



Operation Manual

PRODUCT NAME

Compact Manometer

MODEL / Series / Product Number

*PPA10**

SMC Corporation

Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution", "Warning" or "Danger". They are all important notes for safety and must be followed in addition to International standards (ISO/IEC) *1) and other safety regulations.

- *1) ISO 4414: Pneumatic fluid power -- General rules relating to systems.
- ISO 4413: Hydraulic fluid power -- General rules relating to systems.
- IEC 60204-1: Safety of machinery -- Electrical equipment of machines. (Part 1: General requirements)
- ISO 10218-1992: Manipulating industrial robots -Safety.
- etc.

 Caution :	CAUTION indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
 Warning :	WARNING indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.
 Danger :	DANGER indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.

1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue.
3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

Caution

The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries. If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.
If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first. *2)
Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.
This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.

*2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulation of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

Caution

SMC products are not intended for use as instruments for legal metrology.

Products that SMC manufactures or sells are not measurement instruments that are qualified by pattern approval tests relating to the measurement laws of each country.
Therefore, SMC products cannot be used for business or certification ordained by the measurement laws of each country.



Thank you very much for selecting SMC Compact manometer, PPA100 · 101 · 102series

SMC CORPORATION P 5025-16-1

Compact manometer Cautions(Read through before operation)

CAUTIONS ON HANDLING

- Warning**
- ① Compact manometer of Fluids are air and anticorrosive gas**
For other fluid, the accuracy can not be guaranteed. This is not intrinsically safety structure. Do not use explosive gas.
- ② Keep rated pressure range**
Pressure over specification lead to cause malfunction.
- ③ Do not swing the hand strap**
Or the hand strap may be taken off or snapped and may hurt people or damage surrounding objects.
- ④ Ensure the fluid of the one touch tube fitting is at atmospheric state before removing the fitting**
If remove the tube being supplied with pressure to the fluid, swelling tube may hurt people or damage surrounding objects. Ensure proper mounting.
- Caution**
- ① Keep foreign material and fluid in the drain apart from operating fluid**
If foreign materials and fluid in the drain enter the operating fluid, it lead to cause failure or air leakage. If these materials may enter, please use the filter or the mist separator.
- ② Do not drop nor hit**
Do not drop, hit nor apply excessive impact(1000m/s²). They cause failure.
- ③ Perform zero-clear at atmospheric state**
When performing zero-clear, release the connect tube to the atmosphere. Unless under atmospheric pressure, pressure value can not be adjusted proper.
- ④ Tighten one-touch tube fitting in as followings**
After hand tightening, rotate the one touch tube fitting approx.1/6 turn for extra tightening with a tightening tool. Too much tightening may bend the screw and deform the gasket which cause air leakage. Screw may be loose in case of inadequate tightening and lead to cause air leakage.

OPERATING ENVIRONMENT

- Warning**
- ① Never use in the atmosphere contain explosive gas**
The structure of the compact manometer is not an

intrinsically safety structure. Never use it in explosive environment. Otherwise it cause explosion accidents.

Caution

- ① Don't use where exposed to moist or oil**
Compact manometer is not dust proof nor drop proof. Please do not use where exposed to moist and oil. They cause failure.

MAINTENANCE, ETC.

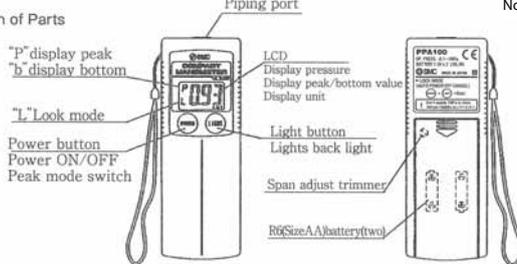
Warning

- ① Perform checking regularly in the maintenance**
If calibration is not made and unintended operation mistake is made, proper value may not be displayed and safety is not guaranteed.
- ② Prohibition of disassembling and remodeling**

