Proposal for CO₂ Emission-reducing Products

An introduction to products that can contribute to energy saving and CO₂ emissionreduction through centralized control, air saving, compactness, and weight reduction

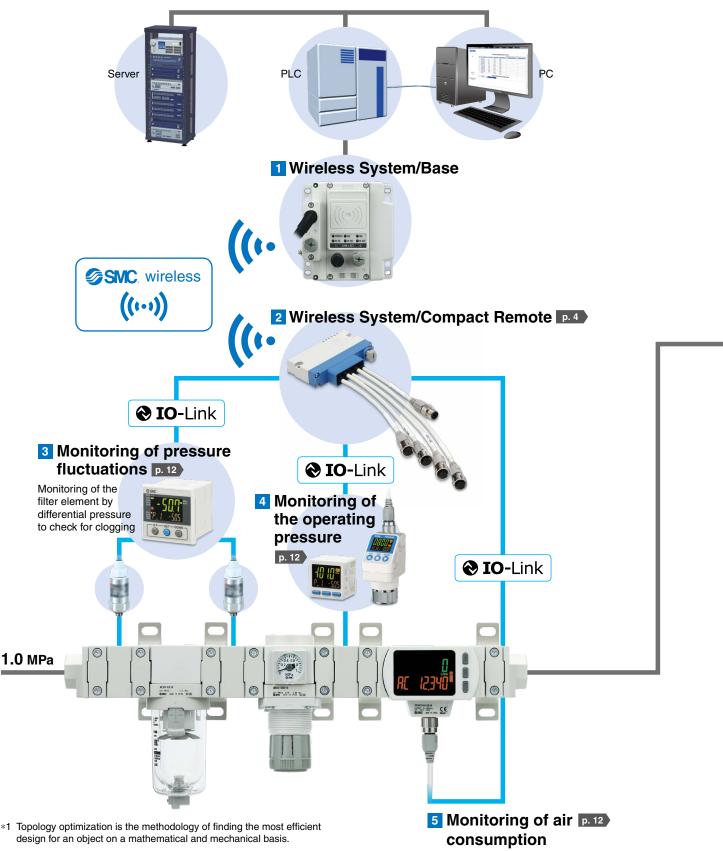




By using topology optimization^{*1} in the designing process, energy saving, compactness, and weight reduction can be achieved. In addition, visualization allows for optimization via centralized control.

Centralized data control of line pressure and equipment air consumption

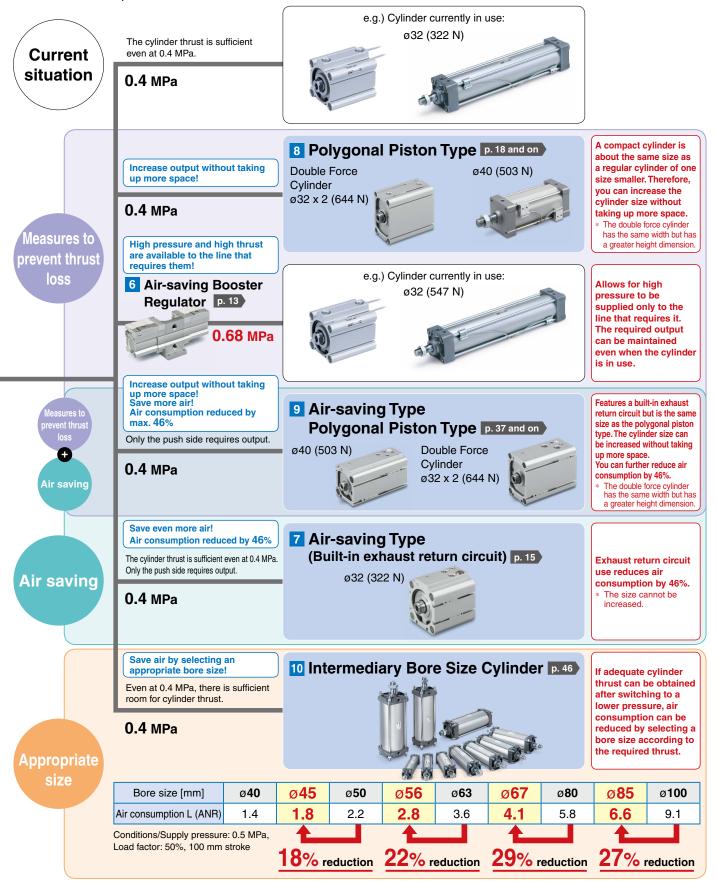
In order to calculate the amount of air being consumed by an air pressure system and to measure the effectiveness of energysaving measures, the flow rate and pressure must be controlled. To maintain and monitor the effectiveness of these measures, it is recommended that the flow rate and pressure measurement data of each device be centrally controlled.





SMC offers a lineup of products which can aid you in eliminating partial losses of thrust and in reducing air consumption.

An effective way to reduce air consumption is to lower the supply pressure of a compressor, called pressure reduction. While this approach is both easy and immediate, from the customer's perspective, a partial loss of supply pressure to machine equipment could interfere with production.





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Air Saving/Compact/Lightweight



511

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9	Air-saving Type Polygonal Piston Type	
		~-

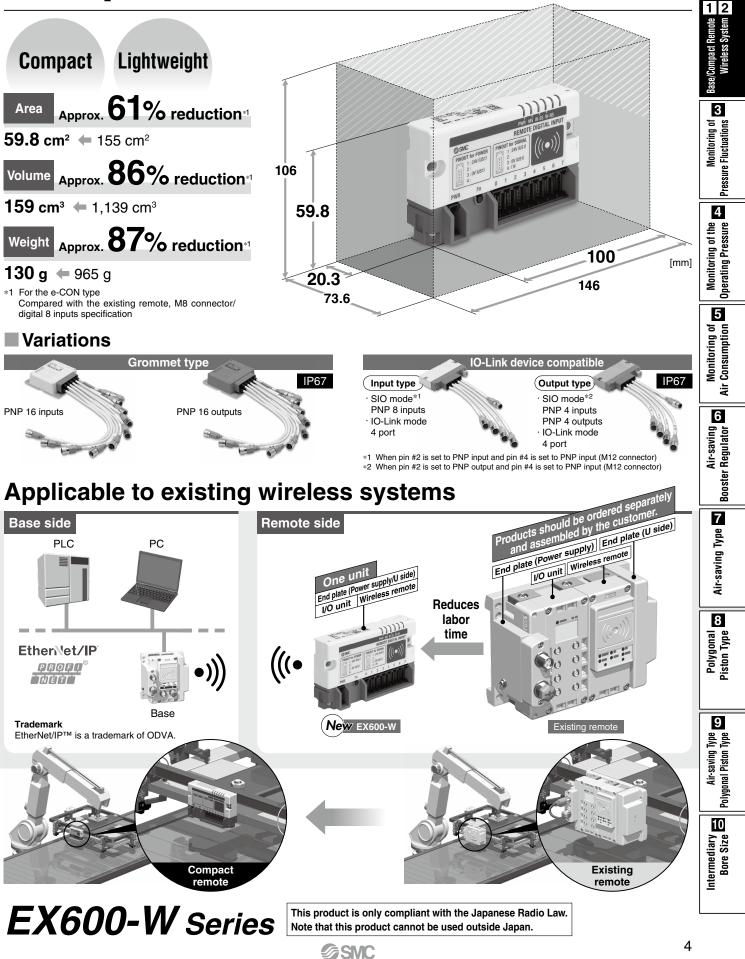
Compact Cylinder Air-saving Type/Polygonal Piston Square Type CDQ2B-X3205 - p. 37 Compact Cylinder Air-saving Type/Polygonal Piston Rectangle Type CDQ2B-X3206 - p. 40 Compact Cylinder Air-saving Type/Double Force Type CDQ2B-X3207 ----- p. 43

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Air Cylinder JMB Series p. 46

Wireless System

Compact Remote



RoHS

 $\mathbf{C} \mathbf{E}$

EX600-W Series

Specifications

Wireless Communication Specifications

Protocol	SMC original protocol		
Radio wave type	Frequency Hopping Spread Spectrum (FHSS		
Frequency	2.4 GHz (2403 to 2481 MHz)		
Number of frequency channels	79 ch (Bandwidth: 1.0 MHz)		
Communication speed	250 kbps		
Communication distance	10 m (Depending on the operating environment)		
Radio Law certificate	Japanese Radio Law (Japan)		

IO-Link Communication Specifications^{*1}

Communication speed	COM1 (4.8 kBaud) COM2 (38.4 kBaud) COM3 (230.4 kBaud)	
	Automatically switched according to the device to be connected	
Ports for IO-Link devices	4*2	

*1 Parameter setting for IO-Link devices is not supported. Set using the dedicated tool before connecting the product.

*2 Only process data can be sent and received.

General Specifications

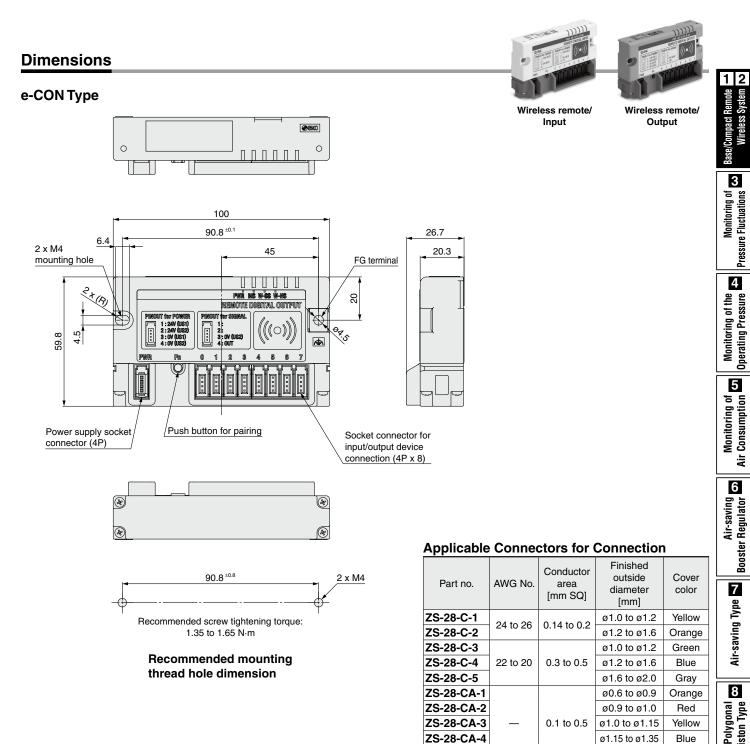
		e-COI	N type	Gromm	Grommet type IO-Link device compatible		e compatible	
	Туре	PNP input EX600-WDXE1	PNP output EX600-WDYE1	PNP input EX600-WDXA1	PNP output EX600-WDYA1	PNP input EX600-WLXB1	PNP output EX600-WLYB1	
Power supply for control Power supply voltage		24 VDC ±10%						
and input (US1)	Current consumption*1	100 mA or less	50 mA or less	100 mA or less	50 mA or less	100 mA or less	100 mA or less	
	Power supply voltage		24 VDC ±10%		24 VDC ±10%		24 VDC ±10%	
Power supply for output	Max. load current (per unit)	_	800 mA	_	2 A*2	_	2 A ^{*2}	
(US2)	Max. load current		100 mA		100 mA		100 mA	
	(per output)		(per output)		(per output)		(per output)	
Electrical	Number of points	8 inputs (1 input/connector)	8 outputs (1 output/connector)	16 inputs (2 inputs/connector)	16 outputs (2 outputs/connector)	8 inputs (2 inputs/connector)*3	4 outputs (1 output/connector)*3	
specifications	Туре	PNP (-COM)						
(Common)	Connector type	e-CON	(4-pin)		M12 5-pin so	cket (Female)		
	Max. sensor supply current	2 A/unit, 0.3	A/connector	2 A/unit, 0.3	A/connector	1 A/unit, 0.3	A/connector	
	Input resistance	1.5 kΩ		1.5 kΩ			—	
Input	Rated input current	5 mA or less	_	5 mA or less	_	2.5 mA or less (Pin #2) 5.5 mA or less (Pin #4)	5.5 mA or less (Pin #4)	
	Signal OFF-judgement	5 VDC/2 mA or less		5 VDC/2 mA or less		5 VDC/2 mA or less	—	
	Signal ON-judgement	15 VDC/5 mA or more		15 VDC/5 mA or more		15 VDC/5 mA or more	—	
	Protection	Short-circuit protection		Short-circuit protection		Short-circui	t protection	
Output	Max. load current	_	100 mA (per output)	_	100 mA (per output)	_	100 mA (per output)	
	Protection	—	Short-circuit protection	_	Short-circuit protection	_	Short-circuit protection	
Cable tensile s		10	Ν			D N		
•	pient temperature	0 to +50°C						
	nt temperature	-10 to +60°C						
Ambient humio		35 to 85%RH						
Withstand voltage		10 M Ω or more (500 VDC between external terminals and metallic parts)						
Insulation resistance				minute between ext				
Vibration resistance				$161131-2, 5 \le f < 8.4$,			
Impact resistance				mpliant with EN611				
Enclosure		IP.				67 M4	- h - l - 0 l t -	
Mounting		M4 screw through		-	h hole 4 locations	M4 screw through		
Weight		13) g	48	0 g	23	υg	

*1 When an external device is not connected (Body only)

*2 (Per unit) See the output specifications for the load current for each signal.
*3 Max. number of points when set to SIO-mode

* Number of connections when the setting enabling IO-Link devices is selected

Wireless System Compact Remote **EX600-W** Series



Green

ø1.35 to ø1.6

Wireless System

3

4

5

6

7

Air-saving Type

8

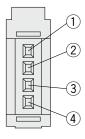
ZS-28-CA-5

EX600-W Series

e-CON Type/Connector Specifications (Input/Output)

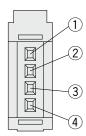
Input

Power supply socket connector wiring specifications

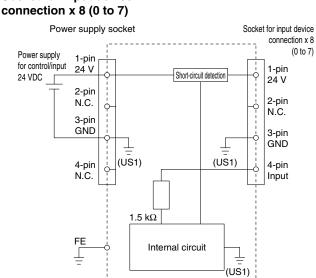


Pin no.	Terminal name
1	24 V (For control/input)
2	N.C.
3	0 V (For control/input)
4	N.C.

