



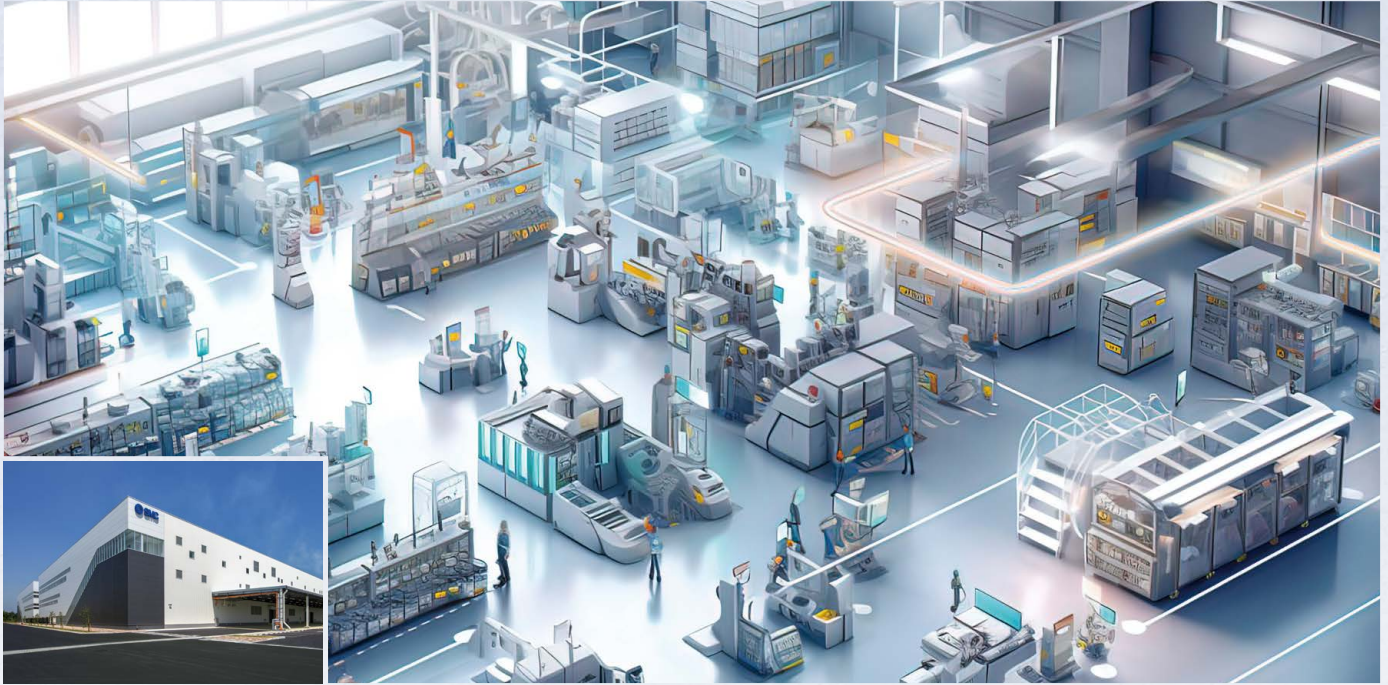
# 4BAR factory

Change the pressure to change the future.



# 4BAR factory Concept

A 4BAR factory is a new SMC concept that significantly reduces CO<sub>2</sub> emissions and power consumption by reducing the supply pressure of compressed air used in factories. It represents an approach that strives to achieve a sustainable society by working with customers to optimize (reduce) pressure to the required level where needed.



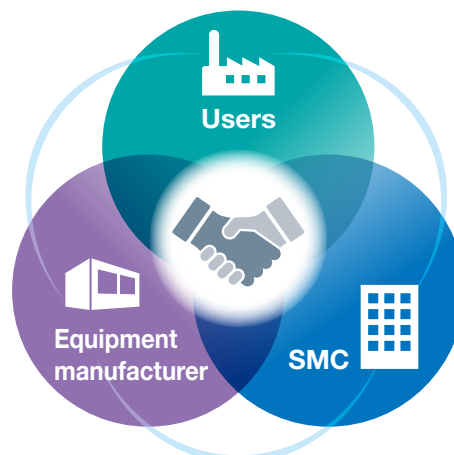
**Reducing pressure in SMC's own factories has already begun.**

\* SMC factories are aiming to achieve a 4-bar line pressure (0.4 MPa).

■ We work with our customers to help them optimize operations (reduce pressure) on-site.