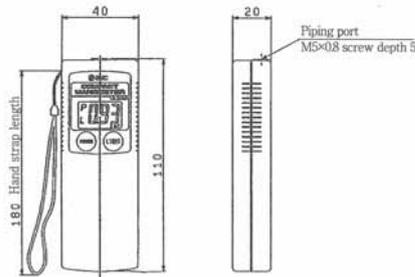
Caution

- ① Use manganic R6(size AA) or alkali manganized LR6(size AA)**
Do not use any batteries other than batteries above. They cause failure
- ② Keep the dry battery direction ⊕ and ⊖ as marked direction on the body**
Wrong direction of ⊕ and ⊖ may cause fluid leakage or burst and lead to cause failure.
- ③ Don't mix new battery, old battery and different type of battery**
It cause fluid leakage and lead to cause failure.
- ④ When the manometer is not in use for long period, remove the battery.**
- ⑤ Don't use the dry battery short of voltage**
If keep using these, pressure value can not be adjusted properly
- ⑥ Don't touch the span calibration trimmer except when calibrating the span**
Touching the trimmer may cause error in measured pressure. Also, don't rotate hard(0.03N·m or less)nor push hard(5N or less)
- ⑦ Wipe off the dirt of the body with a soft cloth**
To wipe off the dirt of filthy body, use a cloth soaked in neutral detergent diluted with water and squeezed. Then finish with dry cloth.

Description of Parts



Exterior Dimension



Specification

Type	For high pressure PPA100	For vacuum PPA101	For low pressure PPA102
Rated voltage range	-0.1~1MPa	-101~10kPa	-10~100kPa
Pressure display style	Back light equipped LCD 3 digits		
Pressure display resolution	1/100		
Display unit change	MPa, kgf/cm ² , PSI, bar	kPa, kgf/cm ² , mmHg, inHg, PSI, bar	kPa, kgf/cm ² , PSI, bar
Error display	Excessive pressure, memory data error, battery change sign		
Function	Peak/bottom display, back light, auto power off, zero-clear and unit display change		
Proof pressure	1.5MPa	200kPa	200kPa
operating fluid	Air anticorrosive gas		
Power source	3V(DC), R6(Size AA) battery × 2		
Battery life	Continous operation, 12 months, (Not lights back light)		
Response time	250mS		
Display accuracy	±2%F, S. or less(When 25°C)		
Repeatability	±1%F, S. or less(When 25°C)		
Temp characteristic	±3%F, S. or less(0~50°C originating 25°C)		
Piping port	M5x0.8		
Operating ambient temp	0~50°C (No dew drop)		
Operating ambient humidity	35~85%RH(No dew drop)		
Proof impact	100G X, Y, Z direction 3 times for each		
Protection structure	IP40 (IEC standard)		
Exterior dimension	40(W) × 20(D) × 110(H) (mm)		
Weight	About 100g(body : 50g, battery : 50g)		
Standards	CE marking (The variation of pressure display value is ±15% F.S. or less), RoHS		

HOW TO OPERATE-FUNCTIONS

INITIAL SETTING

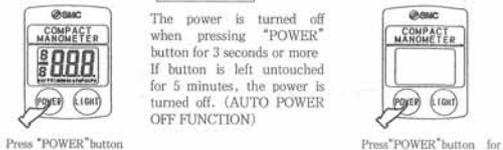
"Err" is displayed at first operation and replacing battery. Please perform initial setting.

- ① "Err" is displayed on LCD. Turn off the power.
- ② Keep pressing 6 seconds or more to perform zero-clear. "CAL" is displayed on LCD.
- ③ Zero-clear is completed and operation become possible.



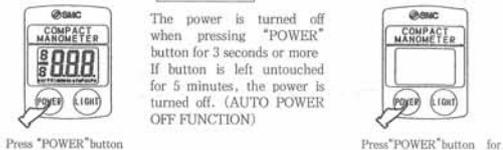
POWER ON

The power is turned on as soon as pressing "POWER" button. Keep pressing 6 seconds or more to perform zero-clear.



POWER OFF

The power is turned off when pressing "POWER" button for 3 seconds or more. If button is left untouched for 5 minutes, the power is turned off. (AUTO POWER OFF FUNCTION)

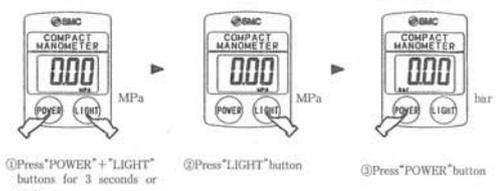


UNIT DISPLAY CHANGE

- ① The unit on display blinks ON and OFF when pressing buttons for 3 seconds or more.
- ② Change the unit.