Socket connector for input device connection wiring specifications



Pin no.	Terminal name
1	24 V (For control/input)
2	N.C.
3	0 V (For control/input)
4	IN



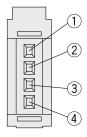


Wireless remote/Output

Wireless remote/Input

Output

Power supply socket connector wiring specifications



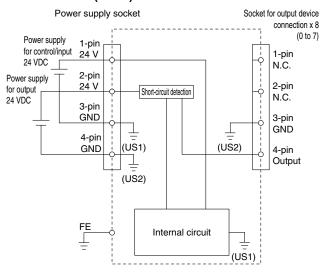
Pin no.	Terminal name
1	24 V (For control/input)
2	24 V (For output)
3	0 V (For control/input)
4	0 V (For output)

Socket connector for output device connection wiring specifications

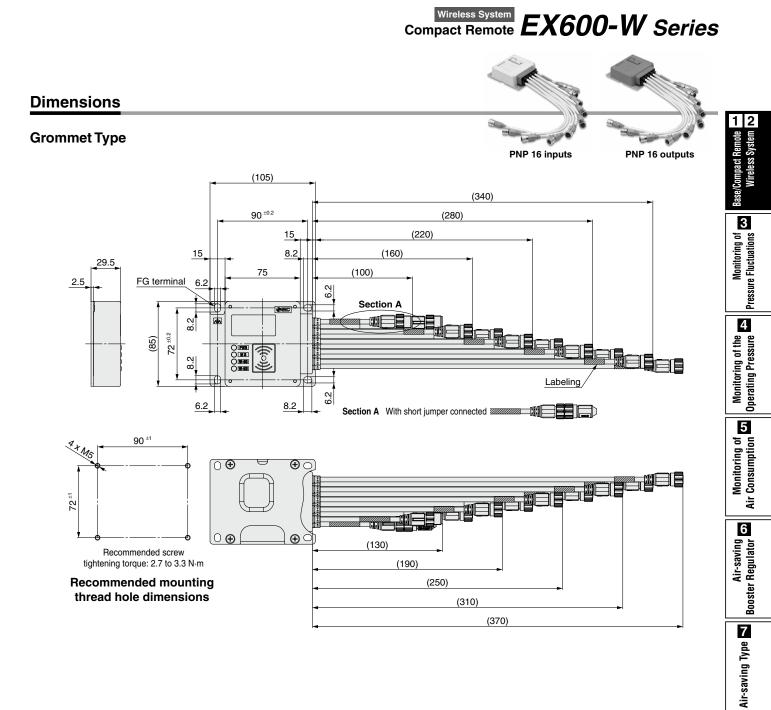
2
-3
4

Pin no.	Terminal name
1	N.C.
2	N.C.
3	0 V (For output)
4	OUT

Socket for output device connection x 8 (0 to 7)



Socket for input device



Intermediary Bore Size Bore Size

8

EX600-W Series

Grommet Type/Connector Specifications (Input/Output)

Input

PNP 16 inputs

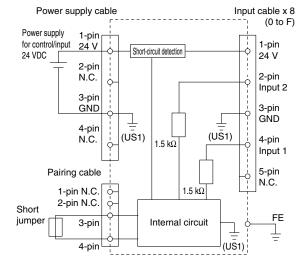
Connector Arrangement Specifications

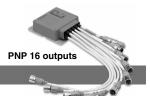
No.	Description	Cable length [mm]	Labeling	Cable with M12 connector	
0	Pairing line	100	PAIRING	M12, 4-pin,	
1	Power supply line	130	POWER	plug (Male)	01
2	Input E/F	160	E/F		(2)
3	Input C/D	190	C/D		4
4	Input A/B	220	A/B		65
5	Input 8/9	250	8/9	M12, 5-pin, socket (Female)	$\left(\frac{7}{7} \right)$
6	Input 6/7	280	6/7		L ⁸ (9)
7	Input 4/5	310	4/5		
8	Input 2/3	340	2/3]	
9	Input 0/1	370	0/1		

Connector Specifications

Labeling	PAIRING	POWER	0/1 to E/F	M12, 4-pin plug	M12, 5-pin socket
Pin no.	I	Description			
1	Short jumper Connected:	Power supply for control: + (COM)	Power supply for control: + (COM)	2 1	1 2
2	Normal mode	N.C.	Input n + 1		$\begin{pmatrix} O & O \\ O_5 \end{pmatrix}$
3	(3-pin to 4-pin short) Not connected:	Power supply for control: – (COM)	Power supply for control: – (COM)		
4	Pairing mode	N.C.	Input n		
5	—	_	N.C.		

Input cable x 8 (0 to F)





Output

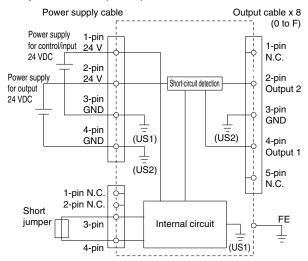
Connector Arrangement Specifications

No.	Description	Cable length [mm]	Labeling	Cable with M12 connector	
0	Pairing line	100	PAIRING	M12, 4-pin,	
1	Power supply line	130	POWER	plug (Male)	
2	Output E/F	160	E/F		$\left(2\right)$
3	Output C/D	190	C/D		4
4	Output A/B	220	A/B		65
5	Output 8/9	250	8/9	M12, 5-pin, socket	(7)
6	Output 6/7	280	6/7	(Female)	(9)
7	Output 4/5	310	4/5	(*********	
8	Output 2/3	340	2/3		
9	Output 0/1	370	0/1		

Connector Specifications

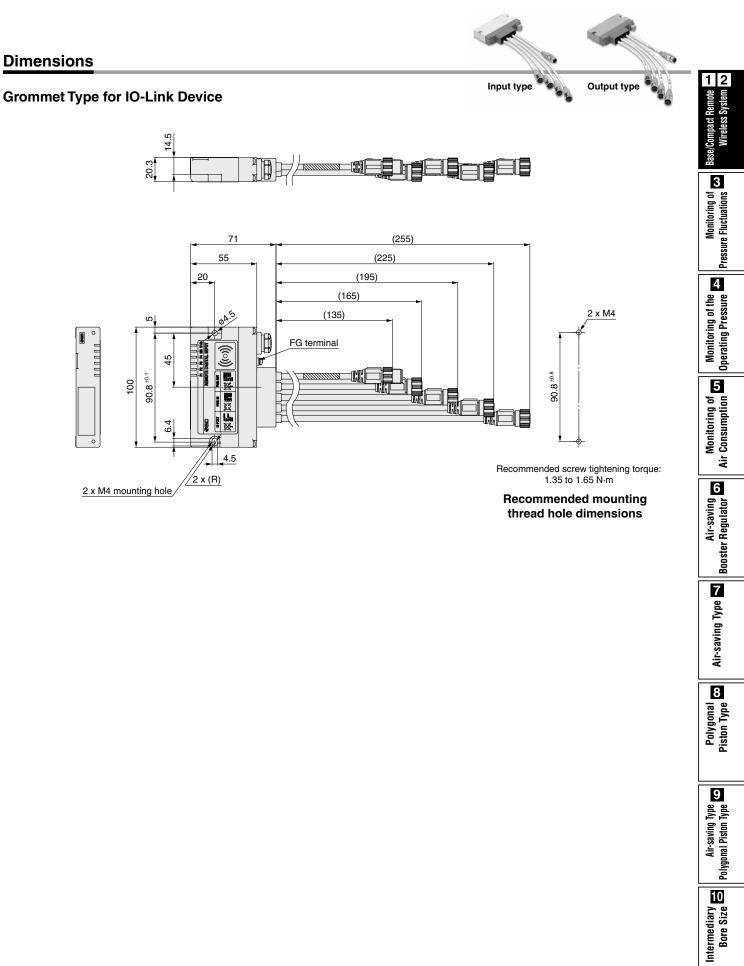
Labeling	PAIRING	POWER	0/1 to E/F	M12, 4-pin plug	M12, 5-pin socket
Pin no.	ſ	Description			
1	Short jumper	Power supply for control: + (COM)	N.C.		
2	Connected: Normal mode	Power supply for output: + (COM)	Output n + 1	2 0 0	
3	(3-pin to 4-pin short) Not connected:	Power supply for control: – (COM)	Power supply for output: – (COM)		
4	Pairing mode	Power supply for output: – (COM)	Output n		. 0
5		_	N.C.		

Output cable x 8 (0 to F)





Wireless System Compact Remote **EX600-W** Series



SMC

EX600-W Series

Grommet Type for IO-Link Device/Connector Specifications

M12, 4-pin, plug, A-coded

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2

3

Ó

0 0

Input

IO Connector

Connector Arrangement Specifications	Connector	Arrangement	Specifications
--------------------------------------	-----------	-------------	----------------

No.	Description	Cable length [mm]	Labeling	Туре	•
1	PORT1	255	_		
2	PORT2	225		M12, 5-pin,	E(R)
3	PORT3	195	—	socket, A-coded	
4	PORT4	165	—		
5	Power supply IN connector	135	POWER	M12, 4-pin, plug, A-coded	
6	Power supply OUT connector	_	_	M12, 5-pin, socket, A-coded	(

Pin no.DescriptionM12, 5-pin, socket, A-coded1L+ (US1)2DI (Digital input)3L- (US1)4CQ (IO-Link)*15Not used

*1 Switchable to IO-Link/digital input (PNP input)

Power Supply OUT Connector

Pin no.	Description	M12, 5-pin, socket, A-coded
1	24 V (US1)	
2	24 V (US2)	
3	0 V (US1)	(50)
4	0 V (US2)	
5	Not used	



Input type

Output

Connector Arrangement Specifications

Power Supply IN Connector

Pin no.

1

2

3

4

Description

24 V (US1)

24 V (US2)

0 V (US1)

0 V (US2)

No.	Description	Cable length [mm]	Labeling	Туре	•
1	PORT1	255	_		
2	PORT2	225	_	M12, 5-pin, socket,	•
3	PORT3	195	—	A-coded	
4	PORT4	165	—		
5	Power supply IN connector	135	POWER	M12, 4-pin, plug, A-coded	
6	Power supply OUT connector	_	_	M12, 5-pin, socket, A-coded	Ð.

Power Supply IN Connector

Pin no.	Description	M12, 4-pin, plug, A-coded
1	24 V (US1)	2 1
2	24 V (US2)	000
3	0 V (US1)	0 0
4	0 V (US2)	3 - 4

IO Connector

Pin no.	Description	M12, 5-pin, socket, A-coded
1	L+ (US1)	
2	DO (Digital output)	$1 \sqrt{2}$
3	L- (US1)	
4	CQ (IO-Link)*1	4 3
5	0 V (US2)	

*1 Switchable to IO-Link/digital input (PNP input)

Power Supply OUT Connector

Pin no.	Description	M12, 5-pin, socket, A-coded		
1	24 V (US1)			
2	24 V (US2)			
3	0 V (US1)			
4	0 V (US2)	4 3		
5	Not used			

High-Precision Digital Pressure Switch ZSE20B(F)-L/ISE20B-L

IO-Link version: V1.1

• Transmission speed: COM2 (38.4 kbps)

IP65

IP67

1 2

Wireless System Base/Compact Remote

3

5

Air Consump

6

Air-saving Booster Regulator

7

Air-saving Type

10

Bore Size

Intermediary

-{[] [] ₽_ 1 -505	

Process data length: 2-byte input		 Minimum cycle time: 2.3 	3 ms
Series	Applicable fluid	Туре	Rated pressure range
ZSE20BF-L	Air	Compound pressure	–100 to 100 kPa
ZSE20B-L	Air	Vacuum pressure	0 to -100 kPa
ISE20B-L	Air	Positive pressure	0 to 1 MPa

High-Precision Digital Pressure Switch ISE7 /7 G

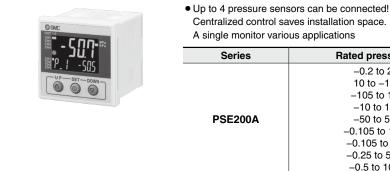
IO-Link version: V1.1

- Process data length: 2-byte input Transmission speed: COM2 (38.4 kbps)
- Minimum cycle time: 2.3 ms IO-Link port type: Class A

	A
000	<u>2800</u> <u>8.8.300</u> 0000
	U

Series	Applicable fluid	Туре	Rated pressure range
ISE70	Air	Positive pressure	0 to 1 MPa
ISE71	Air	Positive pressure	0 to 1.6 MPa
ISE70G	Air General fluids	Positive pressure	0 to 1 MPa
ISE75G	Air General fluids	Positive pressure	0 to 2 MPa
ISE76G	Air General fluids	Positive pressure	0 to 5 MPa
ISE77G	Air General fluids	Positive pressure	0 to 10 MPa

3-Screen Display Multi-channel Digital Sensor Monitor PSE200A



- It is possible to change the settings while checking the measured value. IO-I ink compatible
- Rated pressure range Applicable SMC pressure sensor –0.2 to 2.1 kPa PSE550 PSE531/PSE541/PSE561 10 to -105 kPa PSE533/PSE543/PSE563/PSE573 -105 to 105 kPa -10 to 105 kPa **PSE532** -50 to 525 kPa PSE564/PSE574 PSE530/PSE540/PSE560/PSE570 -0.105 to 1.05 MPa -0.105 to 2.1 MPa PSE575 -0.25 to 5.25 MPa **PSE576** -0.5 to 10.5 MPa PSE577



Applicable fluid: Air, I	N2
--------------------------	----

3-Color Display Digital Flow Switch

for Large Flow PF3A7 H-L

- Flow range: Max. 12000 L/min
- Flow ratio 100:1 Wide range of flow measurement with one product
- Improved drainage and resistance to foreign matter
- Pressure loss: 75% reduction (20 kPa \rightarrow 5 kPa)
- Through bore construction
- IO-Link compatible

Series	Rated flow range [L/min]
	10 to 1000
	20 to 2000
PF3A7⊡H-L	30 to 3000
	60 to 6000
	120 to 12000

For the modular type, only 1000 or 2000 L/min can be selected.

