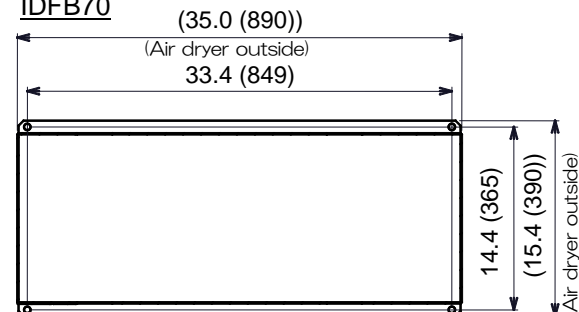
Anchor bolt fixing position (Anchor bolt hole size : Ø13mm)

Measure:inch (mm)

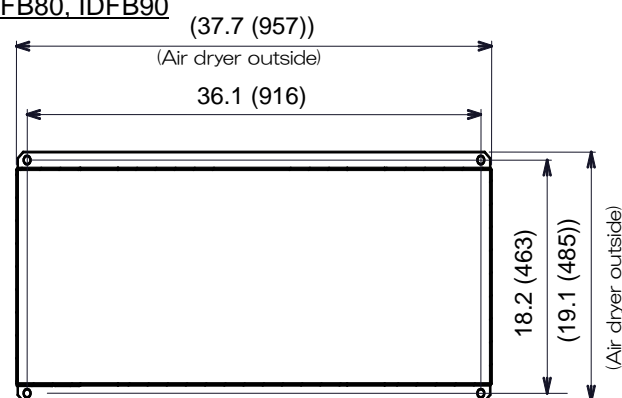
IDFB60



IDFB70

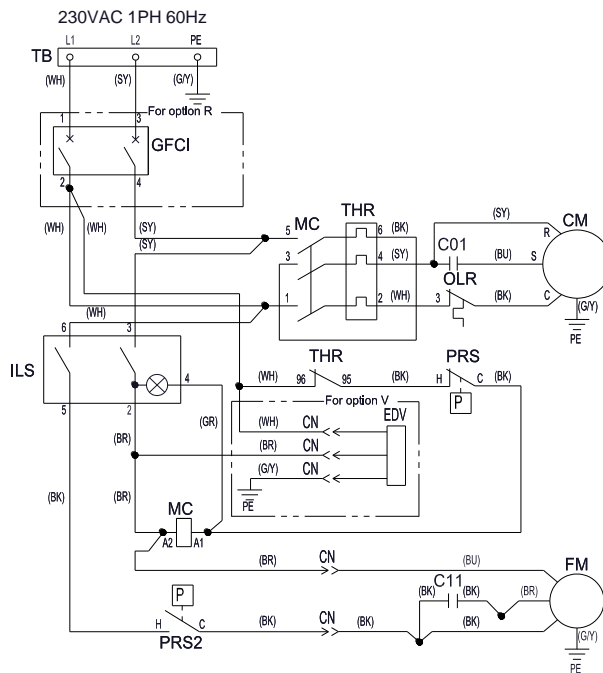


IDFB80, IDFB90



7.4 Electrical Circuit

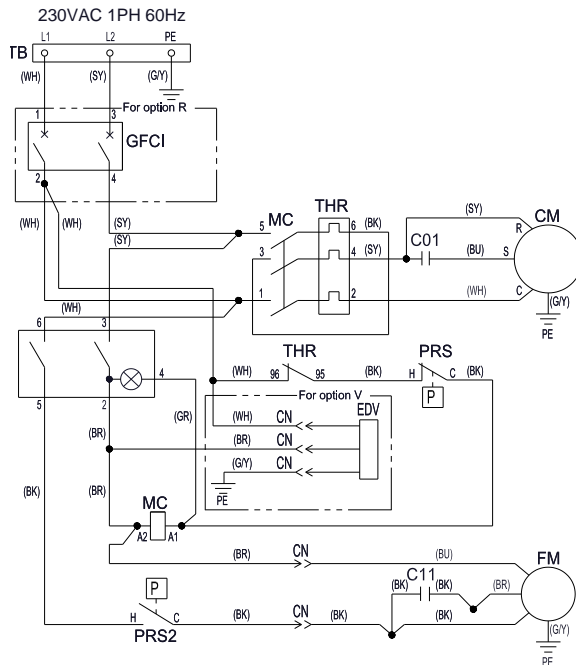
■IDFB60/70



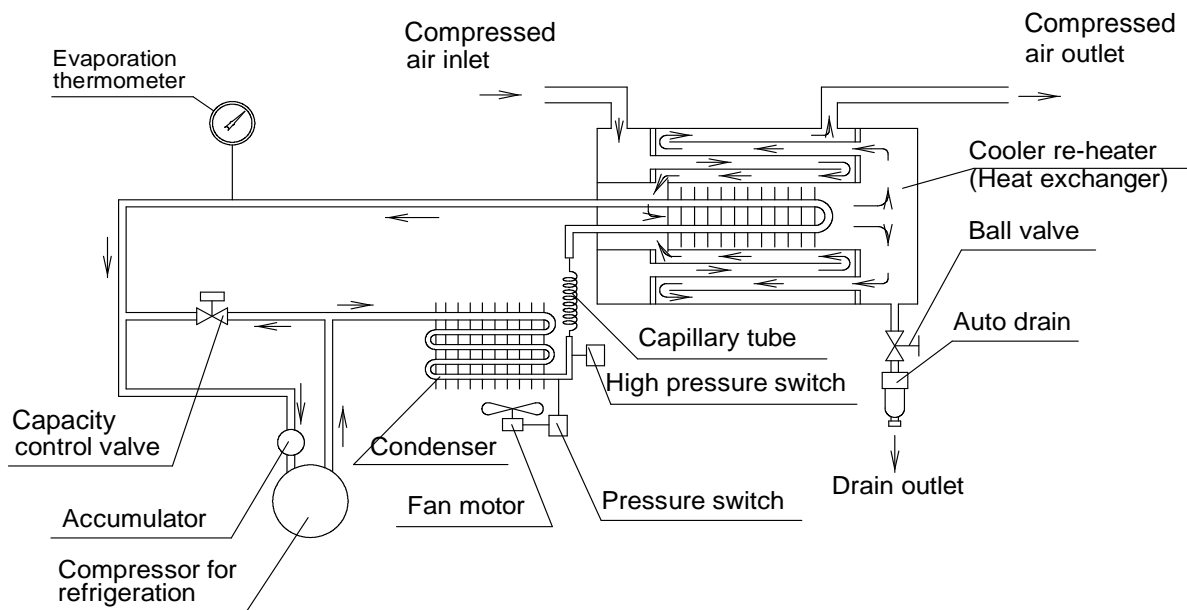
SYMBOL	DESCRIPTION
CM	Refrigerating compressor
OLR	Overload relay
FM	Fan motor
MC	Magnetic contactor
PRS	High pressure switch
PRS2	Pressure switch
ILS	Switch with lamp
THR	Thermal relay
C01	Capacitor for refrigerating compressor
C11	Capacitor for fan motor
TB	Terminal block
CN	Connector
GFCI	Ground fault circuit interrupter
EDV	Electronic drain valve
PE	Protective earth

SYMBOL	WIRE COLOR
(BK)	Black
(WH)	White
(GR)	Gray
(SY)	Sky blue
(BU)	Blue
(BR)	Brown
(G/Y)	Green/Yellow

■IDFB80/90



7.5 Compressed Air and Refrigerant Circuit/Option Principles



Compressed Air Circuit

Humid hot air entering air dryer is cooled in the cooler. At this time, the condensate is separated from the air by the drain separator and automatically discharged. The dry air is heated by the re-heater until it gets about the same temperature as that of ambient air. It is then discharged from air dryer outlet.

Refrigerant Circuit

The freon gas charged in the refrigerant circuit is compressed by the compressor and cooled by the condenser to become liquid. Then, going through the capillary tube, the refrigerant pressure and temperature (evaporating temperature) decreased rapidly. Passing through the cooler part, it draws heat from the hot compressed air and intensely boils. Finally, it is sucked into the compressor again. The hot capacity control valve opens to prevent compressor from freezing when compressed air is too

Chapter 8 Specification for Option C

8.1 Specifications

The surface of copper tube is painted with a special epoxy resin for the rust proofing. The parts covered with tubes and insulations are not painted.

8.2 Precautions for the installation and handling of the product

- 1) The surface of copper tube is painted with a special epoxy to improve the rust proof effect from corrosive gas, but it is not perfect rust proof. Therefore, avoid installing the product in the place exposed to corrosive gas as much as possible.
- 2) If any of the painted surfaces of copper tube is damaged, such as when the panels are removed for maintenance, the effect of its rust proofing painting is lost. Do not give damage any painted surfaces of copper tube.