For high pressure (PPA100)	For vacuum (PPA101)	For low pressure (PPA102)
MPa → bar	kPa → bar	kPa → bar
PSI → kgf	PSI → inHg	PSI → kgf
		→ mmHg

Note) inHg unit is not displayed. Set the unit and complete unit change.



PEAK/BOTTOM DISPLAY

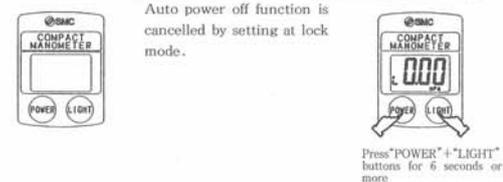
NOTE) This mode is used both as peak/bottoms and as power off. Release the button when "P" or "b" is displayed.

Perform when pressure is indicated. Peak indication: The max, pressure is displayed and "P" is displayed on LCD. The display changes when pressure more than held one is applied. Bottom indication: The min pressure is displayed and "b" is displayed on LCD. The display changes when pressure less than held one is applied. (These modes are useful to confirm fluctuation of pressure)



AUTO POWER OFF FUNCTION

If the button is left untouched for 5 seconds or more, the power is turned off. Note) Please refer the instruction on Lock mode function/operation(right) for cancellation operation.



LOCK MODE(CANCELLING AUTO POWER OFF)

Auto power off function is cancelled by setting at lock mode.



LIGHTS THE BACK LIGHT

The back light lights during pressing "LIGHT" button. At lock mode, the back light lights by pressing the button. And it puts out by pressing the button again. But The max lighting time is about 1 minute.



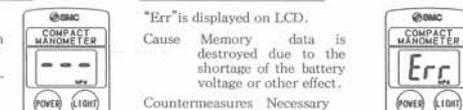
ZERO-CLEAR

Automatic zero-point adjustment is available in atmospheric pressure. This eliminates the pressure difference when displayed in atmospheric pressure. Turn off the power. Release supply pressure to the atmosphere. Press "POWER" button for 6 seconds or more for zero-clear "CAL" is displayed on LCD.

ERROR AND REMEDIES

EXCESSIVE PRESSURE ERROR

"-" is displayed on LCD. Cause Pressure more than rated pressure is applied. Countermeasures Keep rated pressure.



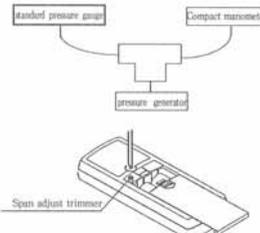
MEMORY DATA ERROR

"Err" is displayed on LCD. Cause Memory data is destroyed due to the shortage of the battery voltage or other effect. Countermeasures Necessary to newly write in the memory data. Perform zero clear.



Span calibration

- ① Never touch the span calibration trimmer except when calibrating span!
- ② Perform zero-clear under atmospheric pressure
- ③ Apply rated maximum pressure, and calibrate the span comparing with the standard pressure gauge.
- ④ Calibration is completed if compact manometer displays value "0" under atmospheric pressure. When the display value is not 0, perform by the procedure of ② from ①



Battery change

Whole LCD starts to blink when battery is short of voltage. Replace the battery when LCD blinks. Two R6(size AA) batteries are necessary.

Replace the battery within 30 minutes after turning off the power. If you can not, "Err" is displayed. Please perform zero-clear in this case.

If the manometer has gone out of control, leave it alone removing the battery for a minute or more, then place the battery again, perform zero-clear.

Pressure unit conversion table(the rough estimate)

	bar	kgf/cm ²	mmHg	PSI	Pa	inHg
1bar	1	1.020	750.062	14.50	1 × 10 ⁵	29.530
1kgf/cm ²	0.981	1	735.559	14.217	9.807 × 10 ⁴	28.959
1mmHg	1.333 × 10 ⁻³	1.359 × 10 ⁻³	1	1.933 × 10 ⁻²	1.333 × 10 ²	3.937 × 10 ⁻²
1PSI	0.069	0.070	51.715	1	6.895 × 10 ³	2.037
1Pa	1 × 10 ⁻³	1.019 × 10 ⁻³	7.501 × 10 ⁻³	1.45 × 10 ⁻⁴	1	2.953 × 10 ⁻³
1inHg	3.388 × 10 ⁻²	3.453 × 10 ⁻²	2.540 × 10 ¹	4.909 × 10 ⁻¹	3.385 × 10 ³	1