■ We provide support to customers and equipment/device manufacturers the world over.



# Steps toward achieving factory-wide optimization (pressure reduction)

We work together with customers on-site to provide solutions for pressure optimization.

## STEP 1

### Visualization of air flows

- Air consumption calculation and analysis
- What pressures are demanded by which machines?
- Which areas consume the highest amount of air flow rate in operation?
- What air consumption is required while in standby?

## STEP 2

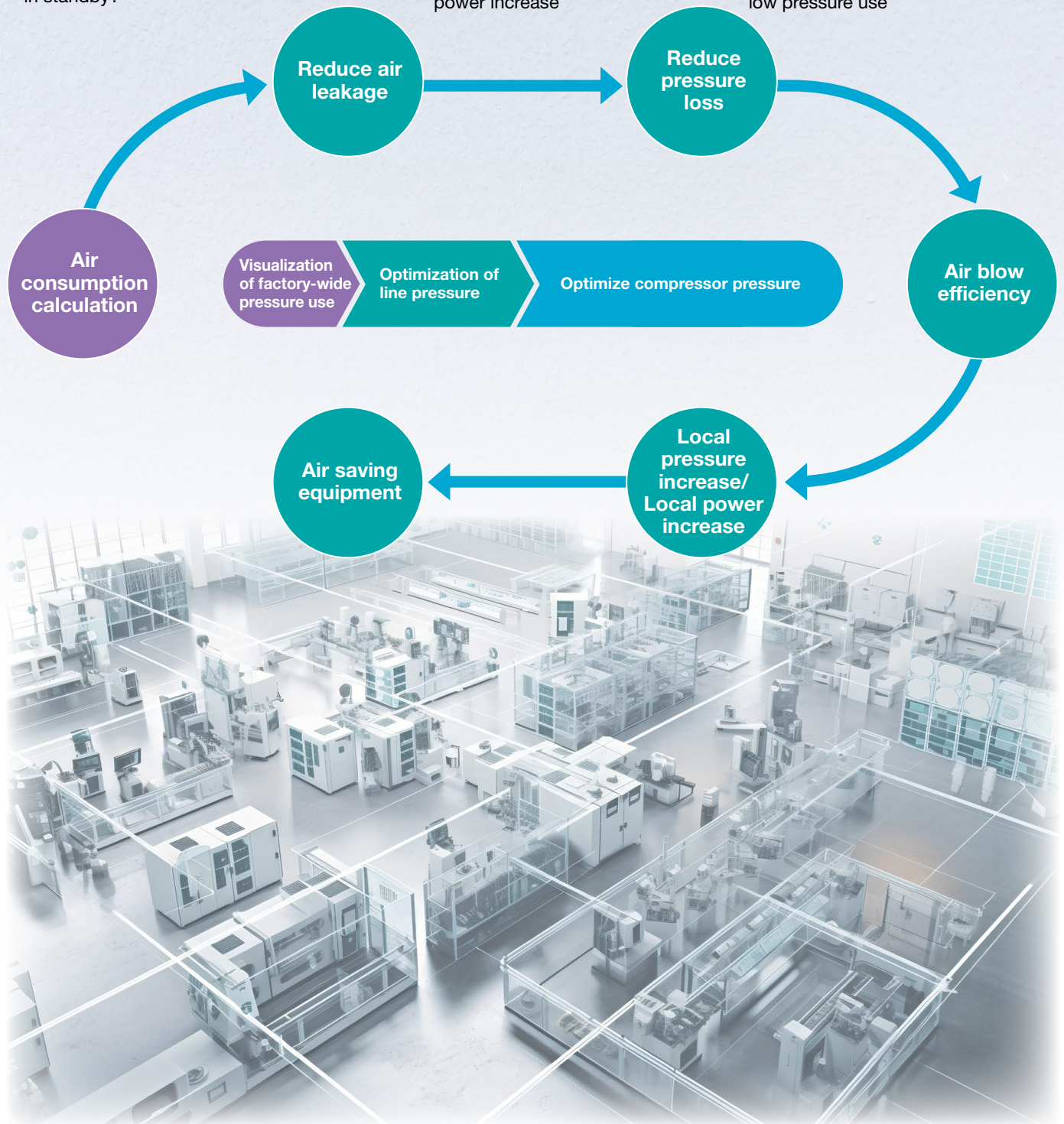
### Optimization of line pressure

- Remove causes of pressure drops for supply
- Confirm operation at low pressure
- Prevent air leakages
- Local pressure increase/Local power increase