Chapter 9 Specification for Option L

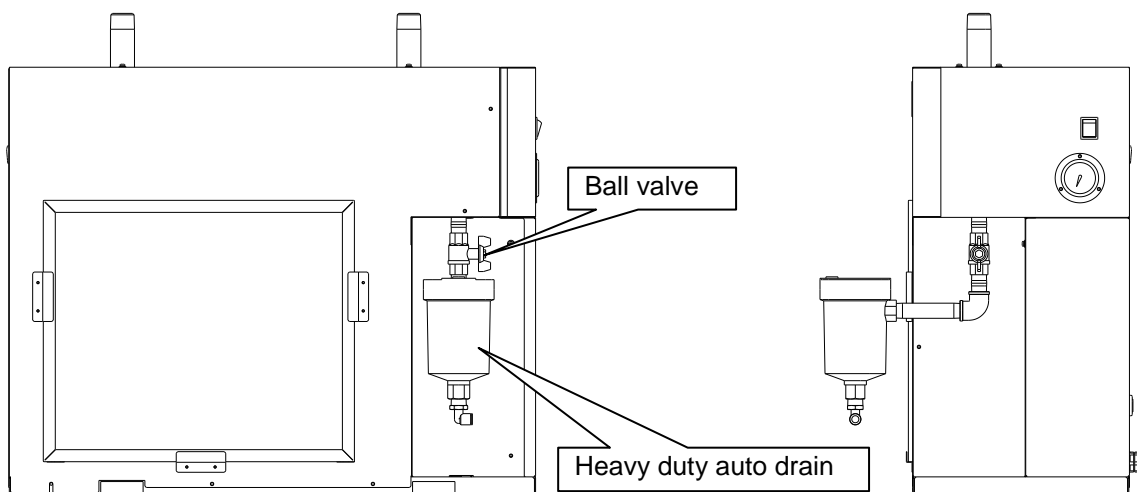
The specification of this option is dryer with heavy duty auto drain. The heavy duty auto drain is enclosed in the same package as the air dryer. Customers are required to mount the parts to the air dryer.

9.1 Safety instructions

When handling the product, take care of the following precautions.

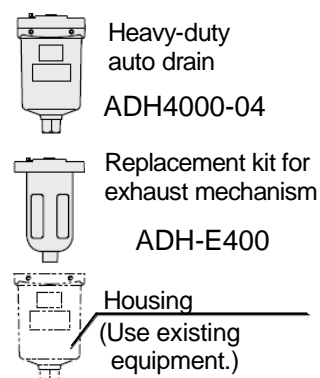
Warning
<ul style="list-style-type: none"> - When replacing or cleaning parts of the air dryer, be sure to remove the compressed air pressure inside the air dryer to “0”. Never remove the auto drain when the air dryer is operated or air pressure remains inside. It is extremely dangerous if compressed air pressure remains inside the air dryer, as parts may come flying off at speed when loosened, or other unexpected accidents. - When carrying out maintenance work on the auto drain, there is a risk of touching the drain fluid during work. Please follow the safety procedure for operators specified by customer. (Example: carry out work wearing safety glasses, apron and gloves to prevent discharged fluid from touching the human body.)

9.2 Specifications



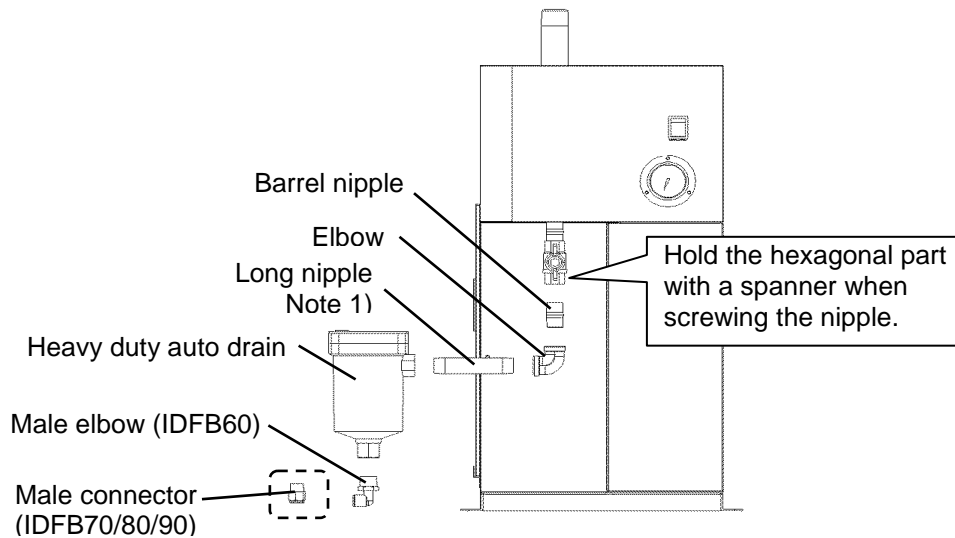
Heavy duty auto drain assembly

Order number (service parts)	Heavy duty auto drain	ADH4000-04
	Exhaust mechanism replacement kit	ADH-E400
Auto drain type		Floating type
Auto drain valve type		N.O(normally opened)
Max. operating pressure		232 psig(1.6MPa)
Working pressure range		7.5 to 240 psig(0.05 to 1.6MPa)
Max. drain discharge		0.014 SCFM(0.024m ³ /h) at 100psig(0.7MPa), in the case of water