8 2-Color Display Digital Flow Switch Polygonal Piston Type PF2M7-L • Dry air, N2, Ar, CO2 • A wide range of flow measurement is possible with 1 product. Flow ratio: 100 : 1, 9 Smallest settable increment: 0.01 L/min Air-saving Type Polygonal Piston Type Improved drainage and resistance to foreign matter Compact, Lightweight Weight: 27.3% lighter (55 g \rightarrow 40 g) • Low current consumption: 35 mA or less

 Grease-free IO-Link compatible

> Rated flow range [L/min] Series 0.1 to 10 (0.1 to 5)

0.3 to 25 (0.3 to 12.5) PF2M7-L 0.5 to 50 (0.5 to 25) 1 to 100 (1 to 50)

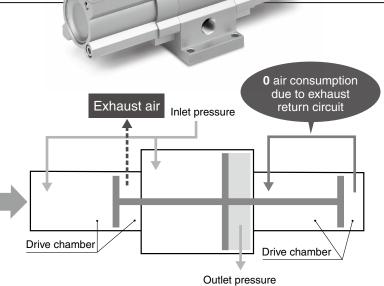
(): For CO2

Booster Regulator

Size: 10A

Air consumption **40% reduction**^{*1}

3 piston construction
The drive chamber on one side can be operated by the exhaust return circuit.



*1 Based on SMC's measuring conditions

Operation noise: 65 dB(A)*1

*1 Based on SMC's measuring conditions

15 dB (A) reduction compared with the existing model (VBA series)

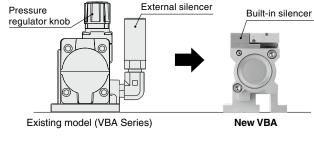
• Exhaust noise: Reduced noise due to exhaust of reused lowpressure air

 Metal noise: Reduced noise due to the adoption of a construction in which the internal switching part doesn't come into contact with any metal parts

Simple, compact shape

Built-in silencer

 No longer any need for a pressure regulator knob due to the fixed pressure increase ratio

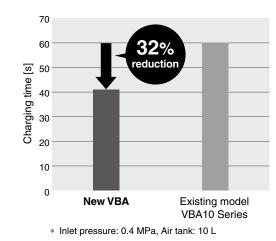




VBA-X3145

Charging time: 32% shorter

RoHS



Mounting compatibility with the existing model

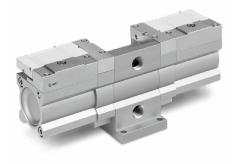
(VBA series)

• Can be mounted on an air tank (VBAT series) (The air tank must be ordered separately.)



Booster Regulator VBA-X3145

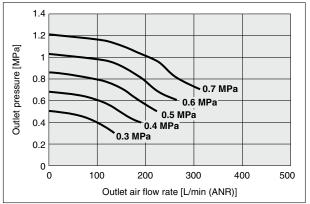
Specifications



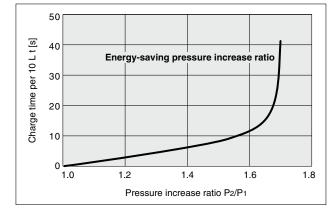
			12
Model		VBA-X3145	l e m
Fluid		Compressed air	Base/Compact Remote Wireless Svstem
Pressure increase ratio		1.7 times (Fixed)	act
Pressure adjustment mecha	nism	None	Compact F
Max. flow rate*1	L/min (ANR)	230] ÿ×
Outlet pressure range	МРа	0.3 to 1.2	Bas
Inlet pressure range	MPa	0.2 to 0.7	
Proof pressure	MPa	1.8	3
Port size (IN, OUT)		Rc1/4	Monitoring of Pressure Fluctuations
Tank connection port (with	plug)	Rc1/4	Monitoring of Fluctuations
Ambient and fluid temperatu	ures °C	2 to 50 (No freezing)	lonit
Installation		Horizontal, Vertical	
Lubrication		Grease (Non-lube)	- Issa
Weight	kg	1.2	
1 Flow rate at IN = OUT = 0.5 M e Characteristics	IPa.		ig of the F
	Charge chara	cteristics	Monitoring of the Operating Pressure

Flow Rate Characteristics/Charge Characteristics

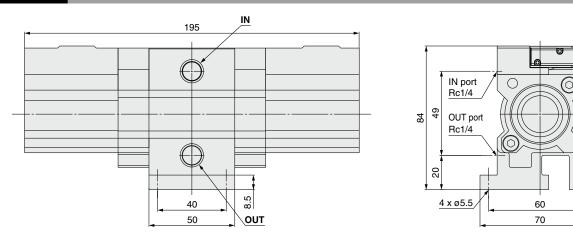
Flow rate characteristics



Charge characteristics



Dimensions





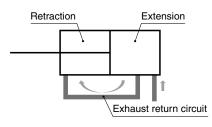
Compact Cylinder/Air-saving Type RoHS

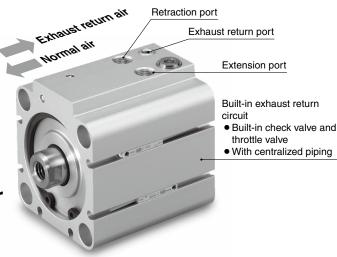
ø**32**, ø**40**, ø**50**

Air consumption

Max. 46% reduction

- Uses the air exhausted from the extension side to supply the retraction side, thus reusing the air (Built-in exhaust return circuit)
- Reduce air consumption just by piping to the product





 With rubber bumper
 Small auto switches can be mounted on 3 surfaces.

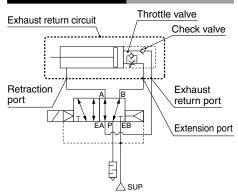
Applicable auto switch: D-M9



Standard Strokes

	[mm]
Bore size	Standard stroke
32, 40	5, 10, 15, 20, 25, 30, 35, 40, 45, 50, 75, 100
50	10, 15, 20, 25, 30, 35, 40, 45, 50, 75, 100

Circuit Diagram



The dimensions and mounting dimensions are the same as those of the existing CDQ2 series model.

* For the through-hole mounting type only

Specifications

Bore siz	e [mm]	32 40 50				
Action		Dou	ble acting, Single	e rod		
Fluid			Air			
Proof pressure			1.0 MPa			
Max. operating pressu	ure		0.7 MPa			
Min. operating pressu	ire		0.4 MPa			
Ambient and fluid tem	nperatures	With auto swi	tch: -10 to 60°C	(No freezing)		
Lubrication		Not	required (Non-lu	ıbe)		
Distan anad	Extending operation	50 to 50	00 mm/s	50 to 300 mm/s		
Piston speed	Retracting operation					
Stroke length tolerand	ce	0 to +1.0 mm*1				
Cushion		Rubber bumper				
	Retraction port	M5 >	< 0.8	Rc1/8		
Port size	Extension port	M5 >	k 0.8	Rc1/8		
	Exhaust return port		M5 x 0.8			
Mounting orientation		Horizont	al lateral, Vertica	l upward		
Min. theoretical output*2 Retracting operation		32 N	55 N	85 N		
Allowable kinetic energy	rgy	0.29 J	0.52 J	0.91 J		
Allowable lateral load at	rod end (At 30 stroke)	7.6 N 10.9 N 15.8 N				
Mounting		Basic type (Through-hole)				

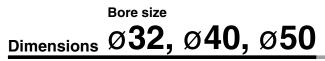
*1 Stroke length tolerance does not include the amount of bumper change.

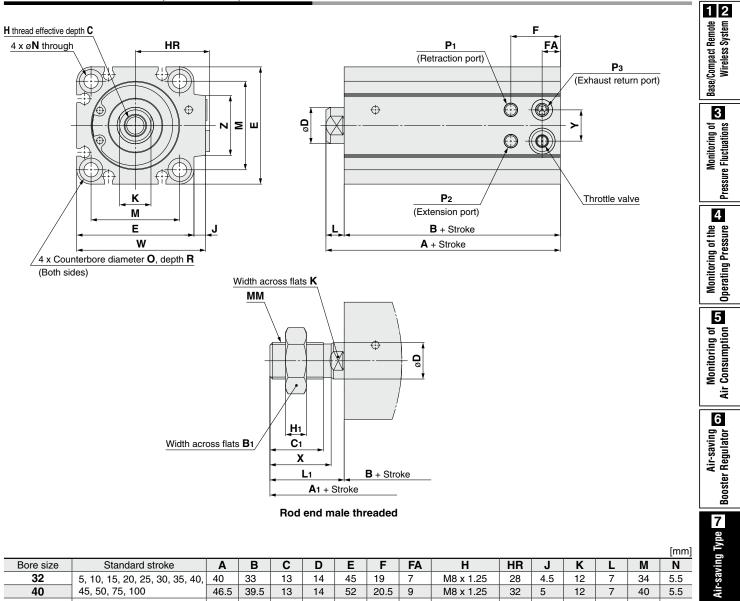
*2 Be aware that the cylinder output is reduced during the retraction operation.
 The cylinder output values in the table above are the min. values. Therefore, depending on the

operating conditions, the output may be greater. Please contact your local sales representative for more details.



Compact Cylinder/Air-saving Type CDQ2B-X3150





																		լոույ	-
Bore size		Standard strok	е	Α	В	С	D	E	F	FA		Η	HR	J	K	L	Μ	N	Air-saving
32	5, 10,	15, 20, 25, 30	, 35, 40,	40	33	13	14	45	19	7	M8 >	(1.25	28	4.5	12	7	34	5.5	es-
40	45, 50	0, 75, 100		46.5	39.5	13	14	52	20.5	9	M8 >	× 1.25	32	5	12	7	40	5.5	Air
50	1 '	5, 20, 25, 30, 3 0, 75, 100	5, 40,	48.5	40.5	15	18	64	24	9.5	M10	x 1.5	41	7	16	8	50	6.6	8
																		[mm]	
Bore size	0	P 1	P	2	P	3	R	W	Y	Z	A 1	B 1	C 1	H 1	L1	М	М	X	olygonal ton Type
32	9	M5 x 0.8	M5 x	0.8	M5 >	(0.8	7	49.5	12	23	61.5	22	20.5	8	28.5	M14	x 1.5	23.5	Poly iston
40	9	M5 x 0.8	M5 x	0.8	M5 >	(0.8	7	57	12	23	68	22	20.5	8	28.5	M14	x 1.5	23.5	Pis
50	11	Rc1/8	Rc1	1/8	M5 >	(0.8	8	71	18	33	74	27	26	11	33.5	M18	x 1.5	28.5	

Handling

MWarning

1. Residual pressure will remain in the exhaust return piping of this circuit.

To completely exhaust all of the residual pressure, install a 3-port valve for residual pressure exhaust in the exhaust return piping.

2. The adjustment range for the throttle valve for retraction operation speed adjustment is, starting from the fully closed position, within the number of rotations shown in the table below.

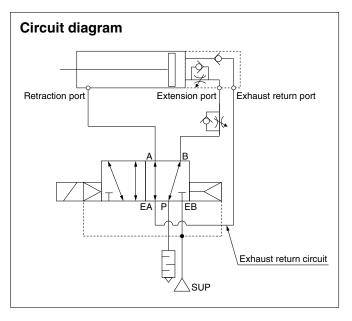
Bore size [mm]	Number of rotations
32, 40	3.5 rotations or less
50	4.5 rotations or less

To adjust the throttle valve, use a 3 mm flat head watchmaker's screwdriver.

The adjustment range for the throttle valve is, between the fully closed position and the open position, within the range indicated in the table above.

A retaining mechanism prevents the throttle valve from slipping out; however, it may spring out during operation if it is rotated beyond the range shown above.

1. Pipe according to the circuit diagram shown below when using this cylinder.



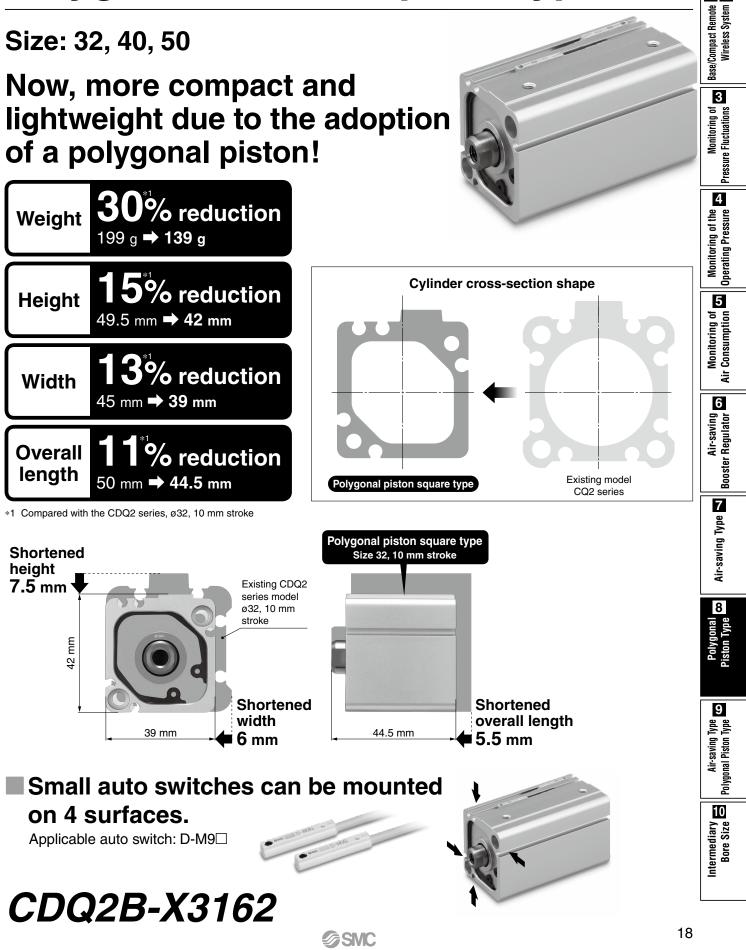
- 2. For exhaust return, the selection and installation of suitable fittings, tubes, and devices is required. Please contact your local sales representative for more details.
- 3. For the solenoid valve, select a single unit (body ported or base ported) external pilot type.
- 4. Follow the instructions below to adjust the speed of this cylinder.