## STEP 3

### Optimize compressor air pressure

- Reduce compressor pressure to the required level of pressure
- Stop high pressure compressors that are not required
- Establish new factories optimized for low pressure use



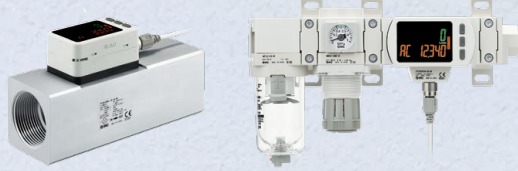
# Products that underpin the 4BAR factory concept

## Air Consumption Calculation

Visualization   Status monitoring

A wide range of flow measurement is possible with 1 product.

3-Color Display Digital Flow Switch for Large Flow  
PF3A□H(-L) Series



Display the measured value (current pressure value)

3-Screen Display High-Precision Digital Pressure Switch  
ZSE20□(F)/ISE20□ Series



## Reduce Pressure Loss

Reduce pressure loss   Incorporate components and piping that reduce line pressure drops

Increased air flow capacity  
due to lower pressure drop

Compressed  
Air Preparation Filter  
AFF/AM/AMD Series



Straighter flowing fluid  
"improves pressure loss"

Blow Gun  
VMG Series



Pressure loss is reduced by  
special configuration.

S Couplers  
KK130 Series



## Air Blow Efficiency

High impact pressure   Maintain pre-nozzle pressure to deliver high impact pressure at low pressure settings

High-pressure blow with minimal pressure loss

Nozzles for Blowing  
KN Series



High impact pressure   Higher peak pressure

Increased impact force due to higher peak pressure

Air Saving  
Impact Blow Gun  
IBG Series



Air Saving  
Impact Blow Valve  
IBV Series



## Local Power Increase/Local Pressure Increase

Local power increase/High pushing force   Achieve the same pushing force as an actuator of an equivalent bore size at low pressure settings

Achieve the pushing force of the  
next bore size up

Compact Cylinder/High Power Type  
CQE Series



Double extension output power

Non-rotating Double Power Cylinder  
MGZ Series



This is a cylinder produced with two air cylinders  
in line allowing double the output force.

Tandem Cylinder  
-XC12



Double piston construction provides twice the output force.

Air Slide Table  
MXQ□ Series



Dual Rod Cylinder  
CXS2 Series



Local pressure increase   Compensate for the reduced force of a low supply pressure

Increase factory air pressure by 1.7 times

Energy Saving, Exhaust-Recovery  
Booster Regulator  
VBAE Series



## Air Saving Equipment

High efficiency Max. vacuum pressure at 0.35 MPa

Max. vacuum pressure: -91 kPa (at 0.35 MPa)

Vacuum Unit  
ZK2□A Series



Multistage Ejector  
ZL1/ZL3/ZL6 Series



Reduce air consumption Pulsed intermittent air blow

Air consumption: 50% reduction

Pulse Blow Unit  
PU Series



Pulse Blow Valve  
AXTS040-X202 Series



Pulse blow saves air.

Ionizer Gun  
IZG10 Series



Reduce air consumption Air consumption between the valve and cylinder reduced.

Air consumption: Approx. 50% reduction

Compact Cylinder With  
Solenoid Valve  
CVQ Series



Reduce air consumption Reduce air consumption by eliminating fixed throttles

Precision Regulator  
IR1000-A/2000-A/3000-A Series



Reduce air consumption Zero flow consumption during stand-by mode\*1

Ionizer/Bar Type  
IZS51 Series



\*1 With the valve unit installed




Reduce air consumption By reducing the pressure on the return stroke, air consumption can be reduced.

Air Saving Speed Controller  
AS-R/AS-Q Series



# Providing added value to the 4BAR factory concept

The air management system elevates the “4BAR factory” concept by reducing air consumption while equipment is in standby.

- Visualization of production equipment status
- Compatible with SMC wireless systems
- Compatible with  **OPC UA**  
 **EtherNet/IP**  **EtherCAT**
- Reduce air consumption by lower pressure during equipment standby
- Reduce air consumption by shutting off valves depending on equipment shutdown conditions




## Trademarks

EtherNet/IP® is a registered trademark of ODVA, Inc.

EtherCAT® is registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.

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 **Safety Instructions** Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.

**SMC Corporation** <https://www.smcworld.com>

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