9.3 Installation of heavy duty auto drain

- 1) Hold the hexagonal part (width across flats: 25) at the connection port (ball valve Rc1/2) of the air dryer with a spanner and screw-in the barrel nipple and elbow in order.
- 2) Screw-in barrel nipple and heavy duty auto drain (width across flats of drain inlet port: 30) completely. Mount the heavy duty auto drain vertically while facing the drain port downwards. (Allowable inclination difference in the vertical direction is 5°)
- 3) For IDFB60, mount male elbow (width across flats: 22) to the drain outlet port (width across flats: 27). For IDFB70, IDFB80 and IDFB90 mount male connector (width across flats: 22) to the drain outlet port (width across flats: 22) and mount the drain tube.



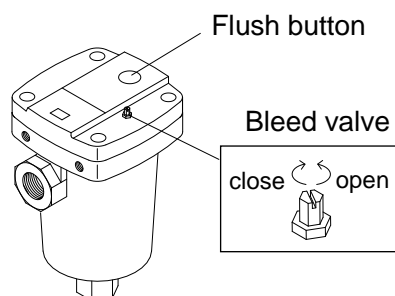
Note 1) Apply sealant tape or sealant to fit the long nipple.

Tightening torque: 28 to 30Nm

Note 2) If the amount of drainage flowing into the heavy duty auto drain is small, open the bleed valve gradually to adjust so that the drainage can flow into the auto drain smoothly.

9.4 Maintenance

- 1) Check drain condition periodically (more than once a day). Then push flushing button to open exhaust valve.
- 2) Pilot air is exhaust from the port indicated in the figure. Do not cover this exhaust port. Clean exhaust port so that port is not blocked by dust, etc.
- 3) Close the ball valve before removing the heavy duty auto drain and open the bleed valve or push the flushing button and confirm air pressure is released.




Chapter 10 Specification for Option R

Option R installs a Ground Fault Circuit Interrupter (GFCI), it will shut off the power supply in case the product should have over current or current leakage. For the details of the GFCI such as the specifications and mounting position, see 10-2 and 10-3.

10.1 Safety instructions

When handling the product, take care to the following precautions.

 WARNING	
<p>Only qualified person must perform wiring and observing the following points.</p> <ul style="list-style-type: none"> - Be sure to shut off the power supply before wiring. For safety, do not perform any work on the unit with the power supply on. The power supply cannot be completely shut off just by turning off the Switch with lamp. Be sure to turn off all power lines connected to the product. - Supply the power from a stable source, free from surges. - Provide the power suitable for the product specifications. - Be sure to ground the product for safety. Without grounding, the GFCI cannot operate normally. - Do not ground to water pipe, gas tube or lightening rod line. - Do not connect too many wires to the same outlet, which could results in heat generation and fire. - Do not retrofit the wiring of the dryer and the power supply line. 	

10.2 Specifications of GFCI

Item \ Model	IDFB60-23-R	IDFB70-23-R	IDFB80-23-R	IDFB90-23-R
Current rating (A)	10	15	20	30
Sensitivity current (mA)	30			

10.3 How to connect the power supply

Connect the power cables in the following procedure.