Extending operation: Use the speed controller (meter-in) installed between the extension port and the solenoid valve.

Retracting operation: Use the built-in throttle valve on the cylinder.

- 5. As the retracting operation of this cylinder is performed with low pressure and low thrust, refrain from applying more external force than necessary.
- 6. Pivot brackets cannot be used.

Compact Cylinder/ Polygonal Piston Square Type Rolls



CDQ2B-X3162

Specifications

Size	32 (Equiv. ø32 piston area) 40 (Equiv. ø40 piston area) 50 (Equiv. ø50 piston area)								
Action		Double acting							
Fluid		Air							
Proof pressure		1.0 MPa							
Max. operating pressure		0.7 MPa ^{*2}							
Min. operating pressure		0.05 MPa							
Ambient and fluid temperatures		5 to 60°C							
Piston speed	50 to 500 mm/s	50 to 300) mm/s*2						
Cushion		Rubber bumper							
Lubrication	Not required (Non-lube)								
Stroke length tolerance	^{+1.3} mm ^{*1}								
Allowable kinetic energy	0.15 J 0.26 J 0.46 J								
1 Stroke length tolerance does not include the amount of bumper change.									

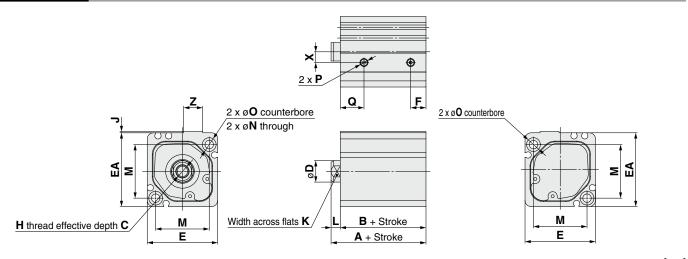
Depending on the system configuration selected, the specified speed may not be satisfied. *2 Maximum operating pressure and piston speed are different from the existing product (CQ2 series).

Theoretical Output

Size	Rod operating	Piston area			Operating air p	pressure [MPa]		
3120	direction	[mm ²]	0.2	0.3	0.4	0.5	0.6	0.7
32	IN	691	138	207	276	345	415	484
52	OUT	804	161	241	322	402	482	563
40	IN	1102	220	331	441	551	661	771
40	OUT	1256	251	377	502	628	754	879
50	IN	1709	342	512	683	854	1025	1196
50	OUT	1963	393	589	785	982	1178	1374

* Theoretical output [N] = Pressure [MPa] x Piston area [mm²]

Dimensions



																		[mm]
Size	Α	В	С	D	E	EA	F	Н	J	K	L	М	Ν	0	Р	Q	Х	Z
32	34.5	29.5	12	12	39	40.5	8.5	M6 x 1.0	1.5	10	5	29	4.5	8 depth 6	M5 x 0.8	10	5.5	12.4
40	42	36	13	14	46	48.2	10	M8 x 1.25	0.8	12	6	35	5.5	9 depth 7	M5 x 0.8	15.5	7	12.4
50	49.5	41.5	15	18	55	58.2	11.5	M10 x 1.5	2.3	16	8	42	6.6	11 depth 8	Rc1/8	17.5	10	15

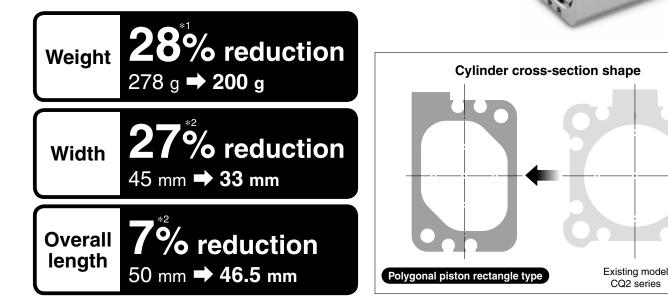
Standard Strokes

		[mm]
Size	Standard stroke	
32		
40	10, 20, 30, 40, 50	
50		

Compact Cylinder/ Polygonal Piston Rectangle Type RoHS 1 2 Base/Compact Remote

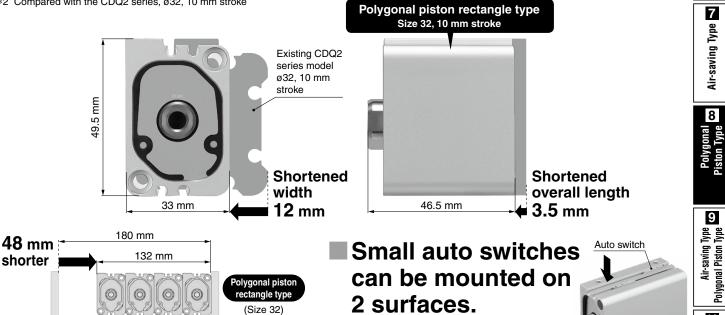
Size: 32, 40, 50

Now, more compact and lightweight due to the adoption of a polygonal piston! The same height as the existing model but with reduced width and overall length



*1 Compared with the CDQ2 series, ø32, 30 mm stroke

*2 Compared with the CDQ2 series, ø32, 10 mm stroke



SMC

Applicable auto switch: D-M9□

Existing model (ø32)

(When 4 stations are mounted) CDQ2B-X3164

10

Intermediary Bore Size

Wireless System

3

Monitoring of Pressure Fluctuations

4

Monitoring of the **Dependent**

5

Monitoring of Air Consumption

6

Air-saving Booster Regulator

CDQ2B-X3164

Specifications

Size	32 (Equiv. ø32 piston area)	40 (Equiv. ø40 piston area)	50 (Equiv. ø50 piston area)				
Action		Double acting					
Fluid		Air					
Proof pressure		1.0 MPa					
Max. operating pressure		0.7 MPa ^{*2}					
Min. operating pressure		0.05 MPa					
Ambient and fluid temperatures	5 to 60°C						
Piston speed	50 to 500 mm/s	50 to 300) mm/s*2				
Cushion		Rubber bumper					
Lubrication		Not required (Non-lube)					
Stroke length tolerance	+1.3 mm*1						
Allowable kinetic energy	0.15 J 0.26 J 0.46 J						
*1 Stroke length tolera	1 Stroke length tolerance does not include the amount of bumper change.						

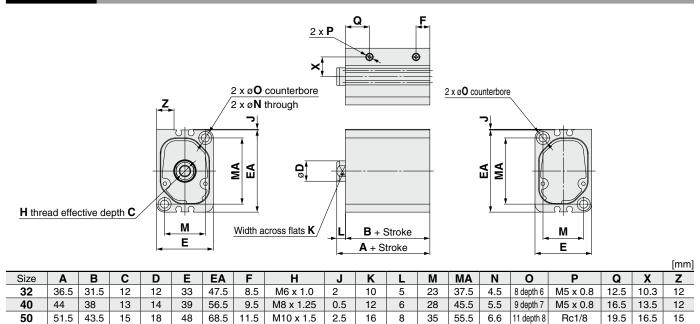
Depending on the system configuration selected, the specified speed may not be satisfied. *2 Maximum operating pressure and piston speed are different from the existing product (CQ2 series).

Theoretical Output

Size	Rod operating	Piston area			Operating air p	pressure [MPa]		
Size	direction	[mm ²]	0.2	0.3	0.4	0.5	0.6	0.7
32	IN	693	139	208	277	346	416	485
32	OUT	806	161	242	322	403	484	564
40	IN	1104	221	331	442	552	662	773
40	OUT	1258	252	377	503	629	755	881
50	IN	1707	341	512	683	853	1024	1195
50	OUT	1961	392	588	784	981	1177	1373

* Theoretical output [N] = Pressure [MPa] x Piston area [mm²]

Dimensions

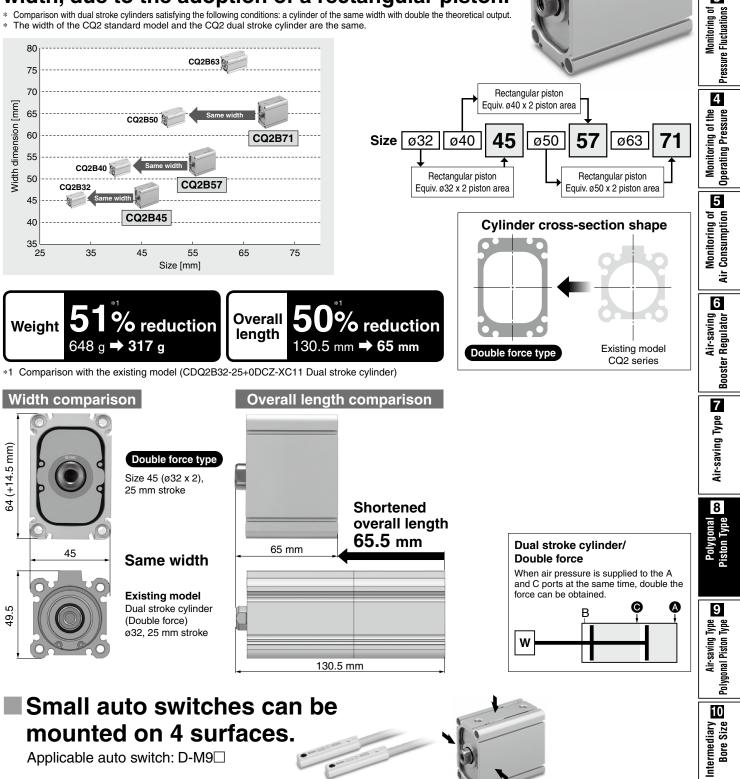


		[mm]
Size	Standard stroke	
32		
40	10, 20, 30, 40, 50	
50		

Compact Cylinder/Double Force Type (RoHS)

Size: 45, 57, 71

This product is capable of providing double the force of the CQ2 series, without changing the width, due to the adoption of a rectangular piston.



CDQ2B-X3166

1 2

Base/Compact Remote Wireless System

3

CDQ2B-X3166

Specifications

Size	45 (Equiv. ø32 x 2 piston area)	57 (Equiv. ø40 x 2 piston area)	71 (Equiv. ø50 x 2 piston area)			
Action		Double acting				
Fluid		Air				
Proof pressure		1.0 MPa				
Max. operating pressure		0.7 MPa ^{*2}				
Min. operating pressure	0.05 MPa					
Ambient and fluid temperatures	5 to 60°C					
Piston speed		50 to 300 mm/s*2				
Cushion		Rubber bumper				
Lubrication		Not required (Non-lube)				
Stroke length tolerance	+1.3 mm*1					
Allowable kinetic energy	0.26 J 0.46 J 0.77 J					
*1 Stroke length tolera	ince does not include the	amount of bumper chang	je.			

Depending on the system configuration selected, the specified speed may not be satisfied. *2 Maximum operating pressure and piston speed are different from the existing product (CQ2 series).

Standard Strokes

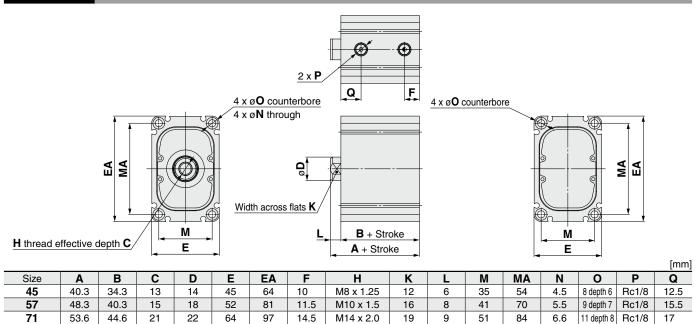
		[mm]
Size	Standard stroke	
45		
57	25, 50	
71		

Theoretical Output

Size	Piston area	Rod operating			Operating air p	pressure [MPa]		
3120	[mm ²]	direction	0.2	0.3	0.4	0.5	0.6	0.7
45	1457	IN	291	437	583	729	874	1020
45	1611	OUT	322	483	644	806	967	1128
57	2262	IN	452	678	905	1131	1357	1583
57	2516	OUT	503	755	1006	1258	1510	1761
71	3548	IN	710	1064	1419	1774	2129	2484
/1	3928	OUT	786	1178	1571	1964	2357	2750

* Theoretical output [N] = Pressure [MPa] x Piston area [mm²]

Dimensions

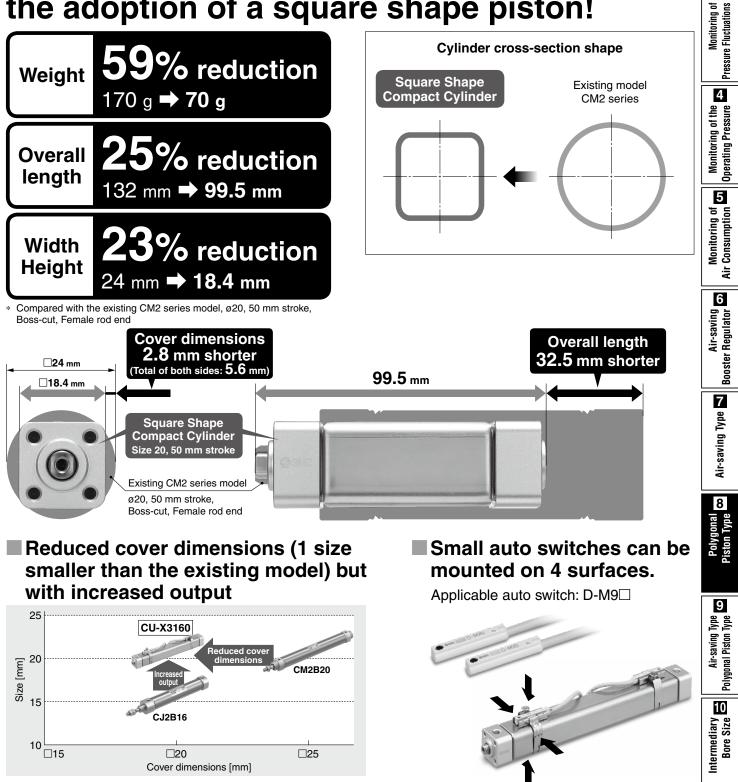


Square Shape Compact Cylinder

Size 20

CU-X3160

Now, more compact and lightweight due to the adoption of a square shape piston!