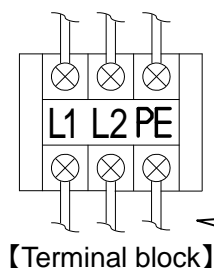
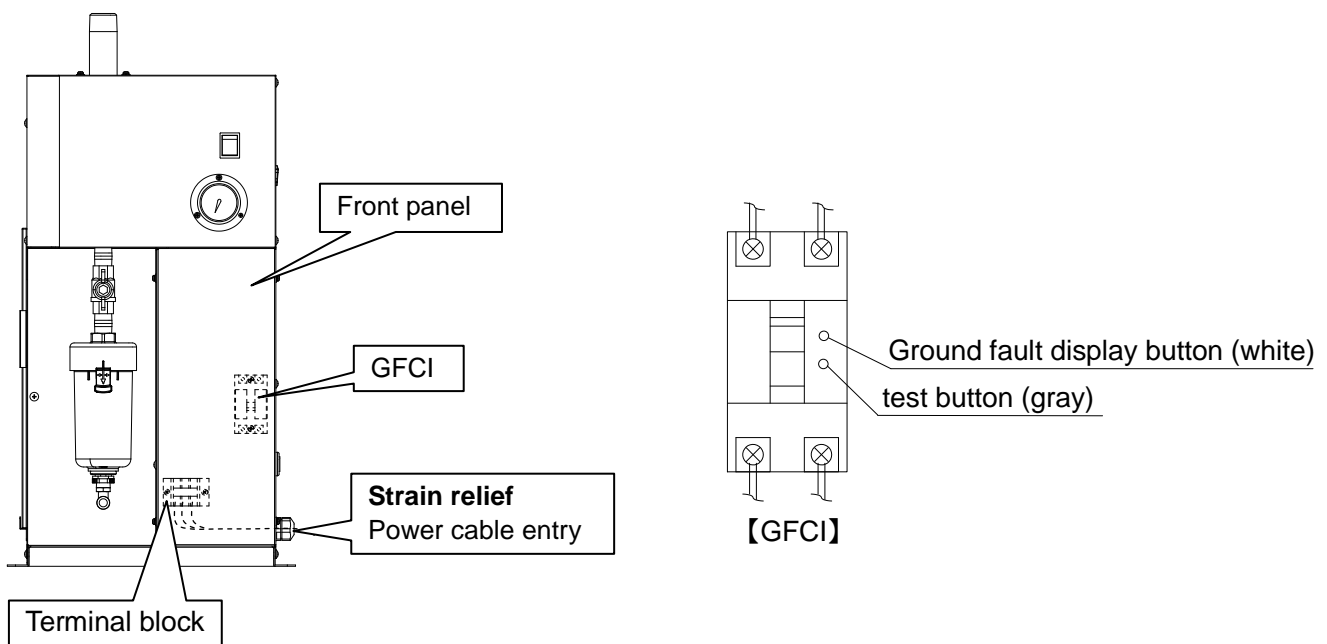
- 1) Remove the front panel.
- 2) Insert the cable through the strain relief and connect it to the terminal block (refer to the label on the terminal block).

M3.5 screw tightening torque: 1.0 to 1.3Nm

M4 screw tightening torque: 1.4 to 2.0Nm

During wiring work, do not touch other sections except terminal block.

- 3) Replace the front panel after wiring is done.



Connect to power and ground cable

IDFB60-23-R, IDFB70-23-R

Terminal connecting screw: M3.5

Crimping terminal width: 8.5mm and below

Applicable electrical wire: 1.25mm² or more

IDFB80-23-R, IDFB90-23-R

Terminal connecting screw: M4.0

Crimping terminal width: 9.5mm and below


Applicable electrical wire: 2.0mm² or more

Chapter 11 Specification for Option T

This option installs a terminal block for running, error and remote operation signals.
For details, refer to 11-2, 11-3 and 11-4.

11.1 Safety instructions

When handling the product, take care to the following precautions.

 WARNING
<p>Only qualified person must perform wiring and observing the following points.</p> <ul style="list-style-type: none"> - Be sure to shut off the power supply before wiring. For safety, do not perform any work on the unit with the power supply on. The power supply cannot be completely shut off just by turning off the Switch with lamp. Be sure to turn off all power lines connected to the product. - Supply the power from a stable source, free from surges. - Be sure to mount the Ground Fault Circuit Interrupter (GFCI) with adequate sensitivity and load capacity to prevent electrical shock and protect the refrigerating compressor motor from burning out. - Provide the power suitable for the product specifications. - Be sure to ground the product for safety. Without grounding, the GFCI cannot operate normally. - Do not ground to water pipe, gas tube or lightening rod line. - Do not connect too many wires to the same outlet, which could results in heat generation and fire. - Do not retrofit the wiring of the dryer and the power supply line.

11.2 Running and error signals

- The running and error signals are volt free “dry” contacts.
 - Running signal · · · · When the product is running; Contact “Close”
 - Error signal · · · · When the product stops due to error; Contact “Close”
- Contact capacity
 - The rated load voltage : 240VAC or less / 24VDC or less
 - The maximum load current : 5A(Resistive load) / 2A (Inductive load)
 - The minimum applicable load : 20VDC,3mA

11.3 Remote operation

There is AC230V on remote operation contacts. Please select suitable switches.

- When remote operation is used, the illuminated switch should remain in the ON position.
- If position holding type switch (alternate type switch) is to be used, remove the jumper between terminals 6 and 7 (Run/Stop input B). Connect the switch.
(Keep the jumper between terminals 4 and 5.(Run / Stop input A))
- If auto-return type switches (momentary switches) are to be used, remove the jumpers between terminals 4 and 5 (Run/Stop input A), and terminals 6 and 7 (Run/Stop input B). Connect two momentary switches as below:
 - Terminals 4 and 5 - normally open switch for "Run" input
 - Terminals 6 and 7 - normally closed switch for "Stop" input
- Wait at least 3 minutes after the unit is stopped before restarting it, even for the remote operation. If the product is restarted within 3 minutes, protective equipment (overload relay) may activate and prevent the product from restarting.
Additionally, stopping and starting the operation must be restricted to 5 times per hour (to prevent breakage of the motor).

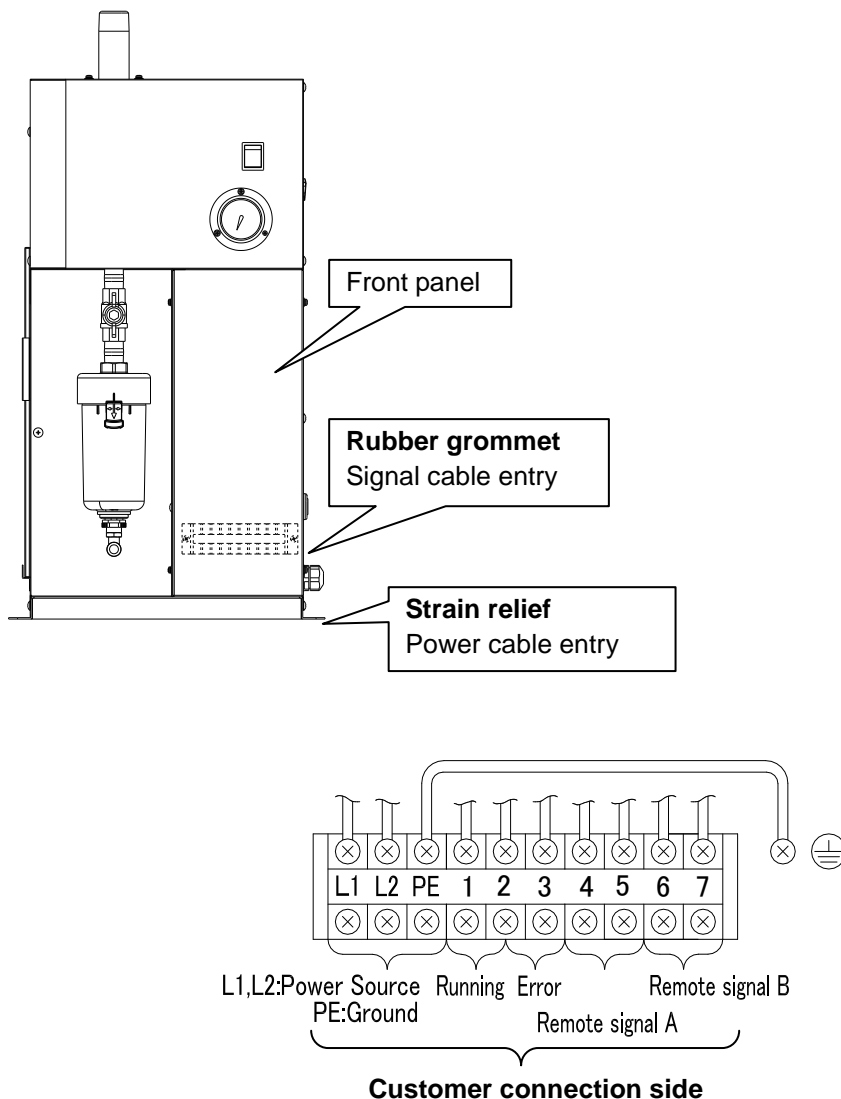
[How to re-start the operation]

- The output of the error signal can be stopped by turning off the switch with light. Remove the cause of abnormal operation and leave it for 3 minutes or longer after the stopping the operation, and turn on the switch with light to re-start.
- The thermal relay or the high pressure switch is still in operation if the output of the error signal is not stopped even after the switch with light is turned off. Refer to "6-2. How to reset the thermal relay and high pressure switch" in the operation manual, and reset it.

11.4 How to connect the power supply and signal cable

Connect the power cable and signal cable in the following procedures.