RoHS

Base/Compact Remote UNITE System

3

CU-X3160

Specifications

Size	20 (Equiv. ø20 piston area)				
Action	Double acting, Single rod				
Fluid	Air				
Proof pressure	1.0 MPa				
Max. operating pressure	0.7 MPa				
Min. operating pressure	0.05 MPa				
Ambient and fluid temperatures	Without auto switch: 5 to 70° C (No freezing) With auto switch : 5 to 60° C (No freezing)				
Lubrication	Not required (Non-lube)				
Piston speed	50 to 500 mm/s				
Stroke length tolerance	+2.0 * 1 0				
Cushion	Rubber bumper				
Allowable kinetic energy	0.11 J				
Port size	M5				
Mounting	Basic (Female threads on both covers)				
*1 Stroke length tolera	*1 Stroke length tolerance does not include the amount of bumper change.				
Depending on the system configuration selected, the specified speed may not be satisfied.					

Standard Strokes

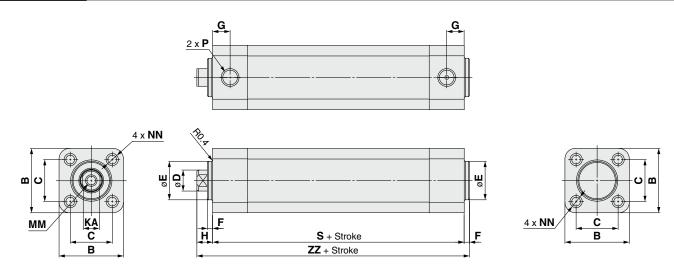
	[mm]
Size	Standard stroke
20	25, 50, 75, 100, 125, 150

Theoretical Output

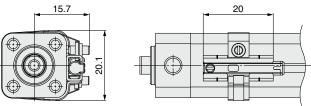
				OUT		II	N	
				-		•		[N]
Cizo	Rod operating Pisto		a Operating air pressure [MPa]					.]
Size	direction	[mm ²]	0.2	0.3	0.4	0.5	0.6	0.7
00	IN	257	51	77	103	128	154	179
20	OUT	285	57	85	114	142	171	199

* Theoretical output [N] = Pressure [MPa] x Piston area [mm²]

Dimensions



Auto switch bracket dimensions



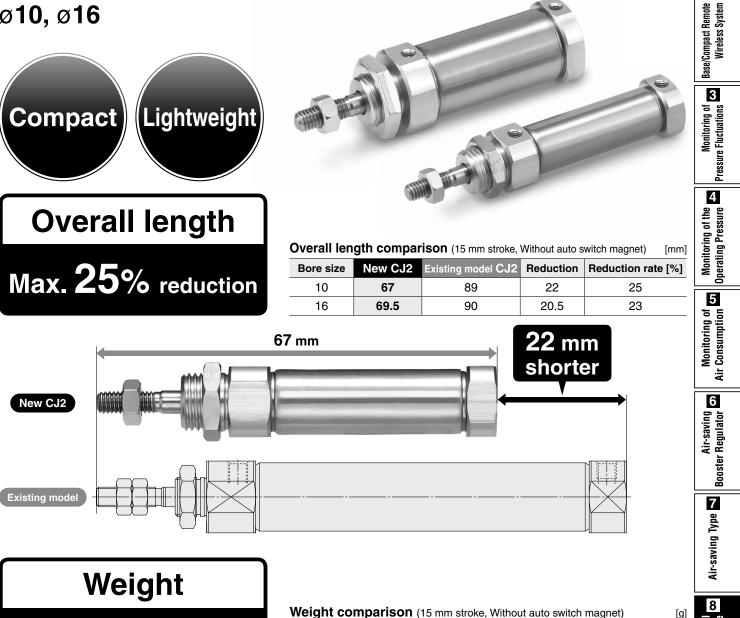
													[mm]
Size	В	С	D	E	F	G	Н	KA	NN	MM	Р	S	ZZ
 20	18.4	12	6	11	1.5	5	4.5	5	M3 x 0.5 depth 5	M3 x 0.5 depth 6	M5 x 0.8	43.5	49.5

Air Cylinder CJ2 Compact Type

RoHS

1 2

ø10, ø16



Weight comparison (15 mm stroke, Without auto switch magnet)							
Bore size	New CJ2	Reduction	Reduction rate [%]				
10	19	26	7	27			
16	41	54	13	24			

New rail type auto switch mounting bracket

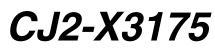
Applicable to the D-M9 (Direct mounting possible)

* An auto switch with a reduced overall length is available upon request. (Produced upon receipt of order)

Please contact your local sales representative for more details.

Max. 27% reduction

The specifications are the same as those of the existing CJ2 series.



Polyg Piston 7

9

Air-saving ⁻ Polygonal Piston 7

10

Intermediary Bore Size

CJ2-X3175

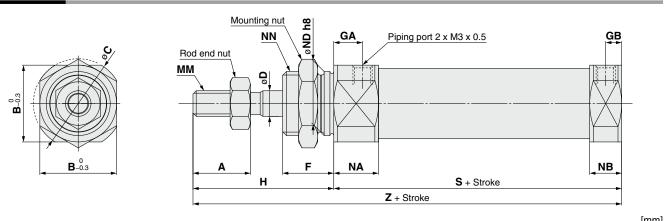
Specifications

Bore size [mm]	10	16		
Action	Double actin	g, Single rod		
Fluid	A	ir		
Proof pressure	1 N	1Pa		
Max. operating pressure	0.7	MPa		
Min. operating pressure	0.06 MPa			
Ambient and fluid	Without auto switch: $-10^{\circ}C$ to $70^{\circ}C$ (No freezing) With auto switch : $-10^{\circ}C$ to $60^{\circ}C$			
temperatures	With auto switch : -10	°C to 60°C (No neezing)		
Cushion	Rubber	bumper		
Lubrication	Not required	d (Non-lube)		
Piston speed	50 to 750 mm/s			
Allowable kinetic energy	0.090 J			
Stroke length tolerance	+1.0 0			

Standard Strokes

	[mm]
Bore size	Standard stroke
10, 16	15, 30, 45, 60, 75, 100

Dimensions



Bore	•	в	^	D	E	GA	GB	н	ММ	NA	NB ND h8		3 NN	Without a	uto switch	With aut	to switch
size	A .	В				GA	GD	п		NA	IND	80 UN		S	Z	S	Z
10	9	12	14	4	8	4.5	2.5	22	M4 x 0.7	7	5	10_0.022	M10 x 1.0	30	52	34	56
16	11	18.3	20	5	8	4.5	2.5	24	M5 x 0.8	7	5	12-0.027	M12 x 1.0	30.5	54.5	35.5	59.5

* The rod end nut and mounting nut come with the product. If they are required separately, order according to the details below. Rod end nut: ø10: NTJ-010C, ø16: NTJ-015C Mounting nut: ø10: SNPS-006, ø16: SNKJ-016C

▲ Specific Product Precautions

ACaution

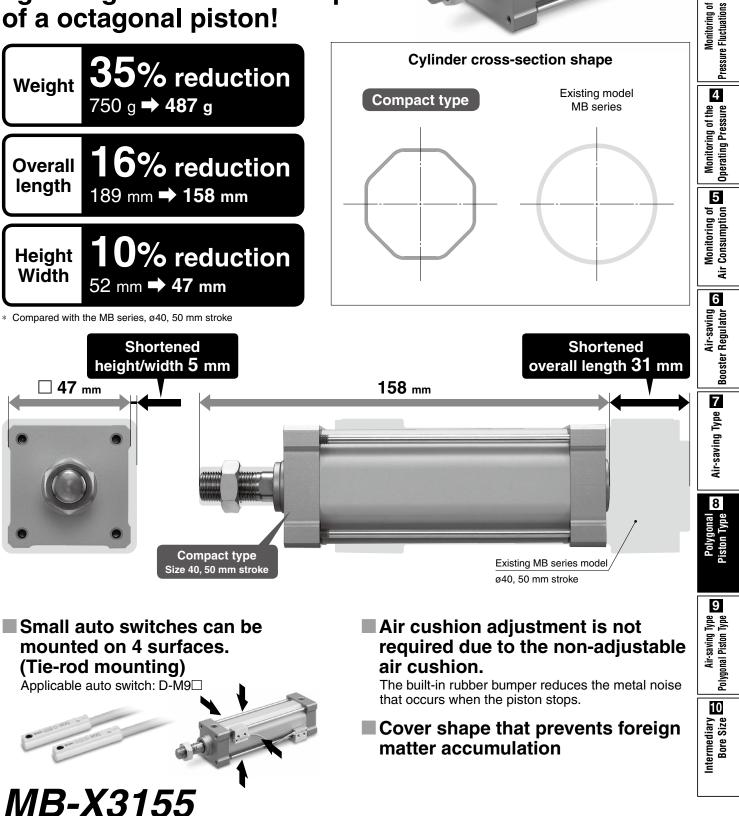
1. Do not apply external force to the auto switch mounting rail.

Doing so may cause the rail to become deformed, resulting in auto switch malfunction. In addition, repeatedly bending or stretching the lead wires may also result in malfunction.

Air Cylinder/Compact Type

Size: 40, 63

Now, more compact and lightweight due to the adoption of a octagonal piston!



RoHS

1 2

Base/Compact Remote Wireless System

3

MB-X3155

Specifications

Size	40 (Equiv. ø40 piston area)	63 (Equiv. ø63 piston area)					
Action	Double actin	g, Single rod					
Proof pressure	1.0	MPa					
Max. operating pressure	0.7 MPa*1						
Min. operating pressure	0.05	MPa					
Ambient and fluid temperatures	5 to	5 to 60°C					
Lubrication	Not required (Non-lube)						
Piston speed	50 to 500 mm/s*1						
Stroke length tolerance	+2.0	mm					
Cushion	Non-adjustable air cus	shion + rubber bumper					
Port size	Rc	1/8					
Stroke	50 to 250 mm (25	5 mm increments)					
Mounting	None (Basi	c type only)					
Allowable kinetic energy	1.2 J	3.4 J					
Depending on the system c	onfiguration selected, the specif	ied speed may not be satisfied					

*1 Maximum operating pressure and piston speed are different from the existing product (MB series).

Dimensions

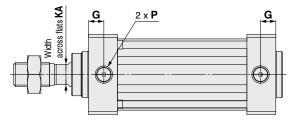
Standard Strokes

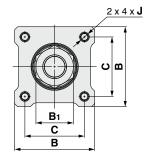
	[mm]
Size	Standard stroke
40	50, 75, 100, 125, 150,
63	175, 200, 225, 250

Theoretical Output

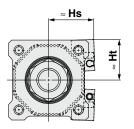
				► OUT			— IN	[N]		
Size	Rod operating	Piston area	iston area Operating pressure [MPa]							
Size	direction	[mm ²]	0.2	0.3	0.4	0.5	0.6	0.7		
40	IN	1108	222	332	443	554	665	776		
40	OUT	1262	252	379	505	631	757	884		
63	IN	2858	572	857	1143	1429	1715	2000		
03	OUT	3112	622	934	1245	1556	1867	2178		

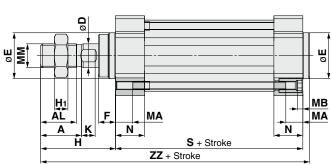
* Theoretical output [N] = Pressure [MPa] x Piston area [mm²]

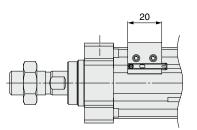




Auto switch bracket dimensions







																		1						
																								[mm]
	Size	Α	AL	В	B 1	С	D	E	F	G	Н	H 1	J	Κ	KA	MA	MB	MM	Ν	Р	S	ZZ	Hs	Ht
	40	24	21	47	22	35	14	27	10	9	44	8	M5 x 0.8	8	12	9	3	M14 x 1.5	17	Rc1/8	60	108	26.5	23.8
İ	63	35	32	69	27	53	18	31	8	11	51	11	M6 x 1.0	7	16	10	3.5	M18 x 1.5	20	Rc1/8	67	122	40.4	32.5

Air Cylinder/Double Force Type

Size: 57

20

(Double force)

Small auto switches can be

mounted on 4 surfaces.

(Tie-rod mounting)

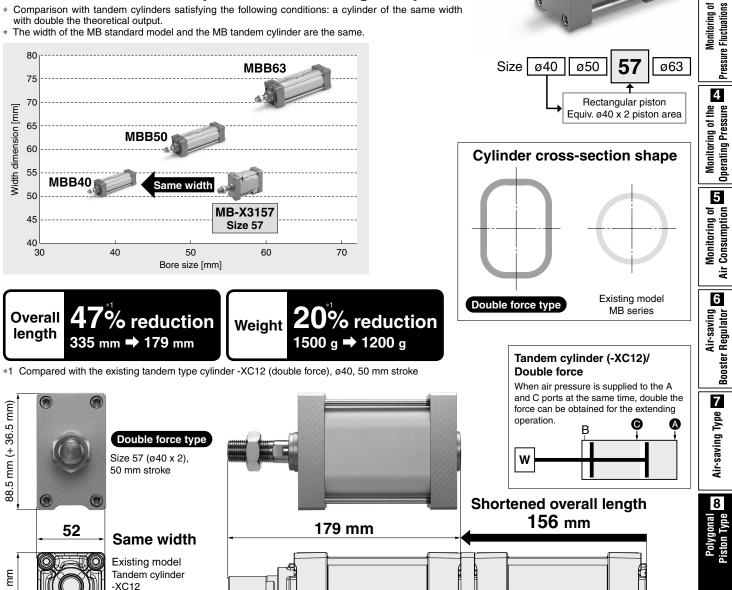
Applicable auto switch: D-M9

MB-X3157

ø40, 50 mm stroke

This product is capable of providing double the force of the MB series, without changing the width, due to the adoption of a rectangular piston

Comparison with tandem cylinders satisfying the following conditions: a cylinder of the same width with double the theoretical output.