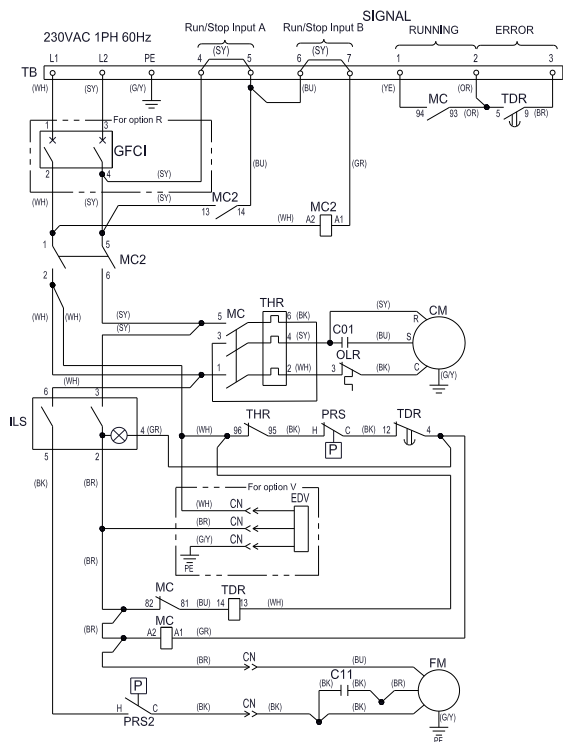
- 1) Remove the front panel.
- 2) Insert the power cable prepared by the customer into the power cable inlet (with strain relief) then connect the power cable to the terminal.
- 3) Insert the signal cable prepared by the customer into the signal cable inlet (with rubber grommet) then connect the signal cable to the each terminal.
 M3.5 screw tightening torque: 1.0 to 1.3Nm
 M4 screw tightening torque: 1.4 to 2.0Nm
 During wiring work, do not touch other sections except terminal block.
- 4) Replace the front panel.



IDFB60-23-T, IDFB70-23-T	IDFB80-23-T, IDFB90-23-T
Terminal connecting screw: M3.5 Crimping terminal width: 8.5mm and below Applicable electrical wire: 1.25mm ² or more	Terminal connecting screw: M4.0 Crimping terminal width: 9.5mm and below Applicable electrical wire: 2.0mm ² or more

11.5 Electric circuit

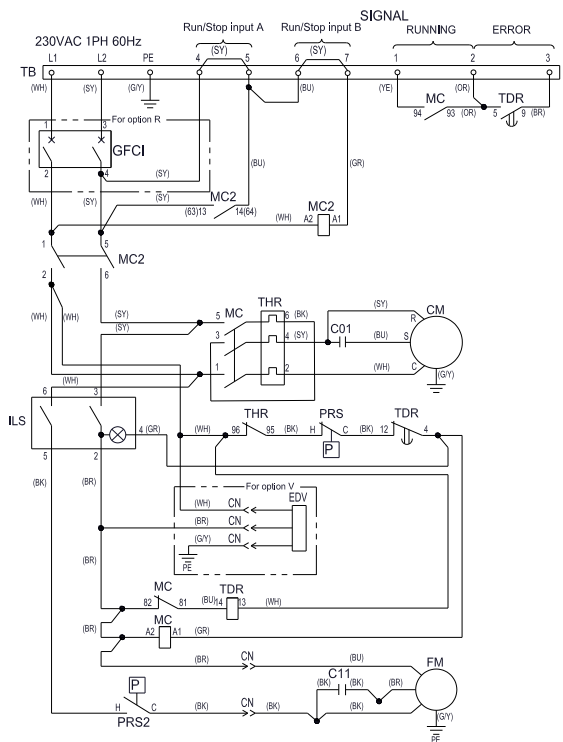
■ IDFB60/70-23-T



SYMBOL	DESCRIPTION
CM	Refrigerating compressor
OLR	Overload relay
FM	Fan motor
MC	Magnetic contactor
MC2	Magnetic contactor for remote switch
PRS	High pressure switch
PRS2	Pressure switch
ILS	Switch with lamp
THR	Thermal relay
C01	Capacitor for refrigerating compressor
C11	Capacitor for fan motor
TB	Terminal block
CN	Connector
TDR	Time delay relay
GFCI	Ground fault circuit interrupter
EDV	Electronic drain valve
PE	Protective earth

SYMBOL	WIRE COLOR
(BK)	Black
(WH)	White
(GR)	Gray
(SY)	Sky blue
(BU)	Blue
(BR)	Brown
(YE)	Yellow
(OR)	Orange
(G/Y)	Green/Yellow

■ IDFB80/90-23-T




Chapter 12 Specification for Option V

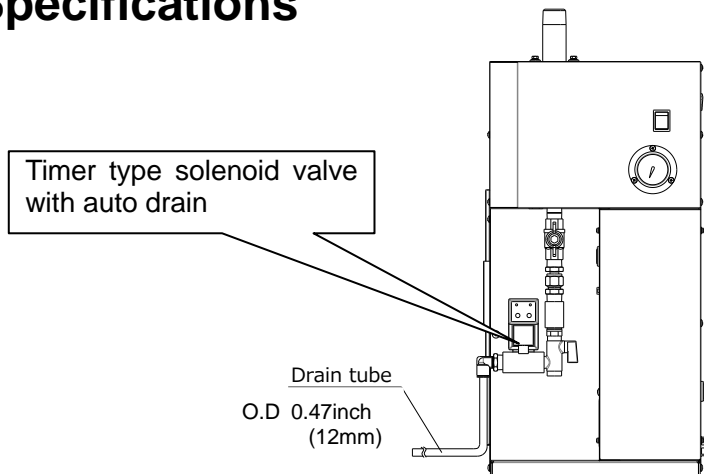
The specification of this option is “timer type solenoid valve with auto drain”. Depends on actual operating condition, adjust the timer accordingly.