SMC

335 mm

Air cushion adjustment is not

The built-in rubber bumper reduces the metal

required due to the non-

noise that occurs when the piston stops. Cover shape that prevents foreign matter accumulation

adjustable air cushion.

9

Air-saving Type Polygonal Piston Type

10

Intermediary Bore Size

1 2

Wireless System Base/Compact Remote

3

MB-X3157

Specifications

Size	57 (Equiv. ø40 x 2 piston area)				
Action	Double acting, Single rod				
Proof pressure	1.0 MPa				
Max. operating pressure	0.7 MPa*1				
Min. operating pressure	0.05 MPa				
Ambient and fluid temperatures	5 to 60°C				
Lubrication	Not required (Non-lube)				
Piston speed	50 to 500 mm/s*1				
Stroke length tolerance	+ ^{2.0} mm				
Cushion	Non-adjustable air cushion + rubber bumper				
Port size	Rc1/8				
Stroke	50 to 250 mm (25 mm increments)				
Mounting	None (Basic type only)				
Allowable kinetic energy	2.0 J				

Depending on the system configuration selected, the specified speed may not be satisfied. *1 Maximum operating pressure and piston speed are different from the existing product (MB series).

Dimensions

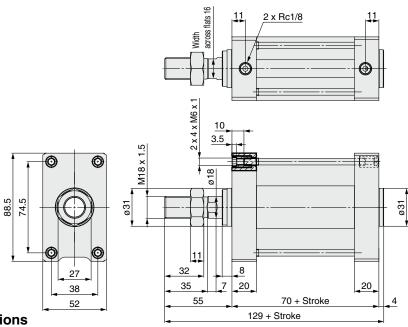
Standard Strokes

		[mm]
Size	Standard stroke	
57	50, 75, 100, 125, 150, 175, 200, 225, 250	

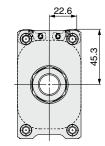
Theoretical Output

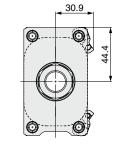
				► OU1			— IN	[N]		
Size	Rod operating direction	Piston area [mm ²]	Operating air pressure [MPa] 0.2 0.3 0.4 0.5 0.6 0.7							
67	IN	2262	452	678	905	1131	1357	1583		
57	OUT	2516	503	755	1006	1258	1510	1761		

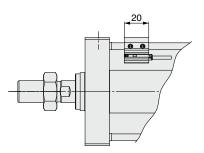
* Theoretical output [N] = Pressure [MPa] x Piston area [mm²]



Auto switch bracket dimensions







Auto switch mounting position: Port surface

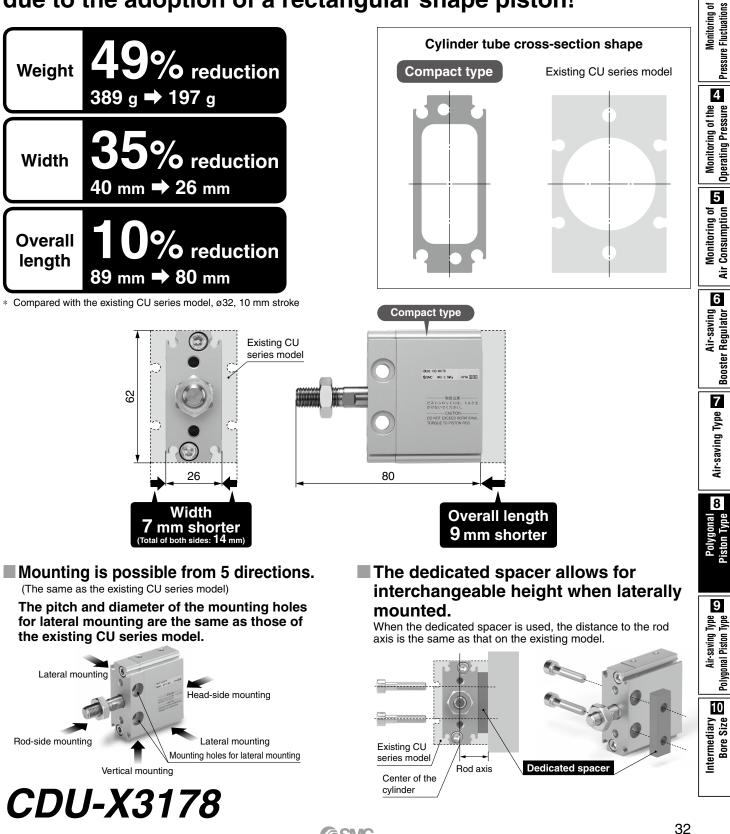
Auto switch mounting position: Side surface

Free Mount Cylinder

Compact Type

Size: 20, 32

Now, more compact and lightweight due to the adoption of a rectangular shape piston!



SMC

RoHS

1 2

Wireless System Base/Compact Remote

3

iston

CDU-X3178

Specifications

Size	20 (Equiv. ø20 piston area)	32 (Equiv. ø32 piston area)					
Fluid	Air						
Proof pressure	1.05	MPa					
Max. operating pressure	0.7	MPa					
Min. operating pressure	e 0.05 MPa						
Ambient and fluid temperatures	–10 to 60°C (No freezing)						
Lubrication	Non-lube						
Piston speed	50 to 50	00 mm/s					
Cushion	Rubber	bumper					
Rod end thread		thread					
Stroke length tolerance	+1.0 mm						
Rod non-rotating accuracy	±1° ±0.8°						

* This is a non-rotating rod type cylinder.

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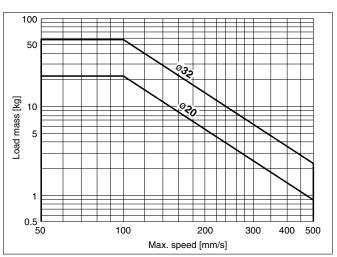
EN 13

Allowable Lateral Load at Rod End

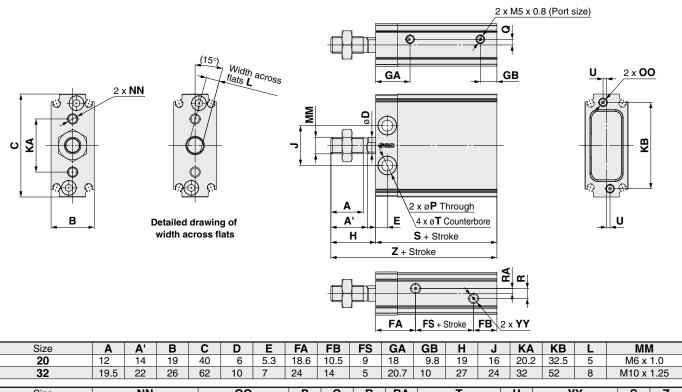
								[IN]			
Size	Stroke [mm]										
Size	5	10	15	20	25	30	40	50			
20	3.0	2.7	2.5	2.3	2.1	2.0	1.8	1.6			
32	7.1	6.6	6.1	5.7	5.4	5.1	4.6	4.1			

Dimensions

Operating Speed



Be sure to connect a speed controller to the cylinder and adjust its speed to 500 mm/s or less. If a load is to be attached to the end of the rod, adjust the speed to the max. speed shown in the graph above or less, in accordance with the load mass.



Size	NN	00	P	Q	R	RA	Т	U	YY	S	Z
20	M4 x 0.7 Depth 8	M4 x 0.7 Depth 5	5.5	1	3	1.5	9.3 Depth 5.4	1.3	M4 x 0.7 Depth 5	38	57
32	M6 x 1.0 Depth 12.5	M5 x 0.8 Depth 8	6.6	3.4	6	3	11 Depth 6.5	2.1	M6 x 1 Depth 6	43	70
							· · · ·				

A Caution

When securing a workpiece to the end of the piston rod, ensure that the piston rod is fully retracted, and place a wrench on the portion of the rod that protrudes. Then, tighten without applying tightening torque to the piston rod.

Compact Guide Cylinder/ Rectangular Piston Type

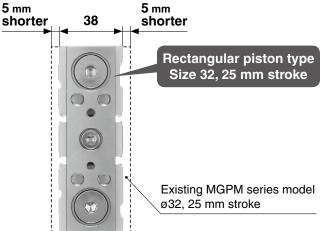
Size: 25, 32

Now more lightweight and compact due to the adoption of a rectangular piston



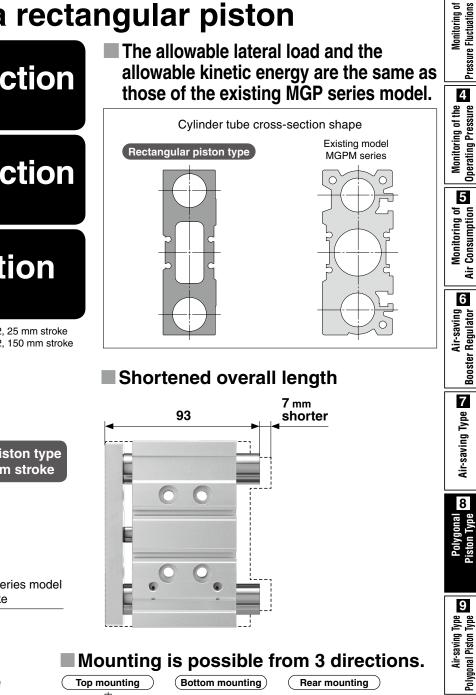
Compared with the existing MGPM series model, ø32, 25 mm stroke *2 Compared with the existing MGPM series model, ø32, 150 mm stroke

Shortened width



The allowable rotational torque of the plate and the non-rotating accuracy are the same as those of the existing MGP series model.





The allowable lateral load and the

RoHS

1 2

Wireless System Base/Compact Remote

3

4

5

Air Consumption

6

7

Air-saving Type

8

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9

10

Intermediary Bore Size

MGPM-X3159



Specifications

Size	25 (Equiv. Ø25 piston area)	32 (Equiv. Ø32 piston area)						
0.20								
Action	Double acting							
Fluid	Air							
Proof pressure	1.05 MPa							
Max. operating pressure	0.7	MPa						
Min. operating pressure	0.1 MPa							
Ambient and fluid temperatures	5 to 60°C							
Piston speed	50 to 500 mm/s							
Cushion	Rubber bumper on both ends							
Lubrication	Not required (Non-lube)							
Stroke length tolerance	^{+1.5} mm							
Allowable kinetic energy	0.18 J	0.29 J						
Allowable lateral load (at 50 stroke)	5.0 kg	16.7 kg						

Standard Strokes

	 [mm]
Size	Standard stroke
25	20, 30, 50, 100, 150
32	25, 50, 75, 100, 150

Theoretical Output

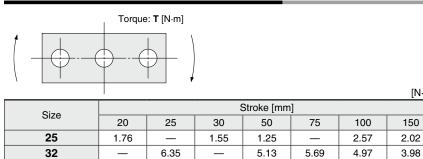
									лт → [•		[N]
Size	Rod size	Operating	Piston area			Op	erating	press	ure [MF	Pa]		
5126	[mm]	direction	[mm ²]	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0
25	10	OUT	491	98	147	196	245	295	344	393	442	491
25		IN	412	82	124	165	206	247	289	330	371	412
32 14	14	OUT	804	161	241	322	402	483	563	643	724	804
	14	IN	650	130	195	260	325	390	455	520	585	650

[N·m]

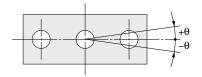
150

* Theoretical output [N] = Pressure [MPa] x Piston area [mm²]

Allowable Rotational Torque of Plate



Non-rotating Accuracy of Plate



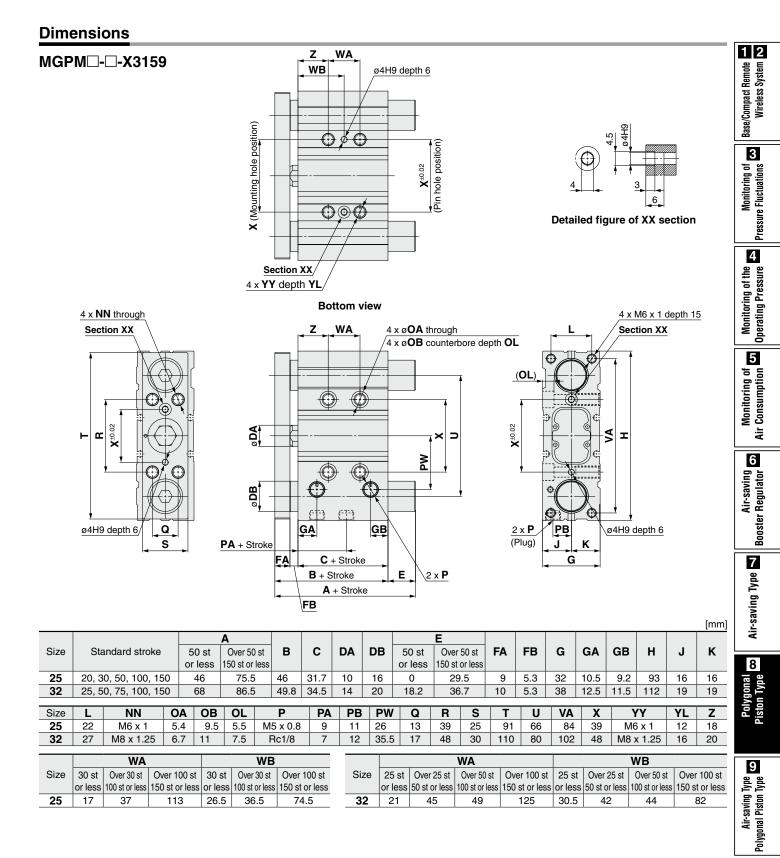
Non-rotating accuracy θ when retracted and when no load is applied should be not more than the values shown in the table.

Size	Non-rotating accuracy θ						
25	±0.06°						
32	±0.05°						



35

Compact Guide Cylinder/Rectangular Piston Type **MGPM-X3159**



SMC

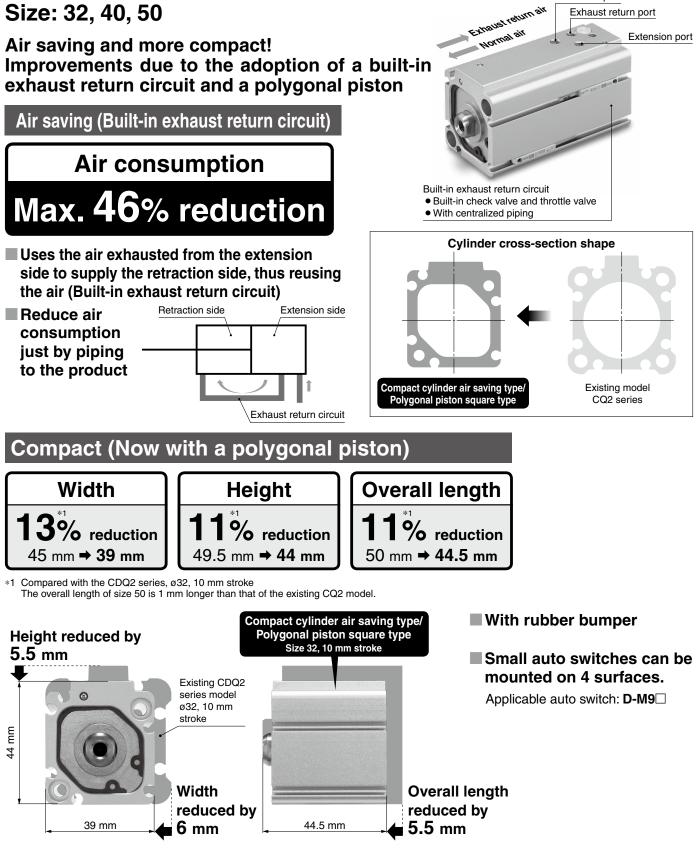
36

10

Intermediary Bore Size

Compact Cylinder Air-saving Type/ Polygonal Piston Square Type RoHS

Retraction port



∕⁄∂SMC

CDQ2B-X3205

Specifications

	Size	22 (Equiv and pictor area)	10 (Equity of 10 piston area)	EQ (Equity a EQ piston area)		
Action	SIZE	32 (Equiv. ø32 piston area) 40 (Equiv. ø40 piston area) 50 (Equiv. ø50 piston area)				
		U	Double acting, Single rod			
Fluid			Air			
Proof press	ure		1.0 MPa			
Max. operat	ing pressure		0.7 MPa ^{*3}			
Min. operati	ng pressure		0.4 MPa			
Ambient and	fluid temperatures	5	5 to 60°C (No freezing)		
Lubrication		N	lot required (Non-lube	e)		
Piston	Extending operation	50 to 500 mm/s) mm/s* ³			
speed	Retracting operation	50 to 300 mm/s	50 to 200) mm/s* ³		
Cushion		Rubber bumper				
Stroke lengt	th tolerance	0 to +1.3 mm*1				
	Extension port	M5 :	Rc1/8			
Port size	Retraction port	M5 :	Rc1/8			
	Exhaust return port	M5 x 0.8				
Mounting or	rientation	Horizo	ontal lateral, Vertical u	pward		
Min. theoretical output ^{*2}	Retracting operation	35 N	55 N	85 N		
Allowable ki	inetic energy	0.15 J	0.26 J	0.46 J		
Allowable lateral	load at rod end (At 30 st)	5.1 N	10.2 N	17.3 N		
Mounting		Basic type (Through-hole)				

*1 Stroke length tolerance does not include the amount of bumper change.

*2 Be aware that the cylinder output is reduced during the retraction operation.

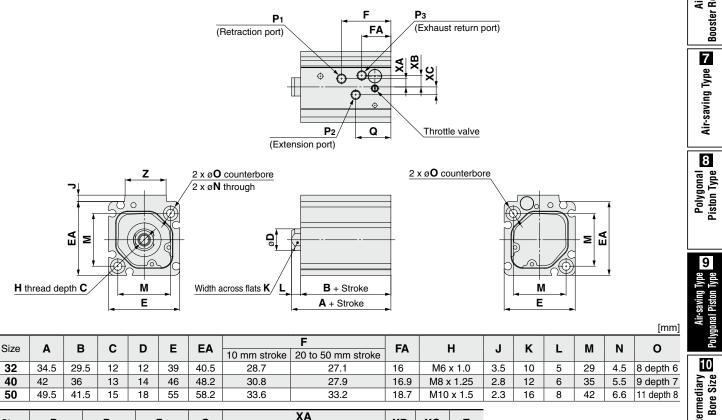
The cylinder output values in the table above are the min. values. Therefore, depending on the operating conditions, the output may be greater.

Please contact your local sales representative for more details.

Depending on the system configuration selected, the specified speed may not be satisfied. *3 Maximum operating pressure and piston speed are different from the existing product (CQ2 series).

For sizes 32 and 40, the positions of the switch mounting grooves vary slightly from those of the polygonal piston standard type.

Dimensions



Size	P 1	P2	P3	0		ХА	ХВ	хс	7
Size	FI	F2	F3	Q	10 mm stroke	20 to 50 mm stroke	VD		2
32	M5 x 0.8	M5 x 0.8	M5 x 0.8	19.3	5.9	4.5	6.3	4.3	22.5
40	M5 x 0.8	M5 x 0.8	M5 x 0.8	20.2	5.2	4.6	5.6	5.4	23.5
50	Rc1/8	Rc1/8	M5 x 0.8	21.2	1.2	3	5	10.5	28
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Star	ndar	d St	roke	S			
						[mm]	
	Size		S	tandar	d strok		1 2
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x 1.0	3.5	10	5	29	4.5	8 depth 6	Intermediary Bore Size
1.25	2.8	12	6	35	5.5	9 depth 7	liar) Size
x 1.5	2.3	16	8	42	6.6	11 depth 8	mec
z							B
							=
22.5							1

Handling

MWarning

1. Residual pressure will remain in the exhaust return piping of this circuit.

To completely exhaust all of the residual pressure, install a 3-port valve for residual pressure exhaust in the exhaust return piping.

2. The adjustment range for the throttle valve for retraction operation speed adjustment is, starting from the fully closed position, within the number of rotations shown in the table below.

Bore size [mm]	Number of rotations			
32, 40	4.5 rotations or less			
50	3 rotations or less			

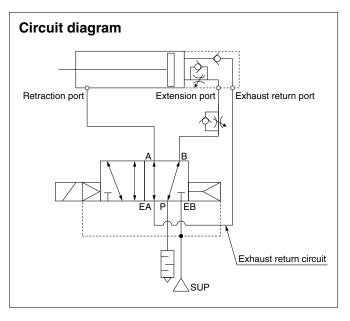
To adjust the throttle valve, use a 3 mm flat head watchmaker's screwdriver.

The adjustment range for the throttle valve is, between the fully closed position and the open position, within the range indicated in the table above.

A retaining mechanism prevents the throttle valve from slipping out; however, it may spring out during operation if it is rotated beyond the range shown above.

ACaution

1. Pipe according to the circuit diagram shown below when using this cylinder.



- 2. For exhaust return, the selection and installation of suitable fittings, tubes, and devices is required. Please contact your local sales representative for more details.
- 3. For the solenoid valve, select a single unit (body ported or base ported) external pilot type.
- 4. Follow the instructions below to adjust the speed of this cylinder.

Extending operation: Use the speed controller (meter-in) installed between the extension port and the solenoid valve.

Retracting operation: Use the built-in throttle valve on the cylinder.

- 5. As the retracting operation of this cylinder is performed with low pressure and low thrust, refrain from applying more external force than necessary.
- 6. Pivot brackets cannot be used.

Compact Cylinder Air-saving Type/ Polygonal Piston Rectangle Type RoHS Base/Compact Remote

Exhaust return air

Normalair

Extension port

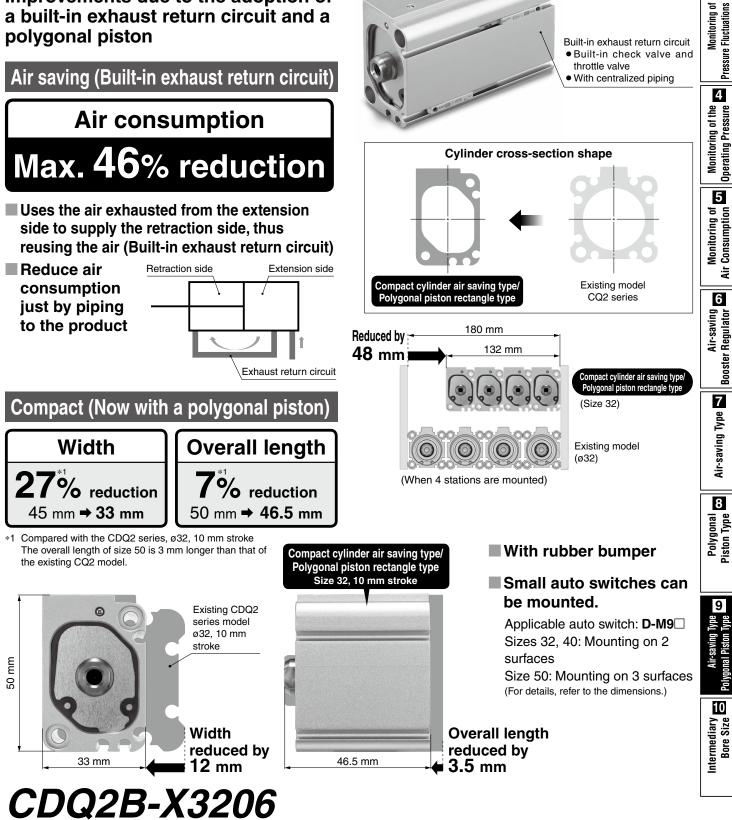
Retraction port

Exhaust return port

3

Size: 32, 40, 50

Air saving and more compact! Improvements due to the adoption of a built-in exhaust return circuit and a polygonal piston



∕∂SMC

CDQ2B-X3206

Specifications

	Size	32 (Equiv ø32 piston area)	40 (Equiv ø40 piston area)	50 (Equiv. ø50 piston area)		
Action	0.20	Double acting, Single rod				
Fluid	-	Air				
Proof press	ure		1.0 MPa			
Max. operati	ing pressure		0.7 MPa*3			
Min. operati	ng pressure		0.4 MPa			
Ambient and	fluid temperatures	5	to 60°C (No freezing)		
Lubrication		N	lot required (Non-lube	e)		
Piston	Extending operation	50 to 500 mm/s	50 to 300) mm/s ^{*3}		
speed	Retracting operation	50 to 300 mm/s	0 mm/s ^{*3}			
Cushion		Rubber bumper				
Stroke lengt	h tolerance	0 to +1.3 mm*1				
	Extension port	M5 >	Rc1/8			
Port size	Retraction port	M5 >	Rc1/8			
	Exhaust return port	M5 x 0.8				
Mounting or	ientation	Horizo	ontal lateral, Vertical u	pward		
Min. theoretical	Retracting	35 N	55 N	85 N		
output*2	operation	33 N	55 N	05 N		
Allowable ki	netic energy	0.15 J	0.26 J	0.46 J		
Allowable lateral	load at rod end (At 30 st)	4.9 N	9.9 N	16.7 N		
Mounting		Basic type (Through-hole)				

*1 Stroke length tolerance does not include the amount of bumper change.

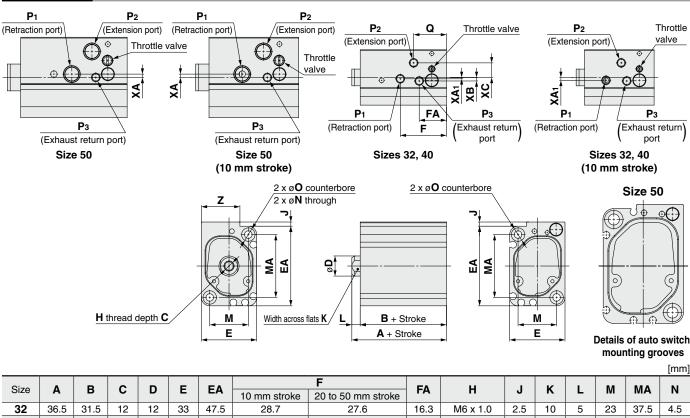
*2 Be aware that the cylinder output is reduced during the retraction operation.

The cylinder output values in the table above are the min. values. Therefore, depending on the operating conditions, the output may be greater. Please contact your local sales representative for more details.

Depending on the system configuration selected, the specified speed may not be satisfied. *3 Maximum operating pressure and piston speed are different from the existing product (CQ2 series).

For all bore sizes, the positions of the switch mounting grooves vary slightly from those of the polygonal piston standard type.

Dimensions



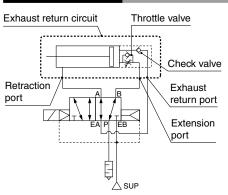
40	44 3	38 13	14 39	56.5	31		27.9	16.9	M8 x 1.25	3	12	6	28	45.5	5.5
50	51.5 4	13.5 15	18 48	68.5	33.	7	33	18.7	M10 x 1.5	2.5	16	8	35	55.5	6.6
Size	•	P 1	P2	Da			XA			XA 1			ХВ	хс	7
Size	U	F 1	P2	P3	Q	10 mm stroke	20 to 50 mm	stroke	10 mm stroke	20 to 5	50 mm	stroke	VD		2
32	8 depth 6	M5 x 0.8	M5 x 0.8	M5 x 0.8	19.6	—	_		1.7		0.8		2.1	8.7	23
40	9 depth 7	M5 x 0.8	M5 x 0.8	M5 x 0.8	20.2	—	—		0.5		0		0.9	10.3	25
50	11 depth 8	Rc1/8	Rc1/8	M5 x 0.8	21	2	2				—		0	15.5	28

SMC

Standard Strokes

	[mm]
Size	Standard stroke
32	
40	10, 20, 30, 40, 50
50	

Circuit Diagram



Handling

∕Marning

1. Residual pressure will remain in the exhaust return piping of this circuit.

To completely exhaust all of the residual pressure, install a 3-port valve for residual pressure exhaust in the exhaust return piping.