12.1 Safety instructions

When handling the product, take care of the following precautions.

 <b style="font-size: 1.2em;">Warning
<ul style="list-style-type: none"> - When replacing or cleaning parts of the air dryer, be sure to remove the compressed air pressure inside the air dryer to “0”. Never remove the auto drain when the air dryer is operated or air pressure remains inside. It is extremely dangerous if compressed air pressure remains inside the air dryer, as parts may come flying off at speed when loosened, or other unexpected accidents. - When carrying out maintenance work on the auto drain, there is a risk of touching the drain fluid during work. Please follow the safety procedure for operators specified by customer. (Example: carry out work wearing safety glasses, apron and gloves to prevent discharged fluid from touching the human body.)

12.2 Specifications

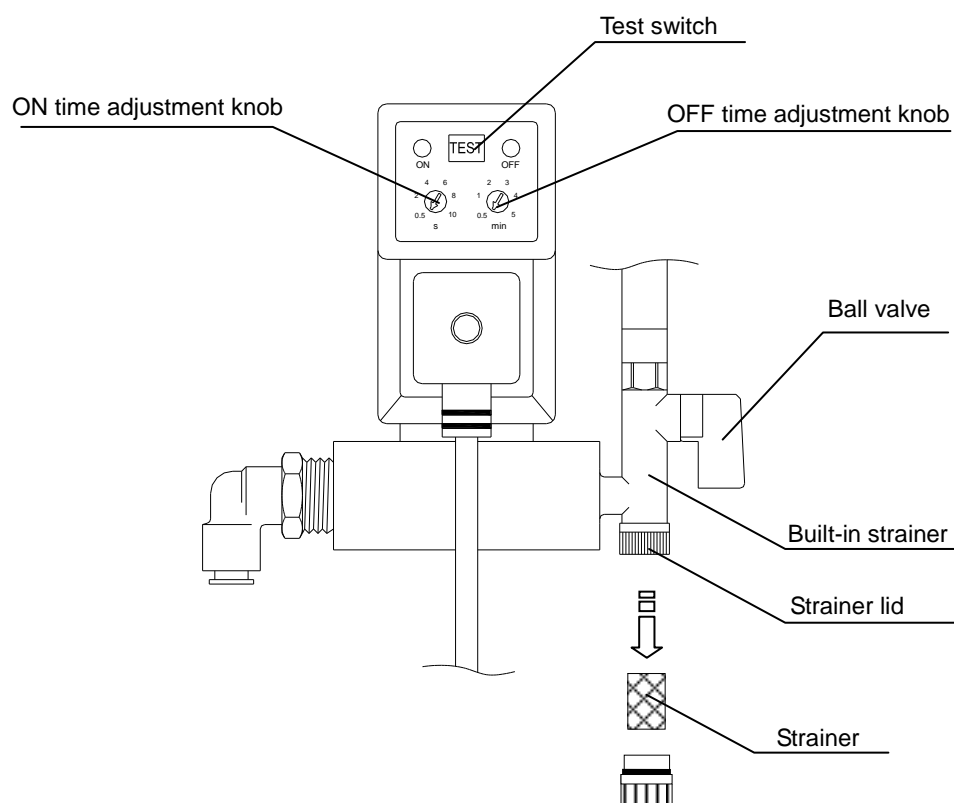


Order number (service parts)		IDF-S0534
Max. operating pressure		232psi(1.6MPa)
ON time	Setting range	Approx. 0.5 to 10 sec
OFF time	Setting range	Approx. 0.5 to 5 min

12.3 How to perform maintenance

The product needs to be maintained. Clean the strainer in the following procedure periodically.

- 1) Close the ball valve.
- 2) Press the test switch and make the residual pressure is released.
- 3) Remove the strainer and clean it.
- 4) Reassemble the strainer and open the ball valve.



Chapter 13 Service Record

13.1 Service Record

It is recommended to keep a maintenance/service record.

Parts No.	Description	Maintenance/Service Work Description	Date

Revision
Rev B : Jul, 2018

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Note: Specifications are subject to change without prior notice and any obligation on the part of the manufacturer.
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