2. The adjustment range for the throttle valve for retraction operation speed adjustment is, starting from the fully closed position, within the number of rotations shown in the table below.

Bore size [mm]	Number of rotations			
32, 40	4.5 rotations or less			
50	3 rotations or less			

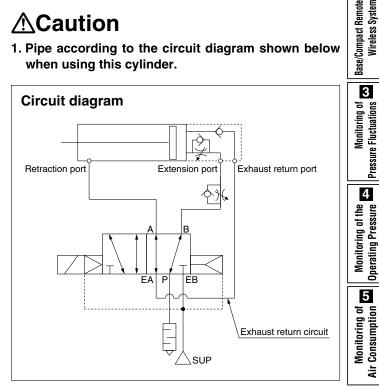
To adjust the throttle valve, use a 3 mm flat head watchmaker's screwdriver.

The adjustment range for the throttle valve is, between the fully closed position and the open position, within the range indicated in the table above.

A retaining mechanism prevents the throttle valve from slipping out; however, it may spring out during operation if it is rotated beyond the range shown above.

▲Caution

1. Pipe according to the circuit diagram shown below when using this cylinder.



- 2. For exhaust return, the selection and installation of suitable fittings, tubes, and devices is required. Please contact your local sales representative for more details.
- 3. For the solenoid valve, select a single unit (body ported or base ported) external pilot type.
- 4. Follow the instructions below to adjust the speed of this cylinder.

Extending operation: Use the speed controller (meter-in) installed between the extension port and the solenoid valve.

Retracting operation: Use the built-in throttle valve on the cylinder.

5. As the retracting operation of this cylinder is performed with low pressure and low thrust, refrain from applying more external force than necessary.

6. Pivot brackets cannot be used.

1 2

Wireless System

Pressure Fluctuations

Air Consumption

6

Air-saving Booster Regulator

7

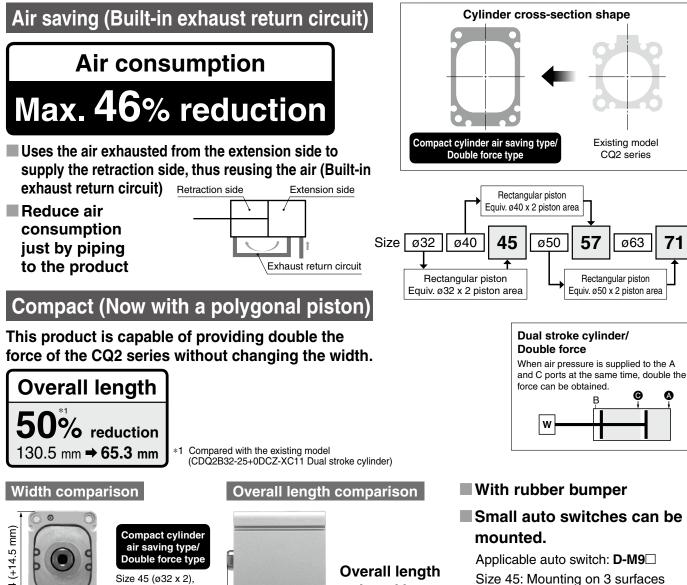
Air-saving Type

8

Compact Cylinder Air-saving Type/ RoHS Double Force Type

Size: 45, 57, 71

Air saving and more compact! Improvements due to the adoption of a built-in exhaust return circuit and a polygonal piston (new size)



Size 45: Mounting on 3 surfaces Sizes 57, 71: Mounting on 4 surfaces (For details, refer to the dimensions.)

Extension port

circuit

piping

Built-in exhaust return

Built-in check valve

and throttle valve
 With centralized

25 mm stroke

Same width

Dual stroke cylinder (Double force) ø32, 25 mm stroke

Existing model

64

64 0.

130.5 mm

reduced by

65.2 mm

65.3 mm

Specifications

	Size	AE (Equity and y 0 minton area)	ET (Faulty a 40 yr 0 miatan area)	71 (Faulty aF0 y 0 minton area)			
	Size		45 (Equiv. ø32 x 2 piston area) 57 (Equiv. ø40 x 2 piston area) 71 (Equiv. ø50 x 2 piston area)				
Action		Double acting, Single rod					
Fluid			Air				
Proof press	ure		1.0 MPa				
Max. operat	ing pressure		0.7 MPa				
Min. operati	ng pressure		0.4 MPa				
Ambient and	fluid temperatures	5	to 60°C (No freezing)			
Lubrication		N	lot required (Non-lube	e)			
Piston	Extending operation	50 to 300 mm/s*3					
speed	Retracting operation	50 to 200 mm/s*3					
Cushion		Rubber bumper					
Stroke lengt	h tolerance	0 to +1.3 mm*1					
	Extension port	Rc1/8					
Port size	Retraction port	Rc1/8					
	Exhaust return port	M5 x 0.8	M5 x 0.8 Rc1/8				
Mounting or	rientation	Horizo	ontal lateral, Vertical u	pward			
Min. theoretical output*2	Retracting operation	73 N 113 N 177 N					
Allowable k	netic energy	0.26 J	0.46 J	0.77 J			
Allowable lateral	load at rod end (At 25 st)	12.6 N	22.3 N	35.8 N			
Mounting		Basic type (Through-hole)					

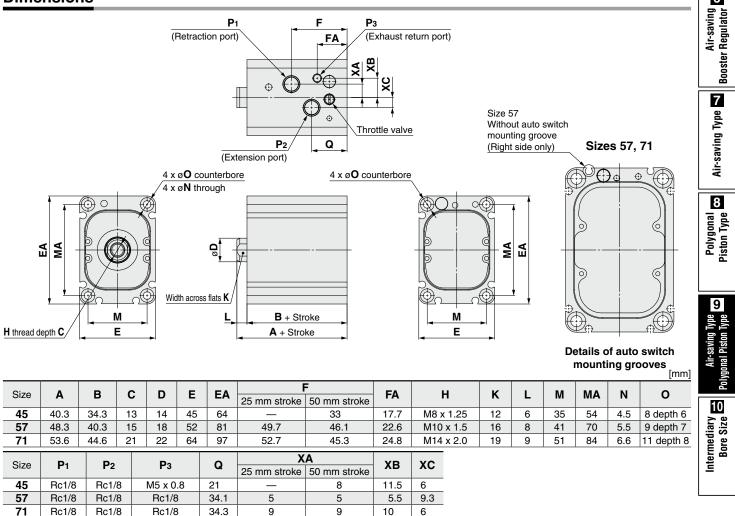
*1 Stroke length tolerance does not include the amount of bumper change.

*2 Be aware that the cylinder output is reduced during the retraction operation. The cylinder output values in the table above are the min. values. Therefore, depending on the operating conditions, the output may be greater. Please contact your local sales representative for more details.

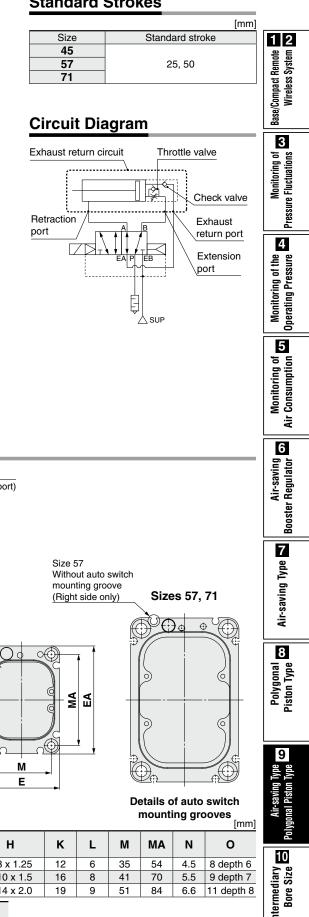
Depending on the system configuration selected, the specified speed may not be satisfied. *3 Maximum operating pressure and piston speed are different from the existing product (CQ2 series).

For sizes 45 and 57, the positions of the switch mounting grooves vary slightly from those of the polygonal piston standard type.

Dimensions



Standard Strokes



Handling

MWarning

1. Residual pressure will remain in the exhaust return piping of this circuit.

To completely exhaust all of the residual pressure, install a 3-port valve for residual pressure exhaust in the exhaust return piping.

2. The adjustment range for the throttle valve for retraction operation speed adjustment is, starting from the fully closed position, within the number of rotations shown in the table below.

Bore size [mm]	Number of rotations			
45, 57, 71	3 rotations			

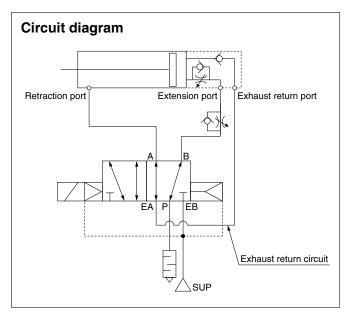
To adjust the throttle valve, use a 3 mm flat head watchmaker's screwdriver.

The adjustment range for the throttle valve is, between the fully closed position and the open position, within the range indicated in the table above.

A retaining mechanism prevents the throttle valve from slipping out; however, it may spring out during operation if it is rotated beyond the range shown above.

ACaution

1. Pipe according to the circuit diagram shown below when using this cylinder.

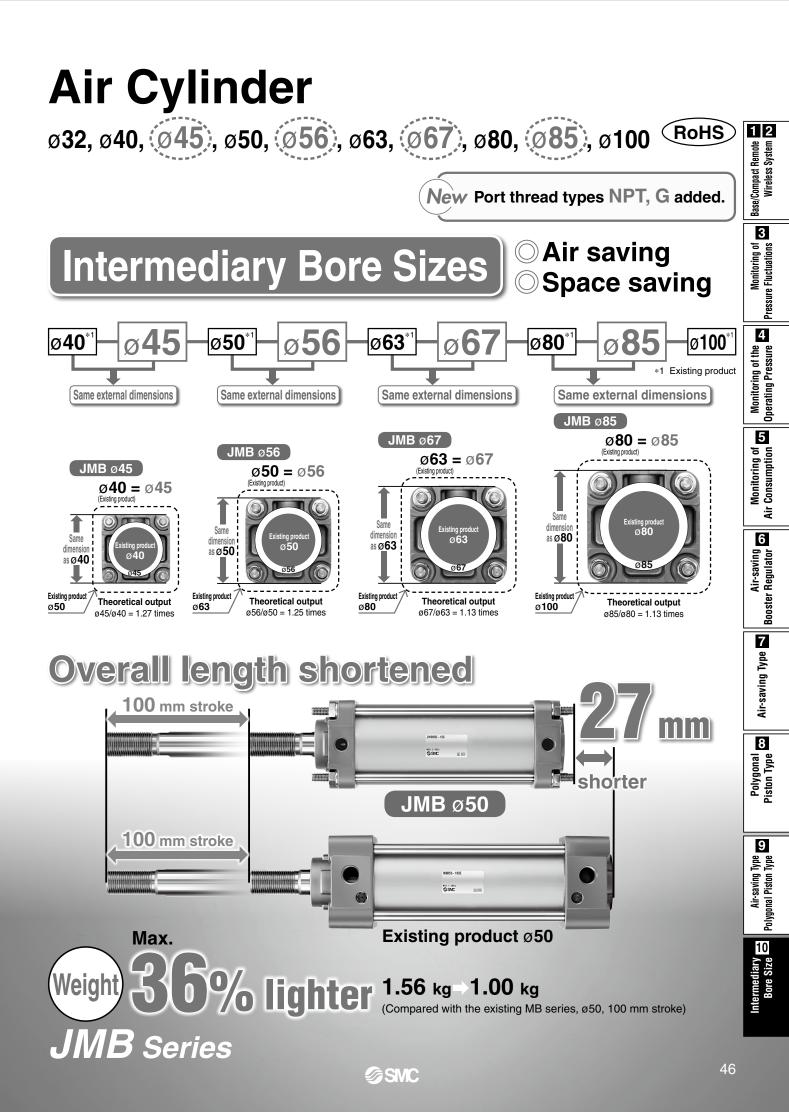


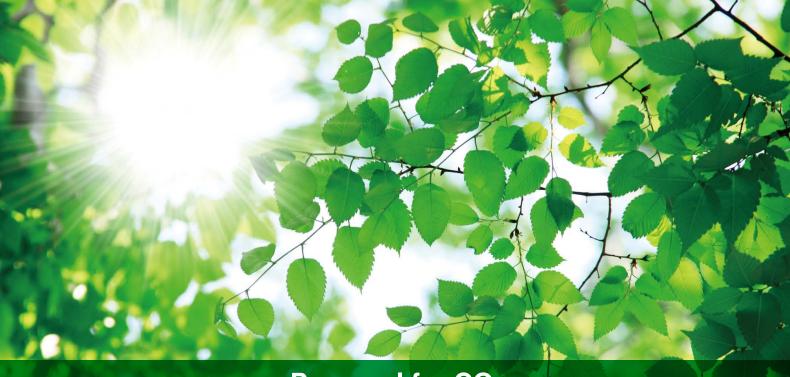
- 2. For exhaust return, the selection and installation of suitable fittings, tubes, and devices is required. Please contact your local sales representative for more details.
- 3. For the solenoid valve, select a single unit (body ported or base ported) external pilot type.
- 4. Follow the instructions below to adjust the speed of this cylinder.

Extending operation: Use the speed controller (meter-in) installed between the extension port and the solenoid valve.

Retracting operation: Use the built-in throttle valve on the cylinder.

- 5. As the retracting operation of this cylinder is performed with low pressure and low thrust, refrain from applying more external force than necessary.
- 6. Pivot brackets cannot be used.





Proposal for CO₂ Emission-reducing Products

A Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